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Optimizing the Operation of DBD Excilamps

David Florez, *Member, IEEE*, Rafael Diez, *Senior Member, IEEE*, and Hubert Piquet

Abstract—Dielectric barrier discharge (DBD) excimer lamps are efficient and environmentally friendly sources of ultraviolet (UV). One of the challenges for this technology to be massively adopted is the optimization and effective management of the overall lamp-supply system. Accordingly, a methodology to study the impact of the operating point over the performance and operation of a DBD UV excilamp is developed and experimentally validated. The DBD operating point is parametrically adjusted by means of the power supply current with three independent variables: intensity, frequency, and duty cycle. This methodology allows the determination of the optimal operating point for the particular excilamp under study. These supplying conditions will be later achieved by means of a dedicated electrical generator, which has to be especially designed according to these specifications. It is found that an increment in the current intensity has a positive impact on the lamp efficiency and also leads to the existence of more filamentary discharges. Also, a relation between the energy of the pulse supplied to the DBD and the reactor efficiency can be established. For certain levels of UV power, energy savings on the reactor higher than 50% are attained by proper selection of the operating point.

Index Terms—Current control, dielectric barrier discharge (DBD), excimer lamp, ultraviolet (UV).

I. INTRODUCTION

DIELECTRIC barrier discharge (DBD) reactors are characterized by key features that make this type of discharge well adapted for its use in a variety of processes in the industry and sciences. Some of the DBD applications are surface treatment [1], lighting [2], environmental remediation [3], [4], medicine [5], plasma displays [6], and jet generation [7]. The DBD can operate from low to high pressure (>1 bar) [8], which is beneficial for the enhancement of selected electrochemical reactions. It also incorporates the advantages of the low-temperature plasma and can produce filamentary or homogeneous discharges [9]. The specific set of DBD operating

conditions that best fit a particular process is determined by the reactor design and also by the DBD power supply.

DBDs can be powered in a wide range of frequencies (Hz–MHz), current intensities (mA–A), and waveforms (sinusoidal, trapezoidal, square), always in the scale of kilovolts. Unsurprisingly, depending on the values of these parameters, different characteristics of the discharge and performance of the reactor can be achieved; this fact has been already evidenced for different DBD reactors, e.g., DBD-driven ozone generators [10], precipitators [11], and ultraviolet (UV) excilamps [12].

This paper is mainly focused on DBD-driven excilamps, which are high efficiency and environmentally friendly UV sources, with the potential to replace the traditional mercury-based UV lamps [12], for example, in drinking water treatment applications [13]. One of the challenges for this technology to be massively adopted is the optimization and management of the overall lamp-supply system.

In previous studies, a decrease in the excilamp efficiency with the increment of the electrical power delivered to the bulb [14]–[17], as well as an impact of the operating frequency on the UV production [18], has been found. These results allow to point out that an optimization process of the DBD UV excilamp operating point should lead to maximize the lamp performance (UV production) for a given amount of electrical power. In this work, the DBD operating point is considered only from the perspective of the electrical energy (voltage, current) applied to the DBD. Additional nonelectrical parameters such as the reactor construction, its physicochemical properties (bulb shape, quartz walls, gas mixture), or operating temperature are considered here as constant parameters.

In this paper, a comprehensive study of the operating performances is presented, including measurements of the instantaneous response of the UV radiation, the average UV radiation power density, the parameters of the lamp equivalent electrical model, the lamp efficiency, and the discharge regime as a function of the operating point.

The proposed methodology is presented as follows. In Section II, the DBD operating point and power adjustment is developed, together with the main characteristics of the DBD UV excimer lamp used in this study. In Section III, the experimental bench and the protocols are detailed; here the results are revealed and analyzed, an optimal operating point for the UV excilamp is found, and conclusions are drawn.

II. METHODS AND EQUIPMENT

The proposed methodology relies on the principle that the DBD electrical power can be accurately adjusted if the DBD current is controlled [18]. As proposed in [19], this current

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Fig. 1. DBD current (i_{DBD}) used for parametric control of the reactor operating point. Theoretical (top) and experimental (bottom) waveforms at different operating frequencies (i_{DBD} : 100 mA/div, v_{DBD} : 2 kV/div, and UV: a.u.).

control can be effectively implemented by means of a square-shaped current mode power supply, which is the alternative chosen for this study.

