

### Investigation of Al/CuO multilayered thermite ignition and combustion

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#### ▶ To cite this version:

Andréa Nicollet, Lorena Marín, Andres Belisario, Carole Rossi. Investigation of Al/CuO multilayered thermite ignition and combustion: Influence of the heating surface area, bilayer number, and layering. European Materials Research Society Spring Meeting, May 2017, Strasbourg, France. , 2017. hal-01688056

HAL Id: hal-01688056

https://hal.science/hal-01688056

Submitted on 19 Jan 2018

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# Investigation of Al/CuO multilayered thermite ignition and combustion







## Influence of the heating surface area, bilayer number, and layering

Andréa Nicollet, Lorena Marin, Andrés Belisario, Carole Rossi

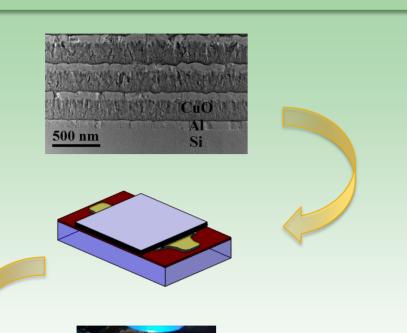
LAAS-CNRS, University of Toulouse, 7 Avenue du colonel Roche, Toulouse, France

### Al/CuO multilayered thermite

Stack of Aluminum and Copper oxide nanolayers

High heat of reaction

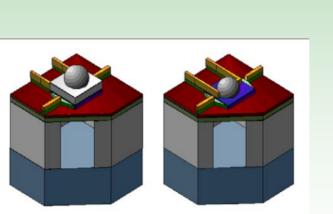
Self-sustained combustion reaction



#### Applications:

- Impact ignition of high explosives
- Drug injector
- Safe arm and fire device
- Microthruster



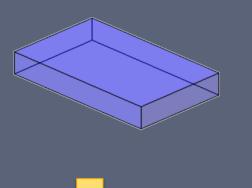


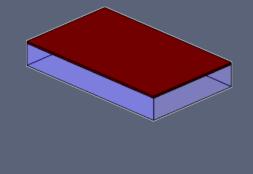
In this work, we evaluated the influence of the heating conditions and nanothermite layering on the nanothermites ignition characteristics (ignition time, spark intensity, combustion velocity).

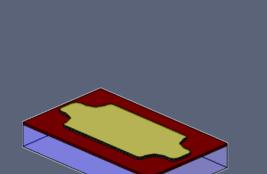
Some of the information in this poster is described in A. Nicollet et al. 'Investigation of Al/CuO multilayered thermite ignition': JAP DOI: 10.1063/1.4974288.

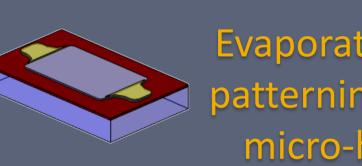
### Electro-pyrotechnic initiators fabrication

Adhesive transfer tape and Kapton laminations









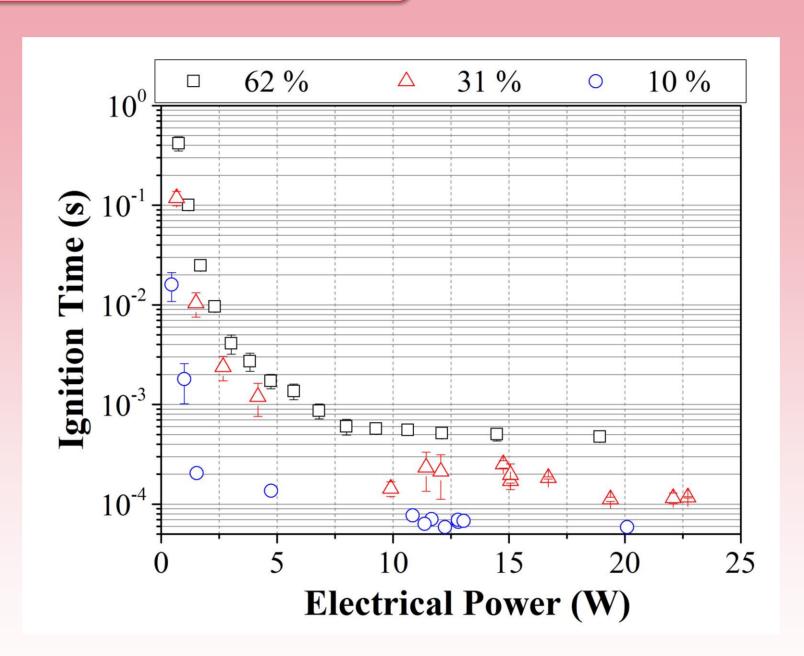
**Evaporation and** atterning of the micro-heater

