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Thibault Alphazan, Audrey Bonduelle-Skrzypczak, Christèle Legens, Zoubeyr Boudene, Anne-Lise Taleb, et al.. Improved promoter effect in NiWS catalysts through a molecular approach and an optimized Ni edge decoration. *Journal of Catalysis*, 2016, 340, pp.60-65. 10.1016/j.jcat.2016.05.004 . hal-01449790

HAL Id: hal-01449790

<https://hal.science/hal-01449790>

Submitted on 2 Feb 2017

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Improved promoter effect in NiWS catalysts through a molecular approach and an optimized Ni edge decoration

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Abstract

An efficient preparation method – based on the grafting and deposition of Ni and W molecular precursors onto partially dehydroxylated amorphous silica-alumina followed by a thermal treatment under $\text{H}_2\text{S}/\text{H}_2$ – generates supported NiWS catalysts exhibiting enhanced activities in toluene hydrogenation, by comparison with conventional samples, prepared from metallic salts. A careful analysis of these materials by IR, XPS, TEM, HAADF-STEM, together with DFT calculations, reveals that the improved activity probably originates from the lower sulfidation temperature of W that improves distribution of Ni-W mixed sites at the edges of NiWS crystallites, thus providing an optimal compromise between intrinsic activity and surface concentration of active sites.

Keywords: hydrotreatment, toluene hydrogenation, NiWS, surface chemistry, mixed edge sites,

1. Introduction

In the context of the evolution of oil resources and environmental regulations, the expected expansion of catalytic hydrocracking and hydrotreating (HDT) processes for producing clean – sulfur free – fuels remains a crucial industrial challenge. Promoted molybdenum and tungsten phases (CoMoS, NiMoS, NiWS) are profitably used in industrial HDT processes.[1] Despite intense research in this area, a strong challenge resides in the continuous improvement of the intrinsic catalytic performance of these active phases, and more particularly for WS₂ based catalysts.

Recently, the preparation of HDT catalysts through a molecular approach[2] referred to as surface organometallic chemistry (SOMC) or in a more general term controlled surface chemistry (CSC)[3–7] allowed reaching high catalytic performances for non-promoted WS₂ phases supported on amorphous silica-alumina (ASA). In particular, the sulfide phase generated by CSC exhibits specific two-dimensional (2D) morphology features and unprecedented sulfidation level, even at temperatures as low as 23°C.[2] However CSC non-promoted WS₂ catalysts remain much less active than their conventional Ni(Co)-promoted counterparts prepared from metallic salts in aqueous solution, which exhibit higher intrinsic hydrodesulfurization (HDS) or hydrogenation (HYD) activities by at least one order of magnitude.[1] In the early eighties, silica and alumina supported NiMoS and NiWS phases were prepared by a similar CSC approach, and revealed enhanced activity in thiophene HDS, by comparison with catalysts prepared with conventional Ni and W salts in aqueous solution.[8] Whatever the preparation method, it is expected that the fine tuning of the promoter (Ni, Co) to metal (W, Mo) ratio should provide optimized activities.[8–12] According to density functional theory (DFT) studies,[10,13,14] modifying the

promoter/Mo(W) ratio provides various structural configurations of the active sites located at the “M-edge” or “S-edge” of the NiMoS or NiWS nanocrystallites. However, quantitative structure-activity relationship between the Ni promoter edge location in each NiW(Mo)S nano-crystallite and the resulting intrinsic activity is still a challenging task. It is in particular difficult to tune the Ni/W ratio without modifying simultaneously other parameters such as particle sizes or stacking number.[15] In addition, such structure-activity relationships depend on the targeted reaction: HDS, HYD, hydrodenitrogenation (HDN), etc. Theoretical studies suggested that HYD or HDS active sites for MoS₂-based catalysts are located on M- or S-edge.[10,13,14,16] NiWS catalysts, however particularly efficient for reactions involving aromatic hydrogenation (including HDN),[17,18] remain far less studied at a molecular scale than their NiMoS homologues,[19] and their intrinsic performances, still far from being optimal, thus remain to be improved.

