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Nonlinear tensile behaviour of elementary hemp fibres. Part I: Investigation of the possible origins using Repeated Progressive Loading with *in situ* microscopic observations

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ABSTRACT

The aim of this study is to achieve a better understanding of the nonlinear tensile behaviour of the elementary hemp fibre. This is of great importance in view of the need to develop an efficient predictive tool for the design of natural fibre reinforced composites. This first paper investigates the possible mechanisms responsible for the nonlinear behaviour, using repeated progressive tensile loading with *in situ* polarised light microscopy.

The persistence of residual strain has been confirmed during testing when the tensile load was released. Only a certain fraction of this residual strain is reversible, and the reversibility is time-dependent. Beyond the yield level, the fibre's rigidity is not deteriorated, but significantly increased as a function of the number of loading cycles and the level of strain. A new scenario involving a stick-slip mechanism, extension and re-orientation of the microfibrils and shear strain-induced crystallisation of the amorphous cellulose is proposed.

Keywords: Hemp fibres, B. Mechanical properties, D. Mechanical testing

INTRODUCTION

In recent years, due to growing environmental concerns and the depletion and price of oil, there has been a growing renewal of interest in fibres derived from natural sustainable sources, as a result of their potential use in high performance composite materials. Many types of natural fibre have been identified as

having appropriate mechanical properties for structural applications. Sisal, flax, and hemp are examples of plants with such fibres, however many other suitable fibres exist, especially in emerging countries. Because natural fibres are characterised by a large variability in their mechanical properties, the design of reliable structures based composites containing such natural fibres is a significant challenge for engineers, who are accustomed to the availability of consistent and accurate data for man-made fibres. In addition to their highly scattered mechanical properties, some differences in the shape of the stress-strain curves can be observed, from one fibre to another. This was revealed in the seventies for the case of wood fibres, by the work of Page and El-Hosseiny [1,2]. The effective tensile behaviour of elementary wood fibres was found to be affected by several parameters, including: mean tilt angle of the cellulose microfibrils relative to the longitudinal cell axis, usually referred to as the microfibril angle (MFA) [2], MFA non-uniformities along the fibre [3], fibre location in the tree stem [4], maturity or juvenility of the fibre [5], and defects [3]. More recently, variable tensile behaviour was also observed for hemp bast fibres [6,7], as shown in Fig. 1.a. The first behaviour (*Type 1*) was shown to be truly linear; the second nonlinear, with a decrease in rigidity above an initial yield point; and the *Type 3* behaviour was found to present multiple nonlinearities. The origin of these three different behaviours is currently unknown. In the case of hemp, the hypothesis of maturity, or the position of each fibre in the stem, could be considered. Indeed, the fibres used for industrial purposes are composed of primary and secondary fibres, both originating from the phloem. These two distinct types of bast fibre found in hemp have different and independent types of development, and also have different morphological and biochemical compositions [8-10], which could explain their distinctly different mechanical behaviours [11]. To the best of the authors' knowledge, this question has not been examined in the literature and still remains open.

Another moot point is that of the origin of the nonlinear behaviour revealed by most of the stress-strain curves, such as that shown in Fig.1.b, which has been described by several authors as being a characteristic of natural fibres. Indeed, this nonlinear tensile behaviour has been observed by many authors in wood [2,3,12-15], and also in plant fibres such as flax [16-18] and hemp [6,7,19]. The first part of this Type 3 curve (I) is apparently linear up until a yield level (i_1), beyond which a strong decrease in rigidity is observed (II). A second inflection point (i_2) appears at a higher deformation, and is followed by a quasi-parabolic increase in rigidity up until final failure (III). In the past, the origin of this nonlinear behaviour could be explained for

certain elementary types of fibre. In the case of wood tracheids, Page *et al.* [1] confirmed a relationship between the nonlinear shape of the tensile curve and the onset of cell wall buckling. Nonlinear behaviour is also frequently attributed by other authors to reorientations of the cellulose microfibrils with respect to the fibre axis, when they are submitted to axial loading. A linear fit was established between MFA and strain for coir fibres, by Martinschitz *et al.* [20]. Others authors attribute this nonlinear behaviour to shear deformations in the non-crystalline region, which can partially damage the cell wall [21], or to a stick-slip phenomenon [15]. The nonlinear tensile behaviour of hemp fibres was modelled by Nilsson and Gustafsson [22], by introducing defects into the helical structure of the cellulose microfibrils, and by Navi and Sedighi-Gilani [3,23] who proposed a model for wood fibres with an elasto-plastic behaviour for amorphous polymers, based on the assumption of a helical, non-uniform distribution of cellulose microfibrils in the fibre and damage of the amorphous constituents after yielding.

The development of accurate micro-mechanical models requires a precise understanding of the changes in fibre ultrastructure and macromolecular arrangement which occur under axial loading. The aim of our study was to improve the characterisation, and investigate the origin, of the nonlinear tensile behaviour of hemp fibres. This first paper (Part I) proposes an experimental approach, using repeated progressive loading (RPL) and *in situ* optical observations in order to provide a substantiated discussion of state-of-the-art hypotheses.

EXPERIMENTAL METHOD

Plant material

Hemp fibres (*Cannabis sativa L.*) were procured from the LCDA Company in France. They were delivered in a jumbled state. Bundles of fibres were washed in water at 30°C for 72h, as recommended by Bourmaud *et al.* [24], to facilitate the extraction of elementary fibres. Elementary fibres were isolated by hand and only untwisted fibres were selected. To facilitate and simplify their handling, thin paper with glue was used to form mounting tabs.

Ten fibres were also cut into two parts approximately 5 mm in length. This made it possible to run tests by varying one parameter, and to compare the results without being affected by the uncertainties arising from the strong variations in mechanical properties produced when a set of fibres is used. The fibres were cut using a

microtome blade and glued on the paper frame over a distance of 1 mm at each extremity to prevent the gauge part of the fibre from any major damages that could occur during the cutting.

Optical microscopy examination

The isolated single fibres were firstly examined using polarised light microscopy (Nikon Eclipse LV 150), to determine their outer diameters and detect the possible presence of defects or twists in the fibre. The average diameter of each fibre was computed by taking ten measurements along its length. The effective cross-sectional area was calculated from this average diameter, assuming the fibre to be perfectly cylindrical. This approximation certainly introduces a systematic error but does not change qualitatively the observed behaviour. Some observations were also performed *in situ* during tensile testing.

Tensile test on elementary fibres

RPL (Repeated Progressive Loading)

A Dynamic Mechanical Analyser (Bose Electroforce 3230) was used to perform one batch of the tensile tests. Ten elementary fibres were submitted to repeated, progressive tension loading cycles, at a loading rate of $0.3 \text{ mN}\cdot\text{s}^{-1}$, which was increased by 20 mN at each successive cycle, until the fibre's failure. The clamping length was 10 mm. In accordance with the ASTM standard, the paper frame supporting each elementary fibre was clamped onto the testing machine, and was cut before initiating each test. Some additional tests were also performed, with 5 to 10 cycles at a constant amplitude during each loading step. Some other fibres were finally tested using RPL, with a pause time between each cycle during which the load was released. The pause time varied from several seconds to a few hours. For these two last experiments, three to five replicates were used in order to confirm the results we present here.

The apparent tensile stress was determined using the cross-section of each fibre and the strain computed from the crosshead displacement. The apparent Young's modulus was computed from the first linear section of the stress-strain curve in the reloading phase. The compliance of the loading frame was not taken into account; the stiffness of the test set-up was measured at least 100 times higher than the typical fibre's stiffness.

Home-made micro-tensile stage with in situ observation of deformations and dislocations

Several fibres were also tested on a home-made micro-tensile stage, with *in situ* optical observations (Fig. 2). The stage was designed to be relatively compact ($20 \times 20 \times 100 \text{ mm}^3$), allowing it to be easily positioned on a

microscope sample holder such that the microscope objective could be brought into position, above the fibre at the appropriate working distance for the objective. Magnifications of up to $\times 100$ could be used.

