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Pump-probe localization technique of varying solid contacts

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ABSTRACT:

A baseline-free defect localization method in thin plates is proposed and tested. In this proof-of-concept work, a steel ball pressed against an aluminum plate is used to mimic a surface contact defect. The technique takes benefit of a repetitive nonlinear pump-probe interaction with a backpropagation imaging algorithm. High-frequency probe waves are periodically emitted by a piezoelectric patch transducer glued to the plate. Propagated flexural waves are recorded using a distributed array of transducers. At the same time, a continuous low-frequency pump vibration provided by a shaker fixed to the plate modulates the contact state. By combining multiple probe signals, the contact can be successfully localized. Contrast of the localization images is finally improved by a factor of 3 to 5 by implementing a modified version based on synchronous detection of the imaging algorithm.

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I. INTRODUCTION

Structural health monitoring (SHM) refers to a permanent inspection of a system or structure in service and includes damage detection, and structural integrity assessment, as well as damage evolution prognostics and lifetime estimations. Permanent monitoring should be capable of detecting fatigue damage that appears in materials under repetitive loading and possibly locate it. Many SHM techniques require additional reference measurements on a baseline intact sample for comparison with the actual monitored sample. However, even a significant difference from baseline in measured properties does not necessarily indicate the presence of damage. Indeed, materials' characteristics can slowly evolve due to aging, environmental effects, etc. In addition, measurements in the original state of a structure are frequently not available or not possible.

In this work, the interest is focused on the case of plate-shaped structures, for which a few baseline-free (or reference-free) methods have been proposed recently in the literature.^{1–7}

One of the attempts to reduce baseline data amounts consists of using a so-called instantaneous baseline.¹ In this approach, Lamb wave propagation along several paths is interrogated in pitch-catch configuration with a distributed transducers array. Common features in the undamaged paths are considered as instantaneous baseline and used for damage prediction.

Time reversibility of Lamb waves^{2,3} allows one to use the time reversal (TR) method for damage detection. Damage index is used to evaluate the difference between input and TR reconstructed signals for the distributed sensor array. The threshold for damage index distinguishing undamaged and damaged paths was established comparing damage indices of the paths with each other, not with a baseline. Dividing into forward and backward propagating waves and applying a standing wave filter allows damage to be visualized. It was concluded⁵ that TR is relatively immune to environmental and operational variations but suffers from significant limitations such as necessity to employ narrowband signals to minimize the dispersion and a large number of transducers required for precise localization. A similar approach relies on violating the reciprocity principle in the context of delamination detection.⁶

Another idea is applied in an instantaneous baseline group of methods based on mode conversion.⁷ It benefits from polarization characteristics of collocating PZT transducers attached to the opposite surfaces of a thin plate. Guided waves excited across different transducer pairs allow damage identification.

Evidences of interaction between independent waves of different frequencies is a classical manifestation of nonlinearity existence. For example, pump-probe experiments applied together with coda wave interferometry results in coda wave velocity variations due to the interaction with low-frequency pump waves.^{8,9} Coda wave interferometry is a highly sensitive damage detection method, however, it does not provide localization information.

In this paper, a baseline-free imaging method capable of localizing contact acoustic nonlinearity (CAN) in thin plates is described. This method is based on a pump-probe

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interaction, in which information of damage is provided by differences in high frequency (HF) probe signals measured under varying contact conditions induced by low frequency (LF) pumping. The contact defect is localized by using a backpropagation technique presented in previous works,^{10–12} where baseline-subtraction allowed strong enhancement of the scattering signature of the defect.

In the reported experiments, a steel ball pressed against an aluminum plate is used to mimic a CAN. Similar to a crack or delamination, the ball excited by the LF pumping slightly modifies the propagation conditions for the HF probe wave. These weak changes are considerably enhanced by cumulating effects over multiple different contact states.

To be precise, the nonlinearity in this study resides in the interaction of the pump vibrations with the solid contacts in the “defect.” Indeed, the modulation of the defect properties induced by the pump vibration can be seen as a local manifestation of acousto-elastic or nonlinear-elasticity effects.^{13–16} But the detection process does not assume any nonlinear interaction between the ultrasound (probe) wave and the defect.

Sections II and III describe in details the experimental procedure and signal processing for defect localization, respectively. Finally, results of localization images are presented and discussed in Sec. IV, before concluding.

