Impedance eduction of perforated plates at low Strouhal numbers and high bias flow Mach number

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The knowledge of the acoustic behavior of a multiperforated plate is important to design a combustion chamber. It is characterized by the acoustic impedance or the Rayleigh conductivity. Experiments have been performed in the ONERA flow duct to study the acoustic response of a multiperforated plate, without and with bias flow. The geometry of the perforated plate is representative of industrial applications, as well as the bias flow Mach number (around 0.3) and the Strouhal number (around $5 \cdot 10^{-3}$). An inverse method is used to educe the impedance of the plate from Laser Doppler Anemometry measurements of the acoustic velocity above the plate. The issue of the accuracy of the educed value is specifically adressed. It is shown that the perforated plate is highly reflective with bias flow, as predicted by the models available in the literature. This is due to the combination of the very low Strouhal number and high bias flow Mach number. Consequently, on contrary to the case without flow, in the configuration with bias flow the eduction process shows one's limits and cannot give a very precise impedance value.

Nomenclature

c_0	Sound speed
f	Frequency
ω	Angular frequency, $= 2\pi f$
h	Plate thickness
r	Perforation radius
j	imaginary number
$\mathcal{J}$	Objective function
k	Wave number, $= \omega/c_0$
k_s	Stokes wave number
K_R	Rayleigh conductivity
L	Cavity depth
M_b	Mach number through the holes
St	Strouhal number, $= \omega r / (c_0 M_b)$
He	cavity Helmholtz number, $= \omega L / c_0$
q	mass flow rate within the cavity
t	time
Z_p	Acoustic impedance of the perforated plate
Z	Acoustic impedance of the system made of the perforated plate above the cavity
Z_t	Acoustic impedance of the duct exit

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δ	Strouhal dependent function defined by Howe ¹
γ	Strouhal dependent function defined by Howe ¹
μ	Dynamic viscosity
ν	Kinematic viscosity
ρ_0	Density
σ	Porosity of the perforated plate
ϕ	State vector
ω	Angular frequency
Ω_{obs}	Observation region, which coincides with the LDA measurement field

Subscript

DG Discontinuous Galerkin computed quantity

Meas Measured quantity

Acronyms

LDA Laser Doppler Anemometry

SPL Sound Pressure Level

I. Introduction

Perforated plates with bias flow are used in the combustion chamber for cooling purpose, but can also act as dampers with regards to acoustic waves. Characterizing their acoustic behavior is thus of primary interest in the framework of combustion chambers thermo-acoustic instabilities. This behavior is usually studied through the absorption coefficient, that is directly related to the Rayleigh conductivity (and the acoustic impedance) of the plate in the basic setup in which the plate is reflecting a normally incident acoustic wave within a tube. The Rayleigh conductivity depends on the perforated plate geometrical features (mainly the thickness of the plate, the size and shape of the perforations) and the environmental conditions (mean flow, sound pressure level).

In most experimental studies (see for instance²⁻⁴), the bias flow is low or the perforations diameter is large, which leads to a Strouhal number much higher than in actual aeroengine combustor liners. In the combustion chambers, these liners are used primarily for film cooling purpose; however, from an acoustic point of view, the behavior of perforated plates is different from the one of a solid wall and therefore needs to be quantified. In this work, we apply to a perforated plate representative of real combustion walls a method developed for educing the impedance of inlet nacelle liners.^{5,6} The perforated plate can be subjected to a bias flow up to Mach 0.3, which leads to Strouhal numbers in the range of $5 \cdot 10^{-3}$ (which is typical from industrial configurations⁷⁻⁹). These values are ten times smaller and the Mach number value is ten times higher, than the values studied by Scarpato *et. al*^{10,11} or Cosi *et. al*¹² for designing Helmholtz acoustic dampers (implemented within the combustion chamber for mitigating the thermo-acoustic instabilities).

The plate is placed at the wall of the ONERA B2A bench, above a cavity whose depth is chosen so that the associated Helmholtz number is of order unity. Acoustic waves are travelling parallel to the plate, which means that, on contrary to most of the previous experimental or numerical studies,^{2,10,13} we consider grazing rather than normal incident pressure waves. Perforations are orthogonal to the plate, and their geometry (size, porosity) is representative of generic perforated plates used in combustion chamber. The acoustic source is a multi-sine signal. In the case without flow, the source sound pressure level is around 115dB, in order to stay in the linear regime of the plate impedance, while with bias flow it is around 140dB. The impedance of the plate is educed from the measurements of the acoustic velocity within the vein, performed through laser velocimetry.

