



HAL
open science

Nonlinear targeted energy transfer of two coupled cantilever beams coupled to a bistable light attachment

P.-O Mattei, R Ponçot, M Pachebat, Renaud Côte

► **To cite this version:**

P.-O Mattei, R Ponçot, M Pachebat, Renaud Côte. Nonlinear targeted energy transfer of two coupled cantilever beams coupled to a bistable light attachment. *Journal of Sound and Vibration*, 2016, 10.1016/j.jsv.2016.03.008 . hal-01318317

HAL Id: hal-01318317

<https://hal.science/hal-01318317>

Submitted on 19 May 2016

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

Nonlinear Targeted Energy Transfer of Two Coupled Cantilever Beams Coupled to a Bistable light Attachment.

P.-O. Mattei^{a,*}, R. Ponçot^b, M. Pachebat^a, R. Côte^a

^aLMA, CNRS, UPR 7051, Aix-Marseille Univ, Centrale Marseille, 4 impasse Nikola TESLA, CS 40006,13453
Marseille Cedex 13, France

^bParrot SA, 174 quai de Jemmapes, 75010 Paris, France

Abstract

In order to control the sound radiation by a structure, one aims to control vibration of radiating modes of vibration using “Energy Pumping” also named “Targeted Energy Transfer”. This principle is here applied to a simplified model of a double leaf panel. This model is made of two beams coupled by a spring. One of the beams is connected to a nonlinear absorber. This nonlinear absorber is made of a 3D-printed support on which is clamped a buckled thin small beam with a small mass fixed at its center having two equilibrium positions. The experiments showed that, once attached onto a vibrating system to be controlled, under forced excitation of the primary system, the light bistable oscillator allows a reduction of structural vibration up to 10 dB for significant amplitude and frequency range around the first two vibration modes of the system.

Keywords: Noise Reduction, Energy Pumping, Nonlinear Absorber, Bi-stable Attachment, Buckled Beam.

1. Introduction

Despite active work along the years, reducing noise is an attractive topic because it allows, for example, improved fatigue resistance with a consequent reduction in maintenance costs and noise reduction resulting in increased comfort. Many active and passive devices have been developed to improve the vibroacoustic behaviour of mechanical assemblies such as double-leaf walls.

In the passive domain, for example, the absorption of acoustic waves is typically accomplished through the absorbent material placed on the domain walls. The effectiveness of the device depends strongly on the frequency of the waves to be absorbed. To mitigate structural vibration, the Frahm absorber [1], consisting of a mass-spring-damper system, tuned to the frequency of vibration to eliminate is very efficient but has a limited frequency range of effectiveness [2]. Passive nonlinear Energy Pumping is a way to overcome such a limitation. Since the seminal work by Gendelman *et al.* [3, 4], because of its various and numerous applications, the problem of passive nonlinear energy pumping has become a subject of growing interest [5]. The simplest case requires consideration of a linear mechanical or acoustical system connected to a secondary oscillator having a strongly non linear stiffness (typically a cubic one). This attachment is usually termed as nonlinear Energy Sink (NES). This kind of non linearity corresponds to a resonance of the NES that varies with the amplitude of excitation. This enables a passive non linear energy transfer that is realized through resonance capture at high energy value [4]. Passive non linear energy transfer from the primary system to the NES occurs under resonance condition once the NES amplitude rises above a certain

*Corresponding author

Preprint submitted to Elsevier
Email addresses: mattei@lma.cnrs-mrs.fr (P.-O. Mattei), remi.poncot@parrot.com (R. Ponçot), pachebat@lma.cnrs-mrs.fr (M. Pachebat), cote@lma.cnrs-mrs.fr (R. Côte)

March 9, 2016

29 threshold; reverse energy flow from the NES to the primary system is prevented because of resonance
30 escape due to the energy decrease induced by dissipation. The existence of such threshold in purely
31 cubic or quintic NES can be viewed either as advantage either as disadvantage depending upon
32 application. But the main feature of energy pumping lies in the fact that the higher the frequency
33 of the primary linear system to control, the higher the amplitude for efficient non linear passive
34 dissipation.

35 To date a wide variety of NESs have been proposed and tested: pure cubic spring in mechanical
36 systems [5], membrane acting as cubic or quintic spring in acoustical systems [6], loudspeaker used as
37 a suspended piston acting as an essentially nonlinear oscillator [7]. A numerical work by Gourdon
38 and Lamarque [8] suggest that a NES described by a nonlinear Duffing equation with negative
39 stiffness, acting as a chaotic system, is able to achieve energy pumping for low energy level. The
40 recent theoretical and numerical work by Savadkoobi *et al* [9] and Manevitch *et al* [10, 11] showed
41 that a bi-stable nonlinear oscillator manifests significant advantages with respect to energy pumping
42 efficiency. We have developed an experimental nonlinear bi-stable absorber made of a small mass
43 fixed at the midspan of a buckled beam, similar to that proposed in [11], that provides improved
44 efficiency in frequency and excitation range over existing passive devices.

45 In order to control the sound radiation by a panel, one aims to control vibration of radiating
46 modes of vibration using energy pumping. This principle is here applied to a simplified model of
47 a double leaf panel. This model is made of two beams coupled by a spring. One of the beams is
48 connected to the nonlinear resonator. This nonlinear resonator is made of a 3D-printing support
49 on which is clamped a buckled thin beam with a mass fixed at its middle. The main feature of this
50 nonlinear resonator lies in the buckling that allows a bi-stable compartment easy to control, in the
51 following it is denoted by bi-stable attachment (BSA) . Our experimentations show that this simple
52 device leads up to more than 10 dB attenuation for the first two vibration modes of the system.

53 An optimization made on a simplified model of the device by a parametric study of the influence
54 of dissipation is conducted. We show that for a wide range of configurations with one nonlinear
55 dynamic absorbers, a reduction up to more than 10 dB of the vibration of the primary system
56 around its first two resonances is obtained.

57 Sec. 2 is devoted to the description of the experiment. In Sec. 3 a simplified model is established.
58 In Sec. 4 experimental and numerical results show the efficiency of the nonlinear absorber to
59 attenuate the vibration of the primary linear system. The conclusions are given in Sec. 5.

60 2. Experimental Fixture

61 Since our aim was to describe the main feature of a double leaf wall close to its mass-air-mass
62 resonance, we have chosen to make a simplified but representative experiment. A photograph of
63 the fixture is given in Fig. 1 and a sketch of it is given in Fig. 2. Each panel is replaced by a
64 cantilever viscously damped beam whose dimension had been chosen to recover the feature of the
65 panel. Each beam is made of steel with Young modulus $E_b = 185$ GPa, volume mass density
66 $\rho_b = 7621$ kg/m³ and viscous damping $\mu_b = 0.1$ kg/s. Its dimensions are given by its thickness
67 that is $h_b = 4.2$ mm and its height that is $e_b = 2.52$ cm ; its length $L = 35$ cm is comparable to
68 the half size of a double leaf panel made with BA13 plaster plates fixed on vertical studs whose
69 spacing is generally recommended to be close to 60 cm. The two beams are connected by a coupling
70 spring with mass $m_c = 6$ g and stiffness $r_c = 2200$ kg.s⁻² corresponding to the stiffness of the air
71 gap separating two panels in usual conditions. This spring is located close to the free end of the
72 beams at $x_N = 34.5$ cm. The excitation is made by a non-contact driver located at $x_0 = 3.5$ cm

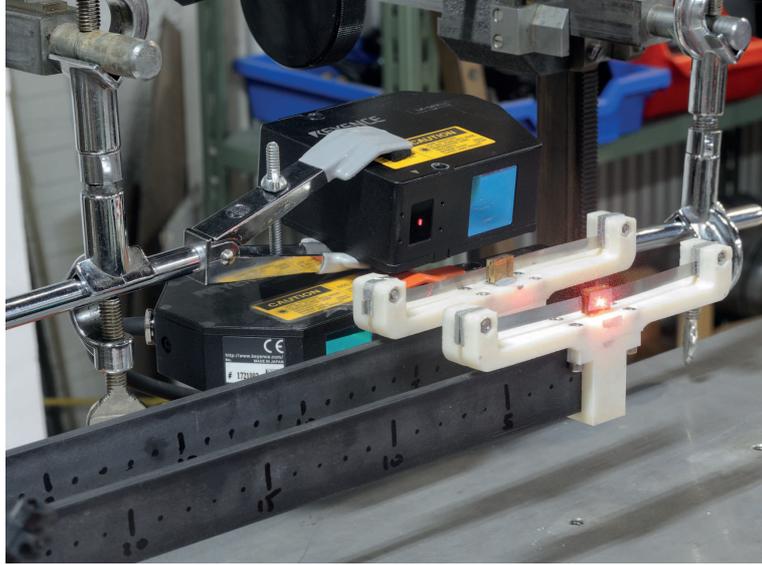


Figure 1: Photograph of the experiment. In that experiment, only one BSA is active. The second remains fixed.

73 of the clamped end of a beam. The BSA consists in a small mass (here a mass $m_0 = 2.6$ g had
 74 been chosen) fixed at the middle of very thin buckled viscously damped steel beam with Young
 75 modulus $E = 200$ GPa and volume mass density $\rho = 7800$ kg/m³ ; its length is $\ell = 10$ cm, its
 76 thickness is $h = 0.1$ mm and its height is $e = 5$ mm. The buckled beam is rigidly fixed at its
 77 ends to an ABS (Acrylonitrile Butadiene Styrene) support made by a 3D-printer. The support is
 78 fixed close to the end the cantilever beam at $x_N = 34.5$ cm. The total weight of the each BSA
 79 is $M_N = 32$ g. It is worth noting that the viscosity of BSA buckled beam can be defined in line
 80 with that of the primary one as $\mu = 0.1$ kg/s, but as shown later on, most of the damping of the
 81 BSA is induced by its support and the actual value of the BSA damping will be deduced from
 82 experimental measurement. To ensure a symmetry in the system a support is fixed at the end of
 83 each of the cantilever beam, but only one supports an active BSA, the other remains blocked all
 84 along the experiment.

85 The first two modes of this system are obtained for the in-phase (close to 22 Hz) and the out-
 86 of-phase (close to 39 Hz) movement of the first mode of each cantilever beam. The displacement
 87 of the cantilever beam is measured by a Keyence CCD Laser Displacement Sensor LK-G 32. The
 88 displacement of the BSA is measured by a a Keyence CCD Laser Displacement Sensor LK-G 82
 89 and its velocity by Polytech Laser Doppler Vibrometer OVF-303.

