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Synthesis of upconversion $\text{TiO}_2\text{:Er}^{3+}\text{-Yb}^{3+}$ nanoparticles and deposition of thin films by spin coating technique

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Abstract

In this work, a simple, low temperature ($T < 300^\circ\text{C}$) procedure suitable to increase the efficiency of solar cell and optoelectronic devices through reducing the mismatch with solar spectrum in the infrared range is proposed. TiO_2 co-doped with rare earth ions is a promising candidate for its use in optical field due to the possibility to expand the spectral absorption range. Here, pure and Er^{3+} - Yb^{3+} co-doped anatase- TiO_2 nano-spherical particles (diameter < 50 nm) with high surface area ($125.7 \text{ m}^2/\text{g}$ and $140.6 \text{ m}^2/\text{g}$ for the pure and co-doped, respectively), good crystallinity are prepared by hydrothermal-assisted sol-gel method, followed by their dispersion and deposition as thin films. The nanoparticles are characterized by studying their structural, morphology, surface chemical compositions and photoluminescent properties. From the dispersion study, results showed that the optimal conditions were obtained for co-doped TiO_2 at operational $\text{pH}=3$ and with 20 min as a suitable duration of ultrasonication. The co-doped TiO_2 nanoparticles showed excellent upconversion properties (green and red emissions) at room temperature under 980 nm excitation. To extend this result towards optoelectronic and photonic applications, the upconversion nanoparticles are deposited at the surface of n-type (100) Si wafer using a spin-coating process. From scanning electron microscopy, it is observed that the entire surface of substrate is covered with a uniform film composed of compact arrangement of small nanoparticles with a good adhesion on Si surface, also the resulting 750 nm thick $\text{TiO}_2\text{:Er-Yb}$ film maintained the upconversion luminescence phenomena.

Keywords

Sol-gel; dispersion; spin coating; Erbium; Ytterbium; upconversion

1. Introduction

Application of upconversion luminescent nanoparticles composed of lanthanide ions doped inorganic host material as spectrum modifier have attracted great interest due to their outstanding luminescent properties, which are potentially used in laser materials, medical [1] and photovoltaic [2] applications. In recent years, semiconductor metal oxides (TiO_2 , SnO_2 , ZnO , In_2O_3) have been widely used as host materials due to their high thermal and chemical stability, and suitability in many applications such as photocatalysis [3], sensor devices [4], and optical devices [5]. The most commonly used material is TiO_2 (titanium dioxide), due to its considerable low cost, non-toxicity, photo-stability, biological and chemical inertness [6]. Additionally, in its anatase form, TiO_2 has higher electron mobility and lower dielectric constant than the rutile phase [7]. Recently, the combination of nanoscale and photoluminescent properties has attracted a lot of interest in order to achieve excellent product performances. Special attention is given to the upconversion luminescence process, in which the sequential absorption of two or more photons leads to the emission of light at shorter wavelength than the excitation wavelength. It has been proved that nanoparticles of TiO_2 co-doped with rare earth ions into the is a promising candidate for the usage in optoelectronics by extending the spectral range from the near-UV to the infrared region [8–17]. These ions have been extensively studied due to their specific 4f electronic structure and unique properties. Many rare earth couples like : (La^{3+} - Ce^{3+}) [11], (Sm^{3+} - Eu^{3+}) [9] and (Y^{3+} - Eu^{3+}) [12] were inserted into TiO_2 . Among other rare earth ions, Er^{3+} and Yb^{3+} are recognized as an ideal couple for improving light trapping ability, because the Yb^{3+} acts well as a sensitizer for Er^{3+} activated optical materials [13–16]. The upconversion emission of Er^{3+} - Yb^{3+} in other different host lattices for film preparation are investigated extensively [18,19].

Previous reports proved that 5% Er^{3+} - 5 % Yb^{3+} co-doped TiO_2 in powder form possesses an important quantum yield of 2.8 ± 0.1 % at a low power density of 16.7 W/cm^2 compared to other candidates ($2\% \text{ Er}^{3+} - 25 \% \text{ Yb}^{3+} \beta\text{-NaYF}_4$: 3 ± 0.1 % under 20 W/cm^2), which makes it suitable for efficient upconversion in photonic applications [17]. Moreover, TiO_2 co-doped

Er^{3+} - Yb^{3+} is a transparent material with a high refractive index ($n = 2.4$) in visible wavelength, which make it widely desired for application in solar cells field [20,21].