The employed power supply drives an alternate current through the DBD [Fig. 1 (top)] with a versatile almost square-shaped current waveform, adjusted with three independent variables: intensity (J), frequency (f_{DBD}), and duty cycle (D_{DBD}). Accordingly, these three parameters will be called the degrees of freedom (DOF) of the DBD current. Through these three DOF, the intensity (J) and duration ($D_{DBD}/2f_{DBD}$) of the DBD current pulses can be precisely controlled.

The square-shaped current power supply topology consists of a dc two-quadrant current source connected in cascade with

Fig. 2. DBD excilamp simplified electrical model. The lamp geometry is represented in Fig. 3.

a full-bridge inverter; the output of the latter is connected to the DBD through a stepup transformer. A detailed study concerning the design and operation of this DBD power supply topology can be found in [19] and [20].

To achieve the DBD power adjustment, the design of this power supply takes into account the specific requirements of driving a DBD load [19], which are addressed using a DBD equivalent electrical circuit model and taking into account the needs of the final application: here, an efficient control of the emitted UV dose is required.

The simplified DBD model shown in Fig. 2 has proved to be appropriate for the dimensioning of DBD power supplies [20]. Below, for a coaxial DBD excimer lamp as the one represented in Fig. 3, the most important elements of this model are recalled.

In this type of lamp, the bulb confines a gas mixture between two silica walls. These walls, acting as dielectric barriers, are modeled as the equivalent capacitance C_d . Before the discharge is produced, the gas can also be modeled as a capacitance (C_g) that is in series with C_d .

If properly excited, the voltage across the lamp gas (v_{Cg} in Fig. 2) reaches the breakdown voltage (v_{th}) at which the discharge takes place and the confined gas conductance abruptly changes; experimental measurements show that v_{Cg} (which waveform is not directly measurable and needs to be computed) remains almost constant as long as the discharge is sustained [18], with a value near to v_{th} . Most of the effective power is transferred to the DBD during this phase. A comprehensive analysis of the DBD modeling is treated in [21] and [22].

As a consequence of this voltage source behavior in the gas (when the discharge is ON), the deterministic way to control the discharge power is by means of controlling its current [19], thus leading to the use of a current-mode approach to power the DBD. This supply, due to the capacitive nature of the DBD, must provide a zero-average current to avoid uncontrolled growth of the DBD reactor voltage and further damage in the supply components.

A. DBD Operating Point and Power Adjustment

In accordance with the considerations exposed before, provided this square-shaped current waveform that flows through the DBD and using the simplified DBD equivalent electrical model (Fig. 2), a theoretical expression for the DBD electrical power, as a function of the three DOF is deduced (1). The lamp

Fig. 3. Experimental bench for measurement and acquisition of the DBD parameters. Top: a—excilamp lateral view, and b—excilamp frontal view.

parameters (defined in the previous section) play an important role here as

$$P_{\text{DBD}} = J D_{\text{DBD}} v_{\text{th}} - 4 f_{\text{DBD}} C_g v_{\text{th}}^2. \quad (1)$$

From (1), it is evident that the three DOF defining the operating point are also available to control P_{DBD} . The usefulness of this property relies on the possibility of accurately adjusting the lamp electrical power at different operating points; consequently, this feature allows the research of a correlation between the values of the DOF and the reactor performance, e.g., the UV power produced by the excilamp.

Regarding the UV instantaneous response in a DBD excilamp, a tight correlation of the lamp current intensity and the UV pulse amplitude is observed. For the operating range of the test, once the lamp ignition is produced, UV radiation is emitted without interruption as long as the current is injected into the lamp. In Fig. 1 (bottom), the experimental DBD current and UV waveform are plotted together to demonstrate this similitude at different operating points. The delay between the beginning of the current and the UV pulses corresponds

Fig. 4. DBD excilamp temperature and UV output. $f_{\text{DBD}} = 100$ kHz. $D_{\text{DBD}} = 60\%$. $J = 110$ mA. $P_{\text{DBD}} = 85$ W.

to the time required to reach the gas breakdown. Once the gas breakdown is produced, the UV pulse starts and its amplitude follows the absolute value of i_{DBD} .