90 3. Simplified Model of the Fixture

91 Since our aim is to study the nonlinear dynamics of the system around its two first modes,
 92 we have chosen to approximate the continuous model by a simplified three or four degrees of
 93 freedom (dof) that capture the main features of the physical device. As can be seen below, despite
 94 the strong approximations, this simplified model is able to recover the whole dynamics of the
 95 experimental fixture. This allows to make a simplified parametric study able to put in light the

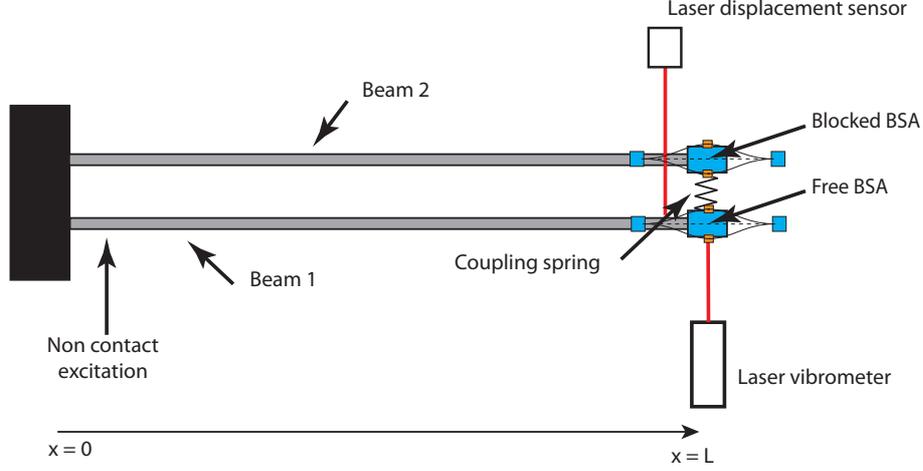


Figure 2: Sketch of the experiment.

96 principal parameters acting on the system. We start by presenting the model of the two coupled
 97 cantilever beams with a BSA attached close to their free ends. The second part is devoted to the
 98 damped buckled beam approximation for the BSA, its limits and the way to overcome them.

99 3.1. Approximation of the coupled beams displacement

100 Let us consider two identical cantilever beams (denoted hereafter by beam 1 and beam 2) coupled
 101 by a spring close to their free ends at $x = x_N$. This spring has a stiffness r_c and a mass m_c . To
 102 simplify, one can consider that half of the spring mass is attached to each beam. Also, a point mass
 103 M_N is fixed at $x = x_N$. Under the classical Euler-Bernoulli hypothesis, if only the first beam is
 104 excited by an external force, the displacement of the beams $w_1(x, t)$ and $w_2(x, t)$ are the solutions
 105 of

$$E_b I_b \frac{\partial^4 w_1(x, t)}{\partial x^4} + \mu_b \frac{\partial w_1(x, t)}{\partial t} + \left(\rho_b S_b + \left(M_N + \frac{m_c}{2} \right) \delta_{x_N}(x) \right) \frac{\partial^2 w_1(x, t)}{\partial t^2} + r_c \delta_{x_N}(x) (w_1(x, t) - w_2(x, t)) = F(t) \delta_{x_0}(x), \quad (1)$$

$$E_b I_b \frac{\partial^4 w_2(x, t)}{\partial x^4} + \mu_b \frac{\partial w_2(x, t)}{\partial t} + \left(\rho_b S_b + \left(M_N + \frac{m_c}{2} \right) \delta_{x_N}(x) \right) \frac{\partial^2 w_2(x, t)}{\partial t^2} - r_c \delta_{x_N}(x) (w_1(x, t) - w_2(x, t)) = 0, \quad (2)$$

106 with $I_b = e_b h_b^3 / 12$ and $S_b = e_b h_b$. $\delta_{x_N}(x)$ is the Dirac delta distribution located at $x = x_N$. If $H_t(t)$
 107 is the Heaviside unit step function, then one defines $F(t) = A H_t(t) \cos(\omega t)$ as the sinusoidal forcing
 108 at a frequency f starting at $t = 0$. $\omega = 2\pi f$ is the angular frequency. To these equations, one adds
 109 initial conditions $w_{1,2}(x, t = 0) = 0$ and $\partial w_{1,2}(x, t = 0) / \partial t = 0, \forall x \in [0, L]$ and boundary conditions
 110 for the displacement $w_{1,2}(x = 0, t) = 0, \partial w_{1,2}(x = 0, t) / \partial x = 0, \partial^2 w_{1,2}(x = L, t) / \partial x^2 = 0,$
 111 $\partial^3 w_{1,2}(x = L, t) / \partial x^3 = 0, \forall t \geq 0$.

112 Since only low frequency movement is considered, the two coupled beams dynamics is described
 113 by a simplified system with two degrees of freedom. At low frequency, each displacement $w_{1,2}(x, t)$

114 is expanded as $w_{1,2}(x,t) = \phi_1(x)u_{1,2}(t)$, where $\phi_1(x)$ is the first mode of the cantilever beam.
 115 Introducing these expansions in the two coupled equation 1 and 2 together with a Ritz reduction
 116 leads to a system of two coupled differential equations:

$$m_1\ddot{u}_1(t) + \mu_b\dot{u}_1(t) + k_1u_1(t) + k_c(u_1(t) - u_2(t)) = \phi_1(x_0)F(t) \quad (3)$$

$$m_1\ddot{u}_2(t) + \mu_b\dot{u}_2(t) + k_1u_2(t) - k_c(u_1(t) - u_2(t)) = 0, \quad (4)$$

117 $\dot{u}_i(t)$ is the time derivative of each component $u_i(t)$. In these equations $m_1 = \rho_b S_b + (M_N + \frac{m_c}{2})\phi_1^2(x_N)$
 118 represents the total dynamic mass and $k_c = r_c\phi_1^2(x_N)$ the dynamic coupling stiffness.

119 3.2. Approximation of the BSA displacement

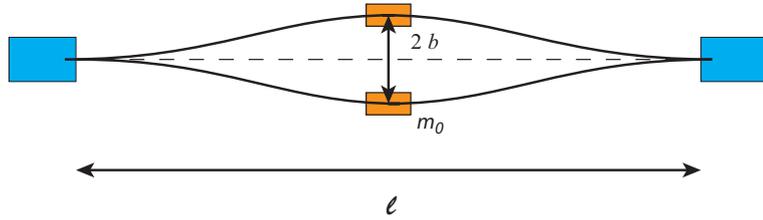


Figure 3: Sketch of the BSA geometry.

A thin viscously damped fixed-fixed beam with a small mass m_0 fixed at its center when buckled under axial constraint N has a geometric nonlinearity. Thereafter, one considers that, in our case, the axial load is in-between the first two critical loads, allowing only the first stable buckled mode to exist. Then the beam has a static buckled configuration with two symmetrical equilibrium positions as presented in Fig. 3. b is the rise at the midspan of the beam that depends on the constraint N . Accounting for thin structure large displacement is classically made by using the Von Kármán's nonlinear plate theory [12, 13, 14]. As shown in the Appendix A, a simple change of variable together with a Ritz reduction transforms the nonlinear partial differential equation governing the beam displacement dynamics of the BSA into a one dof Helmholtz-Duffing nonlinear equation for the non-dimensional BSA displacement $\tilde{q}(\tilde{t})$:

$$(3/8 + \beta)\ddot{\tilde{q}}(\tilde{t}) + \frac{3}{8}\tilde{\mu}\dot{\tilde{q}}(\tilde{t}) + \frac{\tilde{b}^2\pi^4}{4}\left(\tilde{q}(\tilde{t}) + \frac{3}{2}\tilde{q}(\tilde{t})^2 + \frac{1}{2}\tilde{q}(\tilde{t})^3\right) = \frac{1}{\tilde{b}^2}H_{\tilde{t}}(\tilde{t})\cos(\tilde{\omega}\tilde{t})\int_0^1\tilde{F}(\tilde{x})\tilde{w}_0(\tilde{x})d\tilde{x} \quad (5)$$

120 It is easy to show that this equation has three equilibrium points. Two are stable (0 and -2)
 121 corresponding to each buckled position. One is unstable (-1).

122 The obvious counterpart of the simplified description of the buckled beam dynamics is that this
 123 single mode approximation does not allow to describe the whole dynamics of the BSA. A simple
 124 linear analysis of the buckled beam, obtained by dropping the quadratic and cubic terms in Eq. (5),
 125 leads to a linear resonance frequency of $\tilde{b}\frac{\pi^2}{2}/\sqrt{\frac{3}{8} + \beta}$ that shows a linear dependence in \tilde{b} . Since
 126 in our case, $\tilde{b} \approx 81$, we obtain a physical value of $f_{N1}^{th} \approx 352$ Hz. The measurement of the first
 127 natural linear resonance of the BSA gives $f_{N1}^e \approx 36$ Hz. This shows an obvious strong deviation
 128 of the theoretical model from the experimental one. As observed by Kreider and Nayfeh [13], the
 129 single mode approximation is valid only for very low values of $\tilde{b} < 2$. If one computes the exact

130 linear undamped natural frequencies for a buckled beam [13], one obtains for $\tilde{b} \approx 81$ an exact value
131 of about $\tilde{f}_{N1}^{th} \approx 39.7$ Hz, closer to the measured one. It is worth noting that the point mass at
132 the beam centre lowers the natural frequencies of the symmetric buckling modes. Since our aim
133 is to keep the model as simple as possible, we have decided to retain Eq. (5) but with its physical
134 parameter (stiffness and damping) estimated from a measure of the first linear resonance of the
135 BSA. As presented in the next paragraph for the linear coupled beams, one obtains the experimental
136 linear resonance by identification of the linear response of the BSA around its first resonance to a
137 Lorentzian singly peaked function. One obtains $f_{N1} = \tilde{f}_{N1} - \nu \hat{f}_{N1} \approx 35.7 - \nu 0.3$ Hz. The value of
138 the damping ratio $\zeta = \hat{f}_{N1} / \tilde{f}_{N1} \approx 0.8\%$ is about 20 times greater than steel's natural damping,
139 since it is of the same order as that of the BSA support damping which is made of ABS and which
140 has been measured close to 1.5%, most of the BSA's damping is given by its support.

Then returning to the physical parameter, one obtains the following nonlinear differential equation for the BSA movement $q(t)$

$$m_N \ddot{q}(t) + \mu_N \dot{q}(t) + k_N \mathcal{F}(q(t)) = \mathcal{A} H_{\tilde{t}}(\tilde{t}) \cos(\tilde{\omega} \tilde{t}), \quad (6)$$

141 where $m_N = (3/8\rho A l + m_0)$ is the dynamic mass, $\mu_N = 4\pi m_N \hat{f}_{N1}$ is the identified dynamic
142 damping and $k_N = (2\pi \tilde{f}_{N1})^2 m_N$ is the identified dynamic stiffness. In this equation, the non linear
143 stiffness is given by $\mathcal{F}(q(t)) = (q(t) - b) + 3/(2b)(q(t) - b)^2 + 1/(2b^2)(q(t) - b)^3$. The solution of
144 this equation was calculated without any particular difficulty under the Mathematica [15] software
145 by using the built-in numerical differential equation solving function "NDSolve".