Although upconversion TiO_2 co-doped Er^{3+} - Yb^{3+} thin films have been already investigated by several research groups for different applications, the preparation of films with a good crystallinity, high surface area and efficient green and red luminescence at temperature below 500°C still remains challenging. Till now, the annealing temperature that has been used in most of the studies is above 500°C , in order to achieve high crystallinity and consequently an efficient luminescence [16], [20–23]. But, at high annealing temperatures: size, shape, phase and luminescence properties (specially the profile of the emissions) are changed.

So, the purpose of our innovative work is to investigate a simple, low temperature ($< 300^\circ\text{C}$) process that can enhance many devices efficiency based on upconversion phenomena and also could be used for temperature-sensitive devices. It is based on a soft chemistry route to synthesize particles with a controllable phase (anatase), size (diameter < 50 nm), morphology (spherical shape), a good crystallinity and high surface area in order to increase the reactivity of the material vs photons absorption and get an efficient upconversion luminescence.

First, pure and (Er^{3+} - Yb^{3+}) co-doped TiO_2 nano-spherical particles are elaborated using sol-gel process under supercritical drying condition of ethanol as a simple method and low cost method [24,25]. Evaluation of doping effect on structure, morphology and chemical composition of nanoparticles is conducted. Then, optimization of the nanoparticles suspensions for 1h using electrostatic stabilization (pH, co-doping) and physical dispersion (ultrasonication) process is monitored by measuring the zeta potential, particle size distribution and SEM observations. Finally, nanoparticles deposition on silicon substrate is conducted using spin coating process as a fast and easy method to produce homogenous thin films from solution (Fig. 1). The desired thickness of the film is chosen to maintain the optical response obtained with the powder phase and be adapted to spin coating process deposition [26].

Photoluminescent properties measurements on both nanopowders and film are also investigated.

2. Materials and methods

2.1 Nanoparticles preparation

Titanium (IV) iso-propoxide ($\text{Ti} [\text{OCH}(\text{CH}_3)_2]_4$, 98%, Sigma-Aldrich) is used as the precursor for titanium dioxide elaboration. Erbium (III) nitrate pentahydrate ($\text{Er} (\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, 99.9%, Sigma-Aldrich) and ytterbium nitrate pentahydrate ($\text{Yb} (\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, 99.9%, Sigma-Aldrich) are used as the precursors for Erbium and Ytterbium doping, respectively. The titanium iso-propoxide is dissolved in a mixture of glacial acetic acid (CH_3COOH , $\geq 99.5\%$, CARLO-ERBA) and methanol (CH_3OH , 99.8%, Fisher chemical) [15]. Then, a specific percentage of erbium and ytterbium nitrate is added leading to TiO_2 (5 at.%Er - 5 at.%Yb). In the following parts, it will be labelled as TiO_2 : Er-Yb. The resultant sol is magnetically stirred for 15 min at room temperature to insure the homogeneity of the solution. The dopant precursor solution is located in an autoclave of 1 L capacity filled with ethanol for drying under supercritical conditions ($T = 243^\circ\text{C}$, $P = 63$ bar). After 3 hours of supercritical drying, a depressurization for 1 h down to room temperature is carried out. After that, nitrogen is injected into the autoclave for better evacuation of the solvents. Finally, to prevent the aerogel from cracking, the autoclave is opened after 24 h. The obtained nanoparticles are calcined in air at 300°C for 2 h to evaporate the trace of the used solvents.

