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Validation of Thermal Resistance Extracted from Measurements on Stripe Geometry SiGe HBTs

Suresh Balanethiram, Rosario D’Esposito, Sebastien Fregonese, Anjan Chakravorty, *Member, IEEE*, Thomas Zimmer, *Senior Member, IEEE*

Abstract—In this paper, we present a straightforward methodology to validate the consistency of thermal resistance (R_{TH}) measurements for a set of stripe geometry silicon-germanium (SiGe) heterojunction bipolar transistors (HBTs). The proposed approach is based on the behavior of frequency-dependent thermal impedance (Z_{TH}) of HBTs. The key advantage of this method is its simplicity and ease of applicability because it requires no additional measurements than the conventional approaches to extract the electrothermal parameters. First we provide a physics based formulation to extract Z_{TH} as a function of R_{TH} . As a next step, we propose different normalization methods for Z_{TH} in stripe emitter SiGe HBTs to validate the R_{TH} used in our Z_{TH} formulation. Finally, we substantiate our validation technique across stripe emitter SiGe HBTs having different emitter dimensions corresponding to STMicroelectronics B55 technology.

Index Terms—SiGe HBTs, self-heating, thermal resistance, thermal impedance, electrothermal effect.

I. INTRODUCTION

SINCE direct measurement of thermal resistance (R_{TH}) or the operating temperature is not possible in bipolar transistors, researchers attempted to extract R_{TH} [1]–[3] and its temperature dependence [4]–[7] from electrical measurements using the base-emitter voltage (V_{BE}) as a thermometer. In our recent extraction work [8], we demonstrated the superior accuracy of our approach over the existing state-of-the-art R_{TH} extraction techniques with the help of compact model simulations. However, as pointed out in [8], such extraction methods can be verified only by simulations. Apparently, accuracy level based on compact model simulations serves as a benchmark to substantiate the R_{TH} obtained from measurements. Therefore, the validity of the R_{TH} extracted from measurements is still questionable. On the other hand, establishing a benchmark based on an innate thermal behaviour of transistors will be highly beneficial to verify the consistency of the measured R_{TH} across different transistor geometries. Besides, such an approach is better than TCAD validation due to the complexity involved in calibrating the electrothermal simulator for doping-dependence, temperature-dependence, and Ge-composition dependence of thermal conductivity of Si [9]. Moreover, R_{TH} obtained from such TCAD simulations can also be different from the on-wafer R_{TH} measurements of HBTs as reported in [10].

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Interestingly, in [11] we studied the frequency-dependent thermal behavior of silicon-germanium (SiGe) heterojunction bipolar transistors (HBTs) to facilitate accurate thermal model development. The study was done with the help of 3D simulations and dedicated test structure measurements in two different state-of-the-art technology nodes (B11HFC of Infineon and B55 of STMicroelectronics). Thermal impedances (Z_{TH}) measured for the devices under test (DUTs) were found to be identical at high frequencies due to identical thermal penetration depth. Since this penetration depth is inversely proportional to the operating frequency, heat flow at high frequencies is limited only within the intrinsic transistor. Therefore, the resulting heat flow volumes are almost identical for the DUTs. On the other hand, measured Z_{TH} values of the DUTs differ at low frequencies due to differences in their heat flow volumes and eventually their R_{TH} values. This observation was found to be true across different emitter finger configurations, different back-end-of-line metallization layers, and different transistor layouts. In principle, one can use this frequency-dependent trend of Z_{TH} among the DUTs to validate the R_{TH} measurements. However, the analysis based on high-frequency Z_{TH} overlap reported in [11] is limited only to the DUTs of same emitter area (A_E).