II. EXPERIMENTAL SETUP AND PUMP-PROBE PRINCIPLE

In the presented experiment, the setup consists of a thin aluminum rectangular plate ($1\text{ m} \times 0.5\text{ m} \times 3\text{ mm}$) horizontally suspended with elastic strings on a metallic supporting structure and instrumented with bonded piezoelectric PZT transducers (model “KEPO FT-20T-4.0A1-465”) distributed over its surface. Instead of a real defect we use a 1 cm diameter steel ball pressed against the top plate surface with a metallic blade fixed on the same support (see Fig. 1).

Two types of vibrations are generated in the plate (Fig. 2): a high-frequency (HF) probe wave corresponding to a one-period sine toneburst at $f_{\text{probe}} = 10\text{ kHz}$, sequentially emitted at regular time-intervals ΔT ; and a low-frequency (LF) harmonic pump vibration $s_{\text{pump}}(t)$ with a frequency f_{pump} in the range of a few Hz ($f_{\text{pump}} \ll f_{\text{probe}}$). The probe signal is emitted using one of the piezoelectric patch transducers glued to the plate surface. The pump vibration is applied to the plate by means of a shaker (TIRA vib 50018, fed through its power amplifier TIRA BAA60) connected to the plate with a steel rod equipped at its extremity with a polystyrene foam-coated clamp gripped to the plate edge. In that way, the shaker forces alternative normal motion at the clamp point of the plate.

In addition to the emitting piezoelectric transducer, 14 receiving patch transducers of the same kind are bonded at known positions. Signals from these transducers are recorded by means of a multi-channel digital sampling board (24 I/O MOTU, 96 kS/s, 24 bits) for 40 s. Low-pass and high-pass filtering easily allow the retrieval of the LF pump vibration and the HF probe signals, respectively, from

FIG. 1. (Color online) Experimental setup for pump-probe experiment. (a) Schematic drawing. (b) Picture of the experimental bench.

these recorded signals. Individual HF signals are then obtained by cutting high-pass filtered signals from each sensor into slices of duration ΔT . The HF signal in the m th slice from the n th receiver R_n is thus noted $s_{m,n}(t)$. Note that the relative amplitudes associated with pump and probe waves

FIG. 2. Representation of recorded signals as a mix of the LF pump and HF probe waves, and associated notations.

in the waveform displayed in Fig. 2 do not reflect their actual strengths, since the transducers' bandpass is adapted to the probe frequencies and misadapted to the pump. Indeed, as will be seen below, strains induced by the pump vibrations are around three order of magnitudes higher than strains induced by the HF probe wave.

The idea behind this experimental setup is that each recorded HF signal, containing components with wave paths having crossed the contact area, will capture information on the contact state at the instant of measurement. Indeed, ΔT being much smaller than the LF period, as pointed out above, the contact state can be assumed to be stationary during one HF signal slice. Since LF pump vibrations will continuously and cyclically modulate the contact condition (contact force and relative positions) between the plate and the ball, the HF acquisition will sample these different contact conditions with a rate corresponding to $1/(\Delta T \times f_{\text{pump}})$ samples per period.

Since the effect of contact modulation in the HF signals is expected to be slight, we seek to cumulate information acquired at different HF samples (i.e., different HF signal slices and therefore different contact states). Details are given in Sec. III.

III. SIGNAL PROCESSING FOR LOCALIZATION OF CONTACT MODULATIONS

Differential signals $\Delta s_{m,n}$ are defined by subtracting the extracted HF signals $s_{m,n}$ and their averages over all M slices,

$$\Delta s_{m,n}(t) = s_{m,n}(t) - \frac{1}{M} \sum_{i=1}^M s_{i,n}(t). \quad (1)$$

The average term plays here the role of a reference state, corresponding to the average defect contribution (static plate-defect contact case). The differential signals $\Delta s_{m,n}$ thus essentially contain defect-related signatures due to the modulations around this average defect contribution induced by the pump.

The defect localization procedure consists in constructing an image by processing these differential signals pixel by pixel, using a backpropagation-based procedure already exploited with success in previous works.¹⁰ For clarity, the main steps of this processing are briefly described below.