In what follows, we use a molecular approach to prepare a broad range of silica-alumina supported NiWS catalysts, where the Ni promoter distribution on WS₂ nanocrystallite edges is precisely quantified by various techniques: XPS, TEM, HAADF-STEM and DFT. In particular, we show that well-defined silica-alumina supported NiWS catalysts prepared by a molecular (CSC) approach display enhanced catalytic performances in toluene hydrogenation through a better control of the Ni promoter edge distribution.

2. Results and Discussion

ASA-supported NiWS catalysts were prepared by post-treating the ASA-supported [W(OEt)₅]₂-based material, prepared by deposition of [W(OEt)₅]₂ on ASA,[2] with a toluene solution of Ni(acac)₂ through an incipient wetness impregnation (IWI), yielding samples with about 1.6 (±0.1) W.nm⁻² and Ni/W atomic ratio ranging from 0.21 to 1.00 (Supporting

Information). After activation through sulfidation, the catalytic performances were evaluated in toluene hydrogenation (see supplementary materials), and all activities (r_i) were firstly normalized per total atom of W (Figure 1). It is one of the goals of the present work to evaluate turnover frequency (TOF) according to the atomic scale description of the active phase and sites as detailed in what follows.

Fig. 1 Reaction rates, expressed in molecule of toluene converted normalized per total atom of W for ASA-supported WS₂ and NiWS catalysts, with W coverage ranging from 1.6 to 1.8 W.nm⁻², and Ni/W atomic ratio of ~0.2. Catalysts underwent sulfidation at 350°C, under H₂S/H₂ mixture with 15 mol% H₂S for 2 h.

Ni-promoted WS₂ materials (with Ni/W~0.2) exhibit improved reaction rates, which are one order of magnitude greater than for their non-promoted counterpart. This highlights the “synergy effect” between W and Ni when engaged in a mixed NiWS phase,[1] similarly to what is known for Co(Ni)MoS phases.[20] More strikingly, NiWS catalysts prepared by CSC are ~1.5 times more active than dried or calcined samples synthesized from metallic salts according to conventional approaches, whether dried or calcined (Supporting Information). Catalytic performances expressed per catalyst weight (Figure S1) illustrate this trend, and highlight the beneficial effect provided by the present molecular approach vs. conventional approaches.

To evaluate the influence of the different preparation methods on the physico-chemical properties of NiWS phases, samples were first characterized by XPS. For Ni/W ratio of ~0.2, WS₂ catalysts exhibit close levels of sulfidation around 71-73 rel% WS₂, for samples prepared *via* CSC or by the conventional method using dried samples. The calcined sample undergoes sulfidation to a lesser extent (56 rel%), which is related to the formation of a refractory tungsten oxide phase during the calcination step. This incomplete sulfidation of W observed for all catalysts, for an industrially relevant sulfidation temperature (350°C) is consistent with previous studies of ASA [21] or alumina[22–25] supported NiWS catalysts. However, CSC catalysts exhibit high levels of promotion, with up to 80 rel% NiWS (expressed in relative amount of Ni present in the NiWS phase, Table S1) vs. 57 rel% and 66 rel% for calcined and dried samples respectively. The effective amount of NiWS active phase found on the CSC catalyst appears to be similar to the dried sample but higher than the calcined one (Table S1). Note also that for CSC samples, two higher Ni/W ratios (0.44 and 1.00) were studied. Results show that their amount of Ni_xS_y and NiWS phases increase, and that the (Ni/W)_{slab} ratio (*i.e.* Ni/W ratio in NiWS slabs) reaches 0.50-0.57. XPS analyses thus show that the CSC method can efficiently generate Ni promoted WS₂ nano-crystallites.