146 This BSA was fixed to a measurement shaker. In order to measure its velocity nonlinear fre-
147 quency response function, the following experimental procedure had been set on: the excitation
148 frequency varies from 13 Hz to 40 Hz using 101 frequency steps while the amplitude varies from
149 0.1 V to 1.25 V using 24 voltage steps. For each pair frequency/amplitude the signal is set on, 10 s
150 after the beginning of the signal, the time record starts at a sampling rate of 4096 Hz for a duration
151 of 10 s. 7 s after the beginning of the recording, the excitation is stopped. This procedure allows
152 recording 7 s of stabilized signal and 3 s of transient state. After the end of the recordings, the BSA
153 returns to one of its equilibrium position. Then one waits 10 s more to keep the system calm. Each
154 measurement takes 30 s, allowing an experimental set to be completed by 12 hours. The velocity of
155 the moving mass located at the middle of the BSA was measured using a non contact laser vibrom-
156 eter (Polytech OVF-303). When necessary, the velocity data was converted to displacement using
157 numeric integration using the cumulative trapezoidal numerical integration function in Matlab.

158 One presents below three-dimensional plots of the measured (see Fig. 4 (a)) and computed
159 (see Fig. 4 (b)) frequency response for the displacement of the mass at the middle of the BSA.
160 In both cases the frequency response was computed using a root mean square value (RMS) of the
161 displacement over the RMS amplitude excitation. These RMS values were calculated by taking the
162 last three seconds of the 7 s long stabilized signal. For the two figures, the frequency ranges from
163 13 Hz to 40 Hz using 101 frequency steps while, since there is no clear correspondence between the
164 excitation amplitude for the model and the experimental one, the amplitude range of the model
165 was adjusted to fit with that of the experiment, here 24 amplitude steps were used for the model
166 to be in line with the experimental set up.

167 This result shows that on the whole, the simplified 1 d-o-f model is able to recover the main
168 features of the BSA: softening a low amplitude, resonance at 1/2 the natural frequency induced by
169 the quadratic non linear term, strong displacement values for a large amplitude-frequency domain,
170 chaotic movement over a large amplitude-frequency range. Obviously some features are not captured

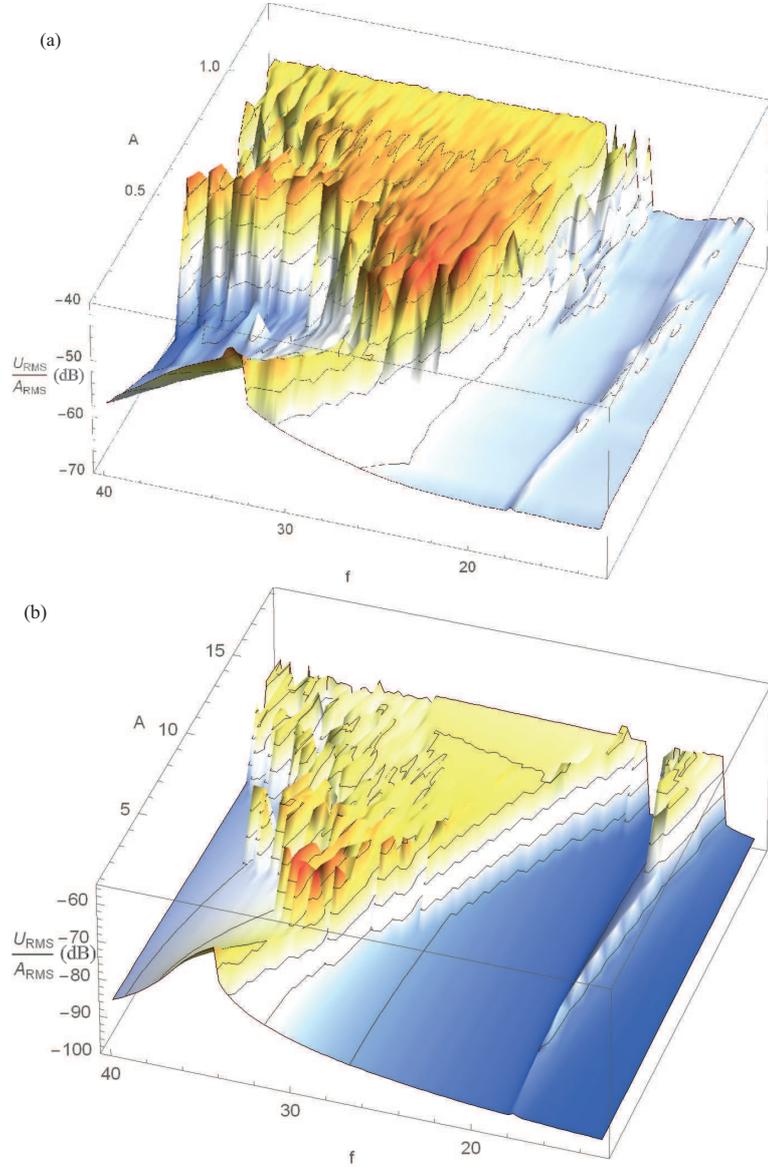


Figure 4: Frequency response of the RMS value for the measured (a) and computed (b) BSA displacement $20 \log(\tilde{q}_{RMS}/A_{RMS})$ vs frequency and amplitude. On both curves, the thin black curves are separated by 5 dB.

171 by this simplified model: the strong displacement values computed do not fit well with the measured
 172 ones at the highest frequencies, also the damping model is not satisfactory since while the value for
 173 the BSA damping, which was estimated from the linear resonance, gives satisfactory results at low
 174 amplitude, it should have been increased to keep \tilde{q}_{RMS}/A_{RMS} in line with the highest amplitude
 175 of the experimental data, but in that case the damping model could not have been described by

176 the viscous linear model used here. To see in more details the measured and computed behaviour,
 177 we present in the Appendix B results for some chosen experimental amplitude-frequency pairs and
 178 their corresponding computed pairs.

179 3.3. The full system

180 The complete system corresponding to the two coupled primary beams (with displacement $u_1(t)$
 181 and $u_2(t)$) solution of equations 3 and 4) with two BSAs fixed at each primary beam end (with
 182 displacement $\tilde{q}_1(t)$ and $\tilde{q}_2(t)$, solution of Eq. (6)) is given by

$$m_1\ddot{u}_1(t) + \mu_1\dot{u}_1(t) + k_1u_1(t) + k_c(u_1(t) - u_2(t)) - \mu_N(\dot{q}_1(t) - \phi_1(x_N)\dot{u}_1(t)) - k_{1N}\mathcal{F}(q_1(t) - \phi_1(x_N)u_1(t)) = A\phi_1^2(x_0)F(t) \quad (7)$$

$$m_1\ddot{u}_2(t) + \mu_1\dot{u}_2(t) + k_1u_2(t) - k_c(u_1(t) - u_2(t)) - \mu_N(\dot{q}_2(t) - \phi_1(x_N)\dot{u}_2(t)) - k_{2N}\mathcal{F}(q_2(t) - \phi_1(x_N)u_2(t)) = 0 \quad (8)$$

$$m_N\ddot{q}_1(t) + \mu_N(\dot{q}_1(t) - \phi_1(x_N)\dot{u}_1(t)) + k_{1N}\mathcal{F}(q_1(t) - \phi_1(x_N)u_1(t)) = 0 \quad (9)$$

$$m_N\ddot{q}_2(t) + \mu_N(\dot{q}_2(t) - \phi_1(x_N)\dot{u}_2(t)) + k_{2N}\mathcal{F}(q_2(t) - \phi_1(x_N)u_2(t)) = 0 \quad (10)$$

183 with $F(t) = AH_t(t)\sin(\omega t)$, where A is the given excitation amplitude. When a BSA is not active
 184 as in the experimental results presented below, only the BSA fixed on the excited beam is active
 185 while the other remains blocked, then the system of four coupled nonlinear differential equations
 186 given by Eq. (7), (8), (9) and (10) is simply reduced to a three-equations system given by Eq. (7),
 187 (9) and (8) in which not only the non linear term $k_{2N}\mathcal{F}(q_2(t) - \phi_1(x_N)u_2(t))$ but also the viscous
 188 term $\mu_N\dot{u}_2(t)$ had been deleted.

189 The solutions $u_1(t)$, $u_2(t)$ and $q_1(t)$ of the system given by Eq. (7), (8) and (9) were also
 190 calculated without any particular difficulty under the Mathematica[15] software by using the built-
 191 in numerical differential equation solving function “NDSolve”. It is worth noting that all the
 192 mechanical parameters for both beams and BSA given in the previous section are the same except
 193 the linear resonance of the BSA that has slightly changed during the installation of the BSA on the
 194 beam. Its real part was measured as $\tilde{f}_N \approx 29$ Hz and its imaginary part was estimated from the
 195 previous measurement as $\hat{f}_N \approx 0.26$ Hz.

196 To validate all these approximations, we have done a comparison of the first two measured and
 197 computed resonance frequencies of the system when excited at very low amplitude to ensure a linear
 198 compartment.

199 To do so, around each resonance, we have estimated each of the two complex resonances as a
 200 complex value $f_i = \tilde{f}_i - \imath\hat{f}_i$, $i = 1, 2$. This approximation is valid in the present case since, for
 201 sufficiently separated modes, a linear vibrating system can be approximated by a one dof damped
 202 oscillator $m\ddot{u}(t) + c\dot{u}(t) + ku(t) = 0$, of mass m , viscous damping c and stiffness k . It is obvious that
 203 such an oscillator has a complex resonance $2\pi f = \omega$ that is given by $\omega = \pm\sqrt{k/m + c^2/(4m^2)} -$
 204 $\imath c/(2m) = \pm\tilde{\omega} - \imath\hat{\omega}$. It is worth noting that for such an oscillator with small damping, the damping
 205 ratio $\zeta = 1/2c/\sqrt{mk} \approx \hat{\omega}/\tilde{\omega}$. Then, it is sufficient to measure or compute the normalized frequency
 206 response function (FRF) of the system around each resonance and to estimate $f_i = \tilde{f}_i - \imath\hat{f}_i$,
 207 $i = 1, 2$ by fitting the FRF by a Lorentzian singly peaked function $A_i/|f^2 - f_i^2|$, $i = 1, 2$. In
 208 the present case, the displacement amplitude normalised by the excitation amplitude of the beam
 209 2 had been measured and computed at a given very low excitation amplitude when varying the
 210 excitation frequency. The fitting had been made using Mathematica [15] software by using the

211 built-in standard fitting procedure without any difficulty. An example of measured FRF around
 212 the first mode and the identified Lorentzian is given in Fig. 5.