### Influence of the heating surface area

3 heating surface areas



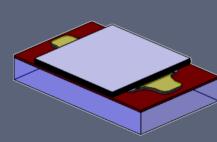
**62%**, **31%** and **10%** of the nanothermite surface area



- Minimum ignition time \(\mathbf{Y}\) with \(\mathbf{Y}\) heating surface area
- Fire/No fire condition > by 41% when heating area divided by 4
- No change in the nanothermites reaction energy with electrical power and heating surface area because nanothermites volume is kept constant

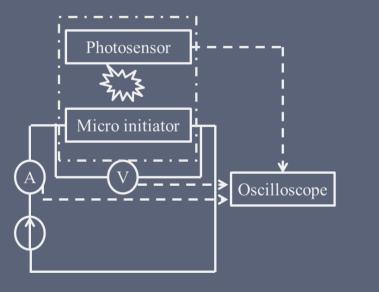
Ignition time is reduced by 87 % with the heating surface area divided by 4.

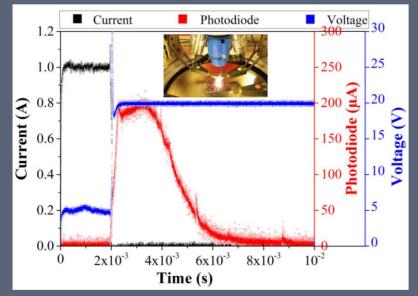
### Sputter deposition of Al/CuO nanothermites and patterning



### Characterizations

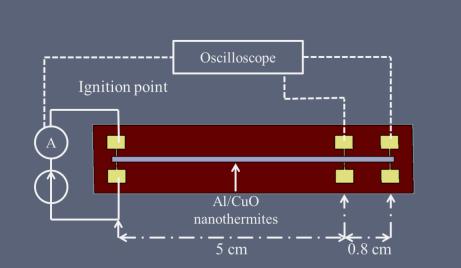
#### Ignition experiment





- Ignition time
- **Maximum** of the photodiode signal
- Visible light intensity (sparks)
- **Integral** of the → Heat of reaction photodiode signal

#### Combustion experiment

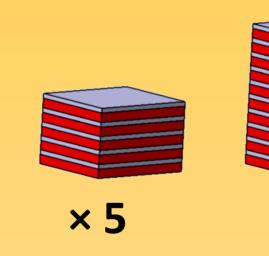




Combustion velocity

### Influence of the bilayer number

5, 10 or 15 bilayers of Al/CuO (200/100 nm)



