Metabolic engineering of *Cupriavidus necator* for heterotrophic and autotrophic alka(e)ne production

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ABSTRACT

Alkanes of defined carbon chain lengths can serve as alternatives to petroleum-based fuels. Recently, microbial pathways of alkane biosynthesis have been identified and enabled the production of alkanes in non-native producing microorganisms using metabolic engineering strategies. The chemoautotrophic bacterium *Cupriavidus necator* has great potential for producing chemicals from CO₂: it is known to have one of the highest growth rate among natural autotrophic bacteria and under nutrient imbalance it directs most of its carbon flux to the synthesis of the acetyl-CoA derived polymer, polyhydroxybutyrate (PHB), (up to 80% of intracellular content). Alkane synthesis pathway from *Synechococcus elongatus* (2 genes coding an acyl-ACP reductase and an aldehyde deformylating oxygenase) was heterologously expressed in a *C. necator* mutant strain deficient in the PHB synthesis pathway. Under heterotrophic condition on fructose we showed that under nitrogen limitation, in presence of an organic phase (decane), the strain produced up to 670 mg/L total hydrocarbons containing 435 mg/l of alkanes consisting of 286 mg/l of pentadecane, 131 mg/l of heptadecene, 18 mg/l of heptadecane, and 236 mg/l of hexadecanal. We report here the highest level of alka(e)nes production by an engineered *C. necator* to date. We also demonstrated the first reported alka(e)nes production by a non-native alkane producer from CO₂ as the sole carbon source.

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1. Introduction

Increasing concerns about limited fossil fuels have stimulated interest in microbial production of biofuel from renewable carbon sources. Biofuels must be both compatible with existing liquid fuel infrastructure and produced at a competitive level for industrial production. Alkanes and alkenes are the predominant constituents of gasoline, diesel and jet fuels (Peralta-Yahya et al., 2012). Alka(e)nes synthesis have been reported in several microorganisms including cyanobacteria, bacteria, yeast and fungi (Ladygina et al., 2006). So far there have been several reported pathways for engineering alkane and alkene production derived from the fatty acid metabolism. Progress in metabolic engineering and identification of these pathways enabled biofuels production in native and non-native biofuel producing microorganisms (Beller et al., 2015; Wang and Lu, 2013).

Abbreviations: *C. necator*, *Cupriavidus necator*; *S. elongatus*, *Synechococcus elongatus*; *E. coli*, *Escherichia coli*; AAR, acyl-ACP reductase; ADO, aldehyde deformylating oxygenase; PHA, polyhydroxyalkanoates; PHB, polyhydroxybutyrate; RBS, ribosome-binding site

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In cyanobacteria alkane biosynthetic pathway is composed by 2 enzymes an acyl-ACP reductase (AAR, EC:1.2.1.80) and an aldehyde deformylating oxygenase (ADO, EC:4.1.99.5) (Li et al., 2012; Schirmer et al., 2010; Warui et al., 2011). AAR catalyzes the NADPH-dependent reduction of acyl-ACP or acyl-CoA into corresponding fatty aldehyde. Because it appears that aar has a higher affinity for acyl-ACP, this enzyme was named acyl-ACP reductase (Schirmer et al., 2010). ADO transforms C_n fatty aldehyde to a C_{n-1} alka(e)ne with the same degree of unsaturation as the parent substrate and C1-derived formic acid. ADO activity needs oxygen, NADPH and the auxiliary reducing system ferredoxin and ferredoxin reductase (N. Li et al., 2012; Warui et al., 2011). Heterologous expression into *Escherichia coli* of these two genes from *Nostoc punctiforme* PCC73102 allowed alka(e)ne production up to 300 mg/l (primarily C15 alkane and C17 alkene) with more than 80% of the hydrocarbons found outside of the cells (Schirmer et al., 2010). Alka(e)ne content in *Synechocystis* sp. PCC6803 mutants overexpressing native alkane biosynthetic genes was 1.1% of dry weight cell and alka(e)ne production in photobioreactor reached 26 mg/l in 10 days (Wang et al., 2013). In *Synechococcus* sp. PCC 7002, overexpressing a heterologous alkane pathway allowed to reach 5% of cell dry weight (CDW) of alka(e)ne (Reppas and Ridley, 2010). Alka(e)ne production was also obtained in *Saccharomyces cerevisiae* and *Cupriavidus necator* mutant strains

expressing a heterologous alkane pathway from *Synechococcus elongatus* (Bi et al., 2013; Buijs et al., 2015). In *S. cerevisiae* mutant strain the biosynthesis was 2.7 $\mu\text{g/g}_{\text{CDW}}$ of heptadecane. And in *C. necator* around 6 mg/l of a mixture of pentadecane and heptadecane was produced. So far the highest reported titer of 580 mg/l of alka(e)ne was obtained with an engineered *E. coli* strain producing short chain fatty acids. In this work the authors overexpressed similar pathway with alternative enzymes, an acyl-CoA reductase (acr) from *Clostridium acetobutylicum* and a fatty aldehyde decarbonylase (CER1) from *Arabidopsis thaliana* (Choi and Lee, 2013). Lately, a wide range of short chain alka(e)nes from C3 to C10 was successfully produced from engineered *E. coli* (Sheppard et al., 2015).

Recently, *Cupriavidus necator* has been identified as a potential candidate for biofuel production from carbon dioxide (CO_2). This facultative chemolithoautotrophic bacterium is long known as capable of using CO_2 and H_2 as carbon and energy sources respectively (Pohlmann et al., 2006; Schuster and Schlegel, 1967). Under nutrient limitation in excess of carbon, *C. necator* redirected carbon flux toward polyhydroxyalkanoates (PHA) (mainly polyhydroxybutyrate (PHB)) as carbon storage material up to 80% of its cell dry weight (CDW) (Grousseau et al., 2013). Under autotrophic growth condition on $\text{H}_2/\text{CO}_2/\text{O}_2$, *C. necator* was reported to produce 62 g/l of PHB in 40 h (Tanaka et al., 1995). Because of PHB is a biobased and biodegradable polymeric material that can be an interesting substitute to petroleum derived plastics *C. necator* has been extensively studied for modeling PHB production from CO_2 (Islam Mozumder et al., 2015) and industrially exploited in the production of biodegradable plastic for more than a decade (Chen, 2009). While, most efforts to engineer *C. necator* have focused on the bioplastics production (Insomphun et al., 2015, 2014) recently, it has been shown that *C. necator* can be used as a bioproduction platform of valuable molecules such as short-chain alcohols and fatty acids related compounds (Bi et al., 2013; Chen et al., 2015; Grousseau et al., 2014; Li et al., 2012; Lu et al., 2012; Müller et al., 2013; Torella et al., 2015).