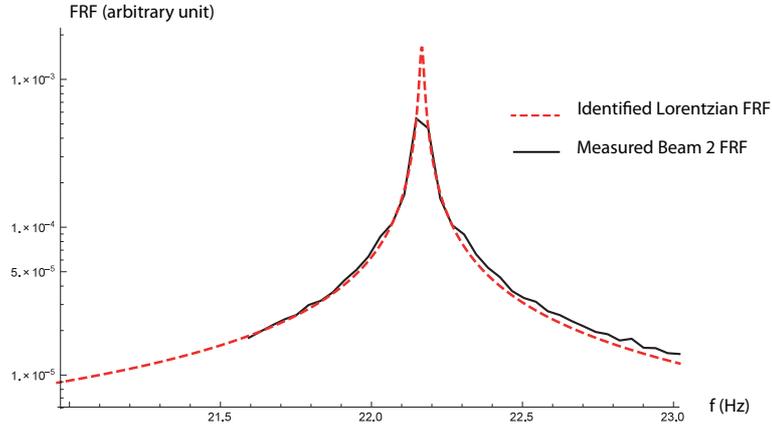


Figure 5: Example of linear modal identification. The black continuous curve represents experimental FRF of beam 2. The red discontinuous curve represents the identified Lorentzian with frequency $f_1^e = 22.2 - i0.006$ Hz

213 One obtains for the experimental resonances $f_1^e = 22.2 - i0.006$ Hz and $f_2^e = 39.3 - i0.023$ Hz.
 214 At very low amplitude, to ensure a linear movement for the BSA, one obtains for the system given
 215 by equations 7, 8 and 9 the computed resonances $f_1^c = 22 - i0.015$ Hz and $f_2^c = 39 - i0.031$ Hz.
 216 The very good agreement indicates that not only the mechanical and geometrical characteristics
 217 are well identified but that the simplified 3 dof is able to recover the fine details of low frequency
 218 dynamics of the two coupled beams. It is worth noting that the damping ratio of the system, close
 219 to 0.05 %, is very small and mainly induced by the damping in the two coupled linear beams. For
 220 such an underdamped system, the oscillations take a rather significant time, ie several seconds, to
 221 vanish. In the present configuration, the BSA has little effect on the system, it only slightly shift
 222 the two linear resonances of the primary system ; obviously if its resonance is chosen close to one
 223 of the linear system, a shift of it is observed and the BSA acts as a Frahm absorber [1, 2].

224 4. Results

225 4.1. Attenuation of the FRF around the first two modes

226 As already said, in the experiments reported here, only the BSA fixed on beam 1 was active.
 227 Around each mode of the primary system (that is 22.2 Hz and 39.3 Hz), a set of beam 1 displacement
 228 frequency response (FR) had been measured with a stepped sine source at constant amplitude.
 229 The sinusoidal forcing signal had a duration of 30 s, enough to reach stable movement for the
 230 primary system at a given amplitude and frequency. Only the last three seconds of the forced
 231 movement were used to compute the RMS value of the displacement of the beam. After that, the
 232 source was switched off and it has been waiting for 20 s, enough for the vibration of both beams to
 233 vanish, before beginning a new measure. The lowest excitation amplitude had been fixed in order to
 234 ensure a linear comportment of the whole system (coupled beams and BSA). The highest excitation
 235 amplitude chosen ensures a linear comportment of the coupled beams (in that case, the maximum
 236 amplitude at their free ends remained much smaller than their thickness). The experimental and

237 numerical ranges were fixed to the following: around the first mode the frequency ranges from
 238 21 Hz to 23 Hz with 53 steps while the experimental amplitude varies from 0.05 V to 2 V using 30
 239 voltage steps and the numeric amplitude A was fixed to vary from 0.01 to 2 using 30 steps ; around
 240 the second mode the frequency ranges from 38 Hz to 40 Hz with 53 steps while the experimental
 241 amplitude varies from 0.1 V to 2.5 V using 25 voltage steps and the numeric amplitude A varies
 242 from 0.1 to 3.5 using 25 steps. It is worth noting that around each mode, the numeric amplitude
 243 range was fitted to give the best correspondence with experimental results. Obviously, in the results
 244 presented in Fig. 6 for the first mode around 22 Hz and in Fig. 7 for the second mode around 39
 245 Hz, the results were obtained for a BSA that remains unchanged.

246 In these figures the difference between two successive thin horizontal black lines corresponds to a
 247 change in level by 5 dB. Each point of the surface corresponds to a given amplitude/frequency pair,
 248 the quantity plotted is the ratio of the RMS value calculated on the last 3 seconds of the signal of the
 249 displacement and of the excitation, that is $20 \log U_{RMS}/A$, where $U_{RMS} = \sqrt{1/3 \int_{t_1-3}^{t_1} u_1^2(t) dt}$ is the
 250 measured beam 1 displacement and $A = \sqrt{1/3 \int_{t_1-3}^{t_1} A^2(t) dt}$ is the measured excitation amplitude,
 251 the time t_1 correspond to the time just before the source switch off. These results show that when
 252 the BSA is activated, the energy pumping lowers the response of the primary system up to 10 dB.

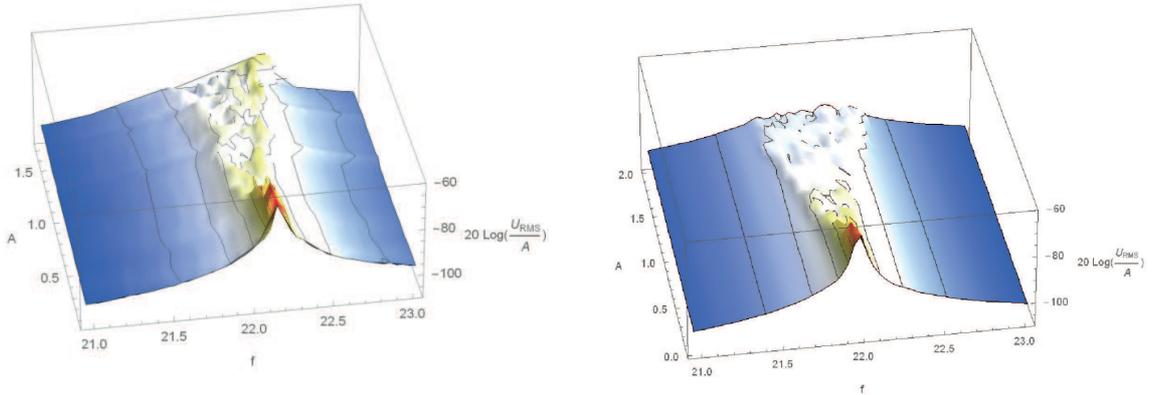


Figure 6: Surface plot of beam 1 displacement frequency response around the first mode. Left: measurement, right: model

253 It is worth noting that, in the results presented here, the higher the excitation amplitude the
 254 lower the relative response of the primary system. These results show that, not only a light BSA (the
 255 weight of the moving part of the BSA is 3 g and its supports is about 35 g) is able to significantly
 256 reduce the vibratory amplitude of a quite heavy system (it weighs about 0.6 kg), but also that
 257 despite all hypothesis, the simplified model is able to recover most of the features of the system : a
 258 small shift of the frequency of the firsts two modes of the primary system, spreading and lowering
 259 of the FR up to 10 dB.

260 To see it more clearly, one presents in Fig. 8 for the first mode around 22 Hz and in Fig. 9
 261 for the second mode around 39 Hz the ridge curves for these results. The ridge curve is defined
 262 as the curve connecting the maxima of each frequency response, each point showing the maximal

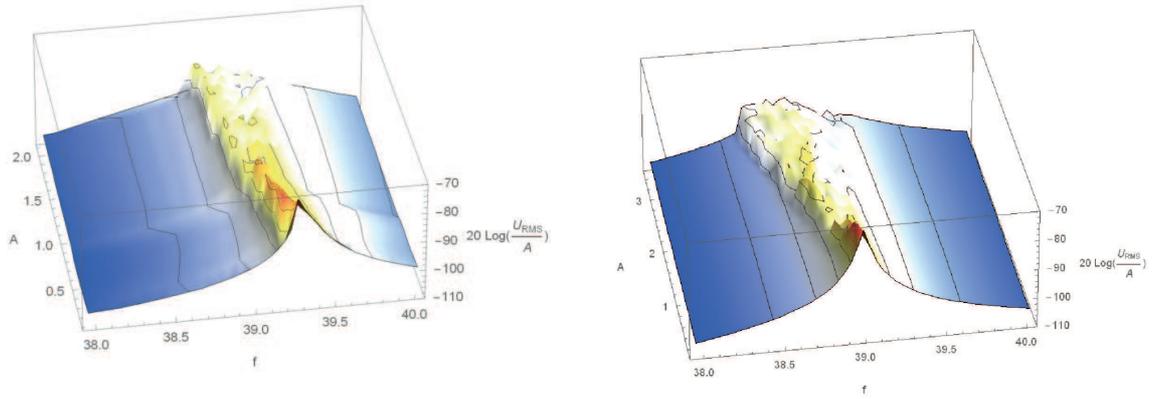


Figure 7: Surface plot of beam 1 displacement frequency response around the second mode. Left: measurement, right: model

263 frequency response amplitude of beam 1 displacement observed for a given excitation amplitude.
 264 In these figures, the red line corresponds to the ridge curve of the associated linear system which
 265 is a straight line. The experimental linear ridge curve is estimated by drawing a straight horizontal
 266 line from the maximum FR obtained from the lowest amplitude. The numerical one is obtained in
 267 a similar way ; the linear FR is obtained by cancelling the nonlinearity in the BSA equation. While
 268 details are not perfectly recovered, in particular the first mode attenuation is a bit overestimated,
 269 on the whole most of the features of energy pumping are obtained. It is worth noting that one of
 270 the difficulty of such an experiment is ensuring its long term stability since each experiment lasts
 271 about 20 hours; the fixture is very robust since all along these experiments, without any particular
 272 action undertaken to ensure stability of the system parameters (mainly the buckling of the thin
 273 beam), the system has shown a very good repeatability.

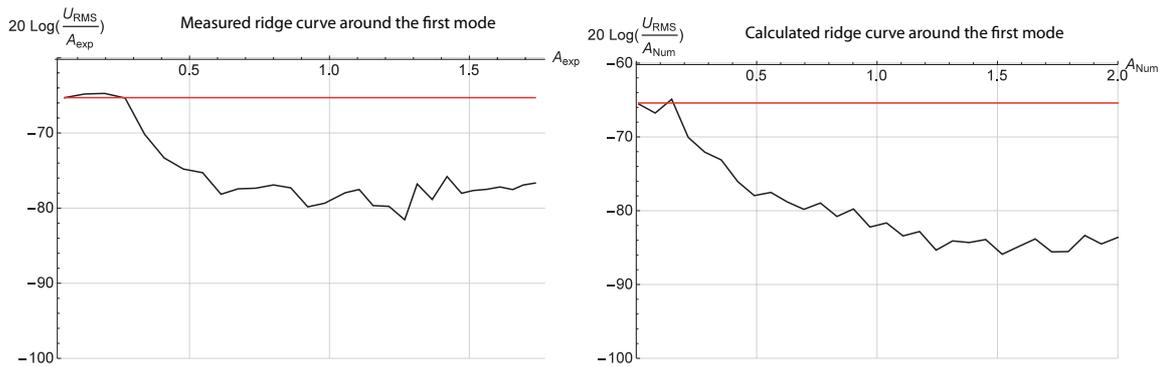


Figure 8: Ridge curve of beam 1 displacement frequency response around the first mode. Left: measurement, right: model. The straight line corresponds to the ridge curve for the linear BSA.