2.2 Dispersion of nanoparticles

Nanoparticles are dispersed in absolute ethanol under different operating conditions: pH and ultrasonication duration. The process is carried out with 0.24 M concentration in absolute ethanol (99.99%, Sodipro) under magnetic stirring speed of each solution at 1000 rpm for 24 h, in order to improve the homogeneity and reach surface equilibrium [27]. Since pH influences the surface charge and nanoparticles agglomeration behavior [28], its effect is investigated by adjusting the operational pH values from 3 to 10 with HCl / NaOH (0.1M) addition [29]. For acidic region, HCl is replaced with Glacial Acetic acid, which is a weak additive with a low ion concentration. Nanoparticles dispersion is done using ultrasonic treatment (ultrasonic probe, Fisher Scientific). The following sonication conditions are used : 20 kHz, 500 W, pulses with a 40% amplitude and a continuous mode for uniform dispersion [30]. In this work, low frequency is used in order to increase the dispersion rate by increasing the amplitude of the shock wave as explained in [31]. Temperature is monitored during sonication and the water bath is changed every 5 min to maintain a low constant temperature (below 30°C) during the process and to avoid vaporization [32]. The distance between the sonicator tip and beaker bottom-inner surface is maintained at 2 mm. Finally, 1 min of magnetic stirring is additionally applied to insure solution homogeneity.

For pH variation in ethanol, the pH-meter (sensION⁺ PH3 basic pH benchtop meter) calibration is as follows: the Ag ± AgCl electrode is filled with an electrolyte consisting of 0.1 M LiCl in ethanol in the outer chamber and saturated LiCl in the inner chamber. The calibration is performed using ordinary water-based buffers resulting in an operational pH scale [29]. The equilibrium state is reached after 16 h in pure ethanol (operational pH= 7). pH value at which there is no electrical charge on nanoparticles surface, as deduced from electrokinetic measurements is marked pH_{iep} and operational pH_{iep} (iep: isoelectric point) for aqueous and non-aqueous medium, respectively.

2.3 Spin coating deposition

The substrates are n-type (100) Si wafers (CZ, thickness 250-300 μm and a resistivity 10-30 Ω.cm from Sil'tronix ST) cut in 20 mm × 20 mm pieces. Prior to spin coating deposition, the substrates are cleaned with conventional Radio Corporation of America (RCA) process : a hot alkaline solution (H₂O₂-NH₄OH-H₂O: organic decontamination) at 70 °C for 15 min, rinsed with deionized water, followed by a dipping into a hot acid solution (RCA2: H₂O₂-HCl-H₂O: inorganic decontamination) at 70 °C for 15 min, and rinsed again with deionized water. Hence, the n-type substrate is chosen because it contains higher amount of OH-terminations than the p-type substrates after RCA2 process, which may affect the final density of nanoparticles on surface [33]. After cleaning, a spin-coating deposition is carried out at 1000 rpm for 30 s. The final step is the evaporation of the solvent by drying the substrate on a heating plate for 1 min at 200°C.

2.4 Characterization

X-Ray diffraction is carried out on a BRUKER D8 Advanced diffractometer (SeriesII-2009) with Cu K α radiation ($\lambda=1.5418$ Å). The measurements are recorded in the 10-90° 2 θ range at room temperature with a step size of 0.05° using a counting time of one second per step. Scanning Electron Microscopy (SEM) images are recorded with ZEISS Gemini SEM 500 type. In addition, the Brunauer-Emmett-Teller (BET) surface area is measured by N₂ adsorption /desorption at 150°C using Micrometrics Surface Area and porosity Analyzer type. XPS analysis is performed in a Vacuum Generator XR3E2 apparatus with a Mg K α X-ray source at 15 kV, 20 mA to analyze the surface chemical compositions for the pure and co-doped samples. Analyses are carried out at an angle of 90° between the sample surface and the hemispherical analyzer. Pressure in the chamber is lower than 10⁻⁸ Pa. The analyzed average area is about 40 mm². The Photoluminescence emission spectra are assessed in a Fluoromax 4

P model Horiba scientific modular equipment with a 150 W CW Ozone-free xenon arc lamp excitation source at room temperature.

Particle size distribution are measured with a Particle size analyzer VACSO ($\lambda = 657$ nm, Laser power 38%) utilizing dynamic light scattering (DLS). The temperature is set to 25°C. Before the measurements, suspensions are diluted to a concentration of 3.6×10^{-4} M suitable for DLS measurements. Then, the particle size is further confirmed by SEM for comparison with DLS results. DLS technique provides more robust data on size distribution than SEM [34]. The interfacial properties of nanoparticles (surface charge) is measured by a zeta potential analyzer: Malvern DTS 1060 model. This charge is an indication of the magnitude of the electrostatic forces that insure the stability of nanoparticles. As reported in literature, zeta potential values greater than the absolute value of ± 30 mV have high degrees of stability. Dispersions with less than the absolute value of ± 25 mV are relatively stable but will agglomerate due to Van Der Waals interparticle attractions [35,36].

