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# Thermal behavior of poly(VDF-ter-TrFE-ter-CTFE) copolymers: Influence of CTFE termonomer on the crystal-crystal transitions

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## HIGHLIGHTS

- Structural evolutions of VDF-based terpolymers with temperature and CTFE content.
- Thermal correlation of SAXS-WAXS, DSC, DMA, dielectric spectroscopy and D-E loops data.
- One or two crystal-crystal transitions are observed depending on CTFE content.
- A model for continuous transition from orthorhombic RFE to hexagonal PE is proposed.
- Enhancement of electroactive properties in the temperature range of the RFE-PE transition.

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## ABSTRACT

Depending on their CTFE content (from 0 to 10 mol %), poly (VDF-ter-TrFE-ter-CTFE), poly(vinylidene fluoride-ter-trifluoroethylene-ter-chlorotrifluoroethylene) copolymers exhibit ferroelectric (FE) or relaxor ferroelectric (RFE) properties at low temperature whereas they all present paraelectric (PE) behavior at high temperature. This thermal evolution of their electro-active properties is related to reversible crystal-crystal transitions. We studied these structural transitions for three different copolymers with various amount of CTFE (0, 4.4 and 9.7 mol %) using simultaneous SAXS-WAXS experiments along thermal cycles. We identified two types of crystalline phase at low temperature with their proper crystal-crystal transition: the first one containing *all-trans* conformations (orthorhombic FE phase) has a discontinuous transition towards the hexagonal PE phase, the second one which incorporates *gauche* disordered conformations (orthorhombic DFE (Defective Ferroelectric) or RFE) transits continuously towards the same hexagonal PE phase. For the intermediate composition (4.4 mol % CTFE), we observe the coexistence of these two simultaneous phase transitions, one discontinuous (FE to PE) and one continuous (RFE to PE), whereas only the continuous one exists in the higher CTFE composition (9.7 mol %). Relaxor ferroelectric properties are precisely observed in the temperature range of the structural RFE to PE transition [0 °C, 40 °C], highlighting the importance of this crystal-crystal transition. By coupling electric displacement–electric field (D–E) loop measurements, thermo-mechanical experiments (DSC and DMA) and dielectric spectroscopy, we propose a model to explain this RFE-PE continuous crystal-crystal transition in terpolymers.

## 1. Introduction

Poly(vinylidene fluoride) (PVDF) homopolymer and VDF-based copolymers belong to a unique family among Electroactive Polymers

(EAP). Depending on processing conditions and comonomer(s) nature and content, these materials exhibit different electroactive behaviors: paraelectric, ferroelectric, relaxor ferroelectric, piezoelectric, electrostrictive, pyroelectric, electrocaloric ... Contrary to ionic polymers or

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dielectric elastomers, these electroactive properties are directly related to the organization of dipoles (mainly C-F bonds) in the semi-crystalline structure of the polymer [1,2]. For instance, in PVDF,  $\beta$ ,  $\gamma$ , and  $\delta$  phases have non-centrosymmetric crystal symmetries which induce ferroelectricity, piezoelectricity and pyroelectricity whereas  $\alpha$  phase is paraelectric due to its centrosymmetry [3]. The optimal phase for electroactive applications is the  $\beta$  phase mostly obtained after stretching of PVDF films [4]. PVDF sample crystallized in the  $\beta$  phase is ferroelectric, piezoelectric and pyroelectric [5]. These properties are observed in the whole temperature range in which PVDF is crystallized, until the melting.

After copolymerization with trifluoroethylene (TrFE) comonomer, a crystalline phase similar to the  $\beta$  phase is obtained upon solvent evaporation or cooling from the melt, without any stretching treatment [6]. Poly(VDF-co-TrFE) copolymers containing 20–50 mol % of TrFE are ferroelectric, piezoelectric and pyroelectric, but in a more restricted temperature range than PVDF homopolymer [7]. Indeed, these copolymers exhibit a Curie transition between room temperature and melting temperature. Above the Curie temperature ( $T_c$ ), copolymers present a paraelectric behavior. This Curie transition is a reversible structural transition from a Ferroelectric (FE) crystalline phase with all-*trans* conformations along chains in crystals to a Paraelectric (PE) crystalline phase, characterized by a disorder of *trans* and *gauche* conformations along polymer chains [8]. The FE-PE transition is a discontinuous 1st order transition between orthorhombic pseudo-hexagonal (FE) and hexagonal (PE) symmetries. Moreover, not only change of electroactive properties but also an endothermic peak and a maximum of dielectric constant ( $\epsilon'$ ) are characteristic signals of Curie transition [9,10]. The endothermic peak as well as the maximum of  $\epsilon'$  show a thermal hysteresis between heating and cooling. This Curie transition, quite rare in polymers, has been studied extensively in poly(VDF-co-TrFE) copolymers containing various amount of TrFE [6,11]. At time being, crystalline phases and thermal transitions are quite well understood in poly(VDF-co-TrFE) copolymers [12,13]. This knowledge of relations between chemical structure, processing, crystalline organization and macroscopic properties allows designing devices with desired electro-active properties: ferroelectric memories, sensors (pressure, temperature), actuators ...

Poly(VDF-ter-TrFE-ter-X) terpolymers, containing around 10 mol % of X termonomer, where X can be chlorofluoroethylene (CFE) or chlorotrifluoroethylene (CTFE), have been developed for fifteen years. They exhibit high dielectric constant and high deformation under electric field (electrostriction) at room temperature [14,15]. So, they are more and more used in organic printed and flexible electronics (organic transistors), but also for actuators (haptic feedback) or electrocaloric devices [1,16–19]. These terpolymers belong to the family of relaxor-ferroelectric (RFE) materials. This electroactive behavior is well known in ceramics for many decades [20]. In these VDF- and TrFE-based terpolymers, when the temperature increases,  $\epsilon'$  exhibits a broad maximum in the 20–50 °C range. The position of the maximum increases with the frequency of the applied electric field and there is no thermal hysteresis upon heating and cooling [21]. This behavior is completely different from the behavior of a ferroelectric for which  $\epsilon'$  maximum does not evolve with the frequency [10] and shows an hysteresis [22]. Furthermore, a very low enthalpy is measured at the temperature of  $\epsilon'$  maximum in DSC. At room temperature, the RFE crystalline structure presents more similarities with PE phase (intra-chain disorder) than with FE phase (all-*trans* conformations), due to its high inter-chain distance and to the absence of intra-chain order. Recently, Yang et al. [21] explained the RFE behavior in CTFE-based terpolymers by the expansion of the inter-chain distance and by the physical pinning induced by CTFE units. Both effects favor an almost free rotation of the dipoles which promotes the relaxor-ferroelectric behavior characterized by low  $P_r$  and  $E_c$ . Until now, only electric displacement–electric field (D–E) loops experiments showed a switch from RFE to PE behavior around 40–50 °C [21] but no structural

experiments have evidenced the existence of a crystalline phase transition. Only a continuous evolution of the WAXS position of the Bragg RFE peak, corresponding to continuous evolution of inter-chain distance, has been observed [21].

The goal of this study is to understand the structural and morphological evolutions which arise simultaneously with evolution of dielectric properties and to elucidate if it can be associated to a structural transition. In this publication, simultaneous SAXS-WAXS experiments are performed on terpolymer films with high amount of CTFE (9.7 mol %). We show for the first time that a structural transition takes place around  $\epsilon'$  maximum. This structural transition from the orthorhombic RFE symmetry to the hexagonal PE symmetry is continuous, without thermal hysteresis and associated with a very low enthalpy. By studying terpolymer films with intermediate content of CTFE (4.4 mol %), we show the coexistence at low temperature of FE and RFE crystalline phases, both phases evolving with temperature towards the PE crystalline phase. While the transition FE-PE is discontinuous, the RFE-PE transition is continuous and no thermal hysteresis was observed.

The correlation of SAXS-WAXS, DSC, DMA, dielectric spectroscopy and D–E loop techniques allow a better understanding of the behavior of these terpolymers at the temperature of use.

## 2. Experimental section

### 2.1. Materials and films preparation

Poly(VDF-co-TrFE) 70/30 mol % copolymer (Terpo0) and poly(VDF-ter-TrFE-ter-CTFE) 61/34.6/4.4 mol % and 60/30.3/9.7 mol % terpolymers (Terpo4.4 and Terpo9.7) powders were provided by Piezotech [23]. Polymer powders were dissolved in methylethylketone at 10 wt % by using a reflux set-up at 80 °C overnight to get homogeneous polymer solution. Two different protocols were used for the films preparation depending on the characterization method targeted.

*Solvent-casting method.* The solution was spread homogeneously on glass substrate and let 1 h at room temperature to evaporate. A drying step at atmospheric pressure was performed in an oven overnight at 60 °C for copolymer film and at 30 °C for terpolymer films. Solvent-cast films (20  $\mu\text{m}$  thickness) were named Terpo0-SC, Terpo4.4-SC and Terpo9.7-SC. These samples were used to perform simultaneous SAXS-WAXS experiments. A 1 h annealing in the PE phase was done in an oven at 130 °C, 110 °C and 95 °C on Terpo0-SC, Terpo4.4-SC and Terpo9.7-SC films, respectively. The annealing temperature was fixed at 20 °C below the melting temperature of each sample. Corresponding Terpo0-R, Terpo4.4-R and Terpo9.7-R samples were used for DSC, DMA and dielectric spectroscopy experiments.

*Spin-coating method.* For electrical characterization (D-E loops), metal-insulator-metal (MIM) capacitors were formed on glass substrate. Glass substrates were cleaned by ultrasonic bath of acetone and isopropanol of 15 min each and subsequently air dried. 80 nm thin layer of aluminum (Al) was deposited by thermal evaporation (70 °C) at low pressure ( $1 \times 10^{-7}$  mbar) on the substrate through shadow mask to pattern the bottom electrode. Then, polymer solutions containing 4.4 and 9.7 mol % of CTFE were spin coated at a rotation speed of 2000 rpm for 60 s and subsequently annealed at 110 °C and 95 °C for 1 h respectively in order to evaporate the solvent and increase crystallinity. Finally, another 80 nm thin layer of Al was deposited on 2  $\mu\text{m}$  polymer layer by thermal evaporation (70 °C) through shadow mask to form the top electrode. Resulting samples are named Terpo4.4-R' and Terpo9.7-R'.

Information on various films and thermal treatments are gathered in Table 1.

### 2.2. Differential scanning calorimetry (DSC)

DSC measurements were performed using a Q1000 series TA Instruments. Disks of polymer films were cut using a 3 mm cylindrical

**Table 1**

Composition and annealing conditions for different film samples.

	Composition (mol %) VDF/TrFE/CTFE	Solvant Cast films	Annealing conditions	Annealed Films	
				Solvent-cast	Spin-coating
Terpo0 = Copolymer	70/30/0	Terpo0-SC	1h00 130 °C	Terpo0-R	-
Terpo4.4 = Intermediate amount of CTFE	61/34.6/4.4	Terpo4.4-SC	1h00 110 °C	Terpo4.4-R	Terpo4.4-R'
Terpo9.7 = High amount of CTFE	60/30.3/9.7	Terpo9.7-SC	1h00 95 °C	Terpo9.7-R	Terpo9.7-R'

shape punch and superimposed in the DSC aluminum pan to reach 7–8 mg. Heating and cooling ramps were done at 10 °C/min under helium flow, temperature range were adapted to each composition.