However, one can notice that the initial overshoot in the UV pulse and subsequent oscillations are not observed in the lamp current. In fact, the gas conductance current, i_G in Fig. 1, is responsible for the UV production and after gas breakdown i_G is not exactly equal to i_{DBD} . However, i_G cannot be experimentally measured. With the aim to provide an accurate estimation of i_G and by this means, an estimation of the UV production, an identification and estimation algorithm is proposed in [23].

B. DBD Parameters Measurement

Using the current-mode supply presented in the previous section, the DBD load (i.e., the UV excilamp) is excited under different operating points, parametrically adjusting the available DOF: J , D_{DBD} , and f_{DBD} . Then, making use of comparative measurements, the impacts of J and f_{DBD} are analyzed for the following indicators: the excilamp UV power density, the lamp electrical model, and the appearance of the discharge.

The UV radiation as a function of the time (UV instantaneous response in Fig. 1. is registered using a THORLABS PDA-25K photodetector. The measurement of the UV average power density is obtained with the GIGAHERTZ-OPTIK P-9710 radiometer, using a UV-3711-308 sensor head. The radiometer is configured with an integration time of 0.5 s and a dose time of 5 s. The setup of the instruments is detailed in Fig. 3. The DBD current and the voltage electrical signals are acquired using high-speed current probes (Lecroy AP015) and a high-voltage differential probe (Agilent N2891A), respectively; the phase difference between the voltage and current signals is compensated in the oscilloscope, then both signals are multiplied and averaged to obtain the power measurement (averaging time 1 ms).

C. Impact of the Lamp Temperature

In Fig. 4, the UV output power and the lamp surface temperature evolution at natural convection are shown for a given stable operating point. The stabilization of the temperature and

Fig. 5. Impact of DBD current intensity in the UV output for: $f_{DBD} = 50$ kHz (red solid lines), $f_{DBD} = 110$ kHz (blue dashed lines), and $f_{DBD} = 200$ kHz (black dashed-dotted lines).

UV power needs around 10 min, since the ignition instant. For this particular operating point, a temperature rise of 100°C in the lamp surface (with natural convection) and a decrease of 14% in the UV power are observed.

According to these results, in order to minimize the impact of the temperature factor in the study, all the measurements are registered when the lamp surface temperature is around 40°C . Note that the thermal equilibrium is different for each operating point tested in this work, as it depends on the supplied power; however, a fixed temperature is used, considering a final application that sets the lamp temperature, as in water treatment. The rise in the lamp temperature is slowed down thanks to the use of two cooling fans, one for the external electrode and one that forces air through the inner electrode (Fig. 3).

III. RESULTS OF THE PARAMETRIC STUDY

The square-shaped current mode DBD power supply used for this study is able to drive peak currents up to 200 mA in the DBD, within a frequency range from 50 to 200 kHz, a duty cycle from 10%–90%, and a maximum DBD peak voltage of 5 kV. In the following sections, the DBD performance, its equivalent electrical model, and an evaluation of the optimal operating point of the DBD are discussed.

A. Lamp Performance

The DBD excilamp performance is quantified by means of its UV average power density (ρ_{UV}).

1) *Impact of the Current Intensity*: For the first experiment, the operating frequency f_{DBD} is held constant (e.g., 50 kHz in Fig. 5), the intensity J is configured at a first set-point value (67 mA), and then, using the current duty cycle D_{DBD} ,

different values of lamp electrical power P_{DBD} are obtained. According to the voltage and current probe specifications, the accuracy of the electrical power measurements is $\pm 3.02\%$.

The process is repeated for other values of J , and for each operating point a measurement of the lamp UV power is obtained, showing the impact of the J parameter over the DBD operation. From the radiometer specifications, the obtained UV power density measurement has a maximum error of $\pm 0.5\%$.

In Fig. 5, different types of lines are used to identify the plots of the same operating frequency.

Three values of frequencies are used: the lower and higher limits of operation of the converter, 50 and 200 kHz, respectively, and an intermediate frequency, 110 kHz. Four current intensities are used with respect to the limiting value of the converter (250 mA) and assuring the lamp ignition in most of the cases (67 mA); the two other currents 128 and 189 mA are intermediate currents. Some combinations do not ignite the lamp (e.g., 200 kHz and 67 mA) and for this reason are not shown in Fig. 5.