In this work, we propose different normalization techniques for Z_{TH} to extend the idea of [11] to a set of SiGe HBTs with different A_E and eventually show that high-frequency overlap of normalized versions of Z_{TH} is possible if and only if the measured R_{TH} of all the transistors are consistent. All the Z_{TH} normalization methods proposed in this work hold true for transistors with shallow trench isolation (STI) technology and stripe emitter geometry with an emitter length (L_E) at least five times the emitter width (W_E). The proposed approach serves as a reference to validate the measured R_{TH} during on-wafer thermal characterization of stripe geometry SiGe HBTs across different A_E . Section II elaborates the proposed methodology to extract Z_{TH} as a function of R_{TH} . In section III we discuss low-frequency S-parameter measurements of SiGe HBTs from STMicroelectronics B55 technology [12]. The Z_{TH} normalization methods resulting in the experimental validation of R_{TH} is presented in section IV. Finally, we conclude in section V.

II. EXTRACTION OF THERMAL IMPEDANCE

Consider an HBT biased with base emitter voltage (V_{BE}) and collector emitter voltage (V_{CE}), where V_{CE} is sufficient to observe self-heating but not high enough to cause avalanche

multiplication. Let $I_C(V_{BE}, V_{CE}, T)$ and $I_B(V_{BE}, V_{CE}, T)$ be the collector and base current components in the said DC bias condition. Here T is the operating temperature given as $T = T_{amb} + \Delta T$. Note that the rise in temperature above the ambient temperature (T_{amb}) under DC operation is given as $\Delta T = P_{DC} R_{TH}$. Neglecting the series resistance effect for typical values of operating I_C in most high speed HBTs, the electrical power dissipation can be calculated as $P_{DC} = I_C V_{CE} + I_B V_{BE}$ [5], [13].

On the other hand, for small signal excitation over the DC bias point, the total collector (base) current is given as $I_C + \Delta i_c$ ($I_B + \Delta i_b$) and the total collector (base) voltage is given as $V_{CE} + \Delta v_{ce}$ ($V_{BE} + \Delta v_{be}$). Here Δi_c , Δi_b , Δv_{ce} and Δv_{be} are the small-signal increments to their corresponding DC values. Ignoring the temperature dependence of small-signal capacitances, Δi_b and Δi_c can be expressed as

$$\begin{aligned} \Delta i_b &= Y_{11}|_{V_{CE}, T} \Delta v_{be} + Y_{12}|_{V_{BE}, T} \Delta v_{ce} + \left. \frac{\partial I_B}{\partial T} \right|_{V_{CE}, V_{BE}} \Delta t \\ \Delta i_c &= Y_{21}|_{V_{CE}, T} \Delta v_{be} + Y_{22}|_{V_{BE}, T} \Delta v_{ce} + \left. \frac{\partial I_C}{\partial T} \right|_{V_{CE}, V_{BE}} \Delta t. \end{aligned} \quad (1)$$

$Y_{11}, Y_{12}, Y_{21}, Y_{22}$ in (1) denote the isothermal values of the Y -parameters evaluated at fixed DC bias. Δt is the change in the operating temperature of the device under small-signal operation and is given as [14]

$$\Delta t = Z_{TH}(\omega) \Delta p \quad (2)$$

where Z_{TH} is the thermal impedance, ω is the angular frequency of the small-signal excitation, and Δp is the small-signal increment to P_{DC} . Now it is important to note that the small-signal current components from the energy storage elements like capacitors do not contribute to power dissipation [14], [15]. Therefore, we calculate the overall P_{diss} as

$$\begin{aligned} P_{diss} &= (I_C + \text{Re}\{\Delta i_c\})(V_{CE} + \Delta v_{ce}) + \\ &\quad (I_B + \text{Re}\{\Delta i_b\})(V_{BE} + \Delta v_{be}) \\ &= P_{DC} + \Delta p \end{aligned} \quad (3)$$

where

$$\Delta p = I_C \Delta v_{ce} + I_B \Delta v_{be} + V_{CE} \text{Re}\{\Delta i_c\} + V_{BE} \text{Re}\{\Delta i_b\} \quad (4)$$