C. necator strain was engineered for the biosynthesis of isobutanol and 3-methyl-1-butanol via branched amino-acid biosynthesis and Ehrlich pathway previously described in *E. coli* (Atsumi et al., 2010, 2008). Under semicontinuous flask cultivation on fructose *C. necator* mutant produced more than 14 g/l of isobutanol in 50 days (Lu et al., 2012). 140 mg/l isobutanol were achieved with electricity and CO_2 as the sole sources of energy and carbon, respectively (Li et al., 2012). A synthetic production pathway was rationally designed through codon and gene level optimization and expressed into *C. necator* mutant unable to produce PHB in order to efficiently divert carbon flux from PHB to isopropanol production (Grousseau et al., 2014). This *C. necator* mutant was able to achieve 3.44 g/l of isopropanol with less than 1 g/l of dry weight cells in batch culture on fructose representing the highest specific productivity of *C. necator* (Grousseau et al., 2014). Using H_2 from water splitting to reduce carbon CO_2 , Torella and coworkers demonstrated isopropanol production up to 216 mg/l with a *C. necator* mutant strain from Grousseau's work (Torella et al., 2015).

Recent efforts to produce fatty acids and fatty acid-related chemicals in *C. necator* include the successful production of long-chain fatty acids and methyl ketones (Müller et al., 2013). Engineering *C. necator* strain overexpressing a cytoplasmic version of the *TesA* thioesterase can afford production of free fatty acid with maximum titer of 0.017 mg/l in 2% fructose minimal medium and 10 mg/l in LB medium. In engineered *C. necator* strain deleted of two β -oxidation operons and expressing three heterologous genes (the acyl coenzyme A oxidase gene from *Micrococcus luteus* and *fadB* and *fadM* from *E. coli*) led to the production of 50–65 mg/l of diesel-range methyl ketones under heterotrophic growth conditions and 65–180 mg/l under autotrophic growth conditions

(Müller et al., 2013). Engineering *C. necator* strain for medium chain fatty acids (MCFA) production was constructed in a mutant unable to produce PHB, deleted for one of several acyl-CoA synthase, the first enzyme of β -oxidation and expressing a medium-chain-length-specific acyl-ACP thioesterase from *Umbellularia californica* UcfatB2. This mutant was reported to produce up to 60 mg/l MCFA on fructose (Chen et al., 2015). Bi et al. reported the development of a genetic toolbox for the metabolic engineering of *C. necator*. The usefulness of this toolbox was further demonstrated by performing an optimization of hydrocarbon production in *C. necator* resulting in 6 mg/l of alka(e)ne production on fructose (Bi et al., 2013). All together these works demonstrated that *C. necator* is a good candidate for biofuel and chemicals productions from CO_2 .

In this work, we designed a synthetic production pathway through codon, gene copy number and gene level optimization in order to efficiently redirect the carbon flow from PHB toward alka(e)nes production. The resulting strain constructed Re2061-pLC10 was characterized in term of alka(e)nes and fatty aldehydes production. Production was optimized by extractive fermentation strategy using a surfactant to facilitate alka(e)nes excretion out of the cells in *C. necator*. We report here the highest level of alka(e)nes production by an engineered *C. necator* to date. We also demonstrated the first alka(e)nes production by *C. necator* mutant strain from CO_2 as the sole carbon source.

2. Material and methods

2.1. Strain

For alkane production the parent strain of *C. necator* used was deleted for the PHA biosynthesis: Re2061 (H16 ΔphaCAB) (Lu et al., 2012). From the wild type strain *C. necator* H16 (ATCC17699, Gen[®]) genes encoding for PHA synthase (*phaC1*, H16_A1437), β ketothiolase A (*phaA*, H16_A1438), acetoacetyl-CoA reductases (*phaB1*, H16_A1439) were deleted. The strain was stored at -80°C in liquid TBS medium (dextrose-free tryptic soy broth, Becton Dickinson, France) with 20% glycerol (v/v).

2.2. Plasmid and strain constructions

The genes (Synpcc7942_1593 and Synpcc7942_1594) from *Synechococcus elongatus* were codon-optimized for *C. necator* H16 and synthesized by GenScript (Piscataway, NJ, USA) and received in pUC57-Kan. DNA sequence amplification was achieved using Phusion High-Fidelity PCR Master Mix with GC Buffer (New England Biolabs, Evry, France). Primers were obtained from Eurogentec (Angers, France). *Ado* gene was amplified using the forward primer (5'-GTACCCGGGGATCCTCTAGAAAAGGAGGACAACCATGCCG-3') and the reverse primer (5'-GAACATGGTTGCTCTCTTTTCAGACCGCGGCCAG-3'). *Aar* gene was amplified using the forward primer (5'-CTGGCCGCGGTCTGAAAAGGAGGACAACCATGTTC-3') and the reverse primer (5'-CAAAACAGCCAAGCTTTCAGATGGCCAGCGC-3'). Synthetic ribosome binding site (RBS) and a nucleotide linker sequence were incorporated before each gene thank to forward primer. The RBS and linker sequences used (5'-AAAGGAGGACAACC-3') were tested and described by Grousseau et al. (2014) and Lu et al. (2012). Empty plasmid pBBAD, used as backbone DNA, was digested by *XbaI* and *HindIII*. Restriction enzymes used were from New England Biolabs. PCR products and plasmid digest were gel purified before Gibson assembly. QIAQuickGel Extraction Kit (QIAGEN, Courtaboeuf, France) was used for gel purification of all DNA products. Plasmid extractions were carried out using QIAprep Spin Miniprep Kit (QIAGEN). Plasmid assembly was achieved by one-step isothermal DNA assembly protocol (Gibson et al., 2009). Plasmid

