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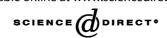
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CO response of a nanostructured SnO₂ gas sensor doped with palladium and platinum

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10 Abstract

In this paper, we show the influence of humidity on the sensitivity for CO sensing of the nanoparticular SnO_2 sensors at an operating 11 temperature of 450 °C. Three different sensors have been studied: un-doped sensors and doped sensors with two doping agents palladium 12 and platinum. It is well known that the resistance of the sensitive layer is largely modified by doping. This study demonstrates that un-doped 13 sensors show under CO a sensitivity less important in humid air than in dry air. Doped sensors display a very different behavior. Indeed, in 14 15 dry air, a high sensitivity is observed, characterized by an increase in the resistance of the sensitive layer whereas in humid air (>10% RH) a 16 high sensitivity is also observed but characterized by a decrease in the resistance of the sensitive layer. In between, a point of zero sensitivity is found. These results carry out the presence of unexpectedly different electrochemical operating mode for CO sensing according to the 17 humidity content. 18

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20 *Keywords:* Gas sensors; SnO₂; Nanoparticles; Doping; CO sensitivity

21 1. Introduction

At present time, most of the gas sensors are either electro-22 chemical or metal-oxide semiconductors in thick-film [1] or 23 in thin-film [2] technology. The main problems of these tech-24 25 niques are: moderate level of sensitivity, low reproducibility, low selectivity, long stabilization periods and high power 26 consumption for the thick layer. However, the gas sensor 27 technology has integrated for a few years the development 28 of nanomaterials. 29

This article deals with a new generation of nanopartic-30 ular SnO₂ gas sensors (Fig. 2) currently studied and de-31 32 veloped within the context of an European project entitled "Nanosensoflex" which consists in developing gas sensors 33 for flexible automotive and domestic applications. Due to 34 35 the reduction of grain size, this new technology of sensitive layer allows a very high surface-on-volume ratio and then 36 may display a high level of sensitivity [3]. 37

However, different aspects of this kind of sensors have to
be studied to acquire the sensing principles and to improve
their present performances.

A way to improve the performance of SnO₂-based sen-41 sors both in term of sensitivity and response time for a broad 42 range of gases is doping them with small amounts of no-43 ble metal [4–6]. In this case, the sensitivity and selectivity 44 properties have been shown to depend greatly on the distri-45 bution and the crystal size of the added noble metals [7-10]. 46 To achieve a homogeneous Pd and Pt doped SnO₂ sensor 47 layers starting from tin nanoparticles, a new method have 48 been investigated [11]. Operational gas sensors have been 49 obtained by drop depositing the doped or undoped tin col-50 loidal solutions onto a silicon die and using a integrated 51 heater to perform the oxidation of tin nanoparticles into tin 52 oxide nanoparticles [12]. 53

Electrical response under CO of these new sensors produces a comparison of sensors' sensitivities according to the different doping agents. The influence of humidity on CO sensitivity is discussed in the following. 57

2. Sensor description

The sensor used in this study is formed by a microhotplate platform and a nanoparticular SnO₂ sensing layer (Fig. 2). 61

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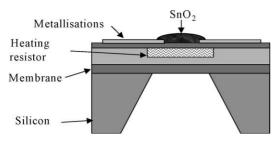


Fig. 1. Schematic view of the SnO₂ gas sensor.

The microhotplate architecture schematised on Fig. 1 was initially developed by LAAS-CNRS in collaboration with Motorola. A thin dielectric membrane ($2 \mu m$ of thickness) supports a polysilicon heater of $600 \mu m \times 430 \mu m$. Two pairs of platinum electrodes permit on the one hand to feed heating resistance and on the other hand to recover the signal on the sensitive layer.

Dimensions have been optimised to achieve good 69 thermo-mechanical reliability and good homogeneity of 70 temperature on the active area [13]. The heater can reach 71 temperatures of $500\,^\circ\text{C}$ with a power consumption lower 72 than 100 mW. This heater allows in a first time the full 73 oxidation into SnO₂ with a controlled temperature cycle 74 from ambiant to 500 °C, and in a second time the optimisa-75 tion of the sensor sensitivity and selectivity with a specific 76 temperature operating mode [14]. 77

The metal-oxide used in this sensor is a crystalline SnO₂
nanomaterial synthesized according to the two step process
previously described [15]. The Fig. 2 is a scanning electronic
microscope image of this type of nanostructured SnO₂. It
reveals a very porous sensitive layer.

This process consists, first in the decomposition a tin 83 based organometallic precursor ([Sn(NMe₂)₂]₂) to yield a 84 tin/tin oxide nanocomposite of core-shell structure which 85 then can be fully oxidized, in a second step, into well crys-86 tallized SnO₂ nanoparticles having a mean diameter near 87 15 nm, without coalescence. Doping is achieved by decom-88 posing an organometallic precursor $M(dba)_2$ (M = Pd, Pt; 89 dba = dibenzyli-deneacetone) under dihydrogen or carbon 90 monoxide at the surface of the tin/tin oxide preformed parti-91

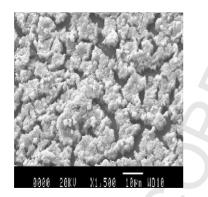


Fig. 2. Scanning electronic microscopy (SEM) image of the nanostructured SnO₂.