with

$$\begin{aligned} \text{Re}\{\Delta i_b\} &= \frac{\partial I_B}{\partial V_{BE}} \Delta v_{be} + \frac{\partial I_B}{\partial V_{CE}} \Delta v_{ce} + \frac{\partial I_B}{\partial T} \Delta t \\ \text{Re}\{\Delta i_c\} &= \frac{\partial I_C}{\partial V_{BE}} \Delta v_{be} + \frac{\partial I_C}{\partial V_{CE}} \Delta v_{ce} + \frac{\partial I_C}{\partial T} \Delta t. \end{aligned} \quad (5)$$

The products $\text{Re}\{\Delta i_b\} \Delta v_{be}$ and $\text{Re}\{\Delta i_c\} \Delta v_{ce}$ in (3) are ignored as their contribution to (4) is insignificant. As illustrated in (5), the definition of $\text{Re}\{\Delta i\}$ corresponds to the small-signal conductance current component alone. Knowing P_{DC} and Δp , the total junction temperature can be obtained as

$$T_j = T + \Delta t = T_{amb} + P_{DC} R_{TH} + \Delta p Z_{TH}(\omega). \quad (6)$$

$Z_{TH}(\omega)$ can be extracted directly from Y -parameters measurement, in particular from Y_{22} since it is most affected

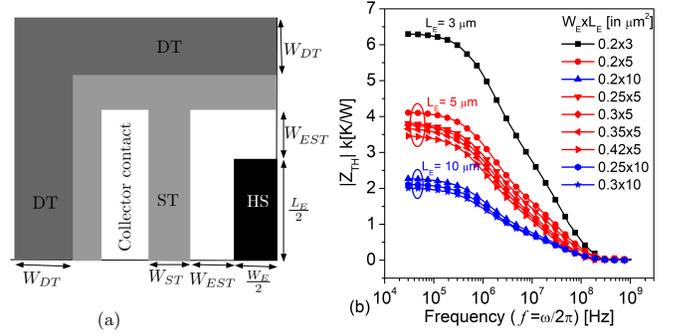


Fig. 1. (a) Top view of one quarter of a SiGe HBT of STMicroelectronics B55 technology considered in our study. z -cut taken at the heat source location. (b) $|Z_{TH}(\omega)|$ extracted from S-parameter measurements following (9) for devices with different emitter geometries corresponding to STMicroelectronics B55 technology [12]. R_{TH} used in (9) is obtained following [8].

by self-heating and also provide reliable extraction at high frequencies [16]. From (1) Y_{22} can be written as

$$\left. \frac{\Delta i_c}{\Delta v_{ce}} \right|_{\Delta v_{be}=0} = Y_{22}(\omega) = Y_{22}|_{V_{BE}, T} + \left. \frac{\partial I_C}{\partial T} \right|_{V_{CE}, V_{BE}} \frac{\Delta t}{\Delta v_{ce}}. \quad (7)$$

Now $\Delta t/\Delta v_{ce}$ in (7) can be obtained by substituting (5) in (4) and the resulting expression for Δp in (2) with $\Delta v_{be} = 0$. Eventually, thermal admittance $Y_{TH}(\omega) = 1/Z_{TH}(\omega)$ is obtained as

$$\begin{aligned} Y_{TH}(\omega) &= \frac{\frac{\partial I_C}{\partial T} [I_C + V_{CE} \frac{\partial I_C}{\partial V_{CE}} + V_{BE} \frac{\partial I_B}{\partial V_{CE}}]}{Y_{22}(\omega) - Y_{22}|_{V_{BE}, T}} \\ &\quad + \frac{\partial I_B}{\partial T} V_{BE} + \frac{\partial I_C}{\partial T} V_{CE}. \end{aligned} \quad (8)$$