sequencing was performed by GATC (Konstanz, Germany). Plasmids were transferred into Re2061 strain by electroporation. For electroporation of Re2061, a single colony was inoculated into 25 ml of liquid TSB medium and grown up to $OD_{600\text{ nm}}$ at 0.5. Culture was pelleted and washed twice in 25 ml of fresh water at 4 °C. Pellet cells were resuspended in 500 μ l of fresh water at 4 °C. 150 μ l of cell suspension and 2 μ l of purified plasmid were transferred in a 0.2 cm cuvette (10573463, Fisher scientific, Illkirch). The electroporation was executed with the following parameters: 2.5 kV, 25 μ F, and 200 Ω . Immediately following electroporation, 900 μ l of SOC medium (Super Optimal Broth: 20 g/l tryptone, 5 g/l yeast extract, 0.58 g/l NaCl; 0.19 g/l KCl, 2 g/l $MgCl_2$, 1.2 g/l $MgSO_4 \cdot 7H_2O$ and 3.6 g/l fructose) was added. The cells were transferred into a 1.5 ml tube and incubated for 3 h at 30 °C with shaking at 120 rpm. The electroporated strains were then plated on TBS medium Petri dish (TSB with addition of agar 20 g/l, 10 mg/l gentamycin and 200 mg/l kanamycin).

2.3. Media

Rich medium consisted in 2.75% (w/v) dextrose-free tryptic soy broth (TSB, Becton Dickinson, France).

Minimal buffered medium used for flask culture (nitrogen starvation) was previously described by Lu et al. (2012) and contained the following salts: 4.0 g/l $NaH_2PO_4 \cdot 2H_2O$, 4.6 g/l $Na_2HPO_4 \cdot 12H_2O$, 0.45 g/l K_2SO_4 , 0.39 g/l $MgSO_4 \cdot 7H_2O$, 0.062 g/l $CaCl_2 \cdot 2H_2O$ and 1 ml/l of a trace metal solution. The trace metal solution was prepared as follows: 15 g/l $FeSO_4 \cdot 7H_2O$, 2.4 g/l $MnSO_4 \cdot H_2O$, 2.4 g/l $ZnSO_4 \cdot 7H_2O$, and 0.48 g/l $CuSO_4 \cdot 5H_2O$ in 0.1 M HCl. Fructose (20 g/l) was used as carbon source. NH_4Cl (0.5 g/l) was used as nitrogen source to reach a biomass concentration of about 1 g/l.

Minimal medium not buffered used in fed-batch culture (nitrogen limitation) was previously described by Aragao et al. (1996) and consisted in 0.19 g/l of nitrilotriacetic acid, 0.06 g/l of ferrous ammonium citrate, 0.5 g/l of $MgSO_4 \cdot 7H_2O$, 0.01 g/l of $CaCl_2 \cdot 2H_2O$, and 1 ml of trace element solution. The trace element solution composition was 0.3 g/l of H_3BO_3 , 0.2 g/l of $CoCl_2 \cdot 6H_2O$, 0.1 g/l of $ZnSO_4 \cdot 7H_2O$, 0.03 g/l of $MnCl_2 \cdot 4H_2O$, 0.03 g/l of $Na_2MoO_4 \cdot 2H_2O$, 0.02 g/l of $NiCl_2 \cdot H_2O$, 0.01 g/l of $CuSO_4 \cdot 5H_2O$. $(NH_4)_2SO_4$ (5.0 g/l) was used as nitrogen source to reach a biomass concentration of about 7.5 g/l. After autoclaving the above medium, 40 ml of a sterile phosphate solution containing 224 g/l of $Na_2HPO_4 \cdot 12H_2O$ and 37.5 g/l of KH_2PO_4 was aseptically added to the fermenter. Likewise, carbon substrate was added as a sterile fructose solution of 600 g/l to reach 45 g/l just before inoculation.

2.4. Shake flask cultivation

One glycerol stock was streaked on a TSB medium Petri dish (TSB with addition of agar 20 g/l, 10 mg/l gentamycin and 200 mg/l kanamycin). The plate was incubated for 48–72 h at 30 °C. One colony was used to inoculate the first preculture grown flask with 10 ml of liquid TBS medium (10 mg/l gentamycin and 200 mg/l kanamycin) for 24 h at 30 °C with continuous shaken at 120 rpm. The second preculture was grown for 16–24 h with 10 ml of minimum buffered medium (100 mg/l kanamycin) in 100 ml flask (30 °C, 120 rpm). The preculture was grown for 120 h with 100 ml of minimum buffered medium (100 mg/l kanamycin) in 1 l flask (30 °C, 120 rpm). When culture reached 80% of maximal biomass 0.1% (w/v) of arabinose was added into the culture for induction of gene under P_{BAD} control and 10% (v/v) decane were added when necessary.

2.5. Heterotrophic fed-batch culture conditions and bioreactor system

The Fed-Batch culture was performed in a 6 l (total volume) bioreactor containing an initial medium volume of 4 l. Bioreactor

was equipped with pH, dissolved oxygen (DO), temperature and anti-foam controllers. The on-line monitoring and control systems of the reactor were handled by the software BioPAT[®] MFCS/win. Both CO_2 and O_2 in inlet and outlet gases were analyzed using 1313 fermentation monitor INNOVA Airtech Instrument. The DO level in the reactor was controlled above 20% of air saturation by varying stirring speed and/or inlet air flow rate. Temperature was maintained at 30 °C. The pH was maintained at 7.0 by addition of a 16.6% (v/v) NH_3 solution during growth phase and then by addition of 4 N KOH solution or 50% (v/v) orthophosphoric acid during the nitrogen limiting phase. Nitrogen limitation was controlled by exponential feeding of 16.6% (v/v) NH_3 and fructose maintained in excess at 20 g/l thank to an exponential feeding of fructose solution at 600 g/l.