### 2.3. Dielectric spectroscopy

Dielectric measurements were achieved on an Alpha-Analyzer (Novocontrol) spectrometer. Annealed Terpo0-R polymer film (Terpo4.4-R or Terpo9.7-R), was placed between two circular titanium electrodes (1 cm diameter). A sinusoidal tension (1 V amplitude at 10<sup>2</sup>, 10<sup>3</sup>, 10<sup>4</sup>, 10<sup>5</sup> and 10<sup>6</sup> Hz) was applied to determine the complex relative permittivity  $\epsilon$  ( $\epsilon'$ ,  $\epsilon''$  and  $\tan \delta = \epsilon''/\epsilon'$ ). At the same time, temperature ramps at 1 °C/min were applied using a Quatro Cryosystem (Novocontrol). A first heating until 130 °C (110 °C or 95 °C) temperature was performed to ensure a good thermal contact between the electrodes and Terpo0-R (Terpo4.4-R or Terpo9.7-R) film. Data were recorded during the cooling back to –50 °C and upon the second heating up to 130 °C (110 °C or 95 °C).

### 2.4. Simultaneous SAXS-WAXS experiments

Simultaneous Small and Wide Angle X-rays Scattering experiments were performed on the Xenocs Nano-inXider SW system in transmission mode using Cu K $\alpha$  radiation ( $\lambda = 1.54 \text{ \AA}$ ) from an X-ray microsource (GeniX3D) operating at 50 kV-0.6 mA (30 W). Scattering patterns were collected using the combination of two detectors Pilatus3 (Dectris) operating simultaneously in SAXS and WAXS positions. Distances between the sample and SAXS and WAXS detectors are fixed allowing a continuous  $q$  range between 0.01  $\text{\AA}^{-1}$  and 4.2  $\text{\AA}^{-1}$  ( $2\theta$  range between 0.15° and 62°) and the collimation was chosen to maximize intensity. The scattering vector  $q$  is defined as  $q = 4\pi \frac{\sin \theta}{\lambda}$  and  $2\theta$  is the Bragg angle.

Terpo0-SC/Terpo4.4-SC/Terpo9.7-SC sample with a thickness of 20  $\mu\text{m}$  was placed on a Linkam hot stage (HFSX350) and submitted to thermal ramps at 1 °C/min: (i) first heating from –10 °C/–30 °C/–30 °C to 130 °C/110 °C/95 °C then left at 130 °C/110 °C/95 °C for 15 min, (ii) cooling to –10 °C/–30 °C/–30 °C and (iii) second heating to 130 °C/110 °C/95 °C. SAXS and WAXS patterns were recorded simultaneously each minute. The temperature being continuously varied, every spectrum is the result of scattering collected over 1 °C temperature range. In this study, only cooling and second heating steps were analyzed. The study of the first heating is already published for the Terpo0-SC copolymer [13]. The thermal treatment undergone by the solvent-cast samples during the first heating until high temperature (PE phase) following by an isotherm at 130 °C, 110 °C and 95 °C is quite similar to the 1h annealing performed in an oven. After the first heating and isotherm, Terpo0-SC/Terpo4.4-SC/Terpo9.7-SC samples will be named Terpo0-R/Terpo4.4-R/Terpo9.7-R.

The reduction of 2D datasets from the Pilatus3 detectors to 1D was achieved by radially averaging the raw data detector counts using Foxtrot data reduction software [24]. All SAXS and WAXS intensities were corrected for the flat field and for the Ewald sphere solid angle.

The periodic crystalline/amorphous organization of semi-crystalline polymers was determined from the Lorentz-corrected SAXS intensity profiles ( $q^2 I(q)$ ). The position of the maximum of the  $q^2 I(q)$  plot,  $q_{\max}$ ,

allows the determination of the period of the lamellar organization, called long period,  $L_p$ :

$$L_p = \frac{2\pi}{q_{\max}} = L_c + L_a \quad (1)$$

$L_c$  and  $L_a$  are respectively the thickness of the crystalline and amorphous lamellae.

The integral of the corrected intensity is called the « Invariant »,  $Q$ , defined as:

$$Q = \int_0^\infty q^2 I(q) dq \quad (2)$$

$Q$  is named « Invariant », because its value is related to the mean square fluctuation of electron density, irrespective of special features of the structure [25]. For semi-crystalline polymers organized in two lamellar phases, amorphous and crystalline, corresponding to electronic densities,  $\rho_a$  and  $\rho_c$ , the invariant can be written as [26]:

$$Q = (\rho_c - \rho_a)^2 \times \chi_c^v (1 - \chi_c^v) \quad (3)$$

with  $\chi_c^v$ , the volume fraction of crystalline phase. The integral intensity of the diffusion, the invariant, depends on the contrast  $(\rho_c - \rho_a)^2$  and on the crystallinity, but does not depend on the characteristic dimensions of the system.

The mass crystallinity is deduced from WAXS measurements. WAXS patterns were fitted using the Fityk0.9.8 software [27] in a wide 2θ range between 10° and 60°. With this software, we decompose WAXS spectrum into crystalline and amorphous contributions. The crystalline peaks are associated with sharp peaks while amorphous signal is fitted by broad peaks. A mass index of crystallinity  $\chi_c^m$  of films was calculated using the following equation:

$$\chi_c^m = \frac{A_c}{A_c + A_a} \times 100 [\%] \quad (4)$$

in which  $A_c$  and  $A_a$  are the areas under fitted crystalline peaks and amorphous halos, respectively. The volume fraction of crystalline phase can be calculated from the mass crystallinity, using the electronic density  $\rho$  of the polymer:

$$\chi_c^v = \frac{\rho}{\rho_c} \chi_c^m \quad (5)$$

If a Bragg peak is associated with only one (hkl) family of planes, its corrected full width at half maximum (FWHM)  $\Delta 2\theta_{hkl}^{\text{cor}}$  gives the extension of crystal domains,  $D_{hkl}$ , perpendicular to (hkl) planes, using the Scherrer formula [28]:

$$D_{hkl} = \frac{0.9 \times \lambda}{\Delta 2\theta_{hkl}^{\text{cor}} \times \cos \theta_{hkl}} \quad (6)$$

With the corrected full width  $\Delta 2\theta_{hkl}^{\text{cor}} = \sqrt{\Delta 2\theta_{hkl}^2 - \Delta 2\theta_{res}^2}$  where  $\Delta 2\theta_{hkl}$  is the measured width and  $\Delta 2\theta_{res} = 0.27^\circ$  is the estimated instrumental width of the set-up measured on LaB<sub>6</sub> sample. Widths are converted in radians for the calculation.

### 2.5. Electric displacement–electric field ( $D-E$ ) loops

Measurements of the polarization hysteresis loops ( $D-E$  loop) were carried out using a TF Analyzer 2000 (aixACCT System). Electric displacements were measured on metal-insulator-metal (MIM) capacitors (Terpo4.4-R' and Terpo9.7-R') as integrated current versus electric field, which was swept as a triangular voltage waveform up to 150 V/ $\mu\text{m}$  at a frequency of 10 Hz between the bottom and the grounded top electrode. Note that herein we limited the  $D-E$  loop measurements of both materials to 50 °C. At higher temperature, the effects of ionic losses due to impurities and electrical conduction prevent getting reliable polarization hysteresis loops.

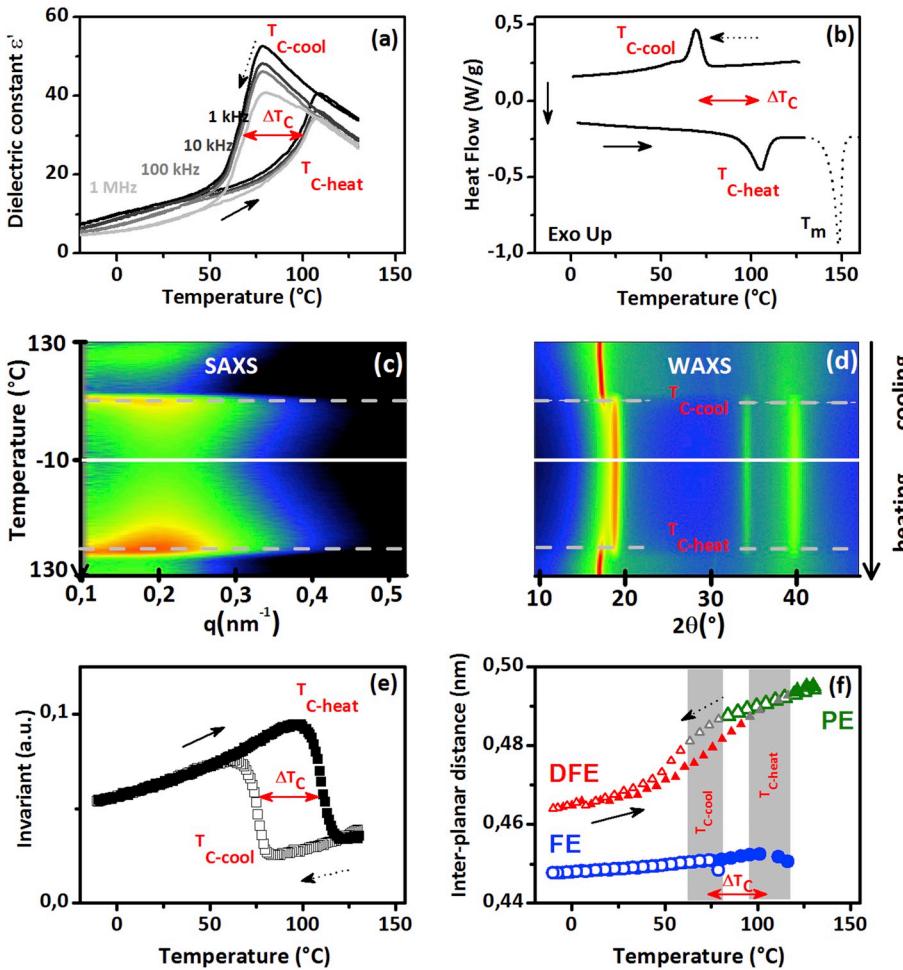
### 2.6. Dynamic mechanical analysis (DMA)

Samples for DMA experiments were cut from 20  $\mu\text{m}$  thickness films by using a rectangular shape punch. DMA tests were performed using a Q800 TA Instruments Dynamic Mechanical Analyzer. Storage modulus,  $E'$ , and loss factor,  $\tan \delta = E''/E'$ , of Terpo4.4-R (Terpo9.7-R) film were measured in film tension configuration following a heating ramp at 1 °C/min from -100 °C to +110 °C (95 °C). A sinusoidal tensile deformation of 0.2% was applied at 1 Hz frequency.

## 3. Results

### 3.1. Overview of copolymer sample Terpo0

The non-annealed copolymer poly(VDF-co-TrFE), named Terpo0-SC,



was already studied by simultaneous SAXS-WAXS experiments, DSC, infrared spectroscopy and dynamic mechanical analysis [13]. This previous study showed that the first heating, after the solvent casting step, until 130 °C temperature, (below  $T_m$  and without melting), induced irreversible structural changes. An increase of the crystallinity is observed due to the appearance of a Defective Ferroelectric (DFE) crystalline phase, this minority DFE phase coexisting with the majority ferroelectric phase (FE) below the Curie temperature. After this first heating (without melting), copolymer Terpo0-SC exhibits a reversible Curie transition upon thermal cycling.

The Curie transition is a transition from the ferroelectric (FE) phase at low temperature to the paraelectric (PE) phase at high temperature. This transition is characterized by a maximum of the dielectric constant,  $\epsilon'$ , at the Curie temperature ( $T_{C,\text{heat}}$  and  $T_{C,\text{cool}}$  upon heating and cooling respectively) with a thermal hysteresis,  $\Delta T_C = T_{C,\text{heat}} - T_{C,\text{cool}}$  and without frequency dependence (Fig. 1 a). This transition is a first order structural transition characterized by a thermal hysteresis and an endothermic peak in DSC (Fig. 1 b). At high temperature, the PE crystalline phase has a hexagonal symmetry and presents a dynamical disorder of *gauche* and *trans* conformations along polymer chains [8]. At low temperature, polymer chains are crystallized in the orthorhombic FE crystalline phase with all-*trans* conformations. For an easier description of the transition, these two crystalline phases are frequently represented by two different orthorhombic cells.