From the $f_{DBD} = 50$ kHz plots (red solid lines) in Fig. 5, a notorious increment in the lamp UV production, for the same electrical power injected into the lamp, is obtained when J is increased from 67 to 128 mA. This increment corresponds to a gain of up to 25% in the UV radiation output.

When the current pulse intensity is increased from 128 to 189 mA, the upward trend in the lamp performance is still advised, but for J above 189 mA a significant gain is not observed anymore. For higher values of f_{DBD} (110 and 200 kHz), this positive impact of the current intensity in the UV production is also verified.

Another characteristic to be noticed is a reduction in the ρ_{UV} - P_{DBD} function slope as P_{DBD} increases. As can be observed in Fig. 5, as the frequency rises, the downward trend in the slope becomes more evident. This reduction in the ρ_{UV}/P_{DBD} ratio with the increase of the injected power corresponds to a reduction in the lamp efficiency, which can be attributed to overexcitation [15] or to abrupt gas heating [24].

For constant values of P_{DBD} and f_{DBD} , the shape of the discharges becomes more filamentary as the current intensity increases. This can be observed in the pictures in Fig. 6 (*Canon PowerShot S5 IS, f/5, 1/2000 sec., ISO-400*). All the images in Fig. 6 (top) present the same peak voltage in the lamp and different appearances; therefore, it seems that it is the amplitude of the current and not of the voltage that controls the filament shape.

Accordingly, on the basis of the UV power measurements previously analyzed, the existence of well-defined filaments can be an indicator of high levels of efficiency in the output radiation power. This result complements the experiments presented in [24] and [25], where the transition from diffuse channels to clearly defined filaments is studied and associated to a peak in the lamp efficiency.

2) *Impact of the Operating Frequency*: For the second experiment, f_{DBD} is the parameter to be assessed. With this aim, J is fixed, f_{DBD} is configured at the first operating frequency, and using D_{DBD} , the lamp power is gradually increased. Again, the process is repeated for several values of f_{DBD} acquiring the measurements of interest.

Fig. 6. Changes in the visual aspect of the discharges. Top: J is increased while $f_{\text{DBD}} = 70$ kHz. Bottom: f_{DBD} is increased while $J = 100$ mA. $P_{\text{DBD}} = 80$ W for all the pictures.

The UV output as a function of the injected power for a fixed current intensity is shown in Fig. 7, using a different line type for each J value (e.g., black dashed–dotted plots for 250 mA).

For $J = 250$ mA and mainly for $P_{\text{DBD}} < 120$ W, a reduction in the UV production (up to 35%) is observed when comparing the 140 and 200 kHz plots. The impact of f_{DBD} over UV radiation for the 50–140 kHz range is negligible. In contrast, the UV output plots obtained for $J = 128$ and 67 mA (red dashed and blue solid lines, respectively, in Fig. 7) reveal that the smaller the current intensity, the higher the impact of the frequency on the lamp performance.

Accordingly, if this particular DBD excilamp is operated at low levels of power (below 120 W), the best option is to use a frequency smaller than 110 kHz to obtain more UV power per injected electrical power unit.

The pictures in Fig. 6 (bottom) have been taken for a constant P_{DBD} and J value. Each picture corresponds to a different f_{DBD} (50–100 kHz). As can be observed, no change in the visual aspect of the discharge is noticed. The UV power density obtained for these experiments presents a slight decrease of 6% with the increase in f_{DBD} . In conclusion, for the range of this test, the visual aspect of the plasma remains diffuse and the UV production does not change significantly with f_{DBD} . Comparing this behavior with the pictures in Fig. 6 (top), where the change in the discharge from diffuse to filamentary has been accompanied by an increase in the UV power density, a relation between the filamentary appearance of the streamers and a high UV production efficiency is suggested.

B. Lamp Electrical Model

The *Lissajous* figures, constructed with the DBD charge-voltage trajectory (Fig. 8), are used here for identification of

Fig. 7. Impact of the operating frequency in the UV output for $J = 250$ mA (black dashed–dotted lines), $J = 128$ mA (red dashed lines), and $J = 67$ mA (blue solid lines).

the parameters of the simplified DBD model shown in Fig. 2 [2, p. 12].