At this stage one can obtain Z_{TH} from (8) using the DC operating point information and the Y -parameter measurements. At high frequencies, the isothermal component $Y_{22}|_{V_{BE}, T}$ can be obtained from Y_{22} measurements where the capacitive currents start to dominate. In order obtain $Y_{22}|_{V_{BE}, T}$ at low frequencies, the minimum of $|Y_{22}|$ is extrapolated as the low-frequency value as detailed in [16] and [17]. $\partial I_B/\partial T$ ($\partial I_C/\partial T$) can be obtained from measuring the I_B (I_C) variation with temperature at a fixed electrical bias. Note that the formulation in (8) is consistent with the one reported in [16]. However, as reported in [18]–[20], one can neglect the last two terms in (8) to obtain a simplified relation for $Y_{TH}(\omega)$. Also, since we know that as $\omega \rightarrow 0$, $1/Y_{TH}(\omega) = Z_{TH}(\omega) \rightarrow R_{TH}$, we rewrite (8) as

$$\begin{aligned} Z_{TH}(\omega) &= \frac{Y_{22}(\omega) - Y_{22}|_{V_{BE}, T}}{\frac{\partial I_C}{\partial T} [I_C + V_{CE} \frac{\partial I_C}{\partial V_{CE}} + V_{BE} \frac{\partial I_B}{\partial V_{CE}}]} \\ &\quad \lim_{\omega \rightarrow 0} \frac{Y_{22}(\omega) - Y_{22}|_{V_{BE}, T}}{\frac{\partial I_C}{\partial T} [I_C + V_{CE} \frac{\partial I_C}{\partial V_{CE}} + V_{BE} \frac{\partial I_B}{\partial V_{CE}}]} R_{TH}. \end{aligned} \quad (9)$$

At high frequencies, $Z_{TH} \rightarrow 0$ since the thermal response of the device is comparatively slow and the output admittance is also purely electrical. Denominator of (9) is obtained by extrapolating the low-frequency Z_{TH} data. On the other

hand, R_{TH} can be obtained from any conventional extraction techniques.

III. LOW-FREQUENCY S-PARAMETER MEASUREMENT

All the DUTs considered in our study are stripe geometry SiGe HBTs with different A_E corresponding to STMicroelectronics B55 technology [12]. Top view (at the plane of heat source) of one quarter of a trench isolated SiGe HBT considered in our study is shown in Fig. 1(a). The measurements are performed on-wafer on dedicated test structures in which the transistors are connected in common emitter configuration. The base and collector are accessible through the pads in GSG (ground-signal-ground) configuration. The S -parameters are measured in the range of 30 kHz to 3 GHz at $T_{amb} = 300$ K and de-embedding is performed with the help of dedicated open and short test structures. Fig. 1(b) shows the operating frequency ($f = \omega/2\pi$) dependent magnitude of Z_{TH} for a set of nine SiGe HBTs extracted from their corresponding Y -parameter data following (9). To obtain the Z_{TH} curve of each transistor, the corresponding R_{TH} value at $T_{amb} = 300$ K extracted following [8] is used in (9). Note that this R_{TH} is obtained from temperature-controlled DC measurements as detailed in [8] which is independent of the low-frequency S-parameter measurements. It is observed that $|Z_{TH}(\omega)|$ of each HBT is unique due to the difference in their emitter area (A_E) and aspect ratios [7]. However, one can visibly distinguish three sets of curves in Fig. 1(b) based on the emitter length (L_E) of DUTs. Furthermore, for a given L_E , devices with different emitter widths (W_E) show slight differences in their Z_{TH} values. By default, HBTs with smaller emitter area (A_E) exhibits a higher $|Z_{TH}(\omega)|$ due to its smaller heat dissipation volume compared to the larger ones.