PE crystal cell:  $a = b\sqrt{3} = 0.986 \text{ nm}$ ,  $b = 0.569 \text{ nm}$  and  $c = 0.230 \text{ nm}$  (chain axis) [29].

FE crystal cell:  $a = 0.905 \text{ nm}$ ,  $b = 0.512 \text{ nm}$  and  $c = 0.255 \text{ nm}$

**Fig. 1.** Dielectric and structural evolutions of Terpo0-R along a thermal cycle through the Curie transition. All the data are recorded during a cooling from 130 °C to low temperature (-10 °C) following by heating until 130 °C at 1 °C/min. (a) dielectric constant  $\epsilon'$ , (b) DSC, (c)–(d) 2D color representation of SAXS and WAXS intensities, the ordinate axis is the temperature while the abscissa axis is  $q$  (SAXS) or  $2\theta$  (WAXS). Each line represents the azimuthal integration of a 2D scattering pattern. Intensity is coded with color from black (lower intensity) to the red (highest intensity). (e) the invariant  $Q$  and (f) the evolution of the Bragg peak position of the crystalline phases DFE (red), FE (blue) and PE (green), grey symbols are used when coexistence of FE and PE phases is observed. In (e) en (f) full and open symbols are used for heating and cooling respectively. In (f) the largest symbols are used for the majority phase and the smallest ones for the minority phase. (For interpretation of the references to color in this figure legend, the reader is referred to the Web version of this article.)

(chain axis) [29].

Each crystalline phase can be identified by its particular WAXS profile: (Fig. 1 d):

- a unique Bragg peak located at  $d_{200} = d_{110} = d_{PE} = 0.493 \text{ nm}$  ( $2\theta = 17.98^\circ$ ), with a width  $\Delta 2\theta_{PE} = 0.44^\circ$  for the PE phase,
- a broad Bragg peak at  $d_{110}/d_{200} = d_{FE} = 0.448 \text{ nm}$  ( $2\theta = 19.80^\circ$ ), with  $\Delta 2\theta_{FE} = 0.73^\circ$  for the FE phase followed with two small peaks at  $2\theta = 35.15^\circ$  (0.255 nm) and  $2\theta \sim 40^\circ$  (0.22 nm)

On the WAXS image (Fig. 1 d) and graph (Fig. 1 f), discontinuities in the evolution of Bragg peak position are observed at the Curie transition upon cooling and heating. There is a  $20^\circ\text{C}$  temperature range in which both PE and FE phases coexist, underlying the first order nature of this  $\text{PE} \leftrightarrow \text{FE}$  phase transition. Furthermore, a hysteresis marked in Fig. 1 f is observable between cooling and heating. The evolution of the Defective Ferroelectric phase (DFE) is plotted in Fig. 1 f. The DFE phase, characterized by a variable amount of *gauche* conformations originated from chemical defects and from thermal equilibrium, evolves continuously with temperature [13]. Its inter-planar distance,  $d_{DFE}$ , evolves continuously from 0.494 nm at high temperature ( $130^\circ\text{C}$ ) to 0.464 nm at low temperature ( $-10^\circ\text{C}$ ). A structural transition from a hexagonal to an orthorhombic symmetry is observed in a temperature range of around  $20^\circ\text{C}$ , below the Curie temperature, this transition is depicted by a hysteresis (Fig. 1 f). As this crystalline phase contains conformational *gauche* defects, the packing of the chains is less dense; their cell parameters are larger than those of the FE phase at room temperature.

The SAXS image (Fig. 1 c) shows the evolution of the periodic organization of the crystalline lamellae upon cooling and heating. Once again, a discontinuity and a hysteresis are observed at the Curie transition. The integration of this scattering intensity, the invariant Q, is reported in Fig. 1 e. The invariant exhibits a significant drop at  $T_{C-heat}$  from high values below to lower values above. This evolution of the scattered intensity at small angles has already been reported [13,30] but not well understood and interpreted. We will develop this point later in the discussion and propose an interpretation based on the evolution of the electronic densities of PE, FE and DFE phases with

temperature.

Copolymers poly(VDF-co-TrFE), like Terpo0, are sought after and used for their ferroelectric properties. They are used to work, after a polarization step, at a temperature well below the Curie transition.

### 3.2. Poly(VDF-ter-TrFE-ter-CTFE) terpolymers

After copolymerization with a third monomer CTFE (< 10 mol %), the thermal behavior of the polymer is fully modified. As observed in Fig. 2, upon heating, the temperature and the enthalpy associated to melting decrease, whereas the endothermic peak associated with Curie transition progressively shifts to lower temperatures and seems to disappear. The dielectric constant exhibits now a broad maximum, around room temperature, varying with frequency but with no more thermal hysteresis (see Fig. 3 in the next section 3.2.a). These materials, developed for printed electronics or actuators applications are used nearly room temperature ( $\sim 25^\circ\text{C}$ ) [16–18].

#### 3.2.a. Relaxor ferroelectric terpolymer with high amount of CTFE: Terpo9.7

*Thermal evolution of the behavior under electric field.* The dielectric behavior of Terpo9.7-R sample is characterized by a broad maximum of  $\epsilon'$  (Fig. 3) upon cooling and heating without any thermal hysteresis. At low frequency ( $f = 100 \text{ Hz}$ ), the temperature of this maximum is  $35^\circ\text{C}$ . An increase of  $\epsilon'$  is observed at higher temperature, associated to some ionic conductivity due to residual impurities. The increase of solicitation frequency shifts the  $\epsilon'$  maximum from  $35^\circ\text{C}$  ( $f = 100 \text{ Hz}$ ) to  $60^\circ\text{C}$  ( $f = 1 \text{ MHz}$ ). It corresponds to the relaxor-ferroelectric behavior [14,15]. The evolution of  $\tan \delta$  signal ( $\epsilon''/\epsilon'$ ) gives also some information on the dielectric behavior. Here, two small peaks are observed at low frequency: one broad peak associated to the glass transition at low temperature ( $-20^\circ\text{C}$ ) and one peak at  $25^\circ\text{C}$ . The increase of frequency leads to the shift of the glass transition relaxation to higher temperature but also to an enhancement of this later peak. At high frequency, the relaxation peak related to RFE-PE transition is no longer discernible. This behavior was already described in the literature [21,31]. Capsal et al. [31] claimed that above a merging frequency, the dielectric behavior of the relaxor terpolymer is governed by the relaxation associated to glass transition.

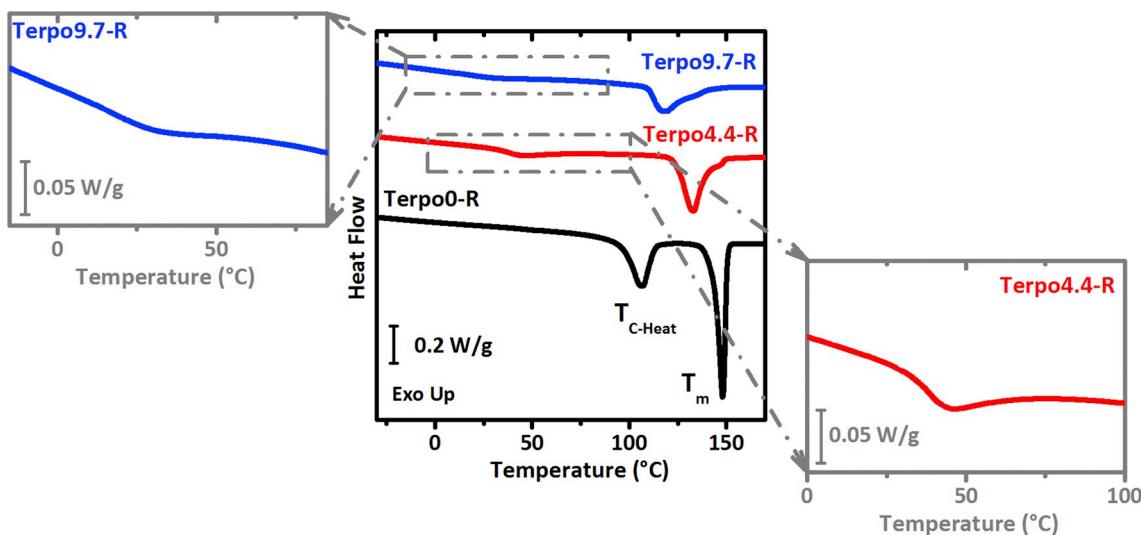
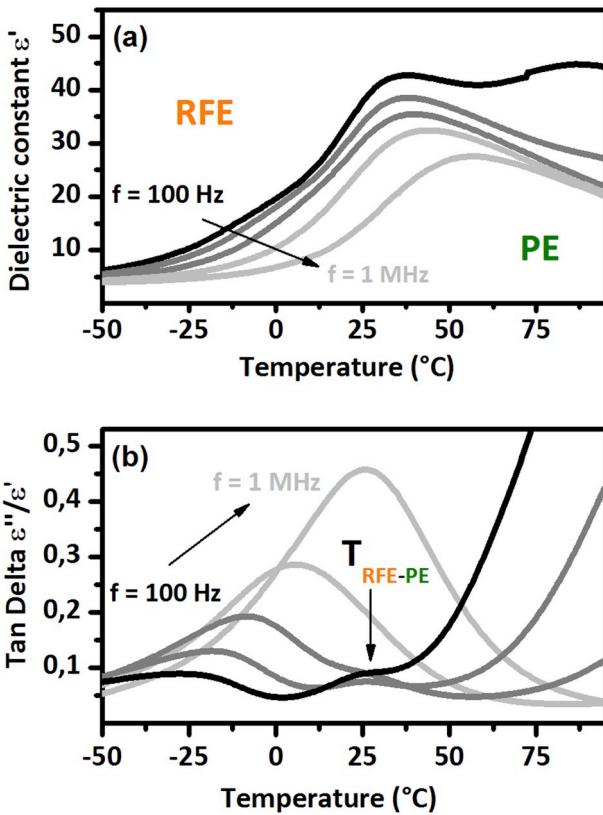


Fig. 2. DSC thermograms ( $10^\circ\text{C}/\text{min}$ ) of Terpo0-R, Terpo4.4-R and Terpo9.7-R samples. Domains around  $[0^\circ\text{C}, 100^\circ\text{C}]$  are enlarged on left and right side for Terpo9.7-R and Terpo4.4-R samples respectively.



**Fig. 3.** Dielectric spectroscopy ( $1\text{ }^{\circ}\text{C/min}$  heating at  $f = 100\text{ Hz}$  to  $1\text{ MHz}$ ) measurements on Terpo9.7-R sample. Thermal evolutions of (a) dielectric constant  $\epsilon'$  and (b)  $\tan \delta (\epsilon''/\epsilon')$ .

Another way to study this electro-active material is to perform D-E loop measurements. The shape of the hysteresis loop allows determining the type of behavior: ferroelectric, relaxor ferroelectric or paraelectric. Two characteristic values can be extracted from these D-E loops: the remnant polarization,  $P_r$ , which is the polarization at zero electric field and the coercive field,  $E_c$ , which is the electric field necessary to bring the polarization to zero. Bipolar D-E loops performed on Terpo9.7-R' sample, at six different temperatures (from 0 to  $50\text{ }^{\circ}\text{C}$ ), are shown in Fig. 4.