2.6. Autotrophic fed-batch culture conditions and bioreactor system

The fed-Batch culture was performed in a 1.4 l (total volume) bioreactor containing an initial medium volume of 1 l. Growth phase was performed first on fructose and then was switched on gas mixture. During the fructose growing phase, fructose was fed by an exponential feeding of fructose solution at 200 g/l in order to have a specific growth rate of 0.16 h^{-1} and the dissolved oxygen level in the reactor was controlled above 20% of air saturation by varying stirring speed and/or inlet air flow rate. During the production phase on CO_2 , nitrogen limitation was controlled by an exponential feeding of 16.6% (v/v) ammonia solution in order to have a specific growth rate of 0.02 h^{-1} . A blend of H_2 , O_2 , CO_2 and N_2 (60:2:10:28, molar ratio, Air liquid, France) was introduced into the reactor at a flow rate of 0.2 l/min. Dissolved oxygen level in the reactor was controlled below 4% of air saturation by varying stirring speed in order to restrict the inhibition by O_2 concentration of *C. necator*'s hydrogenases. Though *C. necator* [Ni-Fe] hydrogenases are among the most O_2 tolerant ones, various studies reported different levels of inhibiting oxygen concentrations between 4% and 20% O_2 suggesting strain dependency. Phenomenological models reported inhibition constant ($K_i^{O_2}$) in the range of 0.11–0.14 mM corresponding to around 10% of the O_2 (Siegel and Ollis, 1984). It was reported inhibition of the membrane bound hydrogenase by O_2 concentrations as low as 0.05 mM O_2 (4% of dissolved oxygen in the reactor) with a $K_i^{O_2} = 0.110\text{ mM}$ at pH5.5 at 30 °C (Cracknell et al., 2009). Bioreactor was equipped with pH, dissolved oxygen, temperature and pressure controllers. The on-line monitoring and control systems of the reactor were handled by the software BioPAT[®] MFCS/win. Temperature was maintained at 30 °C. The pH was maintained at 7.0 by addition of 4 N KOH solution or 50% (v/v) orthophosphoric acid. Both CO_2 and O_2 in inlet and outlet gas were analyzed using BlueInOne from BlueSens and H_2 in inlet and outlet gas was analyzed using a MicroGC 490 Agilent with agilent J&W CP-COX column and argon as vector gaz. O_2 concentration was controlled below 4% to avoid the explosion risk. Overpressure inside the bioreactor was increased three times (from 0 to 50 mbars, then to 120 and finally to 300 mbars) during the fermentation in order to improve the gas transfer rates ($k_L a$).

2.7. Analytical procedures

Biomass concentration was quantitated by cell dry weight determination. Culture medium was harvested and filtrated on 0.22 μ m pore-size polyamide membranes (Sartorius AG, Göttingen, Germany), which were then dried to a constant weight at 60 °C under partial vacuum (200 mmHg, i.e. approximately 26.7 kPa). Total biomass growth was also followed by measuring the optical density at 600 nm ($OD_{600\text{ nm}}$) using a visible spectrophotometer (Hach Lange) with a 2 mm absorption cell (HELLMA).

Culture supernatants were obtained by centrifugation at 12,000g during 4 min and filtration (0.2 μ m Minisart RC4, Sartorius) of the culture samples and used for substrate and organic acid determination. The residual substrate and organic acid concentrations were quantified by high-performance liquid chromatography (HPLC). The HPLC instrument (e2695, Waters) was equipped with an ion-exchange column (Aminex HPX-87H, 300 $\times$ 7.8 mm, Bio-Rad) protected with a guard column (Cation H+ cartridge, 30 $\times$ 4.6 mm, Bio-Rad) and coupled to a RI detector and an UV detector (λ =210 nm). The column was eluted with 2.5 mM H₂SO₄ as a mobile phase at 50 °C at a flow rate of 0.5 ml/min.

2.8. Alkane, alkene and aldehyde quantification by GC–MS/MS

Hydrocarbons were extracted by liquid/liquid extraction with hexane in supernatant (extracellular) and pelleted cells (intracellular). Culture sample was centrifuged at 12,000g during 4 min 1 ml of supernatant was mixed with 1 ml of hexane, vortexed for 10 min and centrifuged at 2000 rpm for 2 min 50 μ l of the upper phase was added to 50 μ l of 20 mg/l tetradecane in hexane (used as internal standard) into fresh vial and analyzed by GC–MS/MS. Cell pellets (corresponding to 1 ml of culture) were resuspended in 1 ml of water and liquid/liquid extraction in hexane was performed as described for supernatant before GC–MS/MS analysis. The decane phase was sampled after centrifugation at 12,000g during 4 min 50 μ l of decane phase was added to 50 μ l of 20 mg/l tetradecane in hexane (used as internal standard) into fresh vial and analyzed by GC–MS/MS.

The samples were analyzed on a column Rtx[®]–5Sil MS (30 m 0.25 mm ID 0.25 μ m df, Restek) with GC instrument (HP7890A, Agilent) coupled to a mass spectrometer (Quattro micro[™] GC, Waters). For GC separation we used the following method: after 1 μ l splitless injection (inlet temperature at 250 °C) into the column, the oven was held at 50 °C for 1 min The temperature was

ramped up to 180 °C at 13 °C/min, up to 185 °C at 5 °C/min, up to 190 °C at 0.5 °C/min, up to 305 °C at 15 °C/min and then held at 305 °C for an additional 2 min The flow rate of the carrier gas helium was 1.0 ml/min.

The mass spectrometer source was operated both in CI-Full scan mode (from 50 m/z to 500 m/z) and in CI-MRM mode. In CI-MRM mode, transition pattern (parent/daughter for a specific collision force at defined retention time) was determined for each compound by using standard compounds. Quantification was performed using transition area normalized by internal standard thank to calibration curve by QuanLynx software from Waters.

3. Results

3.1. Engineering the *C. necator* strain Re2061-pLC10

C. necator has the ability to strongly redirect its carbon flow towards acetyl-coA, precursor for the PHA, under nutrient limitation or depletion conditions. Acetyl-CoA is also the metabolic precursor for alkane biosynthesis in cyanobacteria. In order to take advantage of this natural ability of *C. necator*, a synthetic metabolic pathway was designed and expressed in a *C. necator* Re2061 mutant deficient in PHA synthesis (Fig. 1). The Re2061 strain was deleted for the *phaCAB* operon (*phaC1*, H16_A1437 ; *phaA*, H16_A1438 ; *phaB1*, H16_A1439) encoding for PHA synthase, β ketothiolase A and acetoacetyl-CoA reductases (Lu et al., 2012). The synthetic alkane pathway contained two *Synechococcus elongatus* genes encoding an acyl-ACP reductase (AAR) and an aldehyde deformylating oxygenase (ADO) (PCC7942-orf1594 and PCC7942-orf1593 respectively) (Schirmer et al., 2010) and was expressed into pBBAD plasmid (Fukui et al., 2011). pBBAD contained arabinose-inducible promoter *P_{BAD}* allowing to induce gene expression. That promoter was shown to improve production of isopropanol in *C. necator* by uncoupling growth and production