3. Results and discussion

3.1 Nanoparticles Characteristics

Fig. 2 shows the XRD patterns of pure and TiO₂:Er-Yb nanoparticles. All the diffraction peaks reveal the presence of pure TiO₂ in the anatase phase (System: Tetragonal, ICDD Card Number: 21-1272) for the two samples. From the XRD data, no other phase such as Er₂O₃, Yb₂O₃ is evidenced, proving the incorporation of Er³⁺ and Yb³⁺ ions into the TiO₂ matrix. Therefore, we can conclude that co-doping has no impact on the structure. The mean crystallite size, D, is estimated using Debye-Scherrer equation for all the diffraction peaks. From results collected in Table 1, the mean crystallite size remains almost the same after co-doping. However, there is a difference in the lattice parameters, which are slightly larger for the co-doped sample than the pure one (increase by 0.16 % and 0.27 % for a and c parameters, respectively), which causes an anisotropic expansion of the TiO₂ unit cell volume by 0.40 %. This indicates a distortion in the cell when the ions enter into TiO₂ structure [37]. The lattice distortion degree, η , is evaluated using Williamson-Hall method as follows [38–40]:

$$\beta_{hkl} \cos \theta = 4\eta \sin \theta + \frac{K\lambda}{D} \quad (1)$$

Where β_{hkl} the FWHM (radians), θ the diffraction angle, λ the X-ray wavelength, K a dimensionless factor and D the mean crystallite size. As given in Table 1, the lattice distortion increases from 0.07 % to 0.31 % after co-doping. This can be explained by the large

difference in the ionic radius between Er^{3+} (0.89 Å) and Yb^{3+} (0.86 Å) compared to Ti^{4+} (0.61 Å) which makes the replacement more difficult and leads to the distortion of the TiO_2 lattice [41–43]. These results confirm the incorporation of Er^{3+} and Yb^{3+} dopant ions in the host lattice.

SEM images of the pure TiO_2 and TiO_2 : Er-Yb are given in Fig. 3a and c. The powders consist of spherical aggregates (about 3 µm in diameter) with a homogenous distribution. Each aggregate is formed with mono-dispersed particles below 50 nm diameter for both pure TiO_2 and TiO_2 :Er-Yb (Fig. 3b and d). BET surface area measurements show that TiO_2 : Er-Yb possesses the largest surface area with 140.6 m²/g compared to 125.7 m²/g for the pure nanoparticles. These spherical shape and nanometer size of the particles with consequent high surface to volume ratio have an important impact on the photoluminescence properties. These characteristics can lead to more light absorption from solar spectrum and enhancement of photonic devices performance.

XPS spectra of pure TiO_2 and TiO_2 :Er-Yb prepared by the sol-gel method are recorded in the range of 0-900 eV. Fig. 4a shows the survey spectrum. The surface composition of nanoparticles is evaluated using the high-resolution (HR) Ti 2p, O 1s, C 1s, Yb 4d and Er 4d XPS spectra, respectively. As shown in Fig. 4b, the Ti 2p spectrum is characterized by a doublet composed of two symmetrical Ti 2p_{3/2} and Ti 2p_{1/2} peaks at binding energies of 458.8 eV, 464.5 eV and 458.7 eV, 464.4 eV for pure and TiO_2 :Er-Yb respectively, generated from spin-orbit coupling and attributed to Ti^{4+} in TiO_2 anatase [44,45]. Compared to pure TiO_2 , the Ti 2p peak for the TiO_2 : Er-Yb moved towards low binding energy, which is a direct measure of the lowering of valence state level of Ti^{4+} to Ti^{3+} . Same observation is mentioned in other reports [46].

Fig. 4e and f presents the Er 4d_{5/2} and Yb 4d_{5/2} spectra. Each peak could be deconvoluted into three peaks. First peaks are attributed to the Er-O and Yb-O bonds located at 168.7 eV and 184.9 eV [47]. Second peaks are related to the Er-OH and Yb-OH bonds located at 170.8eV and 186.0 eV [16]. Additional peaks located at 167.6 eV and 183.4 eV could be attributed to metallic bonds more probably consisting of Er-Er and Yb-Yb, respectively. The presence of the mentioned peaks confirms the presence of Er^{3+} and Yb^{3+} ions.