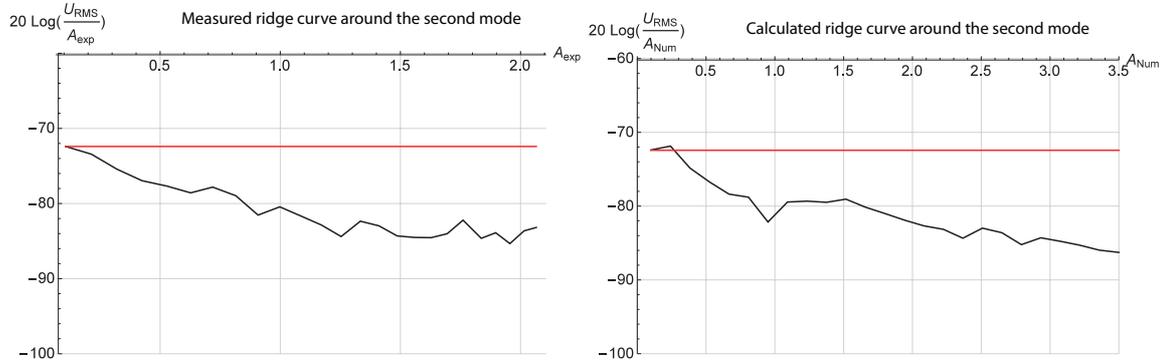


Figure 9: Ridge curve of beam 1 displacement frequency response around the second mode. Left: measurement, right: model. The straight line corresponds to the ridge curve for the linear BSA.

274 We present in Fig. 10 to 15 results for some characteristic experimental beam and BSA response
 275 for fixed amplitude-frequency pairs around the two modes of linear system. Each of these plots is
 276 composed of four sub-plots: the (a) plot shows the location of the point of interest in the density
 277 plot (corresponding to an upside view of the two experimental frequency response around the first
 278 mode given in Fig. 6 and second mode in Fig. 7) as a black oval, the (b) plot shows a phase plot
 279 (displacement/velocity) for the BSA in which the equilibrium points had been represented as black
 280 circles, the (c) curve shows the spectrum of the normalised BSA displacement and the (d) curve
 281 shows the spectrum of the normalised beam 1 response signal.

282 The first set of typical results around the first mode for the linear system is given in Fig. 10 and
 283 12. The results presented in Fig. 10 correspond to the linear response of the system; in that case,
 284 the BSA was not active, while showing a very small nonlinear response. The results presented in
 285 Fig. 11 correspond to the activation of the BSA (allowing an overall attenuation of the frequency
 286 response of the linear system of about 6 dB), it has a quasi periodic response; the response of the
 287 linear system was no longer perfectly periodic as the BSA response has spread the energy over the
 288 whole spectrum; in that case, the second mode of the linear system has a amplitude 20 dB below
 289 that of the first mode. The results presented in Fig. 12 shows that the BSA was activated (allowing
 290 an overall attenuation of the frequency response of the linear system of more than 10 dB) with a
 291 chaotic motion around its two equilibrium positions in line with that predicted by Romeo et al. [11]
 292 for transient dynamics. This spreading of the energy over the whole spectrum, not so obvious to
 293 observe on these results because the displacement laser sensors are limited to the low frequency
 294 domain (more or less below 300 Hz), has excited the high frequency modes of the linear system. It
 295 is worth noting that, in the present case, the peak level of the second mode of the linear system
 296 remained at least 10 to 15 dB below that of the main peak.

297 The second set of typical results is obtained around the second mode for the linear system and
 298 it is given in Fig. 13, 14 and 15. On the whole, the interpretation of these results is similar to that
 299 done for the first mode. The results presented in Fig. 13 correspond to the linear response of the
 300 system; in that case, the BSA is not active, while showing a small nonlinear response. The results
 301 presented in Fig. 14 correspond to the activation of the BSA (allowing an overall attenuation of the
 302 frequency response of the linear system of about 6 dB), it has a quasi periodic response and again,
 303 the response of the linear system is not perfectly periodic since the BSA response has spread the
 304 energy over the whole spectrum, in that case, the first mode of the linear system has a amplitude 30

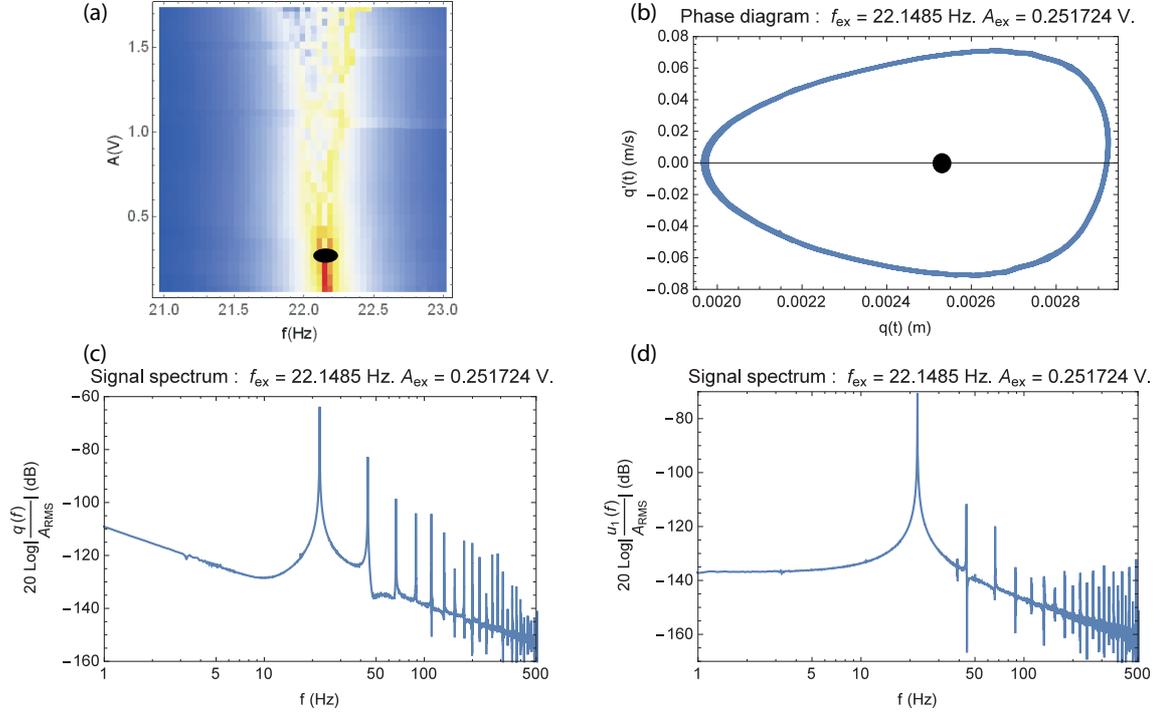


Figure 10: Typical measured system response around the linear system first mode at an excitation frequency $f_{\text{ex}} \approx 22.15$ Hz and amplitude $A_{\text{ex}} \approx 0.3925$ V. (a): density plot, the black oval represents the point of interest, (b): phase plot, the black circle shows the equilibrium point, (c): BSA displacement spectrum, (d): beam 1 displacement spectrum.

305 dB below that of the second mode. For the results presented in Fig. 15, the BSA is active (allowing
 306 an overall attenuation of the frequency response of the linear system of more than 10 dB) with a
 307 chaotic motion around its two equilibrium positions. Here again, the spreading of the energy over
 308 the whole spectrum has allowed a re-excitation of both the low and high frequency modes of the
 309 linear system. For this case also, the peak level of the first mode of the linear system has remained
 310 at least 10 to 15 dB below that of the main peak.

311 To keep a paper length acceptable, only one typical numerical results is given in Fig. 16. It
 312 correspond to an excitation close to the linear resonance frequency of the linear system first mode
 313 at an amplitude for which the BSA was activated (allowing an overall attenuation of the frequency
 314 response of the linear system of more than 15 dB) with a chaotic motion around its two equilibrium
 315 positions.

316 The results presented in Fig. 11, 12, 14 and 15 show a chaotic-like behaviour. To characterize it,
 317 the first Lyapunov exponent was computed for all the data [17, 18] using the TISEAN package [19].
 318 The results are given in Tab. 1. In this table, q_e represents the measured BSA displacement, v_e
 319 the measured BSA velocity, u_{e1} the measured beam 1 displacement and u_{e2} the measured beam
 320 2 displacement. For all data, the embedding delay τ , the minimal embedding dimension m and
 321 the measure for determinism κ are given. τ was estimated by a mutual information routine and
 322 is given in sample unit (let us recall that here a sampling rate of 4096 Hz had been chosen). The

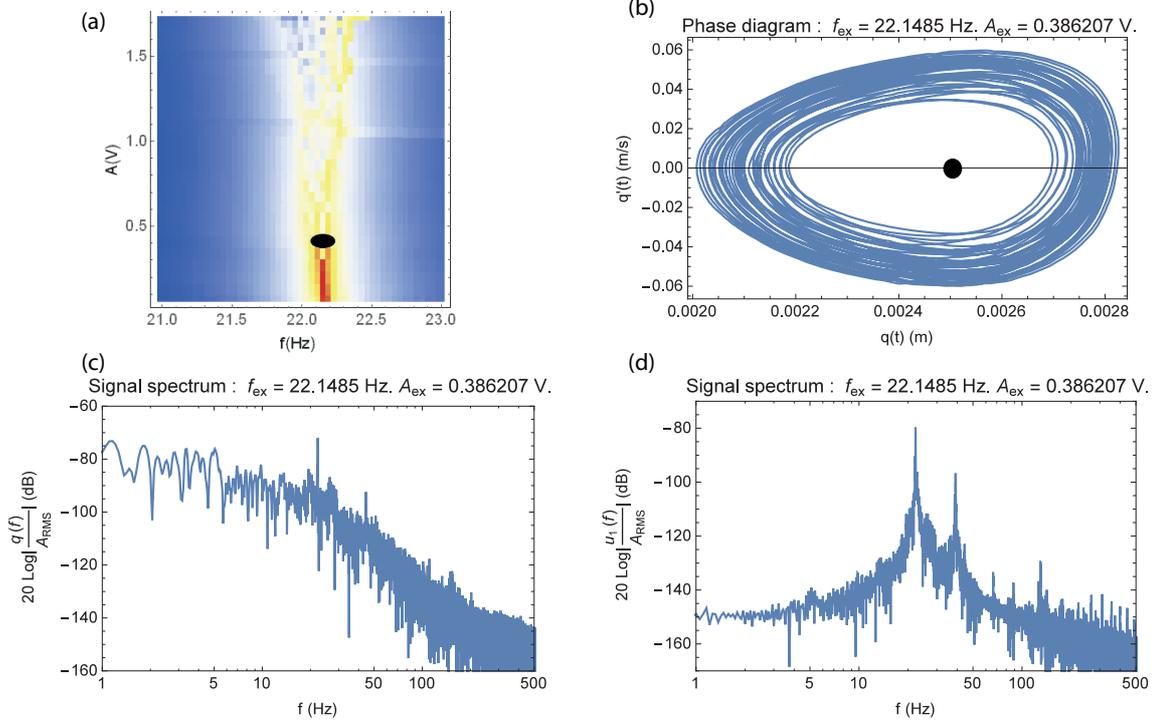


Figure 11: Typical measured system response around the linear system first mode at an excitation frequency $f_{\text{ex}} \approx 22.15$ Hz and amplitude $A_{\text{ex}} \approx 0.39$ V. (a): density plot, the black oval represents the point of interest, (b): phase plot, the black circle shows the equilibrium point, (c): BSA displacement spectrum, (d): beam 1 displacement spectrum.