The evolution of  $P_r$  with the temperature is reported in supplementary information Figure SI-1. At  $T = 0\text{ }^{\circ}\text{C}$ , the hysteresis loop corresponds to a relaxor ferroelectric behavior characterized by low remnant polarization ( $P_r = 12\text{ mC/m}^2$ ) and low coercive field ( $E_c = 13\text{ V}/\mu\text{m}$

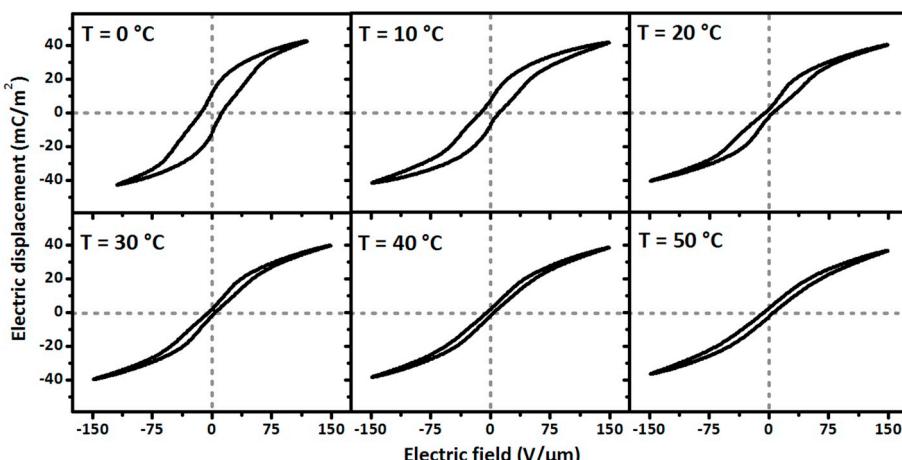
). When the temperature increases, the cycle shrinks to reach  $P_r = 2-3\text{ mC/m}^2$  and  $E_c = 5\text{ V}/\mu\text{m}$  at  $20\text{ }^{\circ}\text{C}$  with the appearance of a Double Hysteresis Loop (DHL) that disappears at  $50\text{ }^{\circ}\text{C}$ . At higher temperature ( $T = 40-50\text{ }^{\circ}\text{C}$ ), a residual hysteresis can be observed. It corresponds to a paraelectric behavior. Following the evolution of D-E loops and the decrease of  $P_r$ , suggest an evolution from a RFE material to a PE material between 0 and  $50\text{ }^{\circ}\text{C}$ .

In literature, a Single Hysteresis Loop (SHL) behavior was observed for CTFE-based terpolymers crystallized from the melt then stretched, while a Double Hysteresis Loop (DHL) was observed without stretching [21,32]. In our case, films are spin-coated and annealed, never melted nor stretched, the shape of the D-E loop looks more like a DHL behavior.

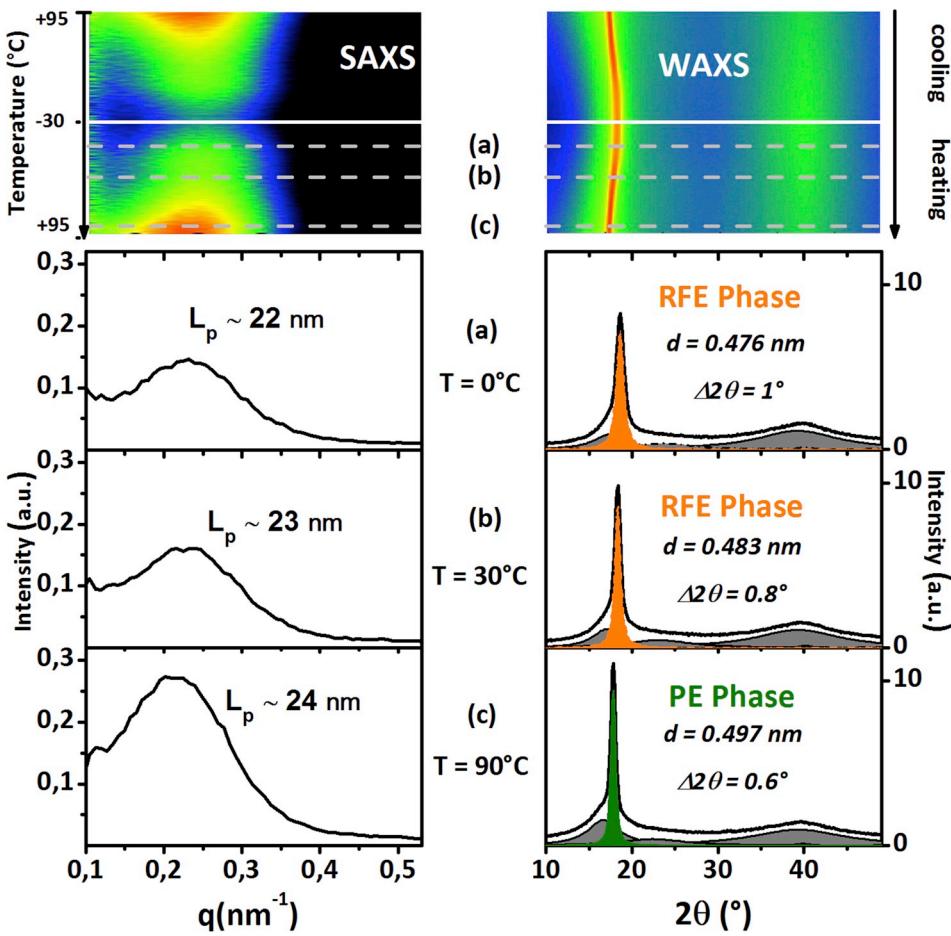
*Thermal evolution of the structure and morphology.* SAXS and WAXS data acquired during temperature sweeps on Terpo9.7-R sample are reported in Fig. 5. The first observation we can make on color SAXS and WAXS images is the reversibility of cooling-heating cycle without any thermal hysteresis concerning the morphology (SAXS) as well as for the crystalline structure (WAXS). To follow organization changes occurring during temperature cycles, SAXS and WAXS spectra recorded at 0, 30 and  $90\text{ }^{\circ}\text{C}$  (Fig. 5a-c) during the second heating are also shown.

As evolutions during cooling and second heating are similar, only changes on WAXS and SAXS spectra during the later will be discussed. At  $T = 0\text{ }^{\circ}\text{C}$ , the WAXS spectrum presents a symmetrical crystalline peak around  $2\theta = 18.6^{\circ}$  (Fig. 5 a). It can be fitted by one broad peak, characteristic of the RFE phase (orange peak). The inter-reticular distance of the RFE phase at  $T = 0\text{ }^{\circ}\text{C}$  is  $d_{\text{RFE}} = 0.476\text{ nm}$ . Moreover, the peak is broad and its width ( $\Delta 2\theta_{\text{RFE}} = 1^{\circ}$ ) can be interpreted by the juxtaposition of two diffraction lines coming from (200) and (110) planes, considering the same orthorhombic (pseudo-hexagonal) symmetry for the RFE phase and for the FE phase. The crystallinity index,  $\chi_c^m$  (see Section 2.4 for the calculation), is around 27%. At  $T = 30\text{ }^{\circ}\text{C}$  (Fig. 5-b), the position of the peak is shifted to lower  $2\theta$  ( $d_{\text{RFE}} = 0.483\text{ nm}$ ) while its width is slightly reduced ( $\Delta 2\theta_{\text{RFE}} = 0.8^{\circ}$ ). At  $T = 90\text{ }^{\circ}\text{C}$  (Fig. 5-c), the WAXS spectrum corresponds to the PE phase with high inter-reticular distance ( $d_{\text{PE}} = 0.497\text{ nm}$ ) and low peak width ( $\Delta 2\theta_{\text{PE}} = 0.6^{\circ}$ ). The thinning down of the width of the Bragg peak is linked to the hexagonal symmetry of this PE phase. In the hexagonal symmetry ( $a = b\sqrt{3}$ ), diffraction lines corresponding to (200) and (110) planes are exactly superimposed ( $d_{200} = d_{110}$ ) resulting to a lower width of the Bragg peak. While in the orthorhombic (pseudo-hexagonal) symmetry where  $a \neq b\sqrt{3}$ , the two diffraction lines are juxtaposed ( $d_{200} \neq d_{110}$ ) and not resolved, leading to a broader Bragg peak. To explain this transition, the monitoring of the inter-reticular distance and of the width of the Bragg peak is reported below.

Concerning the SAXS evolution during heating, the correlation peak at  $T = 0\text{ }^{\circ}\text{C}$  corresponds to  $L_p$  value of  $22\text{ nm}$ . A tiny evolution of this parameter is observed when the temperature increases ( $L_p = 24\text{ nm}$  at



**Fig. 4.** Bipolar D-E loops (up to  $150\text{ V}/\mu\text{m}$  at  $f = 10\text{ Hz}$ ) from 0 to  $50\text{ }^{\circ}\text{C}$  on Terpo9.7-R' sample.



**Fig. 5.** Results of simultaneous SAXS-WAXS experiments during cooling (95 °C to -30 °C) and second heating (-30 °C to 95 °C) on Terpo9.7-R sample. In the upper part: 2D color representation of SAXS (left) and WAXS (right) intensities. The ordinate axis is the temperature and the abscissa axis is  $q$  (SAXS) or  $2\theta$  (WAXS). Each line represents the azimuthal integration of a 2D scattering pattern. Intensity is coded with color from black (lowest intensity) to red (highest intensity). The lower part of the figure shows SAXS and WAXS spectra during 2nd heating (a) 0 °C, (b) 30 °C and (c) 90 °C. On the SAXS spectra,  $L_p$  values are calculated on Lorentz-corrected spectra not shown here. On the WAXS spectra, the decomposition into amorphous (grey) and crystalline RFE (orange) and PE (green) Bragg peaks is shown. (For interpretation of the references to color in this figure legend, the reader is referred to the Web version of this article.)

$T = 90^\circ\text{C}$ ) whereas the intensity of the peak is doubled. Monitoring this evolution using invariant ( $Q$ ) calculation may help to study the RFE-PE phase transition.

To help understanding the RFE-PE transition, we report in Fig. 6 physical parameters extracted from WAXS: the inter-planar distance (Fig. 6 a) and the angular width  $\Delta 2\theta$  (Fig. 6 b) associated with the Bragg peak around  $2\theta = 19^\circ$  and from SAXS: the invariant  $Q$  (Fig. 6 c).

The significant evolution of  $\Delta 2\theta$  in Fig. 6 b allows us to define three different regimes. The angular width is constant around  $1.1^\circ$  between -30 and 0 °C, then sharply decreases to  $0.65^\circ$  at 50 °C, to finally reach a plateau at  $0.6^\circ$  at higher temperatures. This change of width between 0 and 50 °C can be explained by a change of symmetry. At low temperature, the RFE phase is orthorhombic and (200) and (110) diffraction lines are juxtaposed but separated (pseudo-hexagonal symmetry), leading to a broad crystalline peak. At high temperature, the PE phase is hexagonal and (200) and (110) diffraction lines are strictly superimposed, leading to a narrower crystalline peak. The decrease of angular width should correspond to the continuous merging of both diffraction lines, as observed for the continuous DFE-PE phase transition in poly(VDF-co-TrFE) copolymers [13].