Fig. 4c shows the O1s peak of the two samples, that can be deconvoluted into two peaks positioned at 530.0 eV, 531.5 eV and 529.9, 531.7 eV for pure TiO_2 and TiO_2 :Er-Yb respectively. The peaks at lower binding energy are associated to surface lattice oxygen and

the other peaks at higher binding energy are assigned to the H–O group from the absorbed H₂O on TiO₂ surface. The deconvolution of C 1s peak revealed three different species, the peak locating at 284.9 eV related to C–C, the other peak at 286.6 eV assigned to C–OH and peak at 288.6 eV associated C=O (Fig. 4d). The presence of carbonaceous species in XPS spectra could be attributed to the atmospheric gas adsorption and organic residues during elaboration and calcination process [48,49].

3.2 Dispersion of pure TiO₂ and TiO₂: Er-Yb suspensions

3.2.1 Effect of pH

The data for the pure TiO₂ and TiO₂: Er-Yb in ethanol displays an isoelectric point approximatively the same at operational pH_{iep}=3.8 (Fig. 5a). This is located in the same range of isoelectric point of TiO₂-anatase in ethanol medium in previous report [50]. It should be noted that it is lower than the range determined in aqueous media (pH_{iep}=5.5-7) [51]. That indicates that the dispersion of nanoparticles in ethanol leads to an acidification of the medium [29].

As shown in Fig. 5a, additives with 0.1 M cannot provide the stability of the pure and co-doped suspensions since values higher than the absolute value of ± 25 mV cannot be obtained. Result show a decrease of the surface charge after an acid modification even lower than HCl with 0.1 M, which induce non-stability of nanoparticles. To provide additional information about the behavior of the dispersed nanoparticles, the evolution of these suspensions with time in the stationary state is also investigated (Fig. 5b). The pure TiO₂ and TiO₂:Er-Yb suspensions are settled within 1 hour for operational pH= 5, 7, 8 and 10 due to the low charge occurred on surface. For pH 3, zeta potential is approximatively the highest value (+14 mV) and from the evolution in time, it provides a short time stability. The TiO₂: Er-Yb suspension remains stable after 2 hours while the pure TiO₂ starts to sediment. Same results concerning the zeta potential and sedimentation time are found in [52].

In fact, these additives increase the ionic strength too much, thus compressing the ionic cloud, called electrical diffuse double layer composed by the nanoparticle surface charge and its counter ions, that surrounding the interacting nanoparticles [53]. This layer plays a fundamental role in the electrostatic stabilization because its compression can lead to more attractive van der Waals forces that cause coagulation as observed. The stability period of 2 hours is enough to perform the spin coating step (total duration less than 1 hour).

3.2.2 Dispersion with ultrasonic assistance and doping effect

Effect of ultrasonication (US) duration using probe on the average particle size is studied under various time: 0 min, 10 min, 20 min and 30 min, in order to achieve the maximum dispersion. From DLS results collected in Fig. 6a and b, pure TiO_2 and TiO_2 : Er-Yb suspensions present different behavior. Pure TiO_2 is unstable and aggregation takes place. Different particle size distribution is obtained after each ultrasonication time. On the contrary, for TiO_2 : Er-Yb a uniform size distribution is formed, 10 min of ultrasonication is enough to break the nanoparticles apart and ensure incipient stability. The size is rapidly reduced with the increasing of ultrasonication time to 20 min from 580 nm to 166 nm for TiO_2 : Er-Yb. This reduction is due to the intense stress produced by cavities collapsing induced in liquid by ultrasonic vibrations, that can fragment the agglomerates into smaller aggregates [54]. The differences in the decreasing rates between the present study and other studies can be attributed to the effect of the nanoparticle primary size, synthesis method and material types [55,56]. As it is found from DLS results, 10 min to 20 min is the duration range to obtain small particles. As the ultrasonic time exceeds 20 min, a notable observation in Fig. 6c, is that the polydispersity index (PDI) is increased due to the coalescence of the nanoparticles. From the ultrasonication point of view, it is reported in literature that high power of ultrasonication could re-agglomerate the particles as a result of the increased collision of particles [57,58]. The improvement of TiO_2 :Er-Yb dispersion with ultrasonication compared to the pure TiO_2 can be attributed to the influence of Er^{3+} and Yb^{3+} ions that change the electronic structure, surface charge behavior and surface reactivity, which is demonstrated through the increasing in BET surface area showed previously that generates a high surface reactivity. Also, TiO_2 :Er-Yb results in a positive charge imbalance, therefore, active acidic sites will be formed, increasing the amount of hydroxyl groups absorbed [59]. Thereby, nanoparticles are expected to be modified by the surface complexity which affects the intrinsic stability and provides agglomeration in agreement with [59,60].