323 minimal embedding dimension m was obtained by the dimension at which the fraction of false nearest
 324 neighbour drops to zero. The measure for determinism allows to distinguish between deterministic
 325 chaos and irregular random behaviour. The determinism factor $\kappa \in [0, 1]$ is such as for a perfectly
 326 deterministic system κ approaches 1 while for a system with stochastic component κ will be signif-
 327 icantly smaller than 1. Finally, the maximal Lyapunov exponent λ_1 was estimated using the Kantz
 328 algorithm.

329 These results reveal interesting features. As expected for a signal with strong periodic compo-
 330 nent, the embedding delays for all beam displacements correspond roughly to a quarter period of
 331 the forcing signal, for example in Fig. 11, for which the excitation frequency $f_{\text{ex}} \approx 22.15$ one obtain
 332 $\tau \approx 45$ samples, that is $\tau \approx 4096/(4 \times 22.5)$. The significant BSA embedding delay change observed
 333 for the data in Fig. 12 and Fig. 15 reveals that the forcing signal remains no longer visible in the
 334 BSA (this is confirmed by the spectra for these two configurations) indicating a dramatic change in
 335 the response of the BSA. This is not the case for the numerical results given in Fig. 15 for which the
 336 embedding delay stay close to a quarter period of the forcing signal; in that case, the BSA spectrum
 337 reveals the presence of the forcing signal. For all the measurements, the determinism factor κ stays
 338 sufficiently close to 1 to validate the signature for a deterministic chaos.

339 The main feature that emerges from the results given in Tab. 1 is that every set of data,

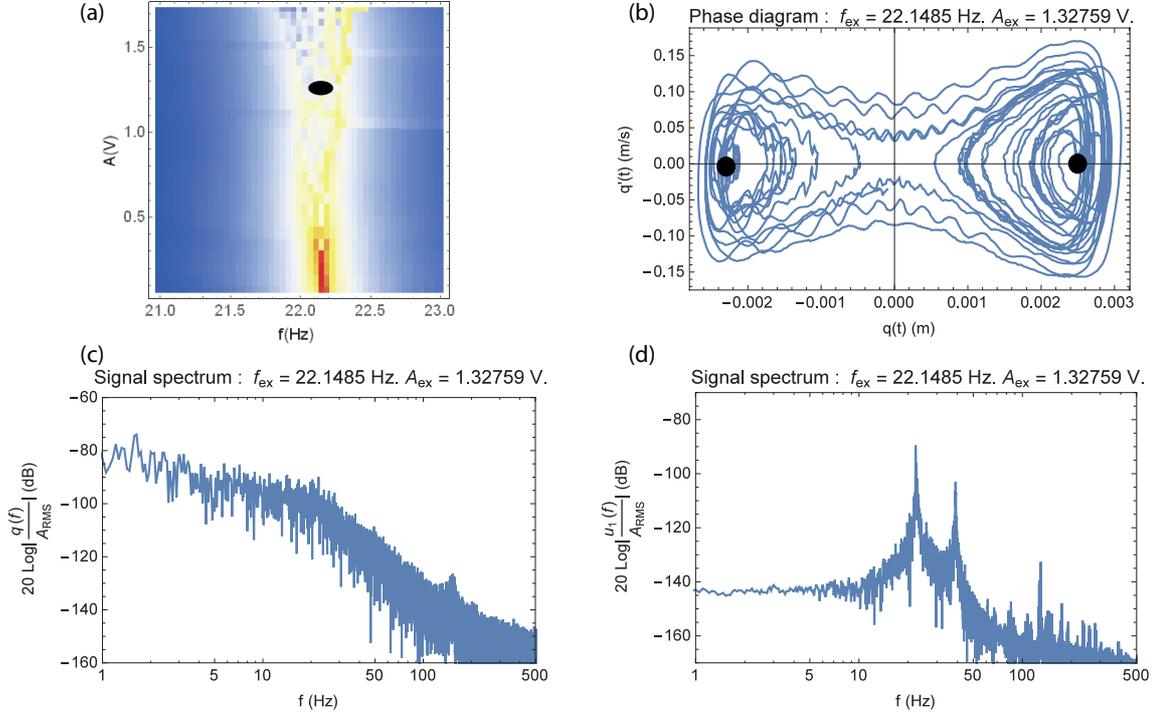


Figure 12: Typical measured system response around the linear system first mode at an excitation frequency $f_{\text{ex}} \approx 22.15$ Hz and amplitude $A_{\text{ex}} \approx 1.33$ V. (a): density plot, the black oval represents the point of interest, (b): phase plot, the black circles show the equilibrium points,(c): BSA displacement spectrum, (d): beam 1 displacement spectrum.

340 experimental or numerical, possess a positive Lyapunov exponent. It is small and of same order
 341 for all data for the results presented in Fig. 11 and 14 indicating the start of chaotic motion for
 342 the BSA. It becomes large for the experimental results presented in Fig.12 and in Fig.15 and for
 343 the numerical result presented in Fig. 16, indicating a deterministic chaotic motion of the BSA. It
 344 these cases, even if the beam motions are dominated by the forcing signal, a trace of the strong
 345 chaotic motion of the BSA remains visible on their movements.

346 4.2. Attenuation of the FRF around the first two modes: brief parametric study

347 An example of parametric study is given in Fig. 17 and 18 for the first mode and in Fig. 19 and
 348 20 for the second mode to evaluate the influence of the damping of the BSA. The linear resonance
 349 of the BSA remains fixed at 29 Hz, with damping fixed at $\mu = 0.05$ kg/s and $\mu = 0.15$ kg/s in
 350 Fig. 17 and 19 and $\mu = 0.35$ kg/s and $\mu = 0.50$ kg/s in Fig. 18 and 20, with all other parameters
 351 of the system remaining fixed. Each curve is obtained within 10 minutes of computation on a four
 352 cores workstation using Mathematica's parallelization ability [15]. It is worth noting that the FRF
 353 reference level of linear system has decreased with increasing damping indicating that the overall
 354 damping was significantly influenced by the BSA damping. These results show that, in the present
 355 case, when the damping of the BSA is of the same order than that of the primary system (let us

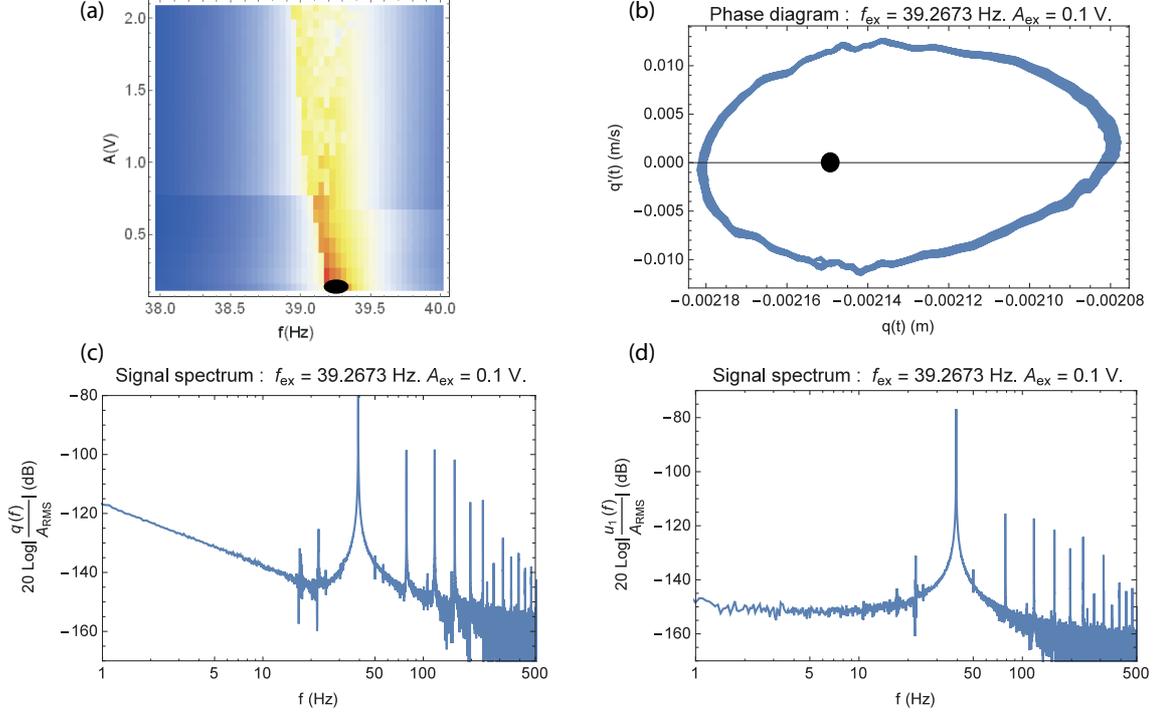


Figure 13: Typical measured system response around the linear system second mode at an excitation frequency $f_{ex} \approx 39.27$ Hz and amplitude $A_{ex} \approx 0.1$ V. (a): density plot, the black oval represents the point of interest, (b): phase plot, the black circle shows the equilibrium point, (c): BSA displacement spectrum, (d): beam 1 displacement spectrum.

356 recall that each beam has a viscous damping $\mu_b = 0.1$ kg/s), its variation has not a great influence
 357 on the observed attenuation.