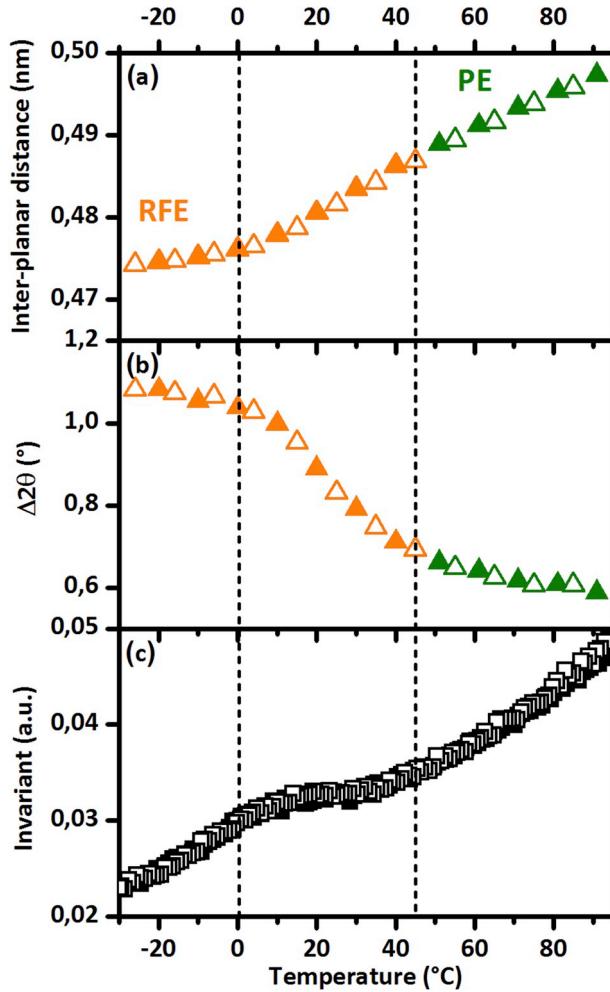
With the same three domains: below 0 °C, between 0 and 50 °C and above 50 °C, we can explain the continuous increase of the inter-planar distance reported Fig. 6 a. In the RFE phase, at low temperature, and in the PE phase, at high temperature, linear increases of inter-planar distance with temperature are observed. Between 0 °C and 50 °C, in the temperature range of the RFE-PE transition the evolution is slightly nonlinear. It should correspond to an expansion of the crystal lattice due to the conversion of some *trans* conformations in *gauche* conformations, as ever observed by FTIR experiments in CTFE-based terpolymers [21].

Moreover, the crystal extension perpendicular to the polymer chain

direction can be calculated by using the Scherrer formula (6) and taking into account the angular width of the Bragg peak characteristic of the PE phase. A value of 15 nm ( $\Delta 2\theta^{\text{cor}} = 0.54^\circ$ ) is obtained in this terpolymer film, compared to 24 nm value ( $\Delta 2\theta^{\text{cor}} = 0.34^\circ$ ) obtained in the PE phase of copolymer film (Section 3.1). This decrease of correlation length perpendicular to polymer chains might be related to the introduction of CTFE units which can act as defects during the crystallization.

The same three temperature domains are also detectable in the evolution of invariant reported in Fig. 6 c. This evolution, correlated with the evolution of the density of the crystalline and amorphous phases, will be detailed in the discussion section 4.3. *Thermal evolution of the Invariant.* As thermo-mechanical behavior of semi-crystalline polymers depends on their crystalline phase and crystallinity, an evolution of these properties in the RFE-PE transition temperature range is expected. Mechanical evolutions of Terpo9.7-R sample are represented in Fig. 7. The decrease of the storage modulus between -50 °C and +100 °C show two main slope breaks (Fig. 7 a), the first one around -20 °C is due to the glass transition  $T_g$ , and the second one between 0 and 45 °C is associated with a broad relaxation peak in  $\tan \delta$  signal (Fig. 7 b). This maximum of  $\tan \delta$  appears precisely in the temperature range of the RFE-PE transition deduced from WAXS and SAXS experiments (Fig. 6).

In poly(VDF-co-TrFE) copolymers with TrFE content around 30 mol %, the discontinuous FE-PE Curie transition, consisting in concerted switching of *trans* in *gauche* conformations along polymer chains, is characterized by a sharp decrease of  $E'$  modulus and a maximum of  $\tan \delta$  [13,33]. An analogy can be made with the behavior observed in terpolymer sample where *trans* conformations are progressively transformed in *gauche* conformations. So, the decrease of  $E'$  can be explained by the decrease of crystalline phase density coupled to the increase of



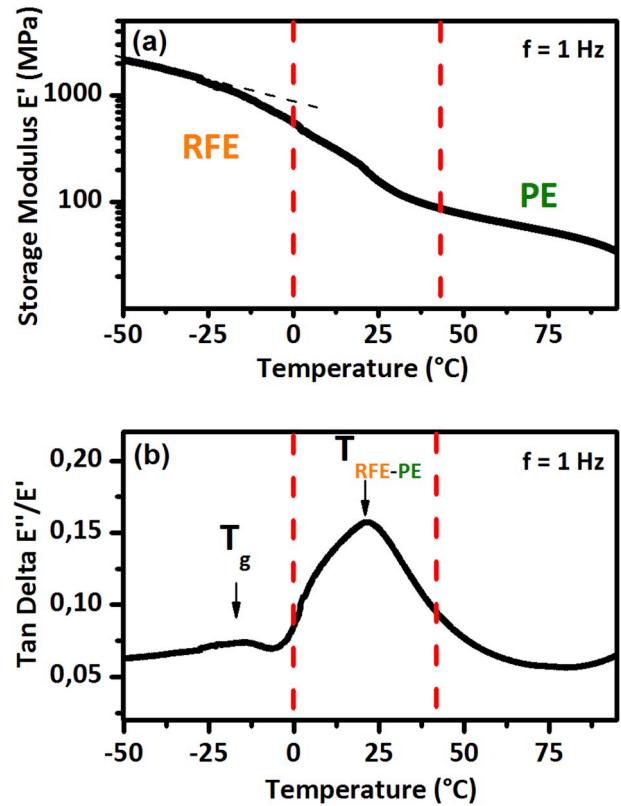
**Fig. 6.** Parameters from SAXS-WAXS experiments on Terpo9.7-R sample (Fig. 5) are plotted versus temperature during first cooling (open symbols) and second heating (full symbols) ramp. From WAXS: (a) inter-planar distance and (b) Bragg peak width  $\Delta\theta$  for RFE and PE phases. From SAXS: (c) invariant.

intra-chain disorder. The associated relaxation peak reflects the high crystalline mobility during the RFE-PE phase transition in [0 °C; 45 °C] temperature range. Above 45 °C, a decreasing modulus « plateau » is observed. This kind of « plateau » has been already noticed in Bargain et al. [13] and was attributed to the decreasing of the crystalline PE phase density. The melting of the PE phase occurring around 120 °C is not represented here.

To summarize, we observe a structural transition, from an orthorhombic to a hexagonal symmetry, in the temperature range [0 °C, 45 °C]. This transition is due to the progressive substitution of *trans* conformations by *gauche* conformations. This thermal transition is reversible and non endothermic, only a change of slope is observed on DSC curve (Fig. 2). In this wide temperature range, the dielectric constant is maximum (Fig. 3), the behavior is relaxor-ferroelectric (Fig. 4), the crystal structure is orthorhombic RFE. At high temperature ( $T > 50$  °C), the behavior is paraelectric (Fig. 4) and the crystalline structure is hexagonal PE.

### 3.2.b. Terpolymer with intermediate amount of CTFE: Terpo4.4

For an intermediate amount of CTFE, 4.4 mol %, a small endothermic peak centered at 40 °C is observed on the DSC thermogram (Fig. 2). As for Terpo9.7-R, we performed on Terpo4.4-R simultaneous SAXS-WAXS experiments upon thermal cycles between 110 °C and -30 °C. SAXS and WAXS data acquired during first cooling and second



**Fig. 7.** DMA measurements (1 °C/min heating at  $f = 1$  Hz). Thermal evolutions of (a) storage modulus  $E'$ , (b)  $\tan \delta (E''/E')$  of Terpo9.7-R. The temperature domain between dashed red lines corresponds to the RFE-PE phase transition, deduced from SAXS-WAXS experiments (Fig. 6). (For interpretation of the references to color in this figure legend, the reader is referred to the Web version of this article.)

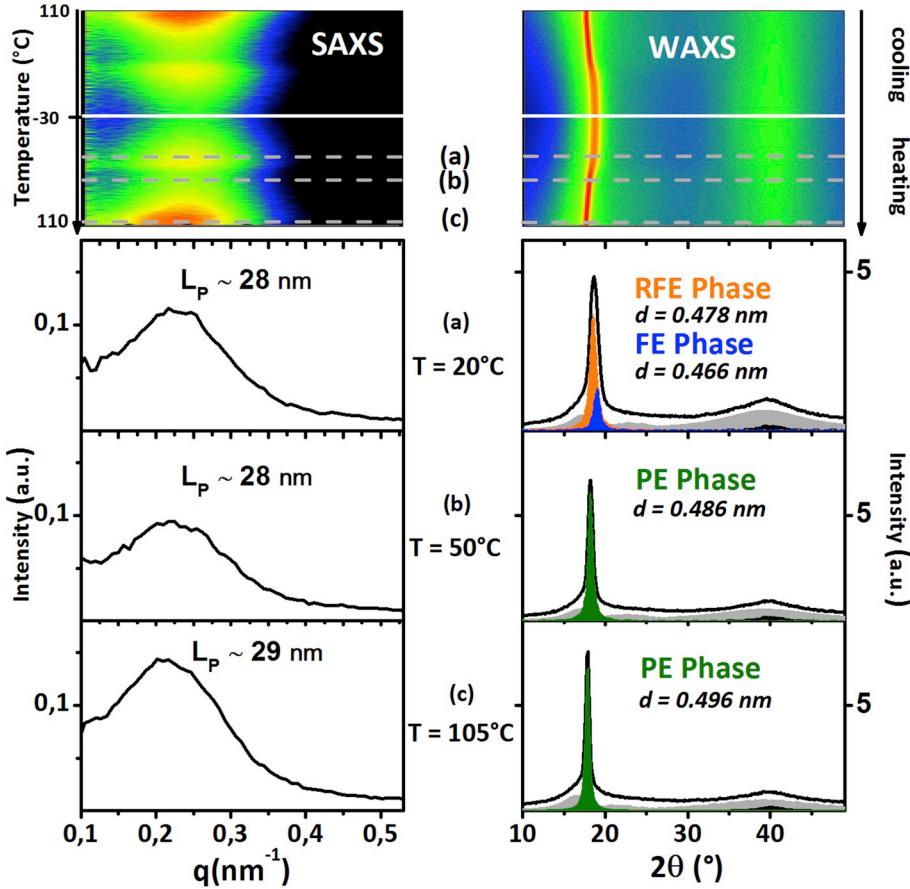
heating are represented in Fig. 8. Once again, the evolution observed on 2D representation of SAXS and WAXS intensities, during cooling and second heating, is reversible without any thermal hysteresis. So, only changes on WAXS and SAXS spectra during the second heating will be discussed.

At  $T = 20$  °C, the WAXS spectrum presents an asymmetrical crystalline peak around  $2\theta = 19^\circ$  (Fig. 8 a) which can be decomposed in two peaks, one attributed to the RFE contribution (orange peak) with the inter-reticular distance,  $d_{RFE} = 0.478$  nm, whereas the second (blue peak) corresponds to a smaller distance, 0.466 nm. The crystallinity index is around 30%. At  $T = 50$  °C (Fig. 8 b), only one thin crystalline peak, characteristic of the PE phase can be fitted ( $d_{PE} = 0.486$  nm). The position of this peak is shifted to higher inter-reticular distance when the temperature increases ( $d_{PE} = 0.496$  nm at 105 °C on Fig. 8 c). Positions and relative proportions of crystalline peaks need to be followed to clarify the structural transitions occurring in this sample.

The SAXS evolution during the second heating is also interesting. The position of the correlation peak very slightly evolves between 20 °C and 105 °C (from 28 to 29 nm) whereas the evolution of the peak intensity has three different regimes. The intensity increases continuously from -30 °C to 30 °C then sharply decreases and finally increases again to 105 °C (2D color representation of SAXS in Fig. 8). Monitoring thermal evolution of invariant may give some hints on structural transitions in this terpolymer sample with intermediate amount of CTFE.

Physical parameters extracted from WAXS: inter-planar distances associated with Bragg peaks around  $2\theta = 19^\circ$ , peaks area ratios ( $A_{PE}/(A_{RFE} + A_{PE})$  and  $A_{RFE}/(A_{RFE} + A_{PE})$ ) and from SAXS (invariant) are reported in Fig. 9.