IV. EXPERIMENTAL VALIDATION OF THERMAL RESISTANCE IN MULTI-GEOMETRY TRANSISTOR SET

At a given bias condition, HBTs with larger A_E drain more I_C than the smaller ones. This results in differences among the electrical power dissipation of HBTs with different A_E . Therefore, for a fair comparison, Z_{TH} in (2) should be reformulated with power density instead of power as

$$Z_{TH,pd}(\omega) = \frac{\Delta t}{\Delta p/A_E} = Z_{TH}(\omega)A_E. \quad (10)$$

Here $Z_{TH,pd}$ signifies a specific thermal impedance obtained under constant power density condition. The frequency dependent $|Z_{TH,pd}|$ obtained for the same set of nine HBTs is shown in Fig. 2(a). One can evidently locate three sets of frequency overlap for non-zero $|Z_{TH,pd}|$ as illustrated in Fig. 2(a). Each set of overlap corresponds to the family of $|Z_{TH,pd}|$ curves with fixed W_E but different L_E . Apparently this confirms that for $f > 3$ MHz, HBTs with fixed W_E show equivalent thermal penetration depth despite their differences in L_E . This frequency value beyond which the $|Z_{TH,pd}|$ curves are identical depends on the doping and transistor layout [11]. However, for any change in W_E there is no corresponding high-frequency overlap at non-zero $|Z_{TH,pd}|$ in Fig. 2(a). Reason for this behavior is detailed below. First of all, B55

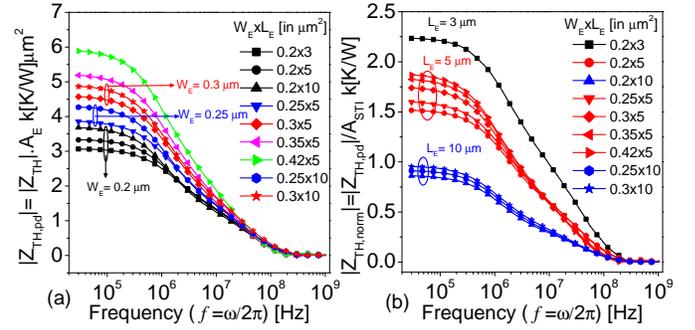


Fig. 2. (a) $|Z_{TH,pd}(\omega)|$ extracted from measurements following (10) and (b) $|Z_{TH,norm}(\omega)| = |Z_{TH,pd}(\omega)|/A_{STI}$ for HBTs with different emitter geometries corresponding to STMicroelectronics B55 technology [12]. R_{TH} used in (9) is obtained following [8].

technology dictates a constant width (W_{EST}) between the emitter edge and the nearest shallow trench isolation (STI) boundary for all HBTs (see Fig. 1(a)). Therefore, the total cross-section area enclosed by STI is given as

$$\begin{aligned} A_{STI} &= (W_E + 2W_{EST})(L_E + 2W_{EST}) \\ &= A_E \left(1 + W_{EST} \frac{P_E}{A_E} + \frac{4W_{EST}^2}{A_E} \right) \end{aligned} \quad (11)$$

where $P_E = 2(W_E + L_E)$ and $A_E = W_E L_E$ are the perimeter and the area component of the heat source, respectively. It is important to note that all the HBTs used in our study have stripe emitter geometry. The aspect ratio of stripe emitter, defined as L_E/W_E , is very high. Apparently, for HBTs with higher aspect ratio, the perimeter to area (P_E/A_E) component of the heat source remains almost constant with any change in L_E but differs significantly even for a small change in W_E . For example, 30% increase in W_E reduces P_E/A_E component by 20% whereas 30% increase in L_E reduces P_E/A_E component by just 1%. Therefore, from (11) it is clear that the effect of L_E on STI enclosed area (A_{STI}) is insignificant. At high frequencies, when the thermal oscillations are in close proximity to the heat source within STI [11], $Z_{TH,pd}$ is governed by the percentage of the heat source area enclosed by STI (A_E/A_{STI}). This ratio remains almost constant for any change in L_E but not for the change in W_E . Hence only those $|Z_{TH,pd}|$ curves corresponding to different L_E and constant W_E show overlap at non-zero $|Z_{TH,pd}|$ as shown in Fig. 2(a). Note that our motive is to obtain this high-frequency overlap even for HBTs with different W_E . Therefore, if we know the actual value of the STI enclosed area, based on the above discussion, we can normalize $Z_{TH,pd}$ in (10) with A_{STI} as $|Z_{TH,norm}(\omega)| = |Z_{TH,pd}(\omega)|/A_{STI}$. Fig. 2(b) shows the frequency dependent $|Z_{TH,norm}|$ obtained for all the nine HBTs. Similar to Fig. 1(b), one can observe three sets of curves, with each set corresponding to a constant L_E . However, unlike Fig. 1(b), Fig. 2(b) shows an evident overlap of curves at non-zero $|Z_{TH,norm}|$ for HBTs with fixed L_E .