First, the ONERA B2A bench and the characteristics of the perforated plate are presented. Then, a review on models existing in the literature for the Rayleigh conductivity and the acoustic impedance of the plate is done. Finally, the eduction method is presented and results with and without bias flow are compared with existing models.

(a) Global view of B2A duct

(b) Zoom on the testing cell, which shows the perforated plate above the cavity, and the lateral holes for flow injection.

Figure 1. Sketch of B2A Aero-Thermo-Acoustic duct.

II. Measurements

A. ONERA B2A duct

The aeroacoustic test bench at Onera (B2A) is made of a stainless tube of section 50 mm x 50 mm; its total length is about 4m. A 200mm-long test section is equipped with two silica windows for optical access. In the present experiments, a perforated plate is put at the bottom of the test section, over a cavity (see Fig. 1).

The perforated plate spans the whole width of the duct: it is a 150mm x 50mm rectangle. The perforations are untilted cylinders of diameter $d = 0.45\text{mm}$. The thickness of the plate is $h = 4\text{ mm}$. It was chosen so that it matches the effective thickness of a realistic plate perforation, which is tilted with a 60° angle. The perforations are centered on the plate on a 90mm x 48.6mm zone, which yields to a plate porosity of $\sigma = 1.96\%$. The cavity is $L = 50\text{ mm}$ deep, 50mm wide and 90mm long : it is located exactly below the perforated section. The cavity depth was chosen so that the Helmholtz number is of order unity. The cavity can be fed by a flow through four lateral holes drilled in its vertical walls, in a way similar to the one used in a previous study.^{14,15} The flow rate can be controlled to produce a bias flow through the plate. It must be noticed that for all the experiments shown in this paper, there is no grazing flow within the duct.

Two acoustic drivers are mounted upstream of the test section, and are used to generate tones (multi-sine signal) at up to 140 dB over a frequency range of 260 to 620 Hz, that is well below the cut-off frequency of the duct (which is 3.5 kHz). The termination is equipped with a quasi-anechoic outlet, leading to an upstream reflection coefficient smaller than 0.2 for frequencies higher than 350 Hz, as shown in Fig. 2). A 2C fringe mode LDA-system is used to measure the axial (x-coordinate) and vertical (z-coordinate) components of the acoustic velocity, for each frequency of the multi-sine source signal. Details on the measurement technique and on the post-treatment used for obtaining the acoustic component from the LDA velocity may be found in previous papers.^{6,15,16} The measurement domain is a 150mm long and 30mm high rectangle, located at mid-span of the duct and just above the bottom wall of the duct. It is meshed with 300 measurements points. It extends 30mm upstream of the start of the perforated zone and 30mm downstream of its end. A sketch of the measurement configuration is shown in Fig. 3.

B. Experimental results

The experimental campaign was carried out in two steps. First, the acoustic response of the plate was studied without bias flow, and with a SPL at each tone frequency around 115 dB. This low value of the sound source ensures that the perforated plate impedance stays in the linear regime. An example of the LDA measurements is plotted in Fig. 4. It shows the amplitude of u_z , at $f = 500\text{ Hz}$, in almost all the Ω_{obs} region (only the last x and z lines of the mesh are omitted). The amplitude is small (a few mm/s), but not zero as it would be if the plate was perfectly rigid.

Figure 2. Reflexion coefficient of the B2A termination, in the studied range of frequency.

Figure 3. Sketch of the experimental configuration, with the LDA measurement region denoted as Ω_{obs} . The perforated plate is drawn in red, the perforated zone is shown with white stripes.

Figure 4. Amplitude (in m/s) of the vertical component of the acoustic velocity field, at $f = 500$ Hz. Configuration without any mean flow. The perforated zone is located at $z = 0$ and between $x = 30$ and $x = 120$ mm.

(a) Velocity field of the bias flow. The colored contours show the vertical mean velocity, in m/s (b) Amplitude (in m/s) of the vertical component of the acoustic velocity field, at $f = 500$ Hz.

Figure 5. LDA measurements in the configuration with a $M_b = 0.3$ bias flow. The perforated zone is located at $z = 0$ and between $x = 30$ and $x = 120$ mm.