First, for a given pixel of coordinates (x, y) and a given signal slice m , differential signals are backpropagated over distances $d_n(x, y)$ between the emitter and the n th receiver via the pixel. This is simply done through multiplication in the frequency domain by the inverse propagation phase term

$$F_{m,n}(x, y, \omega) = \Delta s_{m,n}(\omega) e^{ik(\omega)d_n(x,y)}, \quad (2)$$

where the wavenumber k fulfills the dispersion relation of A_0 Lamb mode (flexural wave). Indeed, since the frequency-thickness range is below the cut-off frequency of higher-order Lamb modes, the only possible mode other than the flexural antisymmetric A_0 one is the symmetric S_0

mode. But here, surfacic and asymmetric emission and reception by the transducers are not adapted to the essentially compressional symmetric mode. This can be easily verified by observing the signal waveforms, on which the first (in terms of time-of-arrival) significant wavepackets match the A_0 group velocity. This has been validated in previous works in similar excitation and reception conditions,^{10,11} showing that ignoring S_0 component in the back-propagation process is perfectly acceptable.

Then we construct so-called backpropagation function by summation over all receivers,¹⁰

$$bpf_m(x, y, \omega) = \sum_{n=1}^{N_r} F_{m,n}(x, y, \omega), \quad (3)$$

where N_r states for a number of receivers. For pixels coinciding with the defect position, the backpropagation process will perfectly compensate for propagation phases and, back in the time-domain, the backpropagation function $bpf_m(x, y, t)$ will result in a constructive sum at zero time. On the contrary, for pixels at arbitrary positions, summed terms will have no particular phase relation. Therefore, the pixel intensity defined as

$$I_m(x, y) = \int_{-T_0/2}^{T_0/2} [bpf_m(x, y, t)]^2 dt \quad (4)$$

is expected to exhibit a local maximum at the defect location. Here, T_0 is the duration of the emitted wavepacket (typically the inverse of the bandwidth), and integration over the interval $[-T_0/2, T_0/2]$ allows one to eliminate the influence of reverberations outside this interval.

Finally, to enhance detection quality and reduce noise effects, averaging over all M slices is performed, resulting in

$$I_{\text{inc}}(x, y) = \frac{1}{M} \sum_{m=1}^M I_m(x, y), \quad (5)$$

where the subscript “inc” stands for “incoherent,” since the final image is made up of incoherent summation (sum of energy terms) over all HF signal slices.

In accordance with the formulated principle, $I_{\text{inc}}(x, y)$ reaches a maximum when (x, y) coincides with the defect position. A graphical representation of $I_{\text{inc}}(x, y)$ thus constitutes a localization image of the defect, as will be confirmed in Sec. IV.

In a refined version of the procedure, the backpropagation functions obtained for each HF slice can be coherently summed. To that end, we define

$$BPF(x, y, t) = \frac{1}{M} \sum_{m=1}^M a_m bpf_m(x, y, t), \quad (6)$$

where a_m is a set of ponderation coefficients aiming at ensuring that the summation will be constructive.

Indeed, since the contact at the defect location is continuously and alternatively modulated through the LF shaker excitation $s_{\text{pump}}(t)$, averaging with unitary ponderation ($am = 1$) should cancel the defect contribution. Instead, we will apply here the well-known principle of synchronous detection, by defining ponderation as

$$a_m = s_{\text{pump}}(T_m), \quad (7)$$

where $T_m = m \Delta T$ is the instant of the m th HF emission (slice m). As explained above, the pump vibration s_{pump} is easily extracted by low-pass filtering the received signals.

Then, similar to Eq. (4), an image can be constructed from coherently summed backpropagation functions as

$$I_{\text{coh}}(x, y) = \int_{-T_0/2}^{T_0/2} [BPF(x, y, t)]^2 dt. \quad (8)$$

IV. RESULTS AND DISCUSSION

First, the results of the measurements and signal processing resulting in Eq. (5) (incoherent imaging) are shown in Fig. 3. Time interval between HF signal emissions is set as $\Delta T = 50$ ms. The pump signal is a sine waveform of

amplitude 3 V and frequency $f_{\text{pump}} = 1$ Hz, fed to the shaker's power amplifier. The emitted HF signal is a one-period sine tone burst at $f_{\text{probe}} = 10$ kHz and 10 V amplitude. Camera recordings of the steel ball motion and normal velocity measurement using a laser vibrometer allowed us to quantify the pump- and probe-induced strains corresponding to these experimental conditions (see Appendixes A and B for technical details). Estimated values of the strain amplitudes at the defect location are on the order of 1.75×10^{-5} for the pump vibrations and 1.3×10^{-8} for the probe wave.

In the figures, the defect position is marked with a black circle, the black crosses correspond to receivers R_n and the black + symbol to the HF emitter. Two defect positions are tested: inside [Fig. 3(a)] and outside [Fig. 3(b)] the receiver array.