The DBD voltage (v_{DBD}) in Fig. 8 follows a counterclockwise trajectory as a function of the injected charge, q_{DBD} . The charge is calculated as the integral of the DBD current during a period. Starting from the upper right peak value of v_{DBD} , the voltage decreases linearly with the charge according to the capacitor voltage change

$$v_{\text{DBD}} = \frac{1}{C} q_{\text{DBD}}. \quad (2)$$

Consequently, the value of the equivalent capacitor is calculated from the parallelogram slope; prior to the gas breakdown the charge is transferred to C_d in series with C_g , thus this series corresponds to the equivalent capacitor C_{eq} . Once the gas reaches the breakdown voltage v_{th} , the slope becomes equal to C_d and the voltage continues to decrease almost linearly until reaching the lamp negative peak voltage $-\hat{V}_{\text{DBD}}$. Now knowing C_d , the value of v_{th} is computed according to the lamp model, using the following equation, with $\hat{Q}_{\text{DBD}}$ equal to the absolute value of the maximum charge injected into the lamp:

$$v_{\text{th}} = \hat{V}_{\text{DBD}} - \frac{\hat{Q}_{\text{DBD}}}{C_d}. \quad (3)$$

Fig. 8. DBD charge-voltage plane for different operating points.

TABLE I
EQUIVALENT LAMP PARAMETERS

f_{DBD} (kHz)	50	80	110	140	170	200	Avg.	σ
V_{th} (kV)	1.30	1.32	1.23	1.33	1.45	1.37	1.33	6%
C_d (pF)	93.4	96.7	86.6	92.8	85.8	83.5	89.8	6%
C_g (pF)	47.3	35.1	35.7	28.0	29.4	39.9	35.9	14%

In Fig. 8 (bottom), f_{DBD} is held constant (80 and 170 kHz) and in Fig. 8 (top) a constant J value is used (189 mA). From these trajectories, it is inferred that the slope values (and consequently the equivalent capacitances) are not substantially affected by the changes in the adjusted DOF.

The lamp model parameters, computed for each one of these trajectories, are given in Table I. Using the average value for each of the three parameters to calculate P_{DBD} with (1), a maximum error of only 8% is obtained compared with the DBD power measurement ($J = 189$ mA, $D_{DBD} = 50\%$, and $f_{DBD} = 140$ kHz). Accordingly, it is possible to use a fixed DBD model, independent of the three DOF values, to describe the large operating range (f_{DBD} from 50 to 200 kHz, J from 67 to 250 mA, and D_{DBD} from 10% to 90%), and consequently to design the DBD power supply.

For $f_{DBD} = 50$ and 80 kHz, an abrupt change in the sign of the curve slope is observed at the breakdown instant,

as indicated in Fig. 8 (top). This phenomena, although not considered in the simplified DBD model used here, does not have a significant impact on the validity of this model. A more complete model, including an analysis of the gas conductance can be found in [21]–[23].

C. Optimal Operating Point

The DBD excilamp optimal operating point is defined in this study as the set of DOF (J , f_{DBD} , D_{DBD}) that obtain a required UV radiation power with the minimum electrical power supplied to the reactor.

Accordingly, from the measurements presented in the previous section, an optimal DBD excilamp operating point (dedicated to the particular lamp under study) has to be found within the studied range.

In order to evaluate the DBD performance, a measurement of the excilamp relative efficiency, η_r (1/cm²), in terms of the energy conversion per unit area, is calculated as the conversion ratio between the electrical power injected into the lamp P_{DBD} (W) and the UV output power density ρ_{UV} (W/cm²) (2). This is a relative and not an absolute measurement of the irradiation efficiency since the radiometer only captures part of the entire radiation

$$\eta_r (1/cm^2) = \frac{\rho_{UV}}{P_{DBD}}. \quad (4)$$

Inspired by [26] and [27], predicting the existence of an optimal range of discharge energy, the excilamp efficiency has been plotted against the energy transferred to the lamp in each current pulse. This pulse energy (E_{DBD}) is calculated as

$$E_{DBD} = \frac{P_{DBD}}{2f_{DBD}}. \quad (5)$$

In Fig. 9 (left), the normalized relative efficiency of the lamp is plotted as a function of the supplied pulse energy.