In Fig. 9 a, inter-reticular distances of blue and orange (RFE) peaks



**Fig. 8.** Results of simultaneous SAXS-WAXS experiments during cooling ( $110\text{ }^{\circ}\text{C}$  to  $-30\text{ }^{\circ}\text{C}$ ) and 2nd heating ( $-30\text{ }^{\circ}\text{C}$  to  $110\text{ }^{\circ}\text{C}$ ) of Terpo4.4-R sample. In the upper part: 2D color representation of SAXS (left) and WAXS (right) intensities. The ordinate axis is the temperature and the abscissa axis is  $q$  (SAXS) or  $2\theta$  (WAXS). Each line represents the azimuthal integration of a 2D scattering pattern. Intensity is coded with color from black (lower intensity) to red (highest intensity). The lower part of the figure shows SAXS and WAXS spectra during 2nd heating (a)  $20\text{ }^{\circ}\text{C}$ , (b)  $50\text{ }^{\circ}\text{C}$  and (c)  $105\text{ }^{\circ}\text{C}$ . On the SAXS spectra,  $L_p$  values are calculated on Lorentz-corrected spectra not shown here. On the WAXS spectra, the decomposition into amorphous (grey), crystalline FE (blue), RFE (orange) and PE (green) peaks is shown. (For interpretation of the references to color in this figure legend, the reader is referred to the Web version of this article.)

evolve in different ways. The one corresponding to the blue peak does not evolve until it disappears at  $45\text{ }^{\circ}\text{C}$ . The other one corresponding to RFE phase evolves continuously with temperature. The integrated intensities (areas of Bragg peaks) of these two peaks do not evolve until  $20\text{ }^{\circ}\text{C}$  (Fig. 9 b), then between  $20$  and  $45\text{ }^{\circ}\text{C}$  the intensity of the blue peak decreases while the intensity of the other one increases (grey symbols), above  $45\text{ }^{\circ}\text{C}$  the intensity of the PE Bragg peak is constant. This evolution of one phase to the detriment of another one (between  $20\text{ }^{\circ}\text{C}$  and  $45\text{ }^{\circ}\text{C}$ ) was already observed in poly(VDF-co-TrFE) copolymers and was assigned to the first order Curie transition [13]. So, we associate the blue peak to a FE phase and we consider that the evolution observed is representative of a Curie transition. Indeed, between  $20$  and  $45\text{ }^{\circ}\text{C}$ , it is not possible to separate RFE and PE peaks, so the increase of intensity can be attributed to the PE phase. For this composition, the fact that the FE phase is a minority phase (less than 30%) and that the Curie temperature is low can explain that no thermal hysteresis between FE and PE phases is noticeable [34]. Above  $45\text{ }^{\circ}\text{C}$ , only PE phase is present in Terpo4.4-R. It is interesting to observe that an endothermic peak centered at  $40\text{ }^{\circ}\text{C}$  is observed on the DSC curve drawn in Fig. 2. We can easily relate this peak to the Curie transition occurring in the same temperature range.

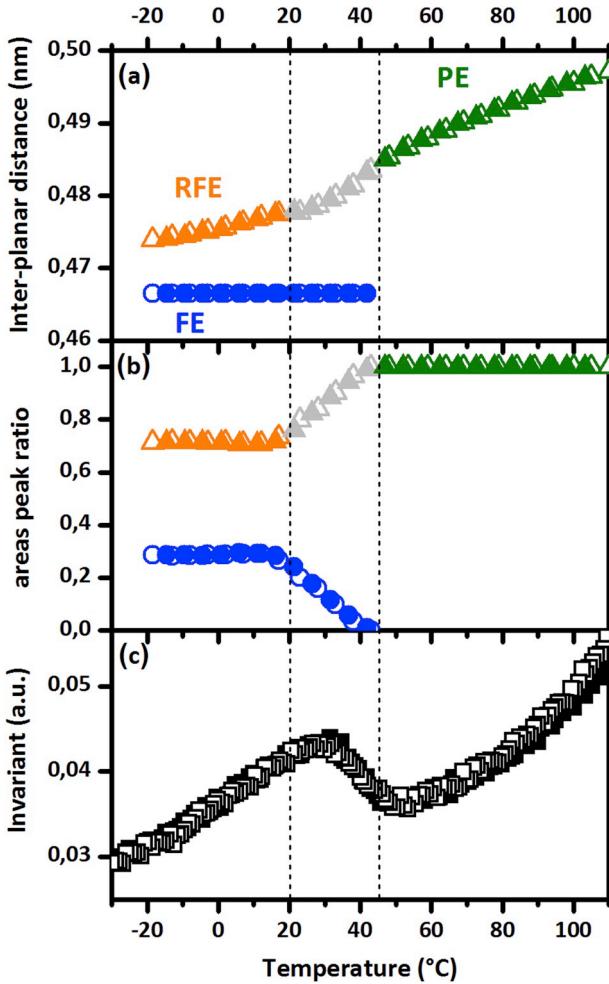
For this composition, due to uncertainty related to the separation of RFE and FE peaks, we did not monitor the evolution of the width of the RFE Bragg peak. But at high temperature, only the PE phase remains, we measure a corrected width  $\Delta 2\theta^{\text{cor}} = 0.47^\circ$ . The correlation length is then  $17\text{ nm}$ , intermediate between those in Terpo0-R ( $24\text{ nm}$ ) and in Terpo9.7-R ( $15\text{ nm}$ ). This progressive decrease of correlation length when the amount of CTFE increases shows once again that CTFE units are incorporated in crystalline lamellae as defects.

Furthermore, the evolution of invariant is characterized by increases at lower and higher temperatures and by a drop between  $30$  and  $45\text{ }^{\circ}\text{C}$  (Fig. 9 c). This unique behavior can be well explained if we

consider separately both transitions: FE-PE (Curie) transition and RFE-PE transition. The Curie transition is characterized in Terpo0-R by a sharp decrease of invariant (Fig. 1c and 1e) while the signature of the RFE-PE transition, observed in Terpo9.7-R, is a plateau (Fig. 6c). The shape of invariant signal of Terpo4.4-R film may be seen as a superposition of these two behaviors.

All these data allow us to conclude on the coexistence of FE and RFE phases in annealed films of poly(VDF-ter-TrFE-ter-CTFE) with 4.4 mol % CTFE. We sought to observe this coexistence of phases at room temperature in polarization behavior. Bipolar D-E loops, performed on Terpo4.4-R' film at six different temperatures (from  $0$  to  $50\text{ }^{\circ}\text{C}$ ), are shown in Fig. 10.

At  $T = 0\text{ }^{\circ}\text{C}$ , the hysteresis loop is slightly open with remnant polarization  $P_r = 18\text{ mC/m}^2$  and coercive field  $E_c = 20\text{ V}/\mu\text{m}$ . The D-E loop does not evolve between  $0$  and  $20\text{ }^{\circ}\text{C}$ . The  $P_r$  and  $E_c$  are intermediate between those observed in Terpo9.7-R' (Fig. 4) and those usually measured in the ferroelectric poly(VDF-co-TrFE) copolymers ( $P_r \sim 60\text{ mC/m}^2$  and  $E_c \sim 50\text{ V}/\mu\text{m}$  for a sample similar to Terpo0-R [35]). These intermediate  $P_r$  and  $E_c$  are due to the proportion of FE phase present in terpolymer film with intermediate amount of CTFE termonomer. Above  $20\text{ }^{\circ}\text{C}$ , the hysteresis loop shrinks. The drop of  $P_r$  (Figure SI-1 in supplementary information) and  $E_c$  may be associated to the Curie transition. A relaxor ferroelectric behavior seems to be observed at  $40$  and  $50\text{ }^{\circ}\text{C}$ . We can conclude that the relaxor ferroelectric behavior of the RFE phase is hidden by the ferroelectric behavior of the FE phase in this sample below  $20\text{ }^{\circ}\text{C}$ . The temperature range of depolarization and appearance of relaxor ferroelectric behavior [ $20\text{ }^{\circ}\text{C}$ ;  $50\text{ }^{\circ}\text{C}$ ] corresponds well with the temperature range of Curie transition previously determined. In this temperature range, the FE phase disappears progressively while the RFE phase subsists. The paraelectric behavior which should appear at higher temperatures is not shown in these experiments due to the difficulties to obtain hysteresis loops at



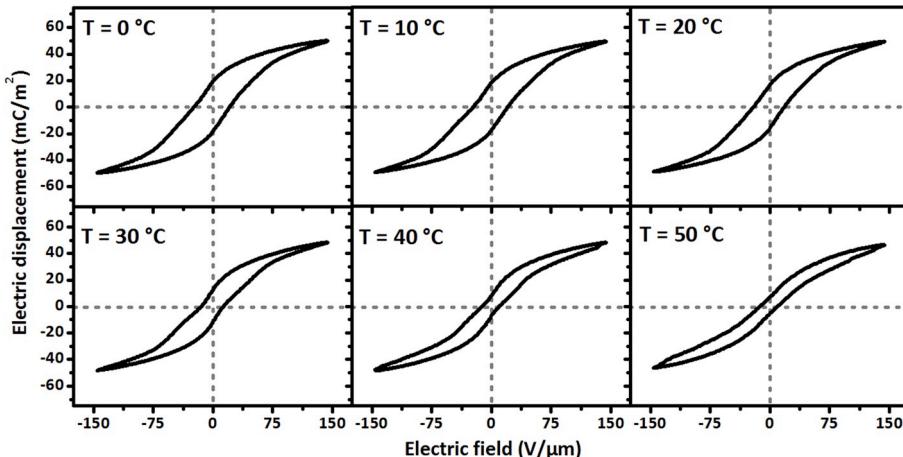
**Fig. 9.** Parameters from SAXS-WAXS experiments on Terpo4.4-R (Fig. 8) are plotted versus temperature during cooling (open symbols) and 2nd heating ramp (full symbols). From WAXS: (a) inter-planar distances, (b) areas peak ratio for FE (blue), RFE (orange) and PE (green) phase, grey symbols are used when coexistence of FE and PE phases is observed. From SAXS: (c) invariant. The temperature domain between dashed lines corresponds to the Curie transition. (For interpretation of the references to color in this figure legend, the reader is referred to the Web version of this article.)

elevated temperatures arising from the enhanced impurity ion loss and electrical conduction. Following the evolution of D-E loops confirms our previous conclusions: mix of FE and RFE behaviors at low temperature.

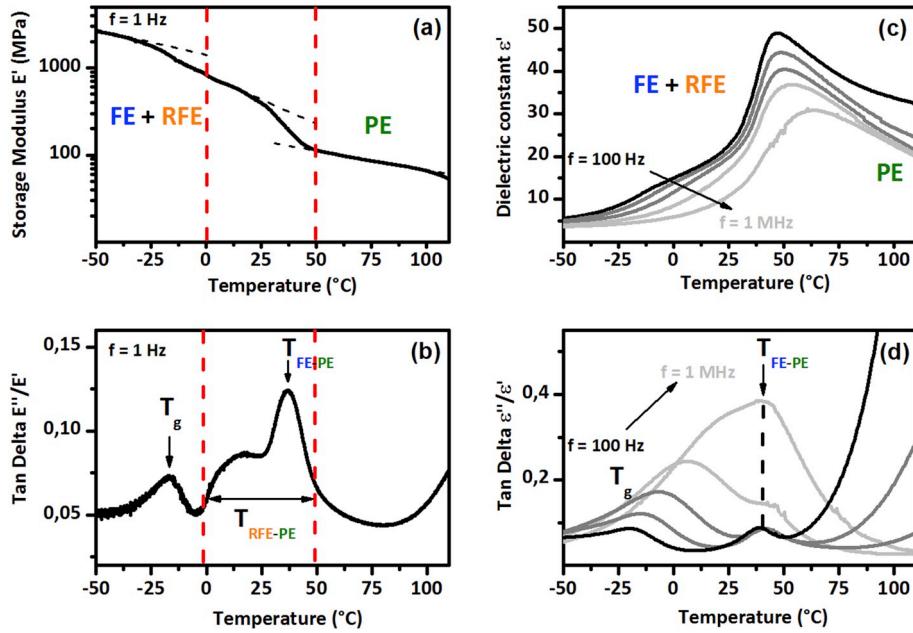
As the frequency dependence of the dielectric constant is not the same for a ferroelectric or a relaxor-ferroelectric material, it is interesting to perform dielectric spectroscopy on this terpolymer Terpo4.4-R. Mechanical (DMA) and dielectric evolutions of Terpo4.4-R are represented in Fig. 11.