Fig. 1. Metabolic engineering pathway of *C. necator* strain Re2061-pLC10 for alka(e)nes production. In *C. necator*, multiple carbon resources can be converted into acetyl-CoA. Acetyl-CoA can be directed toward tricarboxylic acid (TCA) cycle (biomass production) or polyhydroxybutyrate (PHB) (under nutrient limitation). Re2061 strain is a mutant from wild type H16 unable to store PHB due to deletion of *phaCAB* operon (*phaC1-phaA-phaB1* coding for a PHA synthase, β ketothiolase A and acetoacetyl-CoA reductase respectively). Grey arrows depict enzymes missing in *C. necator* for alka(e)ne production. These enzymes from *S. elongatus* were an acyl-ACP reductase (AAR) and an aldehyde decarbonylase oxygenase (ADO). Alkane operon was introduced into pBBAD just after *pBad* promoter with a RBS and a linker sequence before each gene (pLC10 plasmid).

and therefore reducing product inhibition (Grousseau et al., 2014). Because of differences in genome GC content between *S. elongatus* PCC 7942 (about 56% GC) and *C. necator* (about 67% GC) *aar* and *ado* genes were codon optimized for *C. necator* in order to improve heterologous enzyme expression. For pulling further the carbon flow towards the final product, the *ado* gene was placed the closest to the promoter in order to have higher expression as demonstrated by Grousseau et al. (2014). As *C. necator* possess genes coding for potential ferredoxin (two ferredoxins 2Fe-2S, H168A1164 and H16_B0545) and ferredoxin reductase (two ferredoxin-NADP reductases, H16_B0102 and H16_B0739 with EC:1.18.1.2) (Stothard et al., 2005), we expected that ferredoxin and ferredoxin reductase components essential for ADO activity could be provided by endogenous *C. necator* proteins as it has been shown in *E. coli* (Schirmer et al., 2010). Finally between each gene, a synthetic ribosome-binding site (RBS) and a nucleotide linker sequence were incorporated. The RBS and linker sequences used were optimized, tested and described by Grousseau et al. (2014) and Lu et al. (2012).

3.2. Heterotrophic production of alka(e)nes by Re2061-pLC10 *C. necator* strain

3.2.1. Flask culture under nitrogen starvation

Nutrient starvation is often used as a trigger for PHA production. Therefore Re2061-pLC10 strain was cultivated in 100 ml of mineral medium containing nitrogen at a concentration to reach a biomass of about 1 g/l and fructose as sole carbon source. Just before total nitrogen depletion (biomass concentration around 0.8 g/l of cell dry weight), expression of alkane operon was induced by addition of 0.1% of arabinose. The strain Re2061 transformed with the empty plasmid pBBAD was used as a reference strain under the same cultivation conditions. After nitrogen depletion, in the reference strain carbon from fructose was directed toward pyruvate (up to 1.45 ± 0.14 g/l). Re2061-pLC10 strain containing the alkane operon still secreted pyruvate (up to 1.48 ± 0.18 g/l) and produced pentadecane up to 107 ± 3 μ g/l into the supernatant and 80 ± 3 μ g/l into the cell pellets. In order to further pull the alkane flow out of the cells, decane (10%, v/v) was added into the broth in another set of cultivation flasks. Pentadecane was only detected into the decane phase and the final concentration reached 1.27 ± 0.4 mg/l. In this condition, addition of decane improved four times the pentadecane production of Re2061-pLC10 strain from 0.22 ± 0.01 mg/g_{CDW} to 0.94 ± 0.33 mg/g_{CDW} (Fig. 2).

3.2.2. Fed-batch under nitrogen limitation

Sustaining a controlled residual growth improved the PHB specific production rate without altering production yield (Grousseau et al., 2013) suggesting that cultivated Re2061-pLC10 strain under nitrogen limitation could enhance alkane production as well. Two steps fermentation was performed in bioreactor uncoupling biomass and alkane production. During the first step all nutrients were provided in excess allowing maximal growth rate in order to reach 10 g_{CDW}/l of biomass. Then, after total depletion of nitrogen, the reactor was fed with an ammonia solution to support a residual growth rate of 0.02 h⁻¹. Alkane operon expression was induced by adding 0.1% (w/w) of arabinose. Two conditions were tested: without and with addition of 10% decane at induction time. Carbon and elemental balances were closed at 93% and 77%, respectively.

After nitrogen depletion, Re2061-pBBAD strain, used as a reference, quickly produced pyruvate (up to 1 ± 0.05 g/l) and immediately re-consumed it. In this condition, carbon excess from fructose was directed toward acetate (0.9 ± 0.05 g/l), citrate (0.4 ± 0.02 g/l) and succinate (0.9 ± 0.04 g/l) (Table 1). In presence of 10% decane the same observations were done meaning that

Fig. 2. Pentadecane production by *C. necator* strain Re2061-pLC10 in flask under nitrogen starvation without and with addition of 10% (v/v) decane after 96 h of induction with 0.1% (w/v) of arabinose. Results indicated in mg of pentadecane per g of cell dry weight, are the mean of independent triplicates. Dark lines indicate standard error ($n=3$).

presence of 10% decane did not affect the carbon distribution. During growth phase Re2061-pLC10 strain grew at a maximal rate up to 0.21 ± 0.01 h⁻¹ and 0.23 ± 0.01 h⁻¹, without and with 10% decane, respectively. After more than 80 h of nitrogen limitation, the final biomass concentrations were 36.0 ± 1.2 g/l and 35.8 ± 1.0 g/l (without and with 10% decane, respectively) (Table 1). As observed in the reference strain, Re2061-pLC10 strain produced transiently pyruvate and then acetate (2.0 ± 0.1 g/l), citrate (0.3 ± 0.02 g/l) and succinate (0.4 ± 0.02 g/l) (Table 1). In presence of 10% decane the production of acetate was lower (1.5 ± 0.05 g/l) and slightly higher for citrate and succinate (both at 1.0 ± 0.05 g/l).