At this stage, it is important to highlight that if the R_{TH} value used in (9) for a given HBT is inconsistent compared to other HBTs of the measured set, we will not observe an

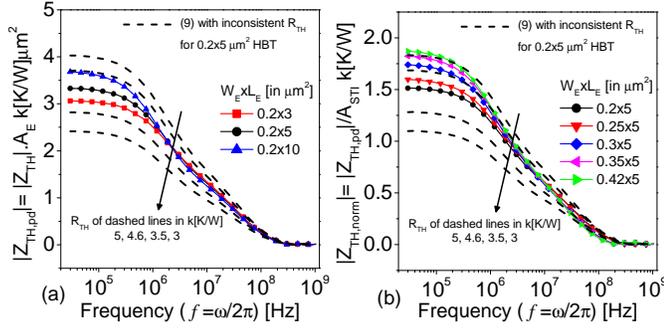


Fig. 3. (a) $|Z_{TH,pd}(\omega)|$ and (b) $|Z_{TH,norm}(\omega)|$ extracted from measurements for devices with fixed $W_E = 0.2 \mu\text{m}$ and fixed $L_E = 5 \mu\text{m}$, respectively. Symbols correspond to the R_{TH} values used in (9) that are obtained following [8]. Dashed lines represent a chosen range of inconsistent R_{TH} values being used in (9) for the $0.2 \times 5 \mu\text{m}^2$ device.

overlap at non-zero values of its $Z_{TH,pd}$ or $Z_{TH,norm}$ curves. Because, it is evident from (9) that any percentage deviation in R_{TH} will be exactly reflected across all the frequencies for that device thereby affecting its entire $Z_{TH}(\omega)$ curve. This point is illustrated in Figs. 3(a) and (b) using $Z_{TH,pd}$ of HBTs with fixed W_E and $Z_{TH,norm}$ of HBTs with fixed L_E , respectively. Symbols represent $Z_{TH,pd}$ and $Z_{TH,norm}$ obtained when R_{TH} used in (9) is extracted following [8]. In addition, we deliberately used different values of R_{TH} in (9), than the actually extracted R_{TH} , to obtain $Z_{TH,pd}$ and $Z_{TH,norm}$ particularly for $0.2 \times 5 \mu\text{m}^2$ HBT. These results are shown as dashed lines in Figs. 3(a) and (b). While the actual R_{TH} value extracted for the device is 4.1 k[K/W] , we chose four other values of R_{TH} (3, 3.5, 4.6, 5, in k[K/W]) to study the Z_{TH} trend. One observes that for all the randomly chosen R_{TH} values for $0.2 \times 5 \mu\text{m}^2$ transistor, the corresponding $|Z_{TH,pd}|$ and $|Z_{TH,norm}|$ (dashed lines in Figs. 3(a) and (b)) are not overlapping at non-zero values with those of all other HBTs (symbols) even at high frequencies. Illustration of this behavior substantiates our claim that if one extracts Z_{TH} following (9) in a set of stripe geometry SiGe HBTs with different A_E and obtain high-frequency overlap among them using the proposed normalized versions of Z_{TH} , then their R_{TH} values used in (9) are certainly consistent.