In our previous work,[2] we have shown the ability of surface W ethoxy species to be sulfided at low temperature (23°C). Therefore, the CSC NiW material was sulfided at 23°C in order to get further insights into the genesis of the Ni_xS_y, NiWS and WS₂ phases. XPS analyses (Table S2) highlights first that at ambient temperature, the major part of Ni is sulfided as a Ni_xS_y phase (81 rel%), with no detectable incorporation of Ni in WS₂ slabs as in the so-called mixed NiWS phase. At 350°C however, 80 rel% of Ni atoms are incorporated in WS₂. The high amount of W sulfide (42 rel%) initially generated at 23°C on CSC samples probably allows

for a better promotion of WS₂ slabs during sulfidation from 23°C to 350°C. Moreover, the mobility of Ni_xS_y species – the Hüttig temperature[26] of Ni₃S₂ is about 260°C – enhances the incorporation of Ni in the WS₂ phase being simultaneously formed at lower temperature than through conventional methods. In conventional catalysts, which exhibit no W sulfide phase at 23°C under similar conditions,[2,27] incorporation of Ni in WS₂ slabs is likely delayed, and provides lower promotion levels (%NiWS), in particular for calcined samples.[23] These different genesis processes of NiWS also impact the Ni distribution at the crystallites' edges as it will be discussed with the help of DFT calculations (*vide infra*). Additional NiWS phases were also prepared by deposition of the Ni(acac)₂ onto preformed WS₂ (after sulfidation of [W(OEt)₅]₂ at 350°C), as previously proposed in the literature.[8,28–30] XPS analyses and catalytic tests reveal that these catalysts exhibit lower amount of NiWS phase (45 rel% vs. 80 rel%) and lower catalytic activity (31% vs. 67% of toluene converted) than when prepared using successive impregnation of W and Ni molecular precursors, in spite of a high sulfidation level (84% WS₂). When WS₂ is preformed at 23°C instead of 350°C, higher amount of NiWS (53%) and catalytic activity (58% of toluene converted) are observed. Although more dedicated *in-situ* characterization analysis of the sulfidation process is required to precisely determine the origin of this improvement, we suspect that it may arise from a better interaction of Ni(acac)₂ either with the “nascent” WS₂ or with the W molecular precursor than the preformed WS₂.

Interaction between the promoter and W thus appears to be of paramount importance in the genesis of the active phase, and the role of W surface species was further investigated. An additional NiWS catalyst was prepared by the successive IWI of a polyoxotungstate precursor and Ni(acac)₂. After sulfidation, this NiWS catalyst exhibits lower amount of NiWS phase (7 rel%) and lower catalytic activity (28% of toluene converted) than the sample prepared from

[W(OEt)₅]₂ (*vide supra*). This clearly highlights that previous enhancements provided by the CSC method are linked to the highly reactive W ethoxy precursor. In this peculiar case, IR and GC/MS analyses (Supporting Information) performed on Ni(W) materials and the liquid phase after deposition, respectively, suggest a release of acac ligands from the Ni coordination sphere, and their reaction with reactive groups of the ASA support (as proposed for similar complexes deposited onto Al₂O₃[31] or SiO₂[32]) or surface W-ethoxy species. Overall, the formation of surface species containing both Ni and W would favour a more intimate contact between them during sulfide formation, which could explain the higher catalytic performances of CSC catalysts.

TEM analyses were then performed on CSC and conventional catalysts prepared with Ni(acac)₂ and Ni(NO₃)₂, respectively (Table S3). The mean length (L) and the mean stacking number (N) of NiWS crystallites are very similar whatever the preparation method: L~3.5-3.7 and N~3.1, for Ni/W~0.21-0.22. These characteristics are also similar to those of non-promoted WS₂ crystallites.[2] Worthy of note increasing the Ni/W ratio in CSC catalysts slightly decreases the crystallites size from 3.7 to 3.3 nm, which can be regarded as an indirect signature of the presence of Ni at edge reducing the edge energy and stabilizing crystallites with higher edge/basal ratio. Overall, the size and stacking (directly related to dispersion) of NiWS slabs are not varying significantly enough to explain the observed differences in activity, for samples with Ni/W ~ 0.2 (at least).

To investigate 2D-morphology effects originating from the preparation method, HR-HAADF-STEM analyses were undertaken on CSC NiWS nanocrystallites (Ni/W~0.2) found on materials with low (0.5 W.nm⁻², Figure S6) to medium (1.7 W.nm⁻²) W surface density. Figures 2a and 2b show that the 2D morphologies of CSC crystallites oriented planar to the surface are close to hexagonal shapes. Similar shapes have been observed on conventional

catalysts,[33] which suggests that the 2D-morphology of NiWS crystallites does not strongly depend on the preparation method for the promoted catalysts. In contrast, 2D morphologies of crystallites observed on non-promoted WS₂ catalysts were much more sensitive to the preparation method,[2] while the presence of the Ni promoter does not seem to impact the final 2D morphology. So far, the data suggest that catalytic activities of the CSC and conventional dried samples do not depend on the sulfidation degree, crystallites sizes or 2D shapes.