Starting from  $-50^{\circ}\text{C}$ , the storage modulus  $E'$  first decreases around  $-25^{\circ}\text{C}$  due to the glass transition ( $T_g$ ). Between 0 and  $50^{\circ}\text{C}$ ,  $E'$  seems to evolve in two steps: a smooth decrease from 0 to  $25^{\circ}\text{C}$  followed by a sharper decrease at around  $40^{\circ}\text{C}$  (Fig. 11 a). This particular behavior is well correlated with  $\tan\delta$  signal (Fig. 11 b). Indeed, three relaxation peaks can be identified: a relaxation peak characteristic of the glass transition and two overlapped peaks: a broad one between 0 and  $50^{\circ}\text{C}$  and a narrow at  $40^{\circ}\text{C}$ . By analogy with the behaviors observed in copolymer Terpo0 [13] and in Terpo9.7-R (Fig. 7) samples, the broad peak (between the two dashed red lines) can be associated to the continuous RFE-PE transition (progressive conversion of *trans* in *gauche* conformations in small VDF-TrFE sequences) whereas the narrow one can be associated to the Curie (FE-PE) transition (concerted switching of *trans* in *gauche* conformations over large VDF-TrFE sequences). These relaxation peaks reflect the high crystalline mobility during these structural transitions. Above  $50^{\circ}\text{C}$ , similarly to what was observed in Terpo0 [13] and in Terpo9.7-R (Fig. 7) the decreasing modulus plateau is attributed to the thermal evolution of the PE phase. The melting of this phase occurring around  $130^{\circ}\text{C}$  is not represented here.

The dielectric behavior of Terpo4.4-R sample is characterized by a broad maximum of  $\epsilon'$  located at  $50^{\circ}\text{C}$  (Fig. 11 c). There is no thermal hysteresis between heating and cooling. A slight evolution of this maximum is observed at high frequency ( $f = 1\text{ MHz}$ ). The shape of the  $\epsilon'$  signal seems to be the superposition of that one of copolymer Terpo0 (sharp evolution at discontinuous Curie transition and frequency-independent) and that of a terpolymer with high CTFE content Terpo9.7 (broad evolution at continuous RFE-PE transition and frequency dependent). The evolution of  $\tan\delta$  signal ( $\epsilon''/\epsilon'$ ) shows two relaxation peaks: one broad peak associated to glass transition at low temperature and one peak associated to FE-PE transition at  $50^{\circ}\text{C}$  (Fig. 11 d). While the relaxation peak associated to the RFE-PE transition was weak in Terpo9.7, here in Terpo4.4 it is not even discernible. The increase of frequency leads to the shift of the glass transition relaxation to higher temperatures and also to enhancement of this RFE-PE transition peak. At high frequency, the relaxation peak related to FE-PE transition is still observable with no frequency dependence. Contrary to mechanical



**Fig. 10.** Bipolar D-E loops (up to  $150\text{ V}/\mu\text{m}$  at  $f = 10\text{ Hz}$ ) from 0 to  $50^{\circ}\text{C}$  on Terpo4.4-R' sample.



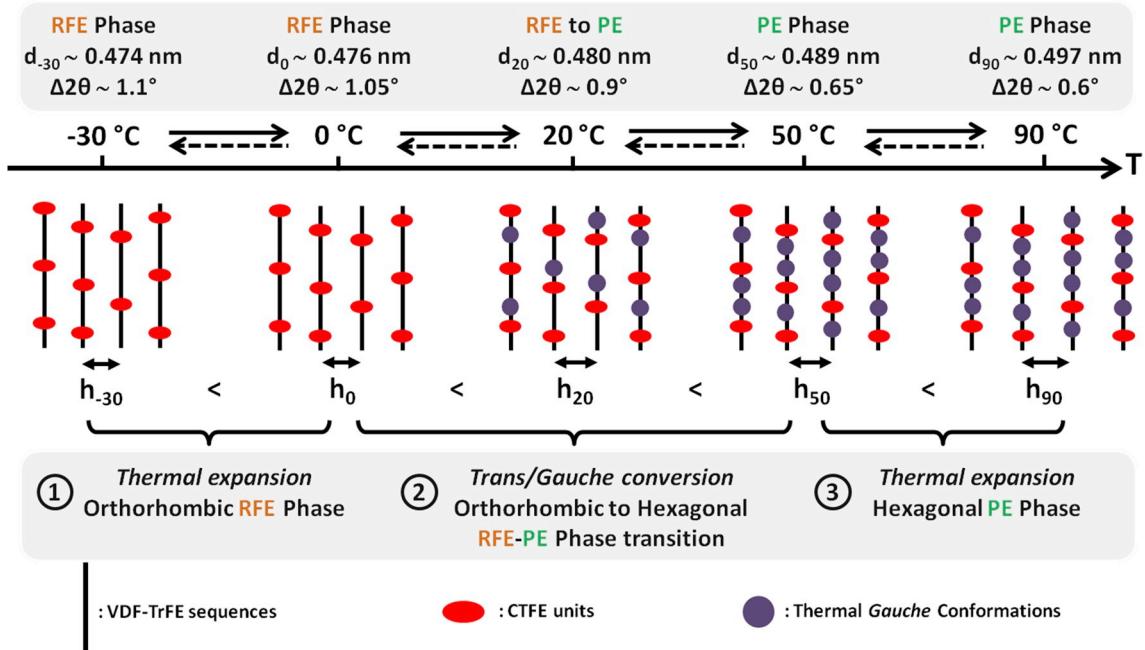
**Fig. 11.** DMA ( $1\text{ }^{\circ}\text{C}/\text{min}$  heating at  $f = 1\text{ Hz}$ ) and dielectric spectroscopy ( $1\text{ }^{\circ}\text{C}/\text{min}$  heating at  $f = 100\text{ Hz}$  to  $1\text{ MHz}$ ) measurements, thermal evolutions of (a) storage modulus  $E'$ , (b)  $\tan \delta (E''/E')$ , (c) dielectric constant  $\epsilon'$  and (d)  $\tan \delta (\epsilon''/\epsilon')$  of Terpo4.4-R.

response, it is difficult to separate contributions of FE-PE and RFE-PE phase transitions in the dielectric response of terpolymer films with intermediate composition, probably because the applied frequency is not the same ( $1\text{ Hz}$  in DMA and  $> 100\text{ Hz}$  in dielectric spectroscopy). We conclude that the FE-PE Curie transition seems to have a predominant signature for this intermediate composition of CTFE.

#### 4. Discussion

##### 4.1. Model for the continuous RFE-PE transition in terpolymers

Simultaneous SAXS-WAXS data correlated with DSC, DMA, dielectric spectroscopy and D-E loop experiments allow us to build a microscopic model for the thermal evolution of crystalline phase



**Fig. 12.** Schematic representation of the evolution of crystalline phase between  $-30\text{ }^{\circ}\text{C}$  and  $90\text{ }^{\circ}\text{C}$  in Terpo9.7-R. For each temperature ( $T$ ), the crystalline phase, its associated inter-reticular distance  $d_T$  and peak width ( $\Delta 2\theta$ ), obtained from WAXS experiments, are indicated on the top. Red ellipses represent CTFE units which promote chemical gauche conformations in polymer chains. Purple circles represent thermal gauche conformations appearing in trans VDF-TrFE sequences. The inter-chain distance at each temperature,  $\sim (2/\sqrt{3})$ .  $d_T$  is named  $h_T$ . (For interpretation of the references to color in this figure legend, the reader is referred to the Web version of this article.)

between  $-30^{\circ}\text{C}$  and  $90^{\circ}\text{C}$  in Terpo9.7 (Fig. 12).

At low temperature ( $T = -30^{\circ}\text{C}$ ), the crystalline RFE phase consists in polymer chains including CTFE units (red ellipses). Between these units, VDF-TrFE sequences are mainly composed of *trans* conformations with some *gauche* conformations promoted by these bulkier termonomer units. As already discussed, the inter-planar distance,  $d_{\text{RFE}}$ , measured by WAXS is higher in Terpo9.7 ( $d_{\text{RFE}} \sim 0.474 \text{ nm}$ ) than in Terpo0 ( $d \sim 0.450 \text{ nm}$ ). The Bragg peak is broad ( $\Delta\theta = 1.1^{\circ}$ ), due to the juxtaposition of (200) and (110) diffraction lines of the orthorhombic pseudo-hexagonal symmetry of the RFE phase.

The first regime between  $-30^{\circ}\text{C}$  and  $0^{\circ}\text{C}$  corresponds to the linear thermal expansion of this RFE crystal phase with only small variations of inter-reticular distance, from  $d_{30} \sim 0.474 \text{ nm}$  to  $d_0 \sim 0.476 \text{ nm}$ , with no change of the symmetry ( $\Delta\theta$  remains around  $1.0^{\circ}$ ). The electro-active behavior is characterized by a hysteresis loop slightly open, with  $P_r = 12 \text{ mC/m}^2$  and  $E_c = 13 \text{ V}/\mu\text{m}$  (Fig. 4).

The second regime between  $0$  and  $50^{\circ}\text{C}$  is characterized by a faster increase of inter-reticular distance as well as a significant decrease of angular width (Fig. 6a and 6b). Inside RFE crystals, the inter-chain distance continuously increases due to the conversion of some *trans* conformations, located in VDF-TrFE sequences, in *gauche* conformations (purple dots). The simultaneous continuous decrease of angular width is explained by a progressive change of symmetry from orthorhombic to hexagonal. At  $T = 20^{\circ}\text{C}$ , a shrunk DHL cycle is observed with low  $P_r$  around  $2 \text{ mC/m}^2$  (Fig. 4), this D-E loop is characteristic of the relaxor ferroelectric behavior. Then, at  $T = 50^{\circ}\text{C}$ , the PE phase is observed with hexagonal symmetry (reduced angular width,  $\Delta\theta = 0.65^{\circ}$ , due to the perfect superposition of (200) and (110) diffraction lines). The paraelectric behavior is observed (no hysteresis in D-E loop in Fig. 4).

The third regime between  $50$  and  $90^{\circ}\text{C}$  corresponds to thermal expansion of the PE crystal phase. The increase of inter-planar distance is important ( $d_{50} \sim 0.489 \text{ nm}$  to  $d_{90} \sim 0.497 \text{ nm}$ ) compared to the one in the first regime (thermal expansion of RFE phase). It might be related to lower dipoles interaction in the PE phase due to the intra-chain disorder arising from dynamical *trans-gauche* switching. No change of angular width is noticed in this regime ( $\Delta\theta = 0.6^{\circ}$  at  $90^{\circ}\text{C}$ ).

The structural transition observed from the orthorhombic RFE phase to the hexagonal PE phase is similar to the transition previously described from the orthorhombic DFE phase to the hexagonal PE phase in poly(VDF-co-TrFE) copolymer [13]. The decrease of the Bragg peak width  $\Delta\theta_{\text{RFE}}$  and the simultaneous increase of the  $d_{\text{RFE}}$  distance can be interpreted by an expansion of the cell parameter  $b$ . The  $a/b$  ratio decreases progressively to reach  $\sqrt{3}$ . At this value, the symmetry of the phase is hexagonal [13].