358 The second example of parametric study is obtained by varying the linear resonance of the BSA
 359 while fixing its damping to $\mu = 0.24$ kg/s. But in that case, care must be taken to avoid a linear
 360 resonance close to one of the primary system (ie 22 Hz and 38 Hz) because in that case, the BSA
 361 acts as a tuned mass damper. As shown by Den Hartog [2], for a small mass linear absorber, with
 362 $\bar{m} = m_N/m_1 \approx 0.005 \ll 1$, for each resonance of the primary system $\check{f}_i, i = 1, 2$, an optimal tuned
 363 mass damped (TMD) would have a linear resonance $f_i^{opt} = \check{f}_i \sqrt{1 - 0.5\bar{m}}/(1 + \bar{m}) \approx \check{f}_i, i = 1, 2$.
 364 Four computed different linear frequency responses of the beam 1 of the 3-dof linear system for
 365 different linear resonances of the BSA acting as a linear mass damper are presented in Fig. 21;
 366 in this figure, the maximum frequency response around each resonance had been spotted on the
 367 y-axis. As stated, when the resonance of the BSA acting as a linear absorber is tuned to the
 368 resonance of the primary system, a significant attenuation is obtained. And, as showed by Vigui
 369 and Kerschen [20], this maximum attenuation corresponds more or less to a limit of attenuation for
 370 BSA.

371 Two frequencies of the linear resonance of the BSA are shown: $\check{f}_N \approx 17$ Hz in Fig. 22, below
 372 the first resonance of the primary system and $\check{f}_N \approx 48$ Hz in Fig. 23, above its second resonance. In
 373 each figure, the two horizontal lines correspond to the frequency response obtained for the linear

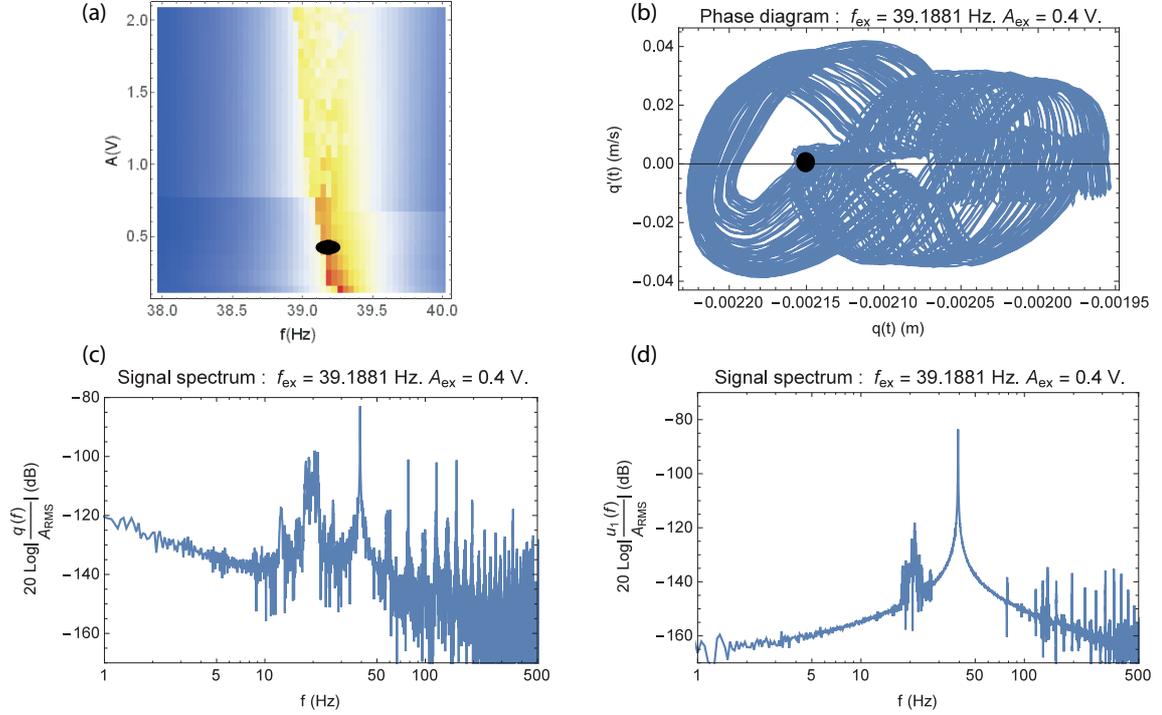


Figure 14: Typical measured system response around the linear system second mode at an excitation frequency $f_{ex} \approx 39.19$ Hz and amplitude $A_{ex} \approx 0.4$ V. (a): density plot, the black oval represents the point of interest, (b): phase plot, the black circle shows the equilibrium point, (c): BSA displacement spectrum, (d): beam 1 displacement spectrum.

374 mass damper: one for the linear resonance of the BSA and one for the linear resonance of the TMD.
 375 It is worth noting, as observed by Vigui and Kerschen [20] that the efficiency of the BSA tends to
 376 that of the TMD without reaching it. As previously observed [21], if a better attenuation around a
 377 particular mode can be obtained by a fine tuning of the characteristics of the BSA (linear resonance
 378 and damping), it deteriorates the other. For example, the best attenuation (up to 20 dB) for the
 379 second mode is observed for a BSA linear resonance $f_N \approx 48$ Hz as shown in the right curve of
 380 Fig. 23 but in that case, instead of up to 18 dB attenuation around the first mode as observed in
 381 the left curve of Fig. 18, obtained for a linear resonance $f_N \approx 29$ Hz, the attenuation around the
 382 first mode is limited up to 10 dB, as shown in the right curve of Fig. 22. In the case considered
 383 here, the BSA damping must be of the same order than that of the primary system alone and its
 384 linear resonance must be chosen between those of the two modes to control.

385 5. Conclusion

386 In this paper, a linear system formed by two coupled linear Euler vibrating beams around its
 387 two first modes coupled to a bistable NES has been experimentally and numerically studied. The
 388 bistable NES was made by attaching a small mass at the center of a very thin buckled beam fixed
 389 on an ABS support. Using Ritz procedure, a simplified three degrees of freedom model has been

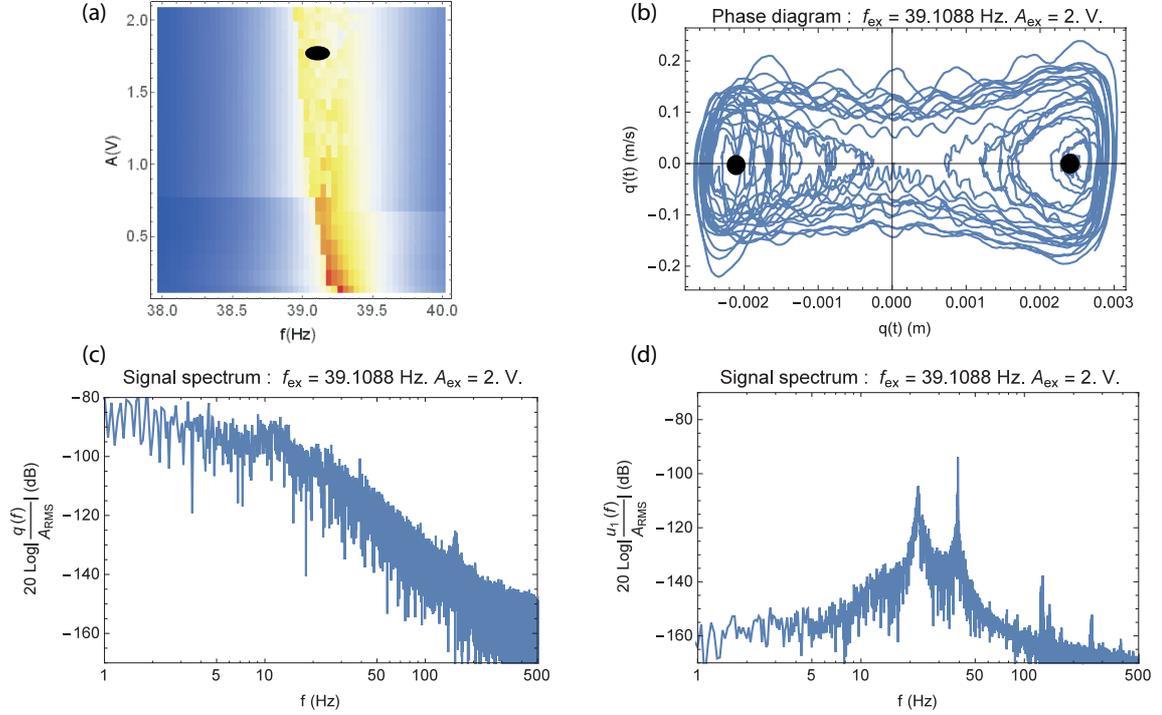


Figure 15: Typical measured system response around the linear system second mode at an excitation frequency $f_{ex} \approx 39.11$ Hz and amplitude $A_{ex} \approx 2$ V. (a): density plot, the black oval represents the point of interest, (b): phase plot, the black circles show the equilibrium points, (c): BSA displacement spectrum, (d): beam 1 displacement spectrum.

390 developed to describe both linear, using the first mode of a cantilever beams, and nonlinear parts
 391 of the complete system. The bistable NES, using the Ritz procedure with the first mode of a fixed
 392 buckled beam, has been described by a viscous one degree of freedom Helmholtz-Duffing nonlinear
 393 differential equation. The stiffness and damping parameters of this nonlinear equation had been
 394 adjusted to fit the measured linear mode of the buckled beam.

395 The results presented here, both experimental and numerical, show that a very simple nonlinear
 396 bi-stable NES is able to strongly reduce the amplitude of a primary system with multiple resonance.
 397 Without any particular optimisation, a reduction up to 10 dB of the vibration amplitude level of
 398 primary linear system was experimentally observed. It was observed that most of the energy
 399 reduction of the primary system was attained when the dynamics of the bistable NES was a chaotic
 400 motion around its two equilibrium positions. In that case, the spreading the energy over the whole
 401 spectrum has allowed a re-excitation of both the low and high frequency modes of the linear system
 402 but at a level at least 10 to 15 dB below that of the main mode.