Nitrogen limited fed-batch culture of Re2061-pLC10 strain resulted in a production of 337 mg/l of total hydrocarbons, consisting in 241 ± 12.1 mg/l of pentadecane, 88 ± 4.1 mg/l of heptadecene, 8 ± 0.4 mg/l of heptadecane, 0.4 ± 0.02 mg/l of tridecane, together with small amounts of hexadecanal 8 ± 0.4 mg/l (Table 1). Hydrocarbons produced were mostly secreted into the supernatant (more than 80%). Alka(e)nes (pentadecane, heptadecene and tridecane) were detected rapidly after induction while aldehyde (hexadecanal) was detected only after 60 h of culture (Fig. 3a). Addition of 10% of decane during N-limited fed-batch culture of Re2061-pLC10 strain led to a higher production of 670 ± 22.3 mg/l of total hydrocarbons, containing 435 ± 18.9 mg/l of alkanes consisting in 286 ± 13.6 mg/l of pentadecane, 130 ± 6.5 mg/l of heptadecene, and 18 ± 0.9 mg/l of heptadecane. In addition to alka(e)nes Re2061-pLC10 strain produced 235 ± 11.9 mg/l of hexadecanal, the corresponding aldehyde precursor of pentadecane (Table 1). All products were detected from the induction time in the decane phase and none was detected into the supernatant or cellular pellet (Fig. 3b). Because of residual presence of tridecane in the decane solution used it was not possible to reliably quantify a tridecane biosynthesis. In this condition, total production of Re2061-pLC10 strain was 9.6 mg/g_{CDW} in absence of decane and 18.7 mg/g_{CDW} in presence of decane organic phase.

Table 1

Final titers of alka(e)nes, aldehydes, organic acids and biomass and specific growth rates for the Re2061-pBBAD and Re2061-pLC10 strains in N-limited fed-batch with and without an organic phase (decane) on various C-sources (Fructose or CO₂) in the production phase.

Decane Carbon sources ^a		Re2061-pBBAD				Re2061-pLC10				
		NO Fru/Fru		YES Fru/Fru		NO Fru/Fru		YES Fru/Fru		NO Fru/CO ₂
Tridecane (C13)	mg/l					0.43	± 0.02	0		0
Pentadecane (C15)	mg/l					241.2	± 12.1	286.2	± 13.6	0.75
Heptadecane (C17)	mg/l					7.66	± 0.4	18.0	± 0.9	0.85
Heptadecene (C17:1)	mg/l					87.7	± 4.1	130.6	± 6.5	2.8
Hexadecanal (C16)	mg/l					7.8	± 0.4	235.6	± 11.9	0
Total alka(e)nes	mg/l					337.0	± 15.2	434.8	± 18.9	4.4
Total products	mg/l					344.8	± 17.1	670.4	± 22.3	4.4
Acetic acid	g/l	0.9	± 0.05	0.9	± 0.05	2.0	± 0.1	1.5	± 0.05	0.1
Citric acid	g/l	0.4	± 0.02	0.3	± 0.02	0.3	± 0.02	1.0	± 0.02	2.0
Succinic acid	g/l	0.9	± 0.04	0.4	± 0.04	0.4	± 0.02	1.0	± 0.04	0
Total organic acids	g/l	2.2	± 0.11	1.7	± 0.09	2.7	± 0.13	3.5	± 0.1	2.1
Biomass CDW	g/l	22.2	± 1.0	20.4	± 1.0	36.0	± 1.2	35.8	± 1.0	5.8
μ_{max}	h⁻¹	0.15	± 0.01	0.15	± 0.01	0.21	± 0.01	0.23	± 0.01	n.a.

n.a. not applicable; growth was controlled at 0.16 h⁻¹ and 0.03 h⁻¹ during phases on fructose and CO₂, respectively (see Section 3.3)

Results are shown for the reference strain Re2061-pBBAD and alkane producing strain Re2061-pLC10 without and with 10 % decane during nitrogen limitation culture and for strain Re2061-pLC10 on CO₂. Results are the mean of independent triplicates.

^a Carbon sources used during growth phase/production phase.

Fig. 3. Kinetics of production of biomass (◆), tridecane (X), pentadecane (□), heptadecane (*), heptadecene (△) and hexadecanal (○) during nitrogen limited fed-batch of *C. necator* strain Re2061-pLC10 without decane (a) and with addition of 10% (v/v) of decane after induction (b). Induction time is indicated by the arrow. Results are the mean of independent triplicates. Dark bars indicate standard deviation (n=3).

Fig. 4. Evolution of the specific production rates of (a) alka(e)nes, (b) aldehydes (hexadecanal) and (c) total hydrocarbons in μmol of product per g of cell dry weight per hour for both fermentation of Re2061-pLC10 without decane (full line) and with decane (dotted line).

3.2.3. Kinetics of specific hydrocarbon production rates

In order to analyze at the cell level, the specific production rates were calculated for each product (pentadecane, heptadecene, heptadecane and hexadecanal). The data showed that the specific production rate of total hydrocarbons was strongly enhanced by the presence of a decane organic phase in the bioreactor (Fig. 4c). A maximum rate of $1.85 \mu\text{mol g}_{\text{CDW}}^{-1} \text{h}^{-1}$ was calculated with Re2061-pLC10 strain compared to $1.14 \mu\text{mol g}_{\text{CDW}}^{-1} \text{h}^{-1}$ in absence of decane. This increase was mainly the result of a strong aldehyde production rate (up to $0.9 \mu\text{mol g}_{\text{CDW}}^{-1} \text{h}^{-1}$) (Fig. 4b) whereas the alka(e)ne production rates were slightly lower in presence of decane (Fig. 4a).

3.2.4. Carbon distribution between organics acids, aldehydes and alkanes

In order to follow the carbon fate, final carbon repartition into extracellular metabolites (in Cmol per Cmol of cell dry weight) between Re2061-pBBAD strain and Re2061-pLC10 strain was compared without and with decane organic phase (Fig. 5). We showed that in Re2061-pBBAD, addition of decane did not affect carbon distribution. In Re2061-pLC10 strain, carbon flux toward organic acids strongly decreased compared to Re2061-pBBAD strain (from 0.13 Cmol/Cmol_{CDW} to 0.077 Cmol/Cmol_{CDW}) and we observed carbon flux toward alka(e)nes production up to 0.024 Cmol/Cmol_{CDW}. Decane addition in Re2061-pLC10 strain did not significantly decrease carbon flux toward organic acids compared to Re2061-pBBAD strain (from 0.13 Cmol/Cmol_{CDW} to 0.12 Cmol/Cmol_{CDW}) but strongly increased carbon flux toward

alka(e)nes and aldehydes production up to 0.035 Cmol/Cmol_{CDW} and 0.018 Cmol/Cmol_{CDW} respectively.