The stage was designed to apply loads and perform measurements on fibres between one and approximately ten millimetres in length, and having a diameter of a few tens of microns. A linear piezoelectric micromotor with a maximum capacity of 2N, a maximum stroke of 7 mm and a resolution of 0.5 μm (SQL-3.4-10 New Scale Technologies), was used to load the sample. The displacement of the jaws was measured using a miniature contact-less magnetic sensor (NSE-5310 Tracker New Scale Technologies) with a resolution of 0.5 μm . The fixed jaw was connected directly to a load sensor. This home-made extensometric sensor is mounted on a full bridge and has a measuring range of 2N. The sample was confined within an enclosure, in which the relative humidity can be controlled by means of a HumiSys apparatus (Instruquest), over the range between 10% and 85%. An XYZ stage was also mounted on the mobile part of the machine, to allow the fibre to be correctly positioned and aligned. The clamp on this mobile part could be allowed to rotate about their axis, in order to twist or untwist the fibre before carrying out any tensile tests. A toothed wheel allows the rotation to be locked during the tensile test, and a vernier to measure the angle of rotation.

Ten elementary fibres were subjected to RPL, using a crosshead displacement velocity of 1.5 $\mu\text{m}\cdot\text{s}^{-1}$ and a clamping length of approximately 3 mm. The length was measured for each fibre before test using the optical microscope. The strain is calculated using the measured initial length. For the ten other fibres, one half was tested without twisting, and the other half was tested after having twisted the fibre by one or two full turns in the counter-clockwise direction.

The tests were carried out at a controlled temperature of $23.5^{\circ}\text{C} \pm 1.5^{\circ}\text{C}$ and a relative humidity of $25\% \pm 5\%$, both on the commercial apparatus and the home-made tensile stage.

RESULTS

During tensile loading and unloading the stress-strain curves are quasi-linear up to the yield point (Fig. 1a - point (i_1)), as shown in Figs. 1 and 3. Beyond this point, the apparent rigidity of the fibre decreases significantly when the fibre is loaded. When the load is released, the fibre's stiffness is not only recovered but significantly increased. When the fibre is re-loaded, the curve remains linear up to the previously applied

maximum loading level, and then deviates again in accordance with a lower apparent rigidity beyond this point. These RPL tests clearly show that the level of the yield point i_1 increases after each additional progressive loading phase. These experimental results also reveal the persistence of residual strain when the tensile load is released, regardless of the loading level. The residual strain accumulates as a function of the applied loading cycles (Fig. 3).

Fig. 4 illustrates the increase in stiffness after each progressive re-loading, for the different tested fibres. Ten isolated fibres were initially tested. Six fibres exhibited a type 3 stress-strain curve. This proportion is in agreement with that measured in a previous study at this level of ambient relative humidity [7]. The normalized Young's modulus progressively increases with RPL until it reaches a remarkable value between 2 and 3.8, depending on the individual fibre. To check that this increase in modulus was not due to the compliance of the machine or to the glue at the extremity of the paper frame, the same tests were performed on metallic yarns. No stiffness increase was observed.

The reversibility of the residual strain was checked by introducing a pause time following load release, for each cycle. Fig. 5 shows the stress-strain curves recorded for pause times of 30 min and 3 hours between each loading cycle. It can clearly be seen in Figs. 3 and 5 that the hysteresis occurring between load release and subsequent loading increases as a function of the pause time. This outcome demonstrates that, although a major component of the residual strain is permanent and irreversible, a minor component is time dependently reversible. Irreversible strains are measured even when the fibre is loaded below the yield point (Fig. 6). In the case of a constant loading level, additional strain is accumulated during each cycle. Tab. 1 provides a summary of the values of irreversible and recovery strains, following 3h of load release, as a function of cycle number during RPL testing. The strain recovery varies from 0.03% to 0.14%, depending on the initial level of strain. The total irreversible strain at the ultimate tensile loading is approximately 1.45%, whereas the total recovered strain is approximately 0.5% when this tensile loading is reached. Tab. 2 gives the values of the apparent Young's modulus for each loading and unloading step, for this same test. The stiffening is clearly relaxed during the pause time, i.e. when the fibre is not loaded. The decrease in stiffness between the unloading step and the next loading step varies from 1 to 25%, depending on the level of strain. This relaxation of the stiffening phenomenon is particularly pronounced when the fibre is tested in the second part of the tensile curve (II).

Experimental tests with repeated constant amplitude loading also show that the stiffening phenomenon is even more significant when the level of strain increases, in particular when the strain level exceeds the yield point (Fig. 6a). Fig. 6b shows that, below the yield point, the apparent Young's modulus increases by approximately 8% after 10 cycles at the same loading level. This stiffening phenomenon resulting from repeated low loading levels has been widely studied [25,26]; we showed that the rigidity increases by as much as 60% after a few thousand cycles, and tends to stabilize even when a higher number of cycles is applied. In this study, we show that when the yield point is exceeded, the fibre stiffness can be increased by almost 20% in a single cycle. The stiffening rate as a function of cyclic loading at constant maximum stress is then at least twice as high as for the case of loading below the yield point (Fig. 6b).

The aforementioned tensile behaviour and stiffening phenomena are also shown to be influenced by twisting of the fibre (Figs. 7, 8). Indeed, wood or plant fibres with a z-helix orientation of the S2 layer cellulose microfibrils are known to adopt an anti-clockwise rotation when they are dried [7,27,28]. To investigate any possible influence of microfibril twisting on the shear strain and tensile behaviour of hemp fibres, several isolated fibres were cut into two pieces, one of which was twisted with one or two full turns in the counter-clockwise direction, before being subjected to the RPL test (Fig. 7). The stress-strain curves obtained on the twisted and untwisted sections of the fibre are compared in Fig. 8, and the normalized Young's moduli expressed as a function of cycle number are listed in Tab. 3. These results indicate a significant shift of the yield point towards a lower value of strain in the case of the twisted fibres, leading to an additional increase in stiffness of approximately 4 to 11% for each of the initial cycles of RPL. Twisting could induce modification of the cell wall structure.

In the third domain of the stress-strain curve, the relationship between stress and strain is slightly parabolic (Fig. 1b). Images recorded using polarised light microscopy at different loading levels clearly show that the dislocations gradually disappear from the hemp fibre during tensile testing (Fig. 9a). This result is in agreement with the work of Thygesen *et al.* [29]. In the present study it was also found that the dislocations disappeared only beyond the second inflection point (i_2), as shown in Fig. 10. Dislocations are zones in the fibre in which the cell wall MFA is greater than in most other parts of the fibre. Beyond the stress level

corresponding to the second inflection point, the cellulose microfibrils in these distorted areas are in all likelihood rotated to an orientation which is nearly parallel to the fibre axis, such that their MFA becomes very similar to that of the surrounding areas, and no obvious difference in surface reflectivity can be observed under polarised light. This deployment of the microfibrils in the dislocation areas is partially reversible, since the dislocations reappear a few minutes after the load has been released (Fig. 9.b). As emphasized by Thygesen *et al.* [29], the straining of dislocations does not lead to a new stable condition. This reversibility is highly time-dependent, and the time constant was determined to be relatively short when compared with the value of two months reported by the above authors.

DISCUSSION

Many hypotheses have been proposed in the literature to explain the nonlinear tensile behaviour of isolated wood or plant fibres, and the fibres' stiffness recovery or improvement after loading beyond the yield point. The aim of the present paper is to discuss the validity of these different hypotheses for elementary hemp bast fibres, in view of the measurements and *in situ* observations made during our RPL tests.