Note that the R_{TH} validation technique demonstrated so far is dependent on the high-frequency overlap of $Z_{TH,pd}$ at fixed W_E or $Z_{TH,norm}$ at fixed L_E . However, there can be a situation where none of the characterized HBTs share either a common L_E or a common W_E . Nevertheless, one can still use our approach by normalizing $Z_{TH,pd}$ with the width of STI ($W_{STI} = W_E + 2W_{EST}$), instead of A_{STI} , as $|Z_{TH,wst}(\omega)| = |Z_{TH,pd}(\omega)| / W_{STI}$. As explained earlier, high-frequency behavior of $Z_{TH,pd}$ is predominantly affected by the variation in W_E and thus W_{STI} . Therefore, by this normalization we compensate for the differences in $Z_{TH,pd}$ due to W_E while retaining its high-frequency behaviour with L_E as in Fig. 2(a). Results of this normalization for all the nine HBTs are shown in Fig. 4. An evident high-frequency overlap at non-zero $|Z_{TH,wst}|$ is observed for all the HBTs,

Although it is possible to check the R_{TH} accuracy for

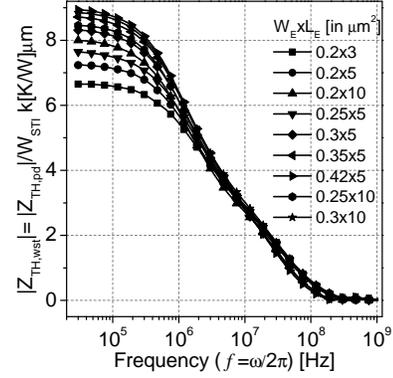


Fig. 4. $|Z_{TH,wst}(\omega)| = |Z_{TH,pd}(\omega)| / W_{STI}$ extracted from measurements for devices with different emitter geometries corresponding to STMicroelectronics B55 technology [12]. R_{TH} used in (9) is obtained following [8].

thereby validating the R_{TH} used in (9) across all the devices. individual devices by comparing (8) and (9), consistency of the extracted R_{TH} in a measured set of transistors can be verified through the proposed non-zero overlap method without involving (8) altogether. However, if none of the normalized versions of Z_{TH} in a measured set of devices overlaps, it would mean that all R_{TH} values used in (9) are inconsistent. In that case, the proposed approach does not identify the correct R_{TH} values. On the other hand, if we consider at least three or more data sets in our analysis, it is highly unlikely to not observe any overlap. Therefore, one can discard such extraction approaches that yield highly inconsistent R_{TH} values in a set of devices since they are unreliable.

V. CONCLUSION

We presented a straightforward approach to validate the consistency of R_{TH} measurements in stripe emitter SiGe HBTs across different dimensions. This method requires no additional measurements than the conventional approaches to extract the electrothermal parameters. At the outset, we gave a physics based formulation to extract Z_{TH} as a function of R_{TH} from the S-parameter measurements. Subsequently, we proposed different methods to normalize the effect of frequency-dependent thermal penetration depth on Z_{TH} curves of stripe emitter HBTs with different A_E . All the normalization methods proposed in this work are valid for stripe geometry transistors with STI technologies, where L_E is at least five times the W_E . We found that these normalized Z_{TH} of the DUTs show overlap at high frequencies if and only if their R_{TH} values are consistent. We use this behavior of the normalized Z_{TH} in a set of DUTs to validate the R_{TH} extracted from any conventional approach. The proposed validation approach is substantiated with measured data of different emitter geometries fabricated in STMicroelectronics B55 technology. This approach is based on an innate frequency-dependent thermal behaviour of HBTs and in principle, can be useful across different HBT technologies during on-wafer electrothermal characterization [17].

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