Within the bottom plot, each data point type corresponds to a different J value. According to Fig. 9 (left), the efficiency for the operating points corresponding to the maximum value of J (250 mA) is slightly higher than the others.

In Fig. 9 (top), each data point type means a different operating frequency f_{DBD} . From this figure we find that the maximum efficiency points are obtained for $f_{DBD} = 80$ kHz. From both graphics, an interesting result from the point of view of the physics of the lamp is found; observe that despite the dispersion of the points, in general the lamp efficiency is very low for $E_{DBD} < 300 \mu J$ for the tested values of current frequency and intensity. Note that for $f_{DBD} = 50$ kHz, no points below $500 \mu J$ are found.

From the results analyzed in Section III-A, to maximize the UV production for a given P_{DBD} value, the minimum value of f_{DBD} should be preferred. This minimum value of f_{DBD} is determined from the point of view of the electrical generator by the maximum tolerated output converter voltage considering, from [13, eq. (2.1.6)], that for a given lamp power, the lamp peak voltage decreases with f_{DBD}

$$\hat{V}_{DBD} = v_{th} + \frac{J D_{DBD}}{4 f_{DBD} C_d}. \quad (6)$$

Fig. 9. DBD excilamp relative efficiency (left) and UV power (right) as a function of the injected electrical power, with the corresponding lamp operating frequency (top) and lamp current intensity (bottom) of the operating point.

From the point of view of lamp efficiency, for a given value of lamp power, the minimum f_{DBD} should be calculated according to (5) to drive a pulse energy higher than $300 \mu\text{J}$.

On the other hand, in Section III-A it was shown that for a given lamp electrical power, the UV production is enhanced by increasing the current intensity. However, from Fig. 9 (bottom) it is noticed that an increment of the current amplitude above 189 mA does not contribute with an important gain in the lamp efficiency.

However, the maximum lamp efficiency operating point does not guarantee the production of the UV power required for a given application. Henceforth, in order to obtain this desired ρ_{UV} with high efficiency, Fig. 9 (right) should be used.

These figures show the ρ_{UV} as a function of the lamp electrical power.

To obtain a given value of ρ_{UV} , the optimal operating point is one that requires the least electrical power (P_{DBD}) (the leftmost data point). For example, if 30 mW/cm^2 of UV power is required, among the operating points highlighted with a circle in Fig. 9, the leftmost operating point provides 27% of energy savings compared with the data point placed at the right limit of the highlighted region. However, it must be noticed that for ρ_{UV} around 18 mW/cm^2 , an energy saving of up to 50% can be afforded by proper selection of the operating point. Accordingly, depending on the UV radiation power required for a particular application, making use of the

parametric sweep results shown in Fig. 9, the optimal DBD operating point can be selected.

IV. CONCLUSION

A methodology to quantify the impact of the DBD operating point, over a set of DBD characteristics and allowing to find optimal conditions, was proposed and validated through the study of a particular DBD UV excilamp.

The DBD lamp heating effect over the UV radiation power has been experimentally quantified, indicating the need for performing all the measurements under the same lamp temperature.

As a first result, this study confirms that the amplitude and duration of the UV radiation pulses are governed by the lamp current intensity (J) and the current pulse duration, respectively.

Concerning J , we found that the increment of this variable positively affects the DBD excilamp UV production and also promotes the existence of well-defined filaments in the discharge. However, for the particular experimental bench studied here, for J above 190 mA, there is no significant gain in the lamp performance. In contrast, the simplified equivalent electrical model of the lamp is barely affected by the changes in the operating point. Regarding the DBD operating frequency, we found that the lower the values of the DBD power and J , the more visible the negative effect of incrementing the frequency.

The pulse energy of the current supplied to the discharge seems to be correlated to the excilamp performance. For all the tested operating points and for this particular XeCl DBD excilamp, the best performance points have been obtained with energy pulses higher than 300 μ J.

Finally, we point out that the methodology used for this study, incorporating the use of the square-shaped current mode supply, has demonstrated to be a valuable tool for the evaluation of DBD excimer lamps and validates that only by changing the operating point can the lamp performance be drastically improved. According to [24], the maximum efficiency conditions can differ depending on the gas mixture of the excilamp; consequently, a comparative study of different types of gas mixture DBD excilamps and other DBD reactors is one of the perspectives of this work.

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