State-of-the-art hypotheses

(i) *Cell wall buckling*

Wall buckling can occur under tension in anisotropic cylinders, such as helically-wound composite tubes. This was revealed in the sixties by Pagano and Halpin [30], for the case of tubular composites. Using analytical and experimental investigations, they demonstrated that this phenomenon strongly depends on the wall thickness and boundary conditions. Wall buckling was also observed for wood fibres by Page and El-Hosseiny [2] and Eder *et al.* [28]. They clearly showed that for thin-wall cells, the yield point (i_1) corresponds to the onset of wall buckling. They also showed that thick-walled fibres are highly resistant to tension buckling. In agreement with these results, since hemp fibres generally have a thick wall with a small lumen [31], no wall buckling was observed during the tensile tests on isolated hemp bast fibres. Tension buckling therefore does not explain the nonlinearity of the stress-strain curve in the case of hemp bast fibres.

(ii) *Cellulose microfibril re-alignment*

The apparent fall in the fibres' stiffness in the second part (II) of the stress-strain curve is often attributed to reorientation of the cellulose microfibrils with respect to the fibre axis, when they are submitted to axial

loading [6,16,18,21]. This assumption certainly needs to be qualified, since although *in situ* polarised light microscopy confirmed the microfibrils' re-alignment, this occurred mainly in the dislocation areas, and then only beyond the second inflection point (i_2). Although our results concerning the MFA should be interpreted with considerable caution, since the PLM observations were concerned mainly with the microfibrils on cell wall surfaces, this finding also appears to be confirmed by X-ray observations: a slight decrease in the mean MFA was also measured using *in situ* X-ray scattering, although mainly in the first part of the stress-strain curve [32-36]. Moreover, since the typical MFA for hemp fibres is close to 10° [33], it can be shown using theoretical tools [31] that complete re-orientation of the cellulose microfibrils to an angle equal to 0° would not be sufficient to explain, alone, the considerable increase, by as much as 380%, in experimentally observed stiffness. Additional experiments using *in situ* synchrotron radiation on elementary hemp fibres are needed to accurately monitor and quantify the evolution of the MFA as a function of tensile stress and strain. This type of experiment, with full-field measurements of microfibril orientations in the fibre, could also confirm or invalidate the hypothesis proposed by Seghini-Gilati and Navi [3,23], i.e. that the stress-strain nonlinearity could be induced by MFA non-uniformities.

(iii) *Shear strain of the amorphous polymer*

It is well-known that the elongation of the fibre induces shear strain inside the cell wall, between the cellulose microfibrils and in the matrix between the cellulose microfibrils [1,15,21,27,28]. This shear strain leads to longitudinal torsion of the fibre.

Stick-slip mechanism

Keckes *et al.* [15] explained the irreversible strain of tensile tested wood fibre by means of a stick-slip mechanism, based mainly on this shearing effect in the amorphous matrix. According to these authors, beyond the yield point (i_1) the shear stress could provoke a viscous flow of the matrix. When the stress is released there would be no back-flow of the matrix, but a lock-in phenomenon associated with immediate bond re-formation in the fibrils' new position. This could explain irreversible strain without significant damage. In the case of hemp fibres, in the present study we have shown that in addition to irreversible strain, the fibre's rigidity is not only maintained, but significantly increased. If the microfibrils' re-orientation is not the cause of this stiffening or hardening of the fibre, one could ponder the possibility of a certain degree of crystallisation in the strained amorphous matrix. Indeed, a previous theoretical study clearly emphasised the

high sensitivity to MFA of the apparent Young's modulus of hemp fibres, and also to the fraction of crystalline cellulose and the shear modulus of the amorphous components surrounding the microfibrils [31].

Strain-induced crystallisation

Using SAXS and WAXS, Astley and Donald [35] showed that with *in situ* deformation of flax fibres, the (200) peak intensity increases during deformation. This effect was attributed to strain-induced crystallization of the cellulose. According to these authors, this provides evidence that the non-crystalline cellulose chains are initially oriented, and could clearly explain an increase in the fibres' stiffness. Once again, this could be confirmed in the case of hemp fibres, through the use of sophisticated techniques such as *in situ* synchrotron radiation.

Proposed scenario

On the basis of the experimental results recorded during this study coupled with state-of-the-art knowledge, a new scenario can be proposed to explain the complex tensile behaviour of hemp fibre, as summarised in Tab. 4 and Fig. 11. This scenario provides a basis for discussion, on a subject which remains largely open in the literature. The results of the present study will be enhanced in the near future, through the use of additional experimental and theoretical methods.

In the first part of the typical stress-strain curve (I), the linear behaviour is often attributed to the elastic deformation of the fibres' semi-crystalline and amorphous constituents. As shown by our measurements, irreversible strain is clearly present, even at these low loading levels. The elastic deformation of the constitutive polymers is certainly balanced by microstructural re-arrangements, such as straightening of the cellulose microfibrils, which could lead to the observed residual strain effects. Using *in situ* investigations, Kölln *et al.* [36] implemented synchrotron radiation to demonstrate that the microfibrils in flax fibres rotate during the first percent of stretching, thereby attaining a more parallel orientation with respect to the fibre axis. In a recent study, we observed the same behaviour in bundles of hemp fibres [34], with a reduction in MFA by approximately 1.5° in the first domain (I) of the tensile curve. As proposed by Keckes *et al.* [15], beyond the yield point (i_1) the shear stress in the fibre wall could provoke viscous flow in the matrix, with lock-in occurring at the new position, which could provide an explanation for the irreversible strain and significant decrease in fibre stiffness in the second part of the stress-strain curve (II). This re-arrangement of

the bonds between amorphous macromolecules does not deteriorate the mechanical properties of the amorphous matrix. The combination of shear strain induced by twisting of the fibre, with tensile strain, clearly lowers the matrix flow threshold. The shear strain affects not only the amorphous polymers, but also the interface between the cellulose microfibrils and the paracrystalline cellulose, as well as the interface between the microfibrils themselves. Paracrystalline cellulose could partially crystallise beyond the yield point, and up to the second inflection point, which possibly corresponds to the crystallisation saturation point. Clearly, this strain-induced crystallisation leads to irreversible stiffening of the fibre in the axial direction. The time-reversible fibre stiffening component is attributed to extension of the cellulose microfibrils, much like that of a spiral spring [21], in the amorphous matrix. In the last part of the tensile curve (III), the aforementioned mechanisms are associated with significant and reversible re-alignment of the cellulose microfibrils in the dislocation zones.

CONCLUSIONS

Our RPL tests highlight several fundamental aspects of the tensile behaviour of elementary hemp bast fibres, and provide clues to the possible origin of the stress-strain curve nonlinearity. These fundamentals are particularly necessary and useful for the development of suitable micromechanical models.

To summarise, when placed under tensile loading, hemp fibres exhibit:

- Residual strain, which represents up to 2% at the ultimate load.

These residual strains are accumulated over successive loadings and are even more significant than the increases in loading level applied during each successive cycle.

- Increasing stiffness with increasing strain.

The normalized apparent Young's modulus reaches a value ranging between 2 and 4, as a function of the fibres at their ultimate strain.

- Partial reversibility of the residual strain, and an increase in stiffness as function of the duration of load release.

- Deployment of the cellulose microfibrils in the dislocation zones, in the third domain of the tensile test curves.

Our paper also proposes a new scenario based on microstructural rearrangements. These hypotheses will be tested in the near future, using sophisticated experiments such as *in situ* X-ray scattering. The results will be published in a second paper.