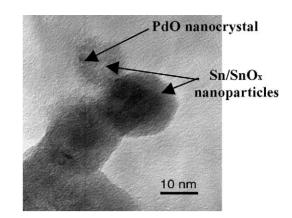


Fig. 3. High resolution transmission electronic microscopy (HRTEM) image of the Pd-doped SnO₂.

cles. Upon heating in situ on the platform the tin material is transformed into SnO_2 , whereas the doping agents are oxidized into crystalline palladium and platinum oxides which mostly remain at the surface of tin oxide (Fig. 3).

This material is then deposited using a microinjector technique over the two electrodes placed in the homogeneous temperature region of the heater (Fig. 4). 98

3. Experimental results

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The experimental set-up consists of a gas delivery system, an exposure glass vessel and an electronic circuit for resistance determination through voltage measurements.

Before any test sequences, all sensors have to be subjected to several heating cycles in dry air. 104

The optimal operating temperature, i.e. giving the highest sensitivity, has been determined near 450 °C for all tested sensors under 500 ppm of CO.

The sensitivity of the sensor is determined by:

$$S = \frac{R_{\rm gas} - R_{\rm o}}{R_{\rm o}} \tag{1}$$

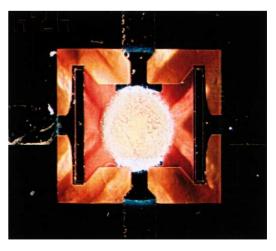


Fig. 4. Top view of the SnO₂ gas sensor.

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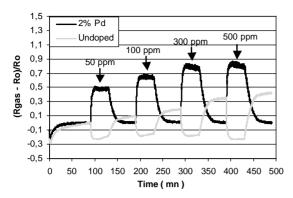


Fig. 5. Undoped and Pd-doped sensor responses under CO in dry air.

where R_0 is the sensitive layer resistance without CO and R_{gas} the resistance measured under CO.

Even if un-doped sensor response is not stabilized, it can 112 be seen in Fig. 5 that, in dry air, responses of Pd-doped 113 and un-doped sensors to CO are characterized by opposite 114 variations of the resistances. Similarly, Fig. 6 shows that the 115 responses of Pd-doped sensors in humid air and in dry air 116 are characterized by opposite variations of the resistances. 117 Moreover, doped and un-doped sensors display the same 118 variation (in term of sign) in humid atmosphere as generally 119 observe in ref. [16]. 120

So, the doped-sensor exhibits a zero sensitivity for a low
level of relative humidity (about 5%) as it is shown in
Fig. 7.

Last recent results shown that this inversion of sensitivity has been also obtained with Pt-doped sensors (Fig. 8) where the catalyst Pt has been inserted by the same surface-doping method.

128 4. Discussion

The accepted mechanism of detection of a reducing gas such as CO, involves the partial chemical reduction of the surface of the sensitive layer, in the present case SnO₂ nanoparticles. The result of this chemical reduction is an increase of the conductivity of the sensitive layer. The inversion of CO sensitivity from undoped to Pd-doped (and/or

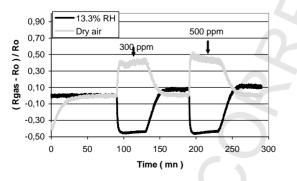


Fig. 6. Pd-doped sensor responses under CO in dry and humid atmosphere.

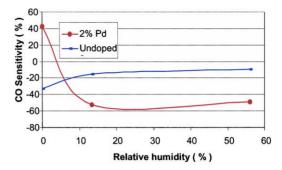


Fig. 7. Sensitivity vs. humidity content for un-doped and 2% Pd-doped sensors.

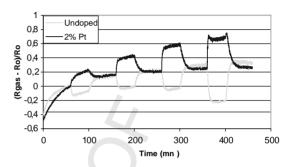


Fig. 8. Comparison between un-doped and Pt-doped sensor responses under CO injections in dry air.

Pt-doped) sensors observed in this study is therefore surpris-135 ing and, to the best of our knowledge, unprecedented. The 136 correlation with the rate of humidity is clear and the obser-137 vation of a point of zero sensitivity confirms it. The origin 138 of this behavior is as yet unclear but probably results from 139 different catalytic properties of the doping nanoparticles ac-140 cording to the presence of humidity. The surface chemistry 141 of this system has therefore to be studied in detail. A hy-142 pothesis would be the variation of rates of CO oxidation on 143 the catalyst and adsorption on SnO2 according to the rate of 144 humidity. 145

5. Conclusion

A new generation of gas sensors based on nanoparticular 147 SnO₂ sensitive layer with two doping catalysts—palladium 148 and platinum-has been elaborated and tested. The maximal 149 sensitivity to carbon monoxide has been obtained at the up-150 per temperature of 450 °C for all of the sensors. First results 151 in dry air reveal that the palladium is the best doping agent 152 for CO detection, but, at the moment, that in wet ambiant 153 air, the best sensitivity is achieved for a Pt-doped sensor in 154 agreement with the literature [16]. 155

The inversion of sensitivity from dry to wet air introduces 156 firstly, a new concept of electrochemical operating mode between oxygenated gases and the superficially doped sensing 158 layer and secondly, an potential opportunity to increase the selectivity using a sensor array. 160

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