Both defect positions are correctly detected through localized higher-intensity spots on the images. The fact that the spot corresponding to the defect outside the receiver array is larger than the one inside is coherent with the well-known diffraction laws relative to the array aperture.

There is an apparent speckle-like background noise in both images. It is mostly related to incoherent averaging of intensities through Eqs. (4) and (5), which does not suppress all of the experimental noise and reverberation contributions.

FIG. 3. (Color online) Defect localization images resulting from incoherent process $I_{\text{inc}}(x, y)$ in Eq. (5). True defect positions are indicated by the small black circles. HF probe emitter is indicated by + and HF receivers R_n are indicated by $\times$. (a) Defect coordinates (0.645, 0.24). (b) Defect coordinates (0.18, 0.268).

FIG. 4. (Color online) Defect localization images resulting from coherent process $I_{\text{coh}}(x, y)$ in Eq. (8). True defect positions are indicated by the small black circles. HF probe emitter is indicated by + and HF receivers R_n are indicated by $\times$. (a) Defect coordinates (0.645, 0.24). (b) Defect coordinates (0.18, 0.268).

To remedy that, coherent images [Eq. (8)] obtained from the same experimental recordings have been computed as well. They are shown in Fig. 4. The benefit of synchronous detection application, resulting in coherent and constructive summation of the backpropagation function, on the image quality is obvious.

For more quantitative comparison of coherent and incoherent images, image contrast is defined as

$$C = \frac{I(x_d, y_d) - I_{av}}{I_{av}}, \quad (9)$$

where (x_d, y_d) are the defect coordinates and I_{av} is the average intensity value of the image. I is either I_{inc} or I_{coh} from Eqs. (5) and (8). This is a classical definition corresponding to so-called Weber contrast.

Computed contrasts for incoherent and coherent images for the first defect location [Figs. 3(a) and 4(a)] are $C_{inc} = 4.7$ and $C_{coh} = 14.8$, respectively. For the second defect location [Figs. 3(b) and 4(b)] they are $C_{inc} = 2.4$ and $C_{coh} = 12.2$. This corresponds to a factor 3 to 5 of contrast improvement when applying the pump-probe technique in a synchronous coherent way.

Finally, by performing additional recordings with different shaker input amplitudes, as explained in Appendix A, we have observed that the defect is detected on the images only for pump-strain values higher than a threshold on the order of 10^{-5} . This point will be more deeply investigated in future works.

V. CONCLUSION

A baseline-free defect detection method in thin plates is proposed, based on a repetitive pump-probe experimental procedure for modulating the contact interface inside a defect. These modulations are detected through interaction with ultrasound waves propagated and received on a distributed transducer array. A backpropagation algorithm applied to differential ultrasound signals (subtraction of average modulation state) then provides localization images of the defect. In the preliminary experiment presented here, a steel ball pressed against the plate surface is used instead of an actual defect such as cracks or delaminations. Two variants of the signal processing procedure are tested: incoherent and coherent imaging, corresponding to asynchronous (sum of energies) and synchronous detection (summation after ponderation by the pump amplitudes), respectively. For pump modulations corresponding to strain variations higher than 10^{-5} , both variants have allowed unambiguous localization of defects. However, without surprise, the coherent version results in significantly higher image contrasts.

In future work, we intend to test the method for actual cracks with internal contacts. More precise quantification of parameters influencing the detection and contrast of localization images will also be required. In addition to strain characterization at the contact location, another insightful parameter to be quantified is the instantaneous value of the scattering cross section at the instant of the probe

measurement, which will be a direct indicator of the probe-pump interaction. We have recently developed an original method based on coda analysis that should allow such characterization.¹⁷ In a similar vein, a study of the influence of the evolution of contact properties in the defect (in particular, the more or less nonlinear behavior of the pump-defect interaction) would be worthwhile. Controlling the offset contact force could be a convenient way to do it, or alternatively using other types of defects such as a bolt tightened at different torques.¹⁸

Finally, a further idea would be to adapt the developed procedure for passive SHM, using the ambient vibrations of a structure accompanying its operation as the low-frequency pump. Indeed, the fact that even incoherent processing provides exploitable results (as shown in Fig. 3) is promising for such applications where uncontrolled vibrations could be used as the pump.