Fig. 2 HR- HAADF-STEM micrographs of NiWS crystallites sulfided at 600°C (H₂S/H₂, 15 mol% H₂S) for 2 h, with 1.7 W.nm⁻² and Ni/W=0.2. In each case, a crystallite oriented planar to the surface is surrounded by white lines for a better view (a, b). Molecular models of NiWS crystallites for various Ni/W ratio and Ni-to-W substitution ratio at the edge. (c, e, f). The local structures of the edges (including S-coverage) are consistent with the thermodynamically stable structures calculated by DFT[33] and morphology diagram reported in Figure S7. (d) Metastable edge structures exhibiting an homogeneous distribution of Ni-W mixed sites on both edges. A

crystallite's structure with 7 W and 4 S atoms at the W-edge and S-edge, respectively, was chosen as a relevant molecular model according to TEM analysis ($L \sim 3.5$ nm,). Mixed sites (if present) are indicated by red arrows. Dark red: nickel, Blue: tungsten, Yellow: sulfur.

We therefore look in greater details on how the Ni/W ratio can be associated to the W substitution by Ni at the edges. For that purpose, DFT calculations help us to unravel the atomic scale properties of the edge sites of NiWS nanocrystallites. Following the methodology defined earlier,[33] the calculated morphology diagram and the Ni edge distribution are reported in Figure S7. The various stable morphologies represented in Figures 2c, e, and f, are consistent with STEM observation whatever the Ni/W ratio and Ni-to-W substitution ratio at the edge. In particular, these three types of morphologies exhibiting different edge structures, are all energetically comparable in the sulfo-reductive conditions used here.

These crystallites exhibit different amounts of Ni atoms substituting W at the edges, corresponding to i) a partial substitution at both W- and S-edge (Figure 2c), ii) a partial substitution at the S-edge and a full substitution at the W-edge (Figure 2e), and iii) a full substitution at both edges (Figure 2f). These results highlight the possibility to generate active sites with various local environments: either Ni sites only (with tetrahedral or square planar structure) or mixed Ni-W sites (Ni in the close vicinity of W at edge). The distribution of Ni atoms on crystallite edges thus appears to be strongly dependent on sulfidation conditions and simultaneously on the preparation method. It should be noticed that Figure S7 shows that for lower sulfidation temperatures (higher chemical potentials of sulphur) as provided by the CSC method, Ni atoms can be stabilized more easily on both S- and M-edges. By contrast, too high sulfidation temperatures (more negative chemical potentials of sulphur) required for

conventional samples may lead to the destabilization of Ni at edges. So an appropriate sulfidation temperature is expected to optimally decorate the edges of NiWS crystallites.

The combination of XPS and TEM analyses together with DFT results enables an accurate analysis of catalytic trends with respect to the distribution of Ni sites on the edges of the nanocrystallites. First, Ni/W ratio in the nanocrystallites, called $(\text{Ni}/\text{W})_{\text{slab_exp}}$, and quantified by XPS analyses of NiWS after catalytic tests (Table S1), show that during catalytic test, the $(\text{Ni}/\text{W})_{\text{slab_exp}}$ tends to slightly diminish for almost all catalysts, and highlights a probable reorganization of surface species (NiWS and Ni_xS_y) under operating conditions. The theoretical Ni/W ratio, $(\text{Ni}/\text{W})_{\text{slab_theo}}$, is then systematically calculated using the different molecular models of NiWS crystallites (*vide supra*) and the TEM crystallites sizes. This allows us to determine the theoretical Ni-to-W substitution ratio on edges, $X_{\text{subst_theo}}$, as a function of the $(\text{Ni}/\text{W})_{\text{slab_theo}}$ and $(\text{Ni}/\text{W})_{\text{slab_exp}}$ (Tables S4 and S5). For crystallites sizes ranging from 3.2 to 4.1 nm (*i.e.* close to what is observed by TEM) and $(\text{Ni}/\text{W})_{\text{slab_theo}}$ between 0.36 and 0.49, all W atoms on edges and corners are likely substituted by Ni ($X_{\text{subst_theo}}=1.00$, see Table S4 and Figure 2f). This theoretical analysis is consistent with XPS analyses, showing that the highest $(\text{Ni}/\text{W})_{\text{slab_exp}}$ measured on spent CSC catalysts is 0.40 (± 0.06) for $\text{Ni}/\text{W} \geq 0.44$. This value is also compatible with data on $\text{Co}(\text{Ni})\text{MoS}$ phases.[2–5] However, various CSC and conventional catalysts exhibit $0.12 \leq (\text{Ni}/\text{W})_{\text{slab_exp}} \leq 0.30$, thus highlighting partial substitution of W by Ni at the edges ($0.34 \leq X_{\text{subst_exp}} \leq 0.79$).