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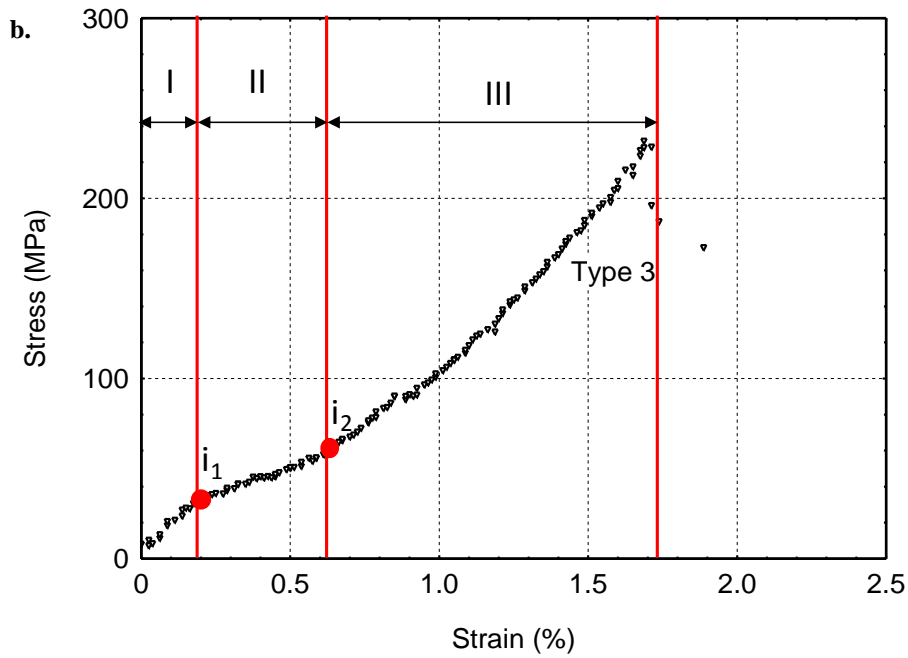
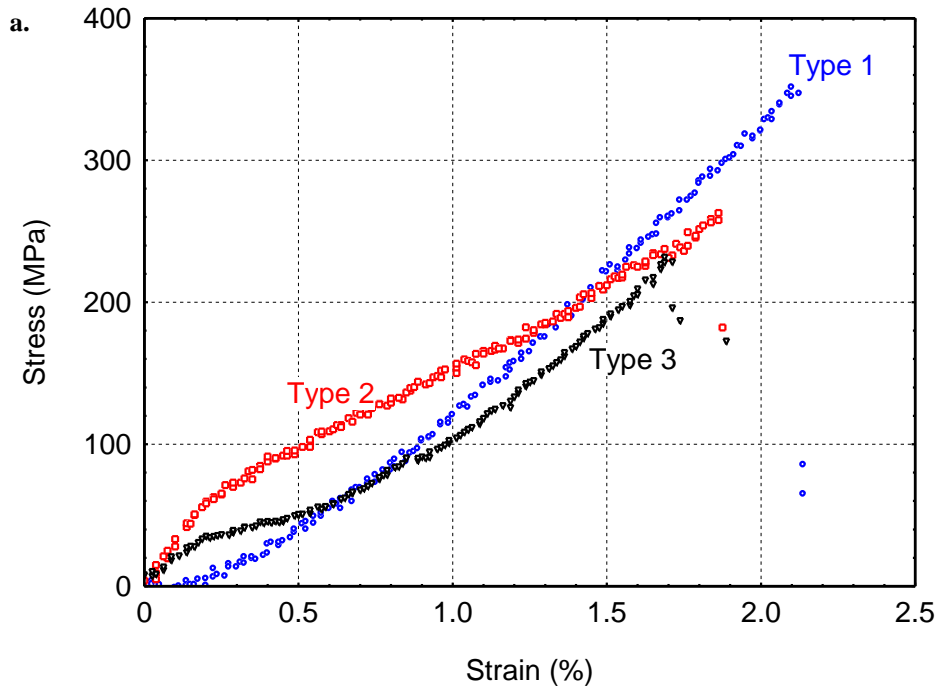


Figure 1. a. The three typical tensile stress-strain curve shapes for elementary hemp fibres, as reported by [7]. b. Type 3 stress-strain curve divided into 3 distinct domains.

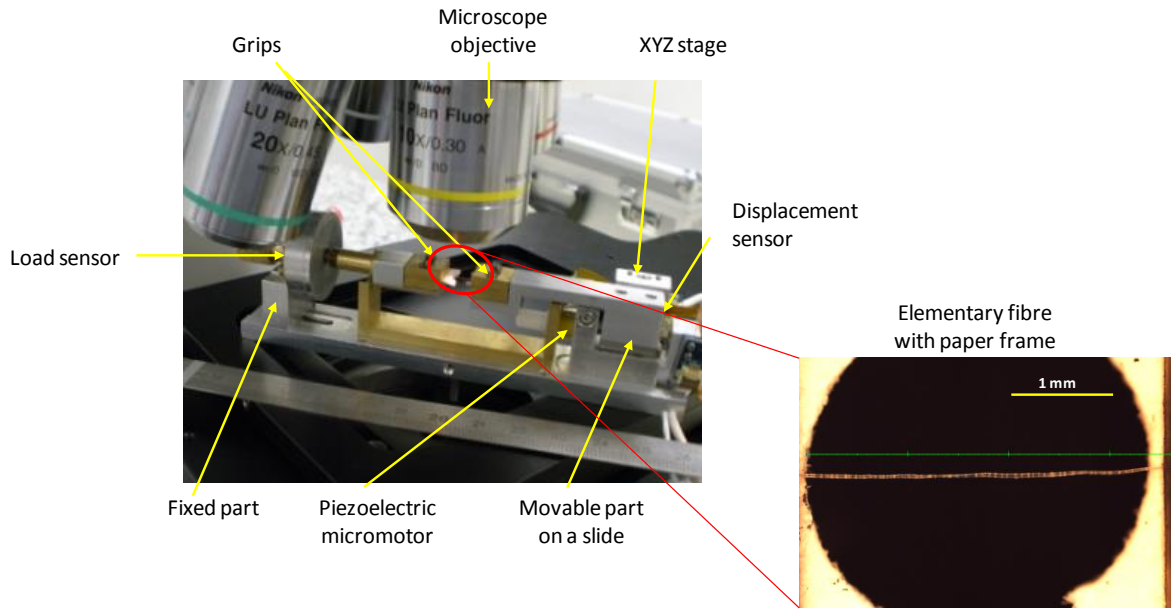


Figure 2: Home-made micro-tensile stage

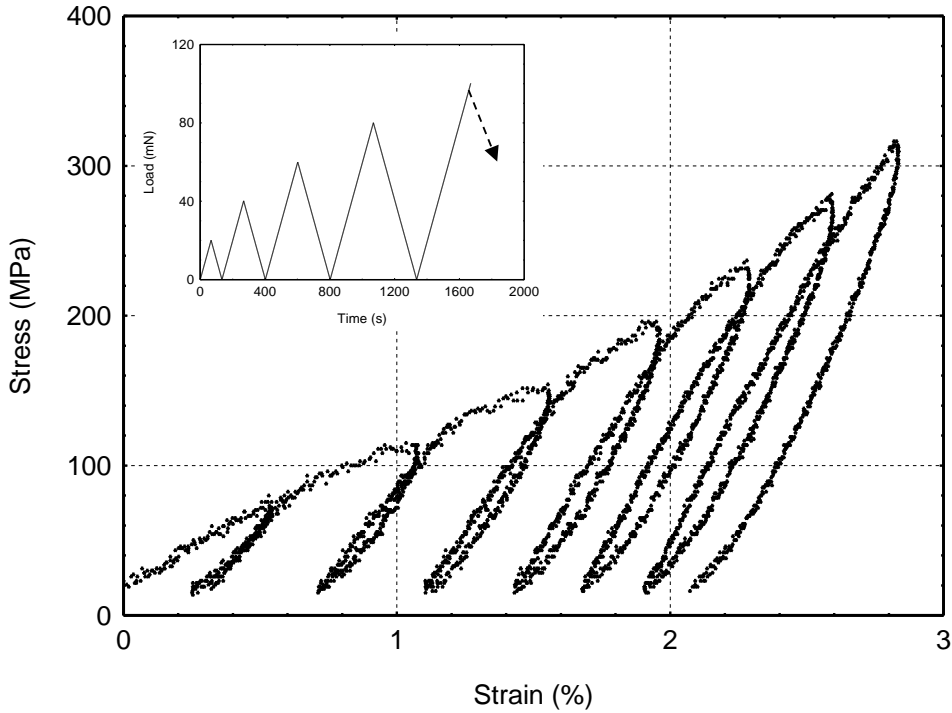


Figure 3: Stress-strain curves resulting from repeated progressive tensile loading of elementary hemp fibres, characterised by residual strain and progressively increasing stiffness as a function of the level of applied stress. (DMA; fibre length: 10 mm; load feedback)