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APPENDIX A: ESTIMATE OF THE PUMP-INDUCED STRAIN IN THE DEFECT

As explained, the defect is a contact area between two elastic solids: a steel ball and the plate [Fig. 1(a)]. The contact force F between them is prescribed through the deflection of an elastic steel ruler. Therefore, F can be related to the ball vertical displacement d from rest position (without contact) through the well-known cantilever beam relations¹⁹

$$F = \frac{E_s b h^3 d}{4L^3} \quad (A1)$$

with E_s the Young's modulus of the ruler material (steel here) and h , b , and L the ruler's thickness, width, and length, respectively.

Hertz's theory of contact then provides the maximum pressure applied by the steel ball to the plate surface as²⁰

$$p_0 = \frac{1}{\pi} \left(\frac{6FE^*2}{R^2} \right)^{1/3}, \quad (A2)$$

where R is the ball radius and $E^* = EE_s / [(1 - \nu_s^2)E + (1 - \nu^2)E_s]$, with E , ν the Young's modulus and Poisson's ratio of the plate material (aluminum) and ν_s the Poisson's ratio of the steel ball.

Strain induced in the plate can then be roughly estimated by $\varepsilon \sim p_0/E$. The ball displacement can be written as $d = d_0 + \Delta d$, with d_0 the static (equilibrium) displacement when the pump vibration is off and Δd the displacement amplitude when the pump is activated. Considering the low frequency excitation of the pump (1 Hz here), quasistatic

behavior is assumed at each instant and therefore from Eqs. (A1) and (A2) the strain can be expressed as $\varepsilon = \varepsilon_0 + \Delta\varepsilon$, with

$$\varepsilon_0 \sim Kd_0^{1/3} \quad (\text{A3})$$

the static contact strain, with

$$K = \frac{h}{\pi LE} \left(\frac{3bE^*E_s}{2R^2} \right)^{1/3} \quad (\text{A4})$$

and

$$\Delta\varepsilon \sim \frac{Kd_0^{-2/3}}{3} \Delta d \quad (\text{A5})$$

the amplitude of the strain variation when the pump vibration is active.

For experimental quantification, we have captured the ball motion using a high-resolution video camera (Canon EOS 80D). Obtained displacement values for the first defect position [conditions of Figs. 3(a) and 4(a)] were $d_0 = 44$ mm and $\Delta d = 0.4$ mm. From Eq. (A5) and the data $h = 1$ mm, $b = 2.7$ cm, $L = 30$ cm, and $R = 5$ mm, this yields $\Delta\varepsilon \simeq 1.75 \times 10^{-5}$. Finally, from repeated recordings with decreasing pump amplitudes, the detection threshold (value of strain amplitude below which the defect does not show on the images) has been empirically estimated around 10^{-5} .

APPENDIX B: ESTIMATE OF THE STRAIN INDUCED BY THE PROBE WAVE

Under the Kirchhoff-Love plate assumptions, radial and angular strains in axisymmetrical problems can be approximated as²¹

$$\begin{cases} \varepsilon_{rr} = -z \frac{\partial^2 w}{\partial r^2}, \\ \varepsilon_{\theta\theta} = -z \frac{1}{r} \frac{\partial w}{\partial r}, \end{cases} \quad (\text{B1})$$

where (r, θ) are the polar coordinates and w is the normal displacement of the median plane of the plate.

In the case of a flexural wave radiated from the origin of the coordinate system, w can be expressed as $w(r, \omega) = (A(\omega)/\sqrt{r})e^{j(\omega t - kr)}$, with $k^2 = \omega\sqrt{12\rho(1-\nu^2)}/Ee^2$, and E, ν, ρ, e the plate's Young's modulus, Poisson's ratio, density, and thickness, respectively, and $A(\omega)$ an undetermined amplitude term depending on frequency and source characteristics. Equation (B1) then yields after far-field assumption

$$\begin{cases} \varepsilon_{rr} \sim zk^2w, \\ \varepsilon_{\theta\theta} \sim 0. \end{cases} \quad (\text{B2})$$

The maximum strain $\varepsilon = \varepsilon_{rr}(e/2)$ is obtained at the plate surface ($z = e/2$). Its experimental quantification will be obtained from point measurement of normal velocity

$v = dw/dt = j\omega w$ using a laser vibrometer (Polytec OFV-552). From Eq. (B2) we thus obtain (in amplitude)

$$\varepsilon \sim \sqrt{\frac{3\rho(1-\nu^2)}{E}} v. \quad (\text{B3})$$

In the experimental conditions of Sec. IV, the normal velocity field amplitude of the first arriving wavepacket measured at the defect position is around 0.04 mm/s. Equation (B3) then yields $\varepsilon \simeq 1.3 \times 10^{-8}$.

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