3.2.5. Relative composition of fatty acids in the biomass and of alka(e)nes/aldehydes produced

We analyzed fatty acid composition in the reference strain Re2061-pBBAD and in the alkane producing strain Re2061-pLC10 without and with 10% of decane during fed batch cultivation. No differences in fatty acid composition were observed neither between the 2 strains nor in presence or absence of decane organic phase (data not shown). At the end of the fed-batch culture, in absence and in presence of decane the Re2061-pLC10 strain fatty acid composition (as percentage of total FA) was 65% of palmitic acid, 20% of palmitoleic, acid 10% of oleic acid and less than 5% of myristic acid (Fig. 6). In absence of decane, the relative composition of total products of Re2061-pLC10 strain (as percentage of total hydrocarbons) mirrored the FA composition: around 75% of pentadecane, 20% of heptadecene and less than 5% of tridecane, heptadecane and hexadecanal together. Similar statement could be made in presence of decane taking into account that the 45% of pentadecane and 35% of hexadecanal derived both from the same substrate: palmitic acid accounting for 80% (Fig. 6).

3.3. Autotrophic production of alka(e)nes by Re2061-pLC10 *C. neator* strain

Two steps fermentation was performed in bioreactor uncoupling biomass production on fructose and alka(e)nes production on CO_2 as the sole carbon source. During the growing phase, fructose was fed to control the specific growth rate at 0.16 h^{-1} and

Fig. 5. Final carbon repartition (distribution) into extracellular metabolites (organic acids, alkanes and aldehydes) in Cmol per Cmol of cell dry weight for strains Re2061 bearing the empty plasmid pBBAD or the alkane operon pLC10 plasmid in presence or absence of decane.

Fig. 6. Comparison of fatty acid composition in biomass (precursor) and alka(e)nes and aldehydes (products) profile in percentage in mol of each compound divided by mol of total at the end of fed-batch culture of the strain Re2061 bearing the alkane operon pLC10 plasmid in presence or absence of decane.

nitrogen was provided to reach 3 g/l of cell dry weight. When nitrogen was totally consumed (around 3 g/l of CDW) fructose feeding was stopped, and nitrogen was fed to support a residual specific growth rate at 0.02 h^{-1} . CO_2 feeding was performed by bubbling of a gas mixture containing H_2 , O_2 and CO_2 (60:2:10). Cultivation was performed under O_2 -limited condition in order to both avoid the explosion risk and restrict the inhibition of *C. necator* hydrogenases by O_2 concentration. Alka(e)nes production was induced by addition of 0.1% of arabinose. Arabinose was measured through the whole fermentation and was not consumed by the bacteria. When nitrogen was depleted, Re2061-pLC10 transiently produced pyruvate up to 1.3 g/l. After 56 h of nitrogen limitation and production phase on CO_2 , the final level of biomass was 5.8 g/l and acetate and citrate were also produced up to 0.11 g/l and 2.0 g/l respectively. Production phase on CO_2 of Re2061-pLC10 resulted in production of 4.4 mg/l of total alka(e)nes consisting in 0.75 mg/l of pentadecane, 0.85 mg/l of heptadecane and 2.8 mg/l of heptadecene (Table 1). In this condition, alka(e)nes produced were found both in supernatant and in cell pellets (Fig. 7). Three step overpressure upshifts led to an increase in the alkane production rates likely resulting from the increase in the gas transfer rates (Fig. 8).

4. Discussion

C. necator is a versatile organism industrially used for more than a decade for PHB synthesis (Chen, 2009; Reinecke and Steinbüchel, 2009) and recently engineered for biofuel production (Bi et al., 2013; Chen et al., 2015; Grousseau et al., 2014; H. Li et al., 2012; Lu et al., 2012; Müller et al., 2013; Torella et al., 2015). In this study we engineered a *C. necator* strain Re2061-pLC10 able to produce alka(e)nes. Our strategy was based on redirecting the carbon flow from PHB synthesis toward alkane production. For that purpose a heterologous alkane pathway from *S. elongatus* was expressed in *C. necator* mutant strain unable to produce PHB. Push and pull strategy led to high alka(e)ne production in *C. necator* from fructose.

In order to keep natural abilities of *C. necator* and efficiently redirect the carbon towards alkane pathway, a push and pull

Fig. 7. Final production level of pentadecane, heptadecane, heptadecene into cell pellets (dark) and supernatant (white) at the end of fed-batch of *C. necator* strain Re2061-pLC10 under autotrophic condition expressed in mg/g_{CDW}.

Fig. 8. Kinetics of production of biomass (♦), pentadecane (□), heptadecane (×), heptadecene (△) and overpressure (—) during fed-batch of *C. necator* strain Re2061-pLC10 under autotrophic condition. Induction time is indicated by arrow.

strategy was performed (Fig. 1). *C. necator* mutant strain was cultivated in condition known to trigger PHB production. Since this mutant was unable to produce PHB we attempted to push the carbon flow toward acetyl-CoA, PHB precursor, to promote acyl-ACP and alka(e)nes production. During nitrogen starvation culture, Re2061-pLC10 strain defective in PHB production produced mainly pyruvate as described by Steinbüchel and Schlegel (1989). This observation means that, in absence of PHB, unbalanced growth condition carry high carbon flow in Re2061-pLC10 strain. However in this condition alka(e)nes production was very low. As described for PHB production (Grousseau et al., 2013), by sustaining a controlled residual growth of 0.02 h^{-1} (nitrogen limitation fed-batch culture), the alka(e)nes specific production was improved 42 times (from $0.22 \text{ mg/g}_{\text{CDW}}$ to $9.36 \text{ mg/g}_{\text{CDW}}$).