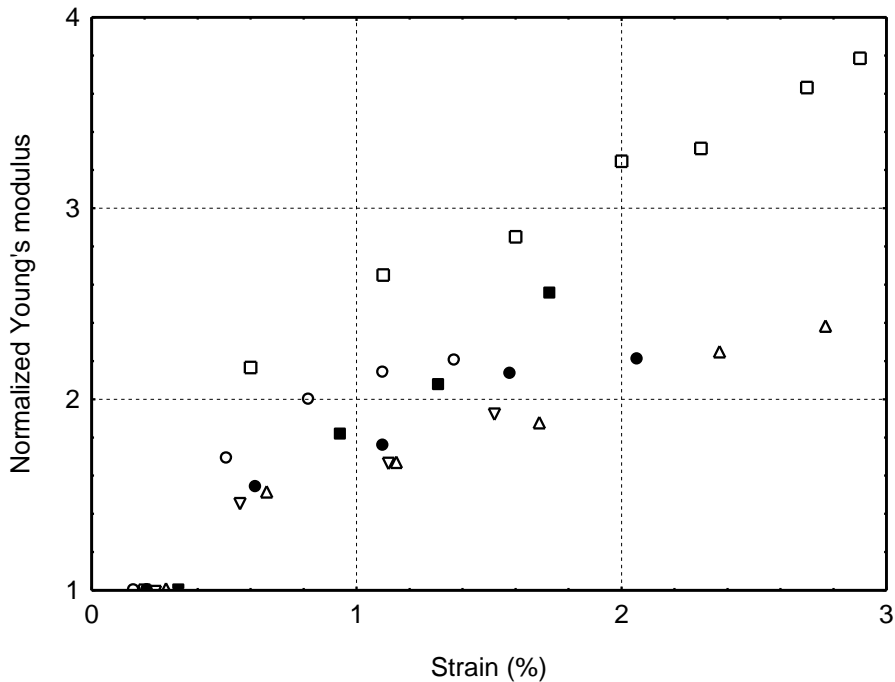


Figure 4: Normalized apparent Young's modulus as a function of fibre strain (each tested fibre is identified by a different symbol), clearly showing that the stiffness increases as a function of fibre strain.

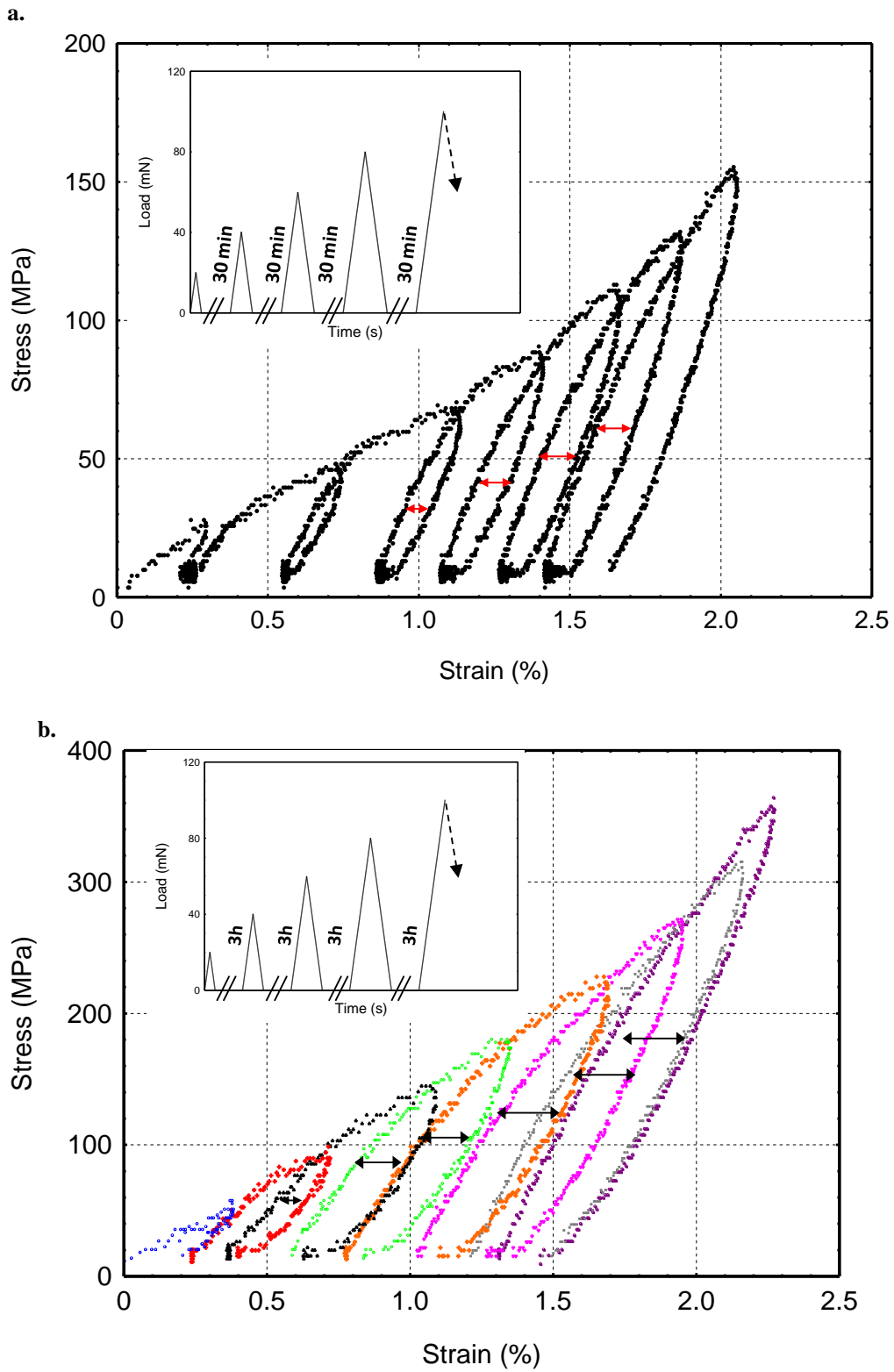


Figure 5: Stress-strain curves of repeated progressive tensile loading, with a load release between each cycle. (DMA; fibre length: 10 mm; load feedback). a. Load release time: 30 min. b. Load release time: 3 h.