Figure 3a illustrates the relationship between X_{subst} and $(\text{Ni}/\text{W})_{\text{slab}}$, considering both theoretical and experimental data reported in Tables S4, S5 and S6, for the three types of thermodynamically stable particles (Figure 2). NiWS crystallites with partially decorated S-edge and partially or fully decorated W-edge, which are the most thermodynamically favourable, exhibit $(\text{Ni}/\text{W})_{\text{slab_theo}}$ varying between 0.13 (Figure 2c) and 0.34 (Figure 2e).

Fully decorated crystallites, corresponding to $(\text{Ni}/\text{W})_{\text{slab_theo}}$ ratio around ~ 0.45 (Figure 2f) are likely corresponding to the CSC catalysts with initial Ni/W above 0.44. The catalyst prepared with $\text{Ni}(\text{acac})_2$ deposited on a conventional W precursor, which exhibits the lowest $(\text{Ni}/\text{W})_{\text{slab_exp}}$ (0.12) and $X_{\text{subst_exp}}$ (0.35), probably contains crystallites represented in Figure 2c. In addition, we also plot the case of crystallites exhibiting an out of thermodynamic equilibrium Ni distribution at the edge (such as the one of Figure 2d). In particular, CSC catalyst with $\text{Ni}/\text{W} = 0.21$, $(\text{Ni}/\text{W})_{\text{slab_exp}} = 0.30$ and $X_{\text{subst_exp}} \sim 0.79$ may contain such crystallites, where Ni-W mixed sites are more numerous on the W-edge. The CSC preparation method thus allows for reaching a distribution of Ni site that is more homogeneous than the one expected from pure thermodynamic equilibrium calculated by DFT. The intimate interaction between molecular precursors of Ni and W during impregnation of CSC samples likely produces a NiWS phase with different types of mixed Ni-W sites at the edges, when compared to the conventional method. In addition, the use of a W molecular precursor, which undergoes sulfidation of W at much lower temperature,[2] probably leads to the more homogeneous incorporation of Ni at the edges which is known to be a limiting parameter with conventional preparation methods.[18,34]

Fig. 3 a) Ni-to-W substitution atomic ratio (X_{subst}) as a function of Ni-to-W atomic ratio in the NiWS slabs ($(\text{Ni/W})_{\text{slab}}$). Theoretical data deduced from DFT morphology models with TEM sizes (+): labels correspond to morphological models of Figure 2. Experimental data deduced from XPS and TEM (triangle, square, circles). b) Number of NiWS sites per nm², c) TOF (r_i') of HYD and d) weight flow rate of toluene converted as a function of the Ni-to-W ratio in NiWS crystallites of catalysts and for various preparation methods.

As expected, greater values of $(\text{Ni/W})_{\text{slab}}$ correlates with the increase of surface concentration of NiWS sites (Figure 3b). Nevertheless, Figure 3c shows that for the full set of catalysts synthesized here, the TOF r_i' , expressed in mol(tol).(mol(NiWS).h)⁻¹, *i.e.* as a function of the total amount of Ni incorporated in a NiWS phase, decreases when the $(\text{Ni/W})_{\text{slab}}$ ratio in crystallites increases. To a certain extent, this trend is consistent with previous results obtained on CoMoS,[11,35] NiMoS,[11] and NiWS[15] using more conventional preparation

methods (with or without organic additives). This means that a Ni site is intrinsically more active when it is surrounded by W atoms at the edge. Thus, the best compromise between “number of sites” and “intrinsic activity” should provide the highest activity per gram, as illustrated in Figure 3d.