Then, the acoustic response of the plate was studied with bias flow. Configurations with a Mach number through the holes equal to 0.1, 0.2 and 0.3 have been tested. The Mach number value is estimated from the mass flow rate injected within the cavity, and under the assumption of a discharge coefficient $C_D = 0.62$ for the holes (quasi-steady limit, see¹⁷) :

$$q = \rho_0 c_0 C_D M_b \sigma S \quad (1)$$

where S is the surface of the perforated zone^a. LDA measurements have only been performed for the $M_b = 0.3$ configuration, i.e. for Strouhal numbers in the range of $[3.10^{-3}, 8.10^{-3}]$. This range of Strouhal numbers is two order of magnitude less than that studied by Scarpato *et. al.*¹⁰. To ensure a correct measurement of the acoustic velocity field, the SPL at each tone frequency was around 140 dB. It is expected that, in such a bias flow configuration, the acoustic response of the plate is driven by the bias flow rather than by the source level, and therefore the plate impedance should stay in the linear regime with respect to the SPL value. An example of the LDA measurements is plotted in Fig. 5. The mean flow is shown in Fig. 5(a), the vertical acoustic velocity in Fig. 5(b). Because of seeding issues, the LDA measurements give reliable results above $z = 9$ mm only. However, the measurement region is large enough to observe a non-zero vertical acoustic velocity above the perforated zone.

III. Acoustic impedance models

The acoustic response of the perforated plate is assessed via its acoustic impedance or the Rayleigh conductivity of the perforations. In this paper, these values are given in the frequency domain, following the $e^{j\omega t}$ convention. Existing models can be classified by physical effects taken into account. We will consider only two of them.

Maa²⁰ proposed a model based on Crandall's,²¹ Ingard's²² and Melling's²³ results for acoustic impedance of a perforated plate without mean flow :

$$\rho_0 c_0 Z_p = \frac{8\mu}{r^2} h \sqrt{1 + \frac{r^2 k_s^2}{32}} + \frac{1}{2} \sqrt{2\omega\rho_0\mu} + j\omega\rho_0 \left[h \left(1 + \left(3^2 + \frac{r^2 k_s^2}{2} \right)^{-\frac{1}{2}} \right) + \frac{16r}{3\pi} \right] \quad (2)$$

where $k_s = \sqrt{\frac{\omega\rho_0}{\mu}}$. This model takes into account the acoustic energy dissipation via viscous friction at the walls of the holes. Only the linear response of the plate with respect to the source sound pressure level is considered.

^ait must be emphasized that the choice of the discharge coefficient value may be questionable. Indeed, the plate perforations are rather long ($h/(2r) \approx 9$) and the Reynolds number may be low enough so that the jet flow is laminar. In such a case, a higher value of the discharge coefficient may be expected, around 0.72.^{18,19} However, this value is highly dependent on the rounding of the orifice edges, and a dedicated study would be necessary.

When there is a bias flow through the holes, the mechanism of acoustic energy dissipation is fundamentally different from the one modelled by Maa. Acoustic energy is converted into vortical energy within the mean jet exiting the hole, and then the vortical energy is dissipated by heat and viscosity. Howe¹ proposed a model for these mechanisms. It characterizes the Rayleigh conductivity of a hole in a thin plate under bias flow, and reads :

$$K_R = 2r (\gamma + j\delta) \quad (3)$$

where γ and δ depends on the Strouhal number and are defined in Howe's paper^b. According to Howe, the reference velocity used in the Strouhal number definition is the convection velocity of the vortex created at the aperture edges and swept away by the jet flow. Howe mentioned that this velocity equals half that of the jet velocity in the contracted section. However, in most of the studies,^{4,11,24} the reference velocity in the Strouhal number is defined as the mean bias flow velocity in the hole. Indeed, the correct value of the scaling factor depends on the detailed geometry of the orifice and the flow in this region. In this paper, we will follow this convention and define the Strouhal number with respect to M_b . The scaling factor is taken into account through the value of the discharge coefficient used for calculating M_b from the flow rate in Eq. (1).

Howe's model has been adapted for thick plates²⁵ :

$$K_R = 2r \left(\frac{1}{\gamma + j\delta} + \frac{2h}{\pi r} \right)^{-1} \quad (4)$$

The plate impedance associated to the Rayleigh conductivity is given by the relation :

$$\rho_0 c_0 Z_p = \frac{j\omega \rho_0 \pi r^2}{\sigma K_R} \quad (5)$$

In the experiments, the perforated plate is mounted above a cavity, whose impedance is only imaginary and is equal to:

$$\rho_0 c_0 Z_c = -j\rho_0 c_0 \cot(kL)$$

It must be noticed that this expression is only true when the cavity backplate is fully rigid and when the acoustic waves within the cavity propagate in a medium at rest. These hypotheses are verified in both studied configurations, since the mean flow in the cavity is negligible even in the bias flow case.