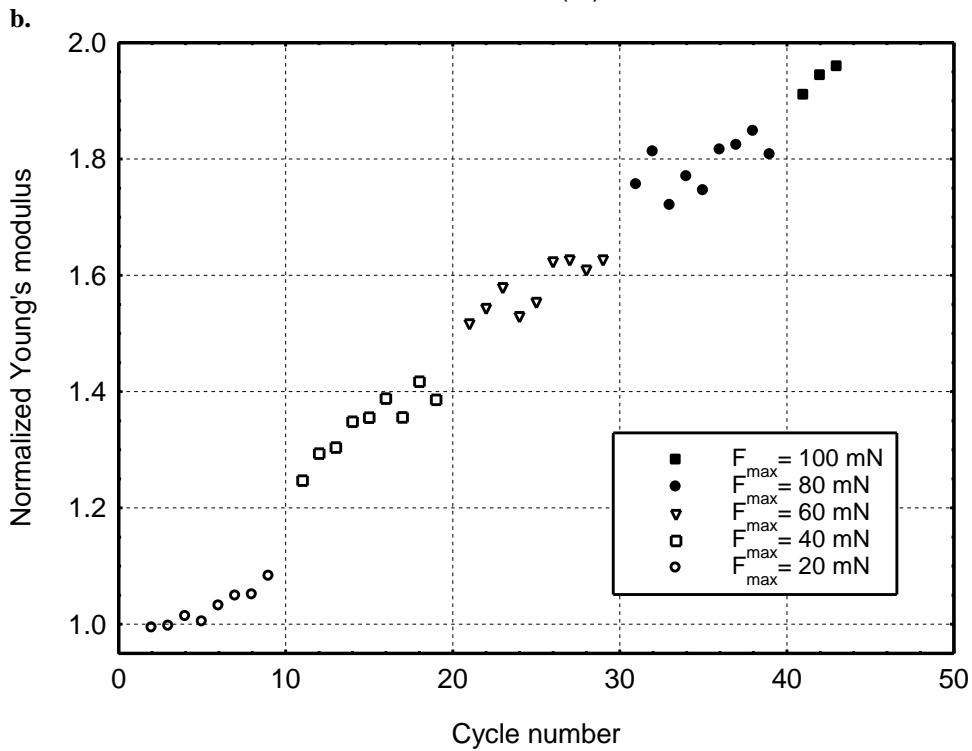
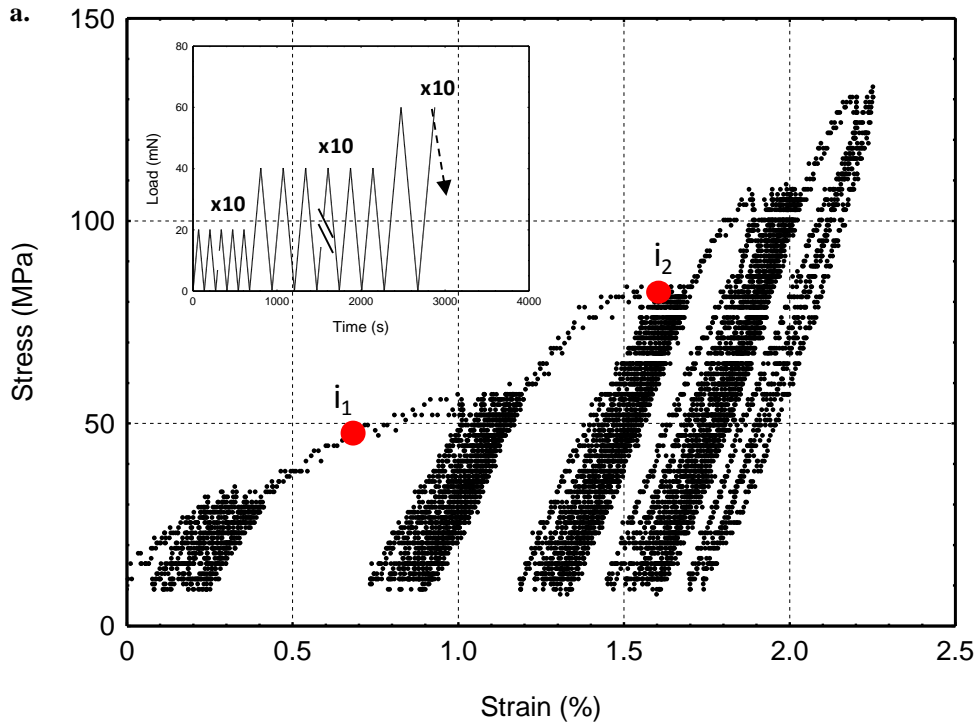


Figure 6.a. Progressive tensile loading of an elementary hemp fibre, with cycling at each loading step. **b.** Evolution of the normalized Young's modulus as a function of cycle number, for each of the five loading steps. (DMA; fibre length: 10 mm; load feedback).

a.



b.

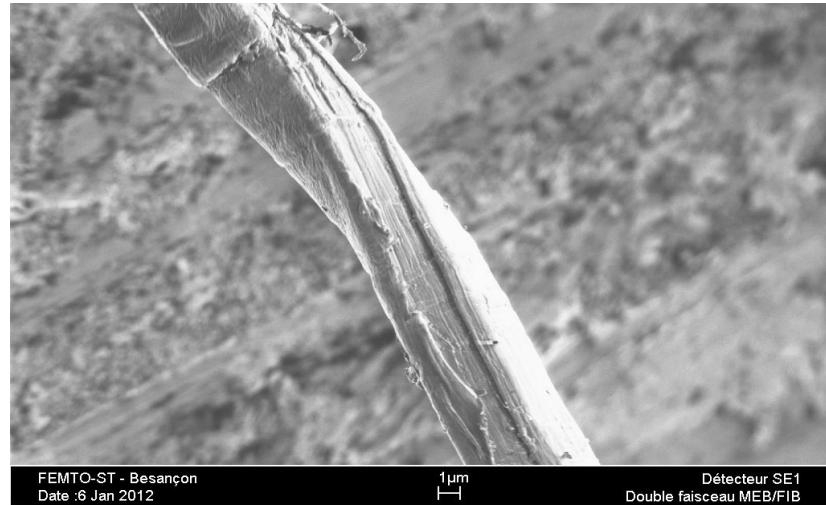


Figure 7: Images of hand-twisted fibres, using polarised light microscopy (a) and scanning electron microscopy (b).

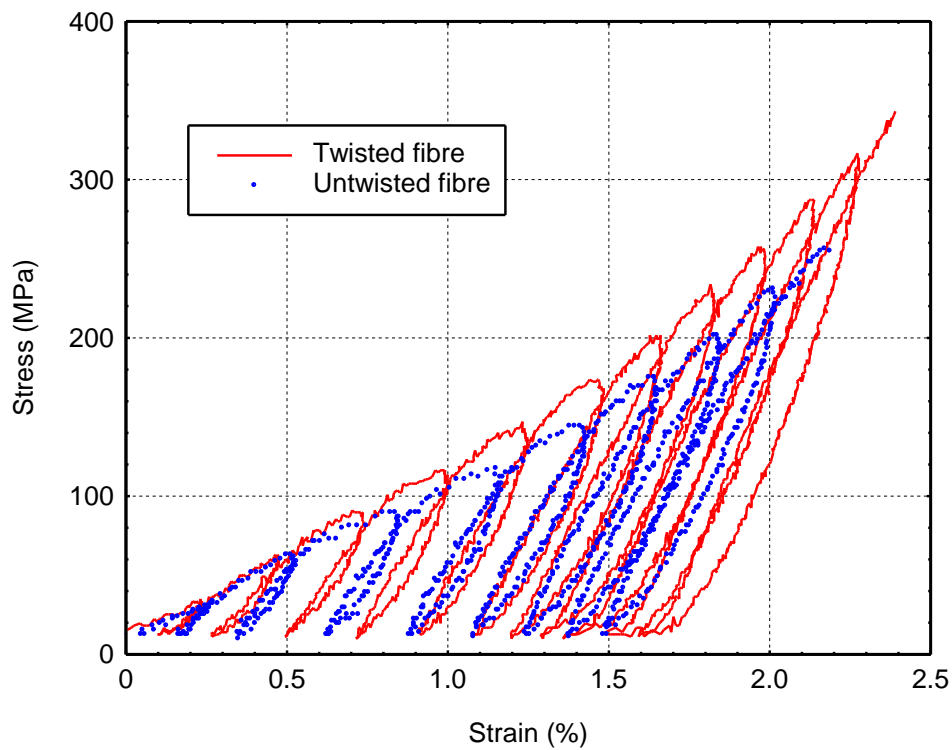


Figure 8: RPL of twisted and untwisted hemp fibres.