□ 5 Bilayers △ 10 Bilayers ○ 15 Bilayers

**Electrical Power (W)** 

the

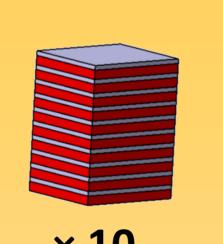
Visible light intensity 7

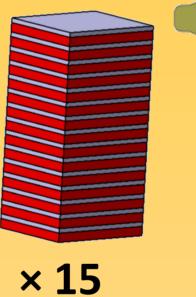
Integral

when bilayer number 7

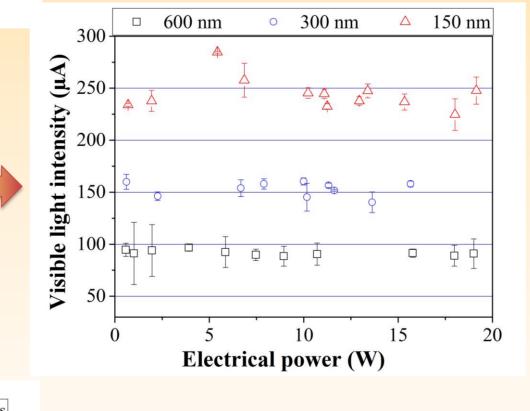
photodiode signal 7

when bilayer number 7





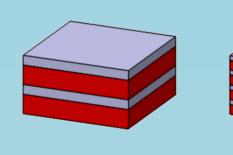
- Ignition time 💟 bilayer number 7
- Fire/No fire condition > when bilayer number 7

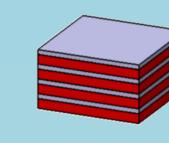


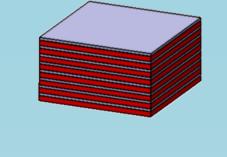
When bilayer number is tripled, ignition time is reduced by 96 % and the heat of reaction (integral of the photodiode signal) is multiplied by 2.35.

## Influence of the bilayer thickness

**Total thickness** 1.2 μm **5** Bilayers

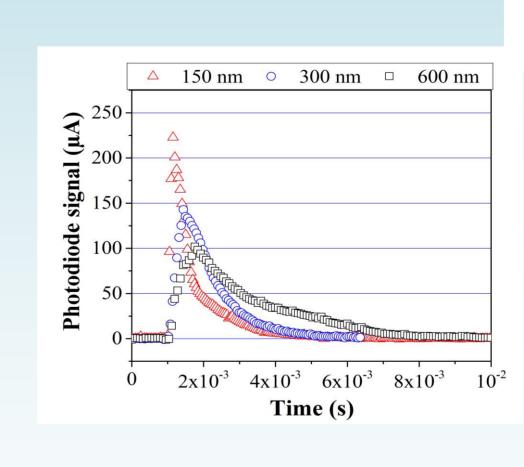






600 nm 300 nm 150 nm × 2 × 8 × 4

- bilayer thickness \(\sigma\)
- Fire/No fire condition when bilayer thickness \(\sigma\)



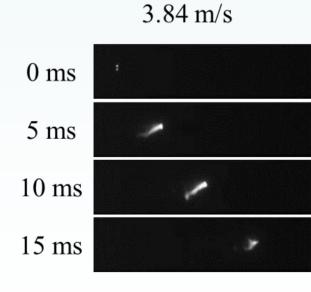
Electrical power (W)

o 300 nm

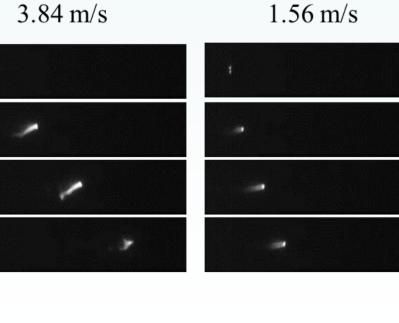
 Visible light intensity 7 when bilayer thickness \(\mathbb{\su}\) but this does not affect integral of the photodiode signal

Ignition time is reduced by 81 % when bilayer thickness is divided by 4. Combustion speed multiplied by 10 ms 2.46 when bilayer thickness is

divided by 2.



150 nm



300 nm

### Conclusions

Number of bilayers

- Large influence of the heating surface on the ignition time.
- Number of bilayers influences ignition time and nanothermite reaction.
- Increasing the bilayer spacing increases the ignition delay since it decreases the reactivity of the nanothermites.