In others studies on metabolic engineering of *C. necator* strain for fatty acid derivatives production, authors highlighted that β -oxidation system must be engineered to enhance production (Chen et al., 2015; Müller et al., 2013). In this study, we heterologously expressed cyanobacteria alka(e)ne pathway using acyl-ACP precursor instead of free fatty acid or acyl-CoA. By this way, acyl-ACP was directly supported by alka(e)ne pathway enzyme, limiting free fatty acid or acyl-CoA in order to prevent β -oxidation activation. Indeed, we did not need to use *C. necator* strain deleted for β -oxidation to produce substantial alka(e)nes amount.

Extractive bi-phasic fermentation strategy using a decane organic phase was used in order to pull carbon flux toward alka(e)nes production. During the nitrogen starvation culture of Re2061-pLC10 decane increased 4 times the specific production of pentadecane (from $0.22 \pm 0.01 \text{ mg/g}_{\text{CDW}}$ to $0.94 \pm 0.33 \text{ mg/g}_{\text{CDW}}$). Whereas without decane, pentadecane was found both in supernatant and cell pellet, in presence of decane pentadecane was only detected in the decane phase. During the N-limited biphasic fed-batch, the addition of decane increased 2 times the total hydrocarbon production (from $9.58 \pm 0.49 \text{ mg/g}_{\text{CDW}}$ to $18.72 \pm 0.94 \text{ mg/g}_{\text{CDW}}$ respectively). In terms of carbon distribution, we showed that addition of decane strongly increased carbon flow toward alkanes and aldehydes production. Thereby addition of decane seems to improve secretion of alkanes produced into the supernatant leading to enhance global production by pulling carbon flux toward alkane pathway production. Extracellular alka(e)nes preferentially solubilize in the decane phase sustaining a concentration gradient favorable to alka(e)ne export out of the cells. While specific production

rate of total products was strongly increased by addition of decane, we also showed that the maximum specific production rate of alkanes did not increase. Decane effect was mostly observed on aldehyde production suggesting that, in this condition, ADO activity was limiting at a value of around $1 \mu\text{mol g}_{\text{CDW}}^{-1} \text{h}^{-1}$. Furthermore the effective production of alka(e)nes in Re2061-pLC10 strain demonstrated that a *C. necator* endogenous ferredoxin and ferredoxin reductase like activity was present and able to support *S. elongatus* ADO activity. Thus the ADO limitation could be due either to an insufficient expression of the ADO or of the ferredoxin and ferredoxin reductase endogenous system.

4.1. AAR showed, in vivo, higher specificity towards C18 fatty acids

Overall profile of alka(e)nes produced in absence of decane reflected the profile of fatty acid composition into the biomass excepted for palmitoleic acid (Fig. 6). Indeed for all fatty acids found in the biomass, the corresponding alka(e)nes were detected in similar proportion; 65% of palmitic acid for 75% of pentadecane, 12% of oleic acid for 20% of heptadecene, around 3% of myristic acid for 2% of tridecane. We also detected few heptadecane which can be associated with stearic acid transitory production at the beginning of nitrogen limited phase. In presence of decane, the same observation holds true taking into account that 45% of pentadecane and 35% hexadecanal were detected for 65% of palmitic acid and expected that no tridecane could be quantified. Our results are consistent with (Bi et al., 2013) where pentadecane and heptadecene were also produced with *C. necator* engineering strain. Moreover in other organisms alka(e)nes produced are mostly pentadecane, heptadecane and heptadecene. The calculated molar ratio between the specific production rates of alka(e)ne and the parent fatty acid showed the highest values for C17-ane/C18:0 and C17-ene/C18:1 within a range of [2, 6] and [2, 4] respectively, compared to a ratio for C15-ane/C16:0 in the range of [0.5, 1]. It suggested that AAR had higher in vivo specificity for C18:0 and C18:1. However *C. necator* strain contained more than 20% of palmitoleic acid and no pentadecene was produced. Absence of pentadecene production is in accordance with previous results obtained in *E. coli* (Schirmer et al., 2010). Overexpression of AAR from *S. elongatus* and ADO from *Nostoc punctiforme* into *E. coli* led to the production of hexadecanal and pentadecene, however pentadecene was not detected in the *E. coli* strain expressing the ADO from *S. elongatus* (Schirmer et al., 2010) meaning that AAR could react with palmitoleic acid to produce hexadecanal but only ADO from *N. punctiforme* could transform it into pentadecene.

4.2. *C. necator* is an excellent candidate for alka(e)nes production from CO₂ as sole C-source

First demonstration of alka(e)nes production by *C. necator* reached a final titer at 6 mg/l in rich media in batch with decane organic phase (Bi et al., 2013). In this study, we showed that thanks to deletion of the PHB pathway and culture condition optimization *C. necator* was able to produce up to 435 mg/l of alka(e)nes and 670 mg/L of total hydrocarbons and $18.7 \text{ mg/g}_{\text{CDW}}$ is the highest reported so far. Our results were competitive with actual reported works. Indeed, higher alka(e)nes production was obtained in an engineered *E. coli* where final alka(e)nes production titer was 581 mg/l (Choi and Lee, 2013). As a first attempt of demonstration of alka(e)ne production from CO₂ by a non-native alka(e)ne producer, the *C. necator* strain Re2061-pLC10 was cultivated in a bioreactor fed with a gas mixture under N- and O₂-limitation conditions upon addition of arabinose. Autotrophic conditions were not optimal since the gas mixture H₂/O₂/CO₂ (60/2/10) was far from the optimal stoichiometry for growth (63/23/9) (Morinaga et al., 1978). O₂-limitation was carried out to both avoid

the explosion risk and restrict the inhibition of *C. necator* hydrogenases by O₂ concentration. Decane was not added for safety reasons as well. However a final titer of 4.4 mg/l alka(e)nes was obtained in 56 h. The non optimal autotrophic conditions accessible with our bioreactor design likely explained why the autotrophic level of alkane production ($0.8 \text{ mg/g}_{\text{CDW}}$) was much lower compared to heterotrophic production ($9.6 \text{ mg/g}_{\text{CDW}}$) in absence of organic phase. These performances could be easily improved within an optimal bioreactor dedicated for autotrophic conditions with better gas transfer capacity. Comparatively the native alkane producer *Synechocystis* sp. PCC6803 mutant strain reached a final titer of 26 mg/l alka(e)nes in 10 days from CO₂ (Wang et al., 2013). All together this results demonstrated that *C. necator* is a very promising strain to produce alka(e)nes from CO₂.

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