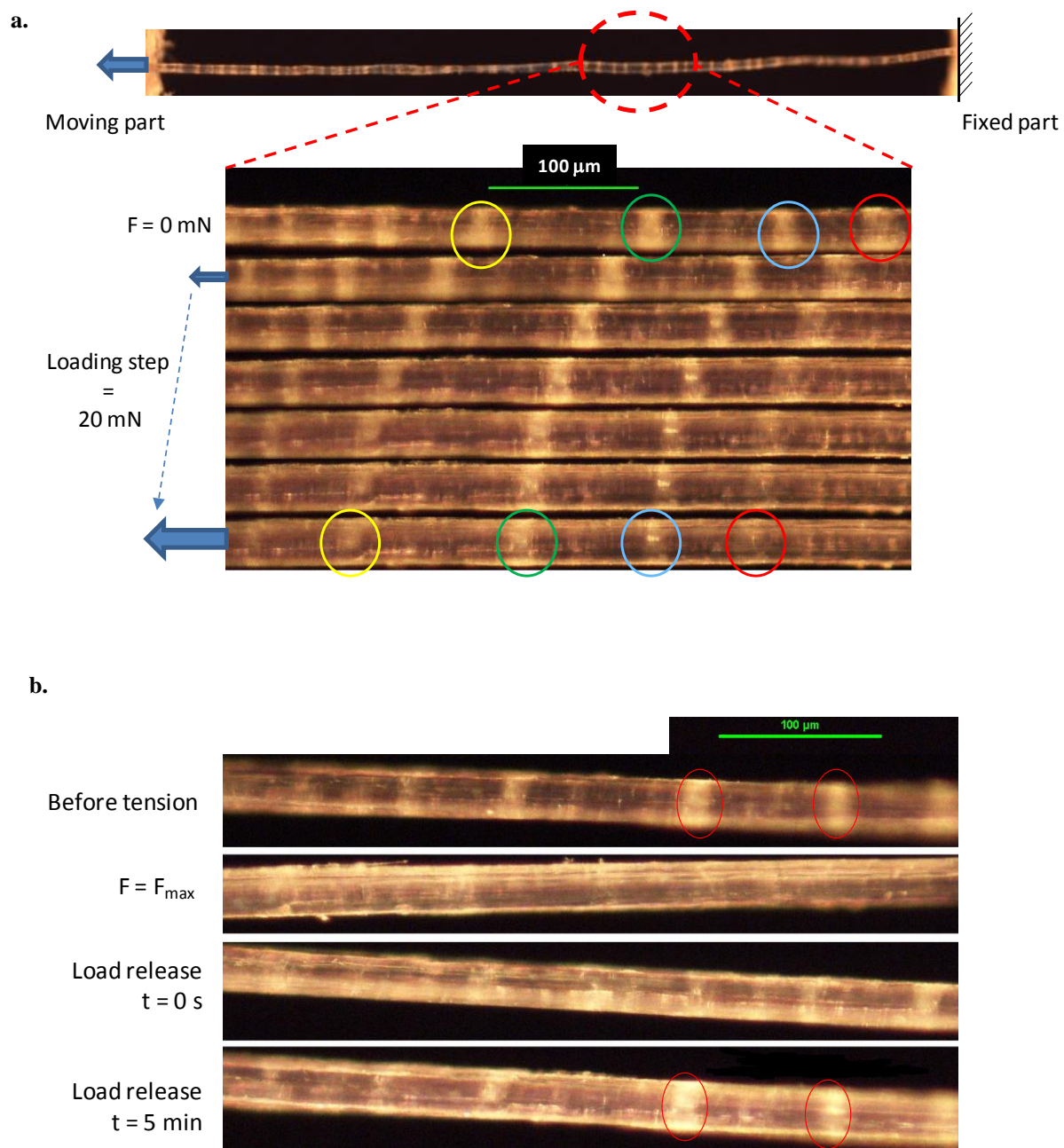


Figure 9.a. Successive images taken with polarized light microscopy during a RPL test.
b. Polarized light microscopy of a hemp fibre before and after the second inflection point (i_2), and at two different times after tensile testing.

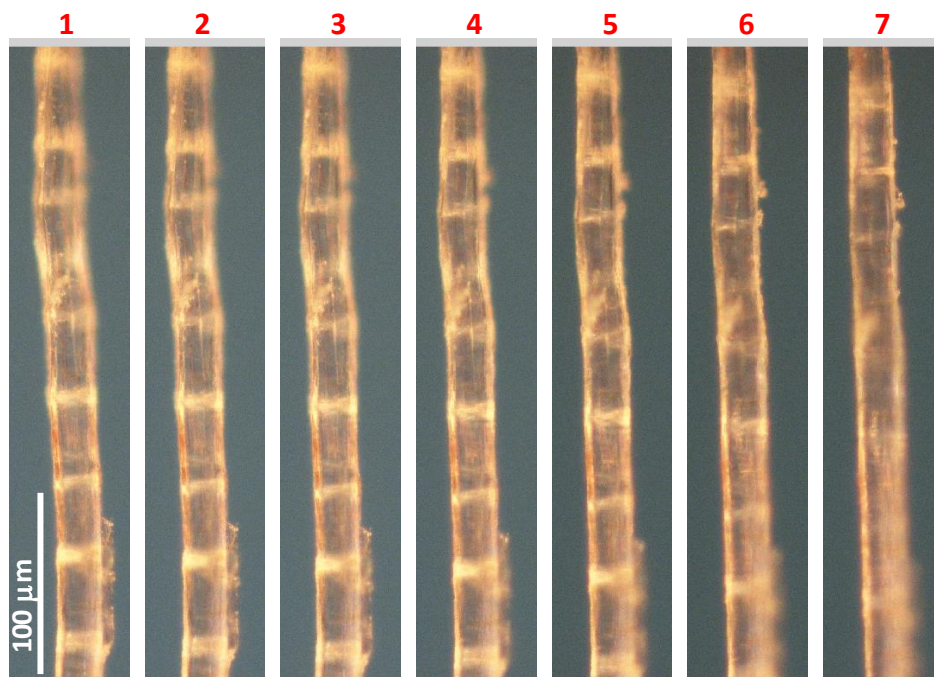
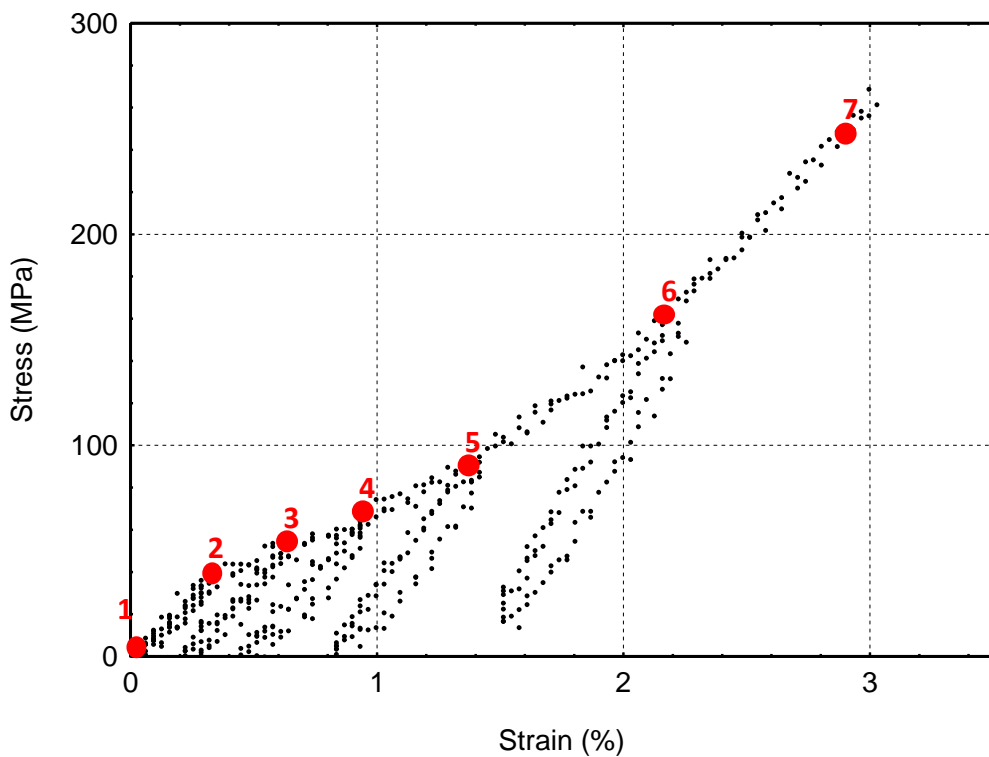


Figure 10: Series of polarized light microscopy images, showing that during tensile testing of a hemp fibre, the fibre dislocations gradually disappear, at stress levels beyond the second inflection point (i_2) (corresponding to image n° 5) (Home-made micro-tensile stage; fibre length: 3 mm; displacement feedback).