3.3 Deposition of dispersed nanoparticles on Si wafers

The deposits quality with varying the ultrasonication duration is shown in Fig. 7. The SEM micrographs are in a good agreement with DLS measurements concerning the effect of ultrasonication duration. It is observed that the highest density of deposited nanoparticles increased with increasing ultrasonication time. In addition, it shows the enhancement of the film quality (minimum number of huge particles from the top view) deposited using co-doped

nanoparticles compared to pure nanoparticles. Our process leads to the deposition of TiO₂:Er-Yb nanoparticles with a elementary size below 50 nm.

The performance of this step depends on the ability of nanoparticles to adhere to substrate. The silicon substrate possesses an hydrophilic surface and it is negatively charged after the RCA procedure [61]. Since the nanoparticles are positively charged at operational pH= 3, a good adhesion between the substrate and the nanoparticles is expected [62]. Two different tests are conducted to evaluate the adhesion of TiO₂:Er-Yb on substrate: the first one by rinsing the substrate with water and the second by blowing it with a nitrogen gas gun. The SEM images in Fig. 8a and b, show effectively a total coverage of substrate after these two tests indicating a good adhesion between the co-doped nanoparticles and the substrate.

The XRD pattern of Si/TiO₂:Er-Yb is provided in Fig. 8c. As the deposit is not very thick and dense, the measurement is quite noisy. Nevertheless, all the diffraction peaks reveal the presence of the anatase phase (System: Tetragonal, ICDD Card Number: 21-1272). No secondary phases are detected after spin coating deposition of TiO₂:Er-Yb.

3.3 Up-conversion emission of nanoparticles and thin film

Fig. 9a shows the upconversion luminescence spectrum of pure TiO₂ and TiO₂:Er-Yb nanoparticles at room temperature under 980 nm excitation. No emission is observed for pure TiO₂, while TiO₂:Er-Yb exhibited three emission peaks. The upconversion emissions located at 550 nm, 525 nm (green region) and 655 nm (red region), are attributed to ²H_{11/2} → ⁴I_{15/2}, ⁴S_{3/2} → ⁴I_{15/2}, and ⁴F_{9/2} → ⁴I_{15/2} transitions, respectively. The upconversion mechanism is detailed as follow:

Then, due to the short life time of the ⁴F_{7/2} level in Er⁺³, non-radiative decay to the lower ²H_{11/2} and ⁴S_{3/2} levels takes place, then a relaxation of the populated levels to the ground state ⁴I_{15/2}, resulting in the green emission (hν_{525nm,550nm}) observed:

Red emission ($h\nu_{660\text{nm}}$) is generated from non-radiative relaxation from the $^4\text{S}_{3/2}$ to $^4\text{F}_{9/2}$ level and cross relaxation process (CR):

The high intensity of the $^4\text{S}_{3/2} \rightarrow ^4\text{I}_{15/2}$ transition in comparison with the $^2\text{H}_{11/2} \rightarrow ^4\text{I}_{15/2}$ can be explained by the fast quenching of the second transition by non-radiative relaxation. The intensity of the emission in red is lower than that in green due to a weak absorption cross relaxation [63,64].

Top view and cross section of the film deposited on n-type (100) Si are shown in Fig. 9c and d. SEM reveals that the film is composed of a dense arrangement of nanoparticles through all the layer thickness (750 nm). Similar profiles with the same peak positions of green and red emissions are observed when comparing the powder phase and the deposited film, indicating that basic optical behaviour of the upconversion nanoparticles has not been changed and that is further confirmed by the presence of the same structure (anatase phase) and elementary size. Many factors are responsible for the changing of the red / green ratio for Er^{3+} doped upconversion materials, such as site symmetry, coordination number, interatomic distance, shaping material [65–68]. Meanwhile, the change in intensity could be related to the change of the environment when particles are connected to n-type (100) Si surface. In addition, the amount of particles deposited on the surface of silicon substrate that lead to layer with 750 nm thick with porosity not the same as a compact pellet (powder phase).