Finally, the specific impedance of the plate+cavity system is given by :

$$Z = Z_p + Z_c \quad (6)$$

A comparaison between the Z value obtained without and with bias flow (as given by Maa's and Howe's models, respectively) is displayed in figure 6. We can see that the resonance frequency of the system (associated to a reactance equals to zero) is close to 500 Hz, and does not change significantly with or without bias flow. This is due to the choice of the cavity Helmholtz number and to the small influence of the perforated plate reactance on the reactance of the global system. However, the resistance changes dramatically when there is a bias flow. Indeed, for the very low Strouhal numbers considered in this paper, the Rayleigh conductivity tends to zero and the acoustic impedance to the infinity : the plate is very resistive and its behavior is close to a rigid wall. This is not the case without bias flow: Maa's model gives a resistance close to 1.5. This change of behavior with bias flow can be illustrated by looking at the reflection and absorption coefficients that would be obtained if the 'perforated plate+cavity' was submitted to sound pressure plane waves with a θ incidence angle (normal incidence, as obtained for instance in an impedance tube, corresponds to $\theta = 0^\circ$). In this case, the reflection coefficient is defined as $R = (Z \cos \theta - 1)/(Z \cos \theta + 1)$ and the absorption coefficient as $\alpha = 1 - |R|^2$. When $\theta = 0^\circ$, the maximum of absorption is obtained when the impedance is equal to $1 + 0j$. It is important to notice that this 'optimal' value of the impedance is limited to the normal incidence configuration with acoustic plane waves: when the 'perforated plate+cavity' system is placed at the wall of a duct, the optimal impedance may be quite different; it depends on the duct geometry, the modal content of the source and the incidence of the sound waves (see Tester's papers for a discussion on this issue^{26,27}). On Fig. 7, results are plotted for both the normal incidence ($\theta = 0^\circ$) and a close-to-grazing incidence ($\theta = 70^\circ$), for illustration; indeed, the true angle of incidence obtained in

^b $\gamma + j\delta$ is used rather than $\gamma - j\delta$ as in Howe's paper, because we use the $e^{j\omega t}$ convention rather than the $e^{-j\omega t}$ ansatz.

(a) Real part of Z (b) Imaginary part of Z (c) Imaginary part of Z_p

Figure 6. Resistance (a) and reactance (b) of the system 'perforated plate+cavity' given by Howe's model (i.e. with bias flow $M_b = 0.3$) and Maa's model (i.e. without flow). Subfigure (c) shows the reactance of the perforated plate only.

Figure 7. Reflexion and absorption coefficients associated to the impedance of the 'perforated plate+cavity' system submitted to normal incidence plane waves (lines without symbols) and waves with a 70° incidence (lines with symbols). The impedance with a $M_b = 0.3$ bias flow is given by Howe's model, the impedance without flow by Maa's model.

the tested experimental configuration is not known but we can infer that it is between 45 and 90°. Figure 7(b) shows that, with bias flow, the absorption at close-to-grazing incidence is higher than that at normal incidence, however the absorption remains much lower than without flow. We will see in next section that it will make the impedance eduction difficult.

Finally, Fig. 7(a) confirms that at these very low Strouhal numbers, the perforated plate with a bias flow is almost fully reflective. This will stay true whatever the choice of the cavity depth (i.e. of the Helmholtz number), since this high reflection is due to the high value of the plate resistance. This behavior was already observed in numerical simulations of real industrial combustion chambers.^{28,29} It differs from the literature results showing that high absorption of perforated plates occurs for small values of the Strouhal number $St \ll 1$. Indeed, as explained by Scarpato *et. al.*^{10,11} this statement is only true when $M_b \sim \sigma$, which is not the case in the present configuration: here $M_b \gg \sigma$.