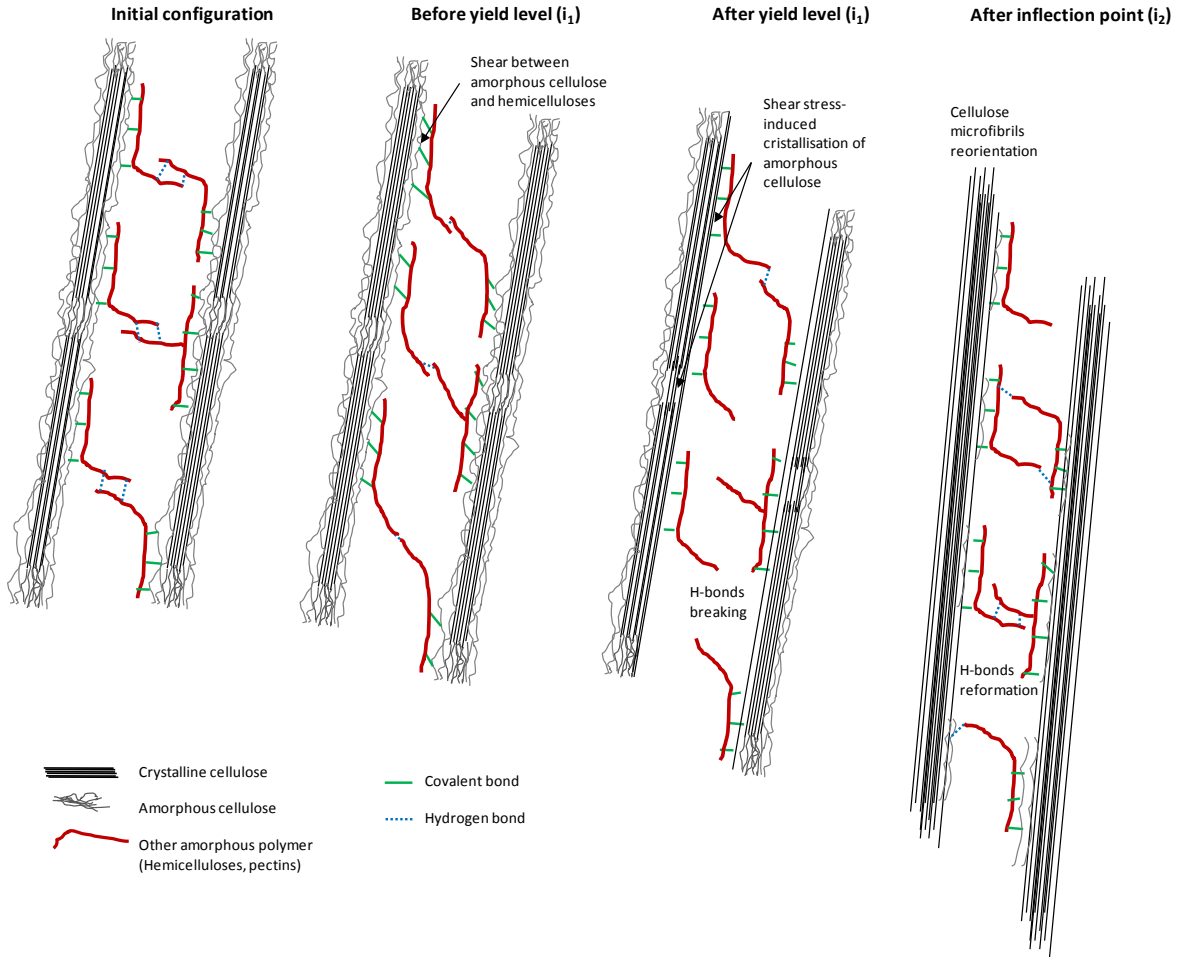


Figure 11: Schematic representation of the scenario proposed to explain the complex tensile behaviour of hemp fibre

Table 1. Residual strain recovery as a function of cycle number, for an RPL test with 3h of load release between each cycle.

Cycle number	Cumulated residual strain at the end of the unloading phase (%)	Cumulated residual strain after pause time (%)	Strain recovery (%)
1		0.242	
2	0.396	0.364	0.032
3	0.628	0.587	0.041
4	0.835	0.775	0.06
5	1.095	1.025	0.07
6	1.261	1.214	0.047
7	1.450	1.315	0.135
8	1.453	1.306	0.124

Table 2. Evolution of the fibre's rigidity during loading and unloading, with 3h of load release between each cycle, as a function of sequential cycle number. The apparent Young's modulus during the loading and unloading steps is determined using the first linear part of the loading and unloading curves.

Cycle number	E-modulus Loading step MPa	E-modulus Unloading step MPa	Stiffness increase (%)	Stiffness decrease between unloading of cycle n and loading of cycle n+1 (%)
1		20 920		
2	20 760	28 990	139	0.8
3	22 220	30 730	147	23.4
4	25 140	37 230	178	18.2
5	30 440	40 890	195	18.4
6	35 020	41 630	199	14.4
7	40 220	45 120	216	3.4
8	42 840	48 440	232	5.1

Table 3. Stiffening of twisted and untwisted fibres during an RPL test.

Cycle number	Normalized E-modulus of untwisted fibre	Normalized E-modulus of twisted fibre
1	1	1
2	1.12	1.24
3	1.39	1.41
4	1.41	1.48
5	1.58	1.63
6	1.72	1.73
7	1.94	1.83
8	1.99	1.95
9	Failure	2.19
10		2.29

Table 4. Possible scenario describing the various mechanisms contributing to the multiple nonlinearities of the stress-strain curve of hemp fibre.

Segment (point) of the stress-strain curve	Observations	Possible mechanisms
I	Quasi-linear behaviour with slightly irreversible strain.	<ul style="list-style-type: none"> ▪ Elastic deformation of the cellulose microfibrils and amorphous polymers. ▪ Slight rotation of the microfibrils towards a more parallel orientation.
i_1	Yield level	<ul style="list-style-type: none"> ▪ Matrix flow threshold: bonds break in the amorphous matrix.
II	Apparent decrease in fibre' stiffness. Quasi-linear behaviour, with significant irreversible deformations and fibre stiffening when the load is released or the fibre is re-loaded.	<ul style="list-style-type: none"> ▪ Viscous flow of the amorphous components under shear strain and lock-in at a new position. ▪ Stress-induced crystallization of the para-crystalline cellulose. ▪ Spiral spring-like extension of the cellulose microfibrils in the amorphous matrix.
I_2	Inflection point.	<ul style="list-style-type: none"> ▪ Maximum flow point of the matrix. ▪ Crystallisation saturation point.
III	Quasi-linear or parabolic.	<ul style="list-style-type: none"> ▪ Deployment of cellulose microfibrils in dislocation areas. ▪ Decrease of the mean MFA. ▪ Interfacial rupture between crystalline cellulose and the amorphous matrix.