It is interesting to note that the temperature domain [ $0^{\circ}\text{C}, 40^{\circ}\text{C}$ ] in which the relaxor ferroelectric properties are expected is precisely the

domain of the structural transition from the RFE crystalline phase to the PE crystalline phase. In addition to its specific polarization cycle, no enthalpic signature (DSC), a decrease of mechanical modulus (DMA) and a maximum of dielectric constant (dielectric spectroscopy) are its main macroscopic manifestations.

#### 4.2. How CTFE incorporates the crystalline phases and modifies thermal transitions

In this study, structural evolutions induced by the incorporation of CTFE termonomers are mainly monitored by the changes of inter-planar distances, characteristic of crystalline phases, and by invariant behavior. Thermal evolutions are reported in Fig. 13 for three different CTFE contents. This figure allows us to correlate the thermal evolution of inter-planar distances with the thermal behavior of the invariant  $Q$  for each composition.

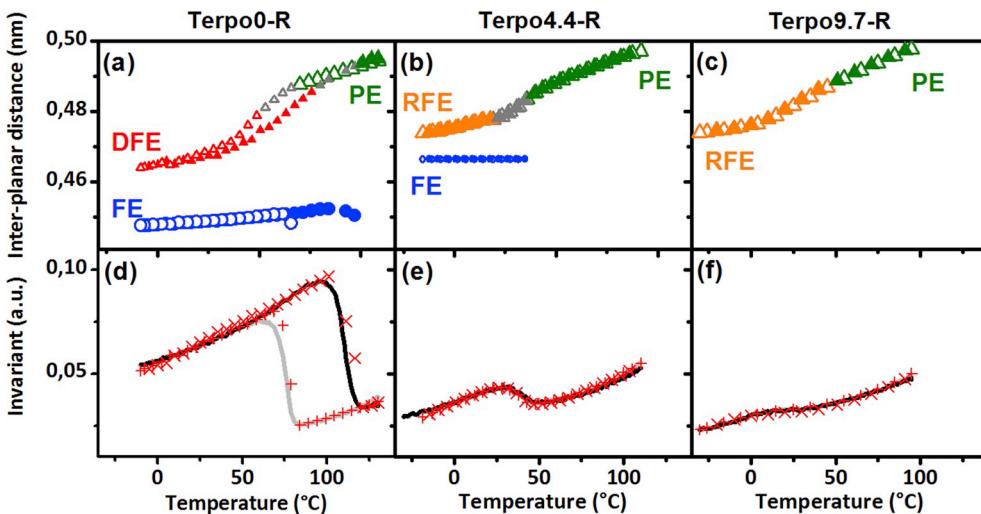
The copolymer Terpo0-R mainly crystallizes in the FE phase which disappears abruptly at the Curie transition and becomes the PE phase. The minority crystalline phase, the DFE phase, continuously evolves towards PE phase upon heating. The evolution of the FE and DFE phases presents a hysteresis between cooling and heating.

As CTFE content increases, inter-planar distances increase in Terpo4.4-R sample proving the incorporation of CTFE units into both FE and DFE crystal lattices. These two crystalline phases coexist at room temperature with larger cell parameters than in Terpo0-R. The FE phase is now the minority phase, which still evolves discontinuously with temperature (Curie transition) but without any thermal hysteresis. The other crystal phase, now called RFE, is the main phase; it evolves continuously with the temperature towards the PE phase.

As already suggested by Yang et al. [21], we notice similarities between DFE (in Terpo0-R) and RFE (in Terpo4.4-R and Terpo9.7-R) crystalline phases. These two crystalline phases are formed from the all-*trans* FE phase after incorporation of *gauche* conformational defects. In the DFE phase, *gauche* conformations come from chemical “defects” (head-to-head defects, different distribution of TrFE groups along the chains ...) [13] whereas in RFE phase, these *gauche* conformations are due to the incorporation of the CTFE termonomer. Moreover, the observation of a minority FE phase swelled by the CTFE units proves that the CTFE can also be incorporated into an all-*trans* chain.

For the high content of CTFE, the swelled FE phase disappears. Terpo9.7-R crystallizes only in the RFE phase. This crystalline RFE phase evolves continuously towards the PE phase. Temperature evolutions of the inter-planar distances of terpolymers Terpo4.4-R and Terpo9.7-R show no hysteresis between cooling and heating.

We noted two similarities between DFE and RFE phases. In both cases, the crystallization of disordered *gauche* conformations is



**Fig. 13.** Thermal evolution of the inter-planar distances of (a): Terpo0-R, (b): Terpo4.4-R and (c): Terpo9.7-R for FE (blue), DFE (red), RFE (orange) and PE (green) phases, the grey symbols are used when coexistence of FE and PE phases is observed, during heating (full symbols) and cooling (open symbols). In (a) and (b) the largest symbols are used for the majority phase and the smallest for the minority phase. Thermal evolution of the invariant,  $Q$ , of (d): Terpo0-R, (e): Terpo4.4-R and (f): Terpo9.7-R, measured values during heating (black line) and cooling (grey line) and  $Q_{\text{model}}$  during heating ( $\times$ ) and cooling ( $+$ ). (For interpretation of the references to color in this figure legend, the reader is referred to the Web version of this article.)

observed, from chemical defects for the DFE or from CTFE termonomers for the RFE phase, and these two orthorhombic phases evolve continuously towards the hexagonal PE phase upon heating. But both phases evolve differently when an electric field is applied. A poling step can transform the DFE phase into the FE phase [13] while the RFE phase remains unchanged after removing the electric field.

#### 4.3. Thermal evolution of the invariant

The thermal evolution of the invariant ( $Q$ ) seems well correlated with the evolution of the inter-planar distances (Fig. 13), especially the hysteresis for Terpo0 and the «discontinuity» at the Curie transition for Terpo0 and Terpo4.4. In this section, we show how it is possible to reproduce the thermal evolution of the invariant by using the inter-planar distances measured at each temperature. Details are developed in supplementary information (SI).

The invariant is a measure of the electronic densities repartition in the material. Each interface of electronic density in the material contributes to the invariant. Its contribution depends on its volume fraction and its contrast (square of the difference of the electronic densities between the two phases constituting the interface). For example, in the case of a semi-crystalline polymers organized in two lamellar phases, amorphous and crystalline, the expression of  $Q$  is given in section 2.4. (Equation (3)).

In our samples, at low temperature, there are two crystalline phases (FE and RFE (or DFE)) and one amorphous phase (named hereafter A) and at high temperature, there is one crystalline phase (PE) and one amorphous phase. We have to consider four interfaces: FE/A, FE/RFE, RFE/A and PE/A. Thanks to the WAXS data, we know the thermal evolution of the densities and of the fraction of each crystalline phase. For the amorphous phase, we suppose a linear thermal evolution of the density, possibly with two regimes.

Using our WAXS data, we can reproduce the thermal evolution of the invariant  $Q$  for the three samples during heating and cooling. The calculated values are superimposed on the experimental curve in Fig. 13. The adjustable parameters are the relative fractions of each interface and the thermal coefficients of the amorphous phase density.

From this calculation, we deduce information about the nature and amount of the interfaces present at each temperature. We already knew that only the PE/A interface exists at high temperature but this model shows that at low temperature, the interface FE/A is a very minority interface, while FE/RFE and RFE/A interfaces are majority. These observations support the model already developed in our previous study on poly(VDF-co-TrFE) [13], the DFE or RFE crystal phases are majority located at the interface between the FE phase and the amorphous phase, decreasing significantly the amount of FE/A interface.

Linear variations of  $Q$ , at low and high temperature, are associated with the linear evolutions of the FE, the PE and the amorphous densities. The FE phase has a major contribution to the invariant because of its high density. Its high density compared to DFE and RFE densities explains that invariant is higher for Terpo0 than for Terpo4.4 and Terpo9.7 at low temperature. The significant discontinuity of invariant is due to the quick disappearance of the FE dense crystalline phase at Curie temperature. This sharp drop observed in Terpo4.4 proves *a posteriori* that the crystalline peak around  $2\theta = 19^\circ$  in Terpo4.4-R (Fig. 8 b), is correctly interpreted by the juxtaposition of a FE Bragg peak and a RFE Bragg peak, since it is the existence of this FE phase which causes the drop of the invariant at  $T_C$  (Figs. 9 and 13). Then the terpolymer Terpo4.4-R can be seen as a blending of ferroelectric crystalline lamellae and relaxor-ferroelectric lamellae.

In our model, the thermal evolution of the amorphous density is linear, with two slopes and a cutoff temperature. At low temperature, the slope is nearly the same for the three copolymers. The cutoff temperature is close to the Curie transition (Terpo0-R) or to the RFE to PE transition (Terpo4.4-R and Terpo9.7-R). Above the transition, the thermal decreasing of the amorphous density is faster and the slope

increases with the amount of CTFE. Thus, the free volume of the amorphous phase changes in the vicinity of the FE (or RFE) to PE transition.

#### 5. Conclusion

In poly(VDF-co-TrFE), the Curie transition from the ferroelectric state to the paraelectric state is linked to a discontinuous structural transition from an orthorhombic FE structure to a hexagonal PE structure. We previously showed that after annealing above the Curie transition, a minority defective ferroelectric phase (DFE) coexisted with the all-*trans* FE phase. This DFE phase continuously changes with temperature towards the PE phase.

In this study, we explore the existence of such a structural transition for relaxor-ferroelectric terpolymers in which a transition from the relaxor-ferroelectric state to the paraelectric state was observed on D-E loops.

We studied the thermal evolution of the crystalline structure of terpolymers containing 4.4 mol % and 9.7 mol % of CTFE. In the terpolymer with 9.7 mol % of CTFE, a single crystalline phase is observed with an orthorhombic structure. This crystalline structure evolves continuously with temperature: after a linear expansion of the crystal cell from  $-30^\circ\text{C}$  to  $0^\circ\text{C}$ , a continuous structural transition from orthorhombic symmetry to hexagonal symmetry is observed between  $0^\circ\text{C}$  and  $45^\circ\text{C}$ . The hexagonal crystalline structure PE is observed at  $50^\circ\text{C}$ , and then undergoes a linear expansion up to  $90^\circ\text{C}$ .

For an intermediate composition, 4.4 mol% CTFE, the RFE behavior is superimposed with the FE behavior (D-E loops). We show that this superposition of behaviors is due to the coexistence of the RFE and the FE crystalline phases in this intermediate composition. In the temperature range of  $0^\circ\text{C}$ - $50^\circ\text{C}$ , we observe both the discontinuous Curie transition from the FE orthorhombic phase to the hexagonal PE phase and the continuous structural transition from the RFE orthorhombic phase to the PE hexagonal phase.

We showed for the first time, that the high dielectric constant,  $\epsilon'$ , observed between  $0^\circ\text{C}$  and  $50^\circ\text{C}$ , in poly(VDF-ter-TrFE-ter-CTFE) with high amount of CTFE, is associated with a structural transition during which the *trans* conformations (of the orthorhombic RFE crystal structure) are transformed into *gauche* conformations in the hexagonal PE crystal phase. This continuous transition in a wide temperature range [ $0^\circ\text{C}$ ,  $50^\circ\text{C}$ ] is reversible without hysteresis.

During this study we also showed how SAXS experiments and specially the measure of the invariant,  $Q$ , is useful to monitor crystal/crystal transitions and especially to separate discontinuous and continuous structural transitions. A jump of the invariant is associated with a first order (discontinuous) structural transition while a change of the slope characterizes a continuous structural transition. This sensitivity of the invariant to characterize a discontinuous transition is interesting because the decomposition of Bragg lines into multiple peaks, as in the case of Terpo4.4-R is not easy to achieve since the dissymmetry of the peaks is not obvious to identify and interpret.

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## Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.polymer.2018.11.064>.

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