Conclusions and perspectives

A simple, low temperature ($T < 300^\circ\text{C}$) procedure suitable to increase the efficiency of solar cell and optoelectronic devices through reducing the mismatch with solar spectrum in the infrared range is proposed. Through a careful optimization of the different steps: nanoparticules synthesis, dispersion, spin coating, the microstructure, the phase and the composition of the films are controlled. The obtained films composed of $\text{TiO}_2\text{:Er-Yb}$ nanoparticles with diameter < 50 nm exhibit good adhesion to the substrate and maintain the upconversion luminescence response of nanoparticles after dispersion and spin deposition.

As demonstrated, the near-infrared photons (under 980 nm excitation) could be converted into the visible light (green and red emissions) using 5%Er³⁺-5%Yb³⁺ codoped TiO₂- anatase, so, these converted photons can be reabsorbed simply by the device. This low temperature and simple multi-step process proposed leads to a promising material that provides an efficient observed optical response. As a perspective, in order to enhance the durability of this material, its protection with an inert thin layer to external aggressive environment conditions (degradation from humidity and oxygen) will be investigated.

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Fig. 1 The low cost procedure used in this work for the synthesis and deposition of pure TiO₂ and TiO₂: Er-Yb nanoparticles.

Fig. 2 (color online) XRD patterns of pure TiO₂ and TiO₂: Er-Yb nanoparticles indicating the absence the rutile phase.

Fig. 3. SEM images of (a, b) pure TiO₂ and (c, d) TiO₂: Er-Yb nanoparticles.

Fig. 4 (color online) XPS spectra of TiO₂ (a) Survey Scan, (b) Ti2p, (c) O1s (d) C1s, (e) Er 4d_{5/2} and (f) Yb 4d_{5/2}. Black line pure TiO₂ and red line TiO₂:Er-Yb.

Fig. 5 (color online) Zeta potential as function of operational pH and evolution of suspensions with time in stationary state of pure TiO₂ and TiO₂:Er-Yb.

Fig. 6 (color online) Evolution of size dispersion of (a) pure, (b) TiO₂:Er-Yb nanoparticles and (c) polydispersity index (PDI) of TiO₂:Er-Yb in ethanol as a function of ultrasonication time (operational pH = 3, C_{solution}= 0.24 M, 24 h of magnetic stirring).

Fig. 7 SEM images of deposited colloidal suspension of pure and TiO₂:Er-Yb under different time of ultrasonication (t = 0 min, 10 min, 20 min and 30 min) on n-type (100) Si wafer using a spin coating process (depositing phase: 1000 rpm - 30 s and drying phase: 1 min at 200°C on a hotplate).

Fig. 8 SEM images of adhesion tests: (a) rinsed with water and (b) blown with N₂ gas of TiO₂:Er-Yb film deposited on n-type (100) Si wafer using a spin coating process (depositing phase: 1000 rpm – 30 s, ultrasonication time = 20 min, cycle number: 8 and drying phase: 200°C - 1 min on a hotplate). (c) (color online) XRD pattern of n-type (100) Si/ TiO₂: Er-Yb film indicating the absence of secondary phases.

Fig. 9 (color online) Upconversion emission spectra of (a) powders of pure TiO₂ and TiO₂:Er-Yb, (b) film of TiO₂:Er-Yb nanoparticles deposited on n-type (100) Si wafer using a spin coating process under ultrasonic duration of 20 min, (c) Top view and (d) cross section of the layer using $\lambda_{\text{excitation}} = 980$ nm as wavelength of excitation.

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List of tables

Table 1. The crystallite size, lattice distortion and unit cell parameters obtained from XRD patterns.

Table 1.

Sample	Mean crystallite size D (nm)	Lattice distortion η (%)	a (Å)	c (Å)	c/a ratio	Unit cell volume (Å ³)
Pure TiO ₂	9	0.07	3.7862	9.4970	2.5083	136.14
TiO ₂ :Er-Yb	11	0.31	3.7923	9.5051	2.5064	136.69