IV. Impedance eduction

A. Methodology

The impedance eduction method is based on the two-dimensional harmonic linearized Euler equations. The underlying model is briefly summarized here for convenience, but all details can be found in a previous paper.⁶ A discontinuous Galerkin scheme is chosen to solve the equations, in the domain drawn in Fig. 3 (only within the duct, the cavity is not included in the simulations). The numerical solution is denoted $\phi|_{\text{DG}}$ whereas the measurements are denoted $\phi|_{\text{Meas}}$. At the source plane, the state vector ϕ is taken to be equal to $\mathcal{C}\phi_0$, where ϕ_0 is the plane-wave solution in a rigid duct without flow. As this plane-wave solution is chosen with an arbitrary amplitude taken to be equal to 1, the complex coefficient $\mathcal{C}$ stands for the source amplitude. At the exit plane, either a non-reflecting or an exit impedance boundary condition can be enforced. The second option is used in this work, since it is known that the acoustic termination of the duct is not perfectly anechoic in the considered range of frequency. On the walls, an impedance boundary condition is enforced. To avoid any singularities on the rigid parts of the wall (drawn in blue on Fig. 3), the boundary condition is expressed as a function of the normal incidence reflection coefficient. The searched impedance value, Z , is imposed on the wall representative of the perforated zone, i.e. on the wall drawn with white stripes in Fig. 3. This impedance is therefore representative of the whole 'perforated plate+cavity' system.

The inverse problem is defined by the minimization of the following objective function :

$$\mathcal{J} = \int_{\Omega_{obs}} \{\phi|_{\text{DG}} - \phi|_{\text{Meas}}\}^T \{\bar{\phi}|_{\text{DG}} - \bar{\phi}|_{\text{Meas}}\} dx dy \quad (7)$$

where Ω_{obs} is the observation region and $\bar{\phi}$ is the complex conjugate of ϕ . As only the velocity components are measured, the state vector ϕ is restricted to (u_x, u_z) in the definition of the objective function.

A gradient algorithm is used to solve the optimization problem. The analytical expression of the gradient of $\mathcal{J}$ with respect to each of the search parameters $Z, Z_t, \mathcal{C}$ is obtained via an adjoint method, as explained in Primus *et. al.*^{5,6}

The value of the educed impedance is obtained when the objective function $\mathcal{J}$ reaches its minimum. To assess the precision of the eduction process, we will consider a reduced value of the objective function, defined by :

$$\mathcal{J}_{\text{red}} = \frac{\int_{\Omega_{\text{obs}}} \{\phi|_{\text{DG}} - \phi|_{\text{Meas}}\}^T \{\bar{\phi}|_{\text{DG}} - \bar{\phi}|_{\text{Meas}}\} dx dy}{\int_{\Omega_{\text{obs}}} \{\phi|_{\text{Meas}}\}^T \{\bar{\phi}|_{\text{Meas}}\} dx dy} \quad (8)$$

which reaches its minimum value $\mathcal{J}_{\text{red}}^{\text{min}}$ for the educed values of the impedance, exit impedance and source amplitude. This minimum value is typically around 0.3%: it differs from zero because of the inevitable measurements and numerical errors. The knowledge of the function shape around $\mathcal{J}_{\text{red}}^{\text{min}}$ is important to analyze the results. The larger the variations of the function around the solution, the stronger the acoustical field depends on the value of the searched parameters. To characterize this effect, the reduced objective function can be displayed in the impedance plane, with Z_t and $\mathcal{C}$ being kept at their optimal values. A range of resistance and reactance values in which $|\mathcal{J}_{\text{red}} - \mathcal{J}_{\text{red}}^{\text{min}}| < 0.1\%$ can then be obtained: this can be understood as an uncertainty region on the educed impedance.

B. Results without flow

The eduction procedure has first been applied to the LDA measurements without bias flow. The educed impedance is plotted on Fig. 8 and compared to the impedance value Z derived from Maa's model (Eq. (2)) and Eq. (6). A good agreement is obtained, which validates the impedance eduction methodology. At the lowest frequency, the large uncertainty value is due to the high value of the exit reflection coefficient.

Figure 8. Educed impedance without bias flow (blue dots), compared to Maa's model (green solid line). Blue error bars display the range of resistance and reactance in which $|\mathcal{J}_{\text{red}} - \mathcal{J}_{\text{red}}^{\text{min}}| < 0.1\%$

An example of the reduced objective function map in the impedance plane is plotted in Fig. 9, for $f = 500$ Hz. Here $\mathcal{J}_{\text{red}}^{\text{min}}$ equals 0.17%; the error bar displayed in Fig. 8 at this frequency corresponds therefore to the range of impedance in which $\mathcal{J}_{\text{red}} < 0.27\%$.