Interestingly, two CSC catalysts, with initial Ni/W ratio ranging from 0.21 to 0.44, with $(\text{Ni/W})_{\text{slab}}$ about 0.30 and 0.40 respectively, are intrinsically more active than their conventional counterparts ($\text{Ni/W}=0.22$) exhibiting slightly lower $(\text{Ni/W})_{\text{slab}}$ (0.23 to 0.27). The enhanced intrinsic activity of CSC samples can thus only be explained by a more homogeneous distribution of Ni and W sites at both W- and S-edges induced by the CSC method (Figure 2d). When using conventional methods, the edge structures may be closer to the most stable structures reported either in Figure 2c or 2d (or a combination of both). Previous DFT study showed that toluene adsorption preferentially occurs on sites located on the Mo-edge of CoMoS.[10,35] Similarly, it is expected that toluene adsorption will be preferred on the W-edge for NiWS phases. As a consequence, enhancing the presence of Ni sites at the W-edge promotes higher catalytic activities, as for CSC samples with $\text{Ni/W}=0.21$. The further addition of Ni at the edges ($\text{Ni/W}=0.44$) leads to a higher substitution level of edges (0.92, *i.e.* close to the full decoration), which becomes detrimental to the intrinsic activity. This result implies that Ni sites tend to be more active on partially decorated W- and S-edge than on fully decorated ones. Ni sites is thus assisted by vicinal W sites bearing -SH groups involved in the hydrogenation steps of toluene.[36] For $\text{Ni/W}=1.00$, the $(\text{Ni/W})_{\text{slab_exp}}$ ratio stays close to the value previously found for the sample with $\text{Ni/W}=0.44$ (*i.e.* 0.39 *vs.* 0.40). Although no significant change in the NiWS intrinsic activity was thus expected, a dramatic drop of activity is observed, probably originating from the presence of higher amounts of the Ni_xS_y phase, which is suspected to inhibit the accessibility to NiWS active

sites. As a consequence, the right balance between the intrinsic activity and the amount of active sites is reached for the CSC catalyst with $(\text{Ni}/\text{W})_{\text{slab}}$ ratio close to 0.3, which leads to the highest catalytic conversion among all catalysts (Figure 3d).

3. Conclusion

By using a molecular approach – controlled surface chemistry (CSC) method – we prepared highly active amorphous silica-alumina (ASA)-supported NiWS catalysts, which were fully characterized by combining IR, XPS, TEM, HR-HAADF-STEM and DFT calculations. The origins of the enhanced catalytic activity in toluene hydrogenation can be found in the following physico-chemical properties of the NiWS active phase at the different stages of the preparation and activation:

- 1/ the controlled grafting of Ni and W molecular precursors on the ASA surface, as highlighted by IR spectroscopy,
- 2/ the higher amount of W sulfide generated at a lower sulfidation temperature allows for an improved Ni promoter insertion in WS_2 slabs during sulfidation. According to DFT calculations, the sulfidation temperature directly impacts the amount of Ni present at the edges.
- 3/ the distribution of Ni at the edges of the WS_2 crystallites is more homogeneous than in conventional catalysts, as quantified by XPS, STEM-HAADF and DFT based morphological models.

Such an improved – homogeneous – distribution of Ni sites at the edges of NiWS nanocrystallites provides an optimal balance between the amount of active sites and their intrinsic hydrogenating activity. In particular, toluene hydrogenation activity increases when crystallites are partially decorated on both W- and S-edges for $(\text{Ni}/\text{W})_{\text{slab}}$ ratio close to 0.3,

which is achieved by the use of the CSC preparation method and the highly active W-ethoxy precursor. For higher Ni/W ratio, the formation of Ni_xS_y may also blocks the access of active sites. Hopefully, this work opens new route towards the preparation more active NiWS catalysts. Further work is currently underway to explore the potential of this approach towards the optimization of HDS catalysts.

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