Figure 9. Map of the reduced objective function at 500 Hz, in the impedance plane. The exit impedance and the source amplitude are fixed at their optimal values. Configuration without flow.

C. Results with bias flow

As expected from Howe's model, the perforated plate with a $M_b = 0.3$ bias flow is highly resistive. Consequently, the acoustic absorption within the B2A duct is very low, and the acoustic velocity field measured by LDA is almost that of plane pressure waves traveling along a rigid wall. For this reason, the eduction procedure does not yield as precise impedance values as without flow. This will be illustrated at $f = 500$ Hz only, but holds whatever the frequency. At this frequency, Howe's model combined with Eq. (6) yields to an impedance $Z_{Howe} = 30.6 - 0.07j$. However, the eduction process converges to $Z_{opt} = 43.6 - 13.5j$, with a minimum value of J_{red} equal to 0.54%. This large difference can be explained when looking at the shape of the reduced objective function, both in the source amplitude and impedance planes, as plotted in Fig. 10. In the source amplitude plane (Fig. 10(a)), the reduced objective function is convex, with steep gradients: a small variation of the source amplitude yields a significant change of the reduced objective function level. However, the reduced objective function is very flat in the impedance plane (Fig. 10(b)): changing the impedance value from Z_{opt} to Z_{Howe} only increase J_{red} from 0.54% to 0.552%. Such low levels of gradients do not allow a precise eduction of the impedance: the eduction procedure is too sensitive to possible local optima in the search parameters set. On a physical point of view, this means that the perforated plate is so resistive that even a large change on its impedance does not affect significantly the acoustic field within the duct. The main driver of the acoustic field is here the source amplitude (modulus and phase). It must be noticed that we would certainly have obtained more accurate results if the observation domain Ω_{obs} would have been larger and closer to the wall (as realized in the experiments without flow). A new set of experiments in which the seeding issues would be resolved would therefore be beneficial.

V. Conclusion

The knowledge of the acoustic behavior of a multiperforated plate is important to design a combustion chamber; it is characterized by the acoustic impedance. Experiments were performed in the ONERA flow duct on a perforated plate representative of real combustion walls in configurations with and without bias flow. The plate was placed above a cavity designed to yield Helmholtz number in the range of unity. It was submitted to plane pressure waves in a grazing incidence, and the acoustic field within the duct was measured by LDA. The configuration with bias flow was chosen so that very low Strouhal numbers ($\sim 10^{-3}$) and high bias flow Mach numbers (~ 0.3) were reached, in order to mimic the conditions encountered by linings used for film cooling purpose at the walls of combustion chambers. The bias flow Mach number is here much higher than the perforated plate porosity, i.e. far from the optimal bias flow value. Consequently, the 'perforated plate above cavity' system shows an acoustic behavior quite different from the acoustic dampers previously studied in the literature: its acoustic resistance is very high, and therefore, even near the resonance frequency,

(a) Map in the source amplitude plane, when the impedance is fixed at $Z = Z_{Howe}$. (b) Map in the impedance plane, when the source amplitude is fixed at its optimal value $C = -0.56 + 0.45j$. The black square and circle show the position of the educed and modeled impedance, respectively.

Figure 10. Map of the reduced objective function at 500 Hz, in the source amplitude (a) and impedance (b) planes. The exit impedance is fixed at its optimal value. Configuration with a $M_b = 0.3$ bias flow.

the perforated plate with bias flow acts as a rigid wall.

An impedance eduction procedure developed for the nacelle inlets acoustic liners was applied to this set of experiments. The accuracy of the educed impedance values was carefully assessed. Without bias flow, the impedance of the 'perforated plate above cavity' system yields a significant acoustic attenuation along the duct, and therefore the eduction process works very well. The educed value is close to the one derived from models available in the literature, with low uncertainty on the results. On the contrary, with bias flow, the acoustic attenuation is very low, and the educed values exhibit very large resistance values. Consequently, the sensitivity of the objective function to the impedance is too low to obtain precise educed values. However, much more accurate results would be obtained if the perforated plate was studied in a different range of bias flow Mach number, in which the acoustic absorption would be higher.

Acknowledgments

Vincent Popie's PhD work is funded by the Direction Generale de l'Armement (DGA) which is gratefully acknowledged. The experimental part of this work was funded by the French National Research Agency (ANR) under grant no. ANR-08-SYSC-001, during the APAM project.

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