403 The parametric study conducted on the simple model describing the system reveals that this
 404 result, not only can easily be obtained for a large class of configuration of the nonlinear bi-stable
 405 NES but also that under particular conditions, an even stronger attenuation is possible. It is worth
 406 noting that the weight of the nonlinear bi-stable NES was small compared to the primary system
 407 weighing 500 g since the weight of the nonlinear bi-stable NES itself was less than 3 g and that of

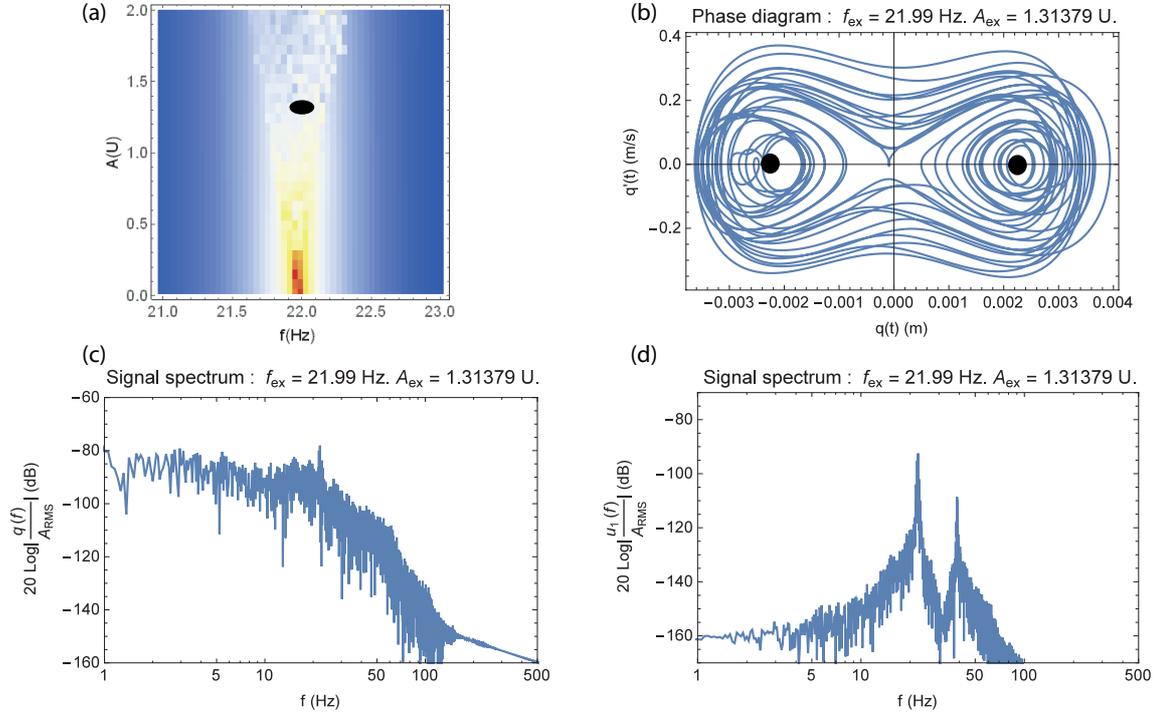


Figure 16: Typical calculated system response around the linear system first mode at an excitation frequency $f_{\text{ex}} \approx 22$ Hz and amplitude $A_{\text{ex}} \approx 1.31$ U. (a): density plot, the black oval represents the point of interest, (b): phase plot, the black circles show the equilibrium points, (c): BSA displacement spectrum, (d): beam 1 displacement spectrum.

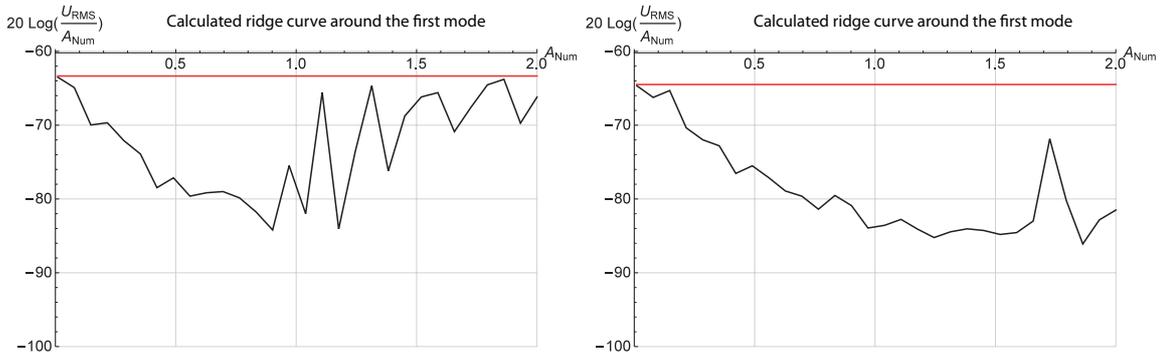


Figure 17: Calculated ridge curve of beam 1 displacement frequency response around the first mode for different BSA damping. Left: viscous damping $\mu = 0.05$ kg/s, right: viscous damping $\mu = 0.15$ kg/s. The straight line corresponds to the ridge curve for the linear BSA.

408 the support was about 30 g. Our recent experiments, still in progress, made on a thin plate excited by
 409 acoustic sound waves show a similar ability. These various results have confirmed the very
 410 interesting feature of this nonlinear bi-stable NES, that is contrarily to the usual NES (generally a

	q_e	v_e	u_{e1}	u_{e2}
Fig. 11	$\tau = 45$ $m = 8$ $\kappa = 0.97$ $\lambda_1 = 0.12$	$\tau = 42$ $m = 9$ $\kappa = 0.88$ $\lambda_1 = 0.12$	$\tau = 45$ $m = 8$ $\kappa = 0.96$ $\lambda_1 = 0.10$	$\tau = 45$ $m = 8$ $\kappa = 0.93$ $\lambda_1 = 0.08$
Fig. 12	$\tau = 136$ $m = 11$ $\kappa = 0.8$ $\lambda_1 = 0.55$	$\tau = 53$ $m = 10$ $\kappa = 0.83$ $\lambda_1 = 1.35$	$\tau = 42$ $m = 8$ $\kappa = 0.97$ $\lambda_1 = 4.5$	$\tau = 42$ $m = 8$ $\kappa = 0.98$ $\lambda_1 = 4.6$
Fig. 14	$\tau = 33$ $m = 10$ $\kappa = 0.93$ $\lambda_1 = 0.25$	$\tau = 29$ $m = 9$ $\kappa = 0.98$ $\lambda_1 = 0.86$	$\tau = 27$ $m = 7$ $\kappa = 0.99$ $\lambda_1 = 0.08$	$\tau = 27$ $m = 8$ $\kappa = 0.98$ $\lambda_1 = 0.14$
Fig. 15	$\tau = 132$ $m = 10$ $\kappa = 0.94$ $\lambda_1 = 3.6$	$\tau = 57$ $m = 10$ $\kappa = 0.82$ $\lambda_1 = 4.4$	$\tau = 31$ $m = 7$ $\kappa = 0.98$ $\lambda_1 = 10.8$	$\tau = 31$ $m = 8$ $\kappa = 0.97$ $\lambda_1 = 8.2$
Fig. 16	$\tau = 46$ $m = 6$ $\kappa = 0.98$ $\lambda_1 = 9.5$	$\tau = 47$ $m = 6$ $\kappa = 0.97$ $\lambda_1 = 9$	$\tau = 44$ $m = 5$ $\kappa = 0.99$ $\lambda_1 = 10.6$	$\tau = 44$ $m = 5$ $\kappa = 0.99$ $\lambda_1 = 10.8$

Table 1: Computation of the first Lyapunov exponent for the experimental (Fig.11, 12, 14 and 15) and numerical data (Fig. 16). q_e : BSA displacement, v_e : BSA velocity, u_{e1} : beam 1 displacement, u_{e2} : beam 2 displacement. τ : estimated embedding delay, m : estimated embedding dimension, κ : measure for determinism, λ_1 : First Lyapunov exponent

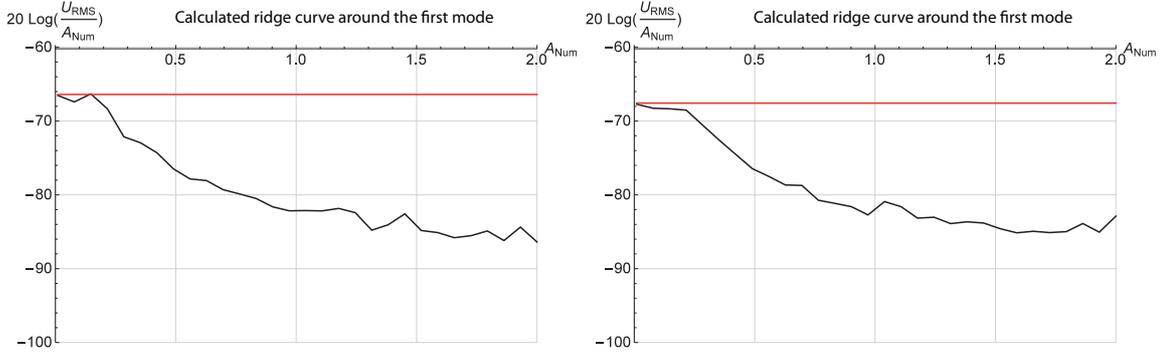


Figure 18: Calculated ridge curve of beam 1 displacement frequency response around the first mode for different BSA damping. Left: viscous damping $\mu = 0.35$ kg/s, right: viscous damping $\mu = 0.50$ kg/s. The straight line corresponds to the ridge curve for the linear BSA.

411 cubic non linear absorber), the linear frequency of the absorber could be greater than that of the
412 linear system to control. This combined with the unique feature of the bistable NES, as noted by
413 Romeo et al. [11], that is to attain the passive targeted energy transfer at low amplitude, make the
414 bistable NES a very promising way to passive non linear control.

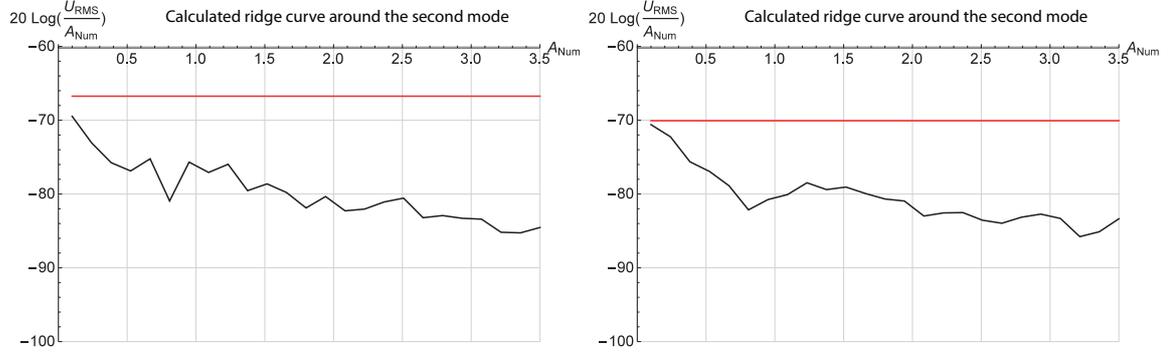


Figure 19: Calculated ridge curve of beam 1 displacement frequency response around the second mode for different BSA damping. Left: viscous damping $\mu = 0.05$ kg/s, right: viscous damping $\mu = 0.15$ kg/s. The straight line corresponds to the ridge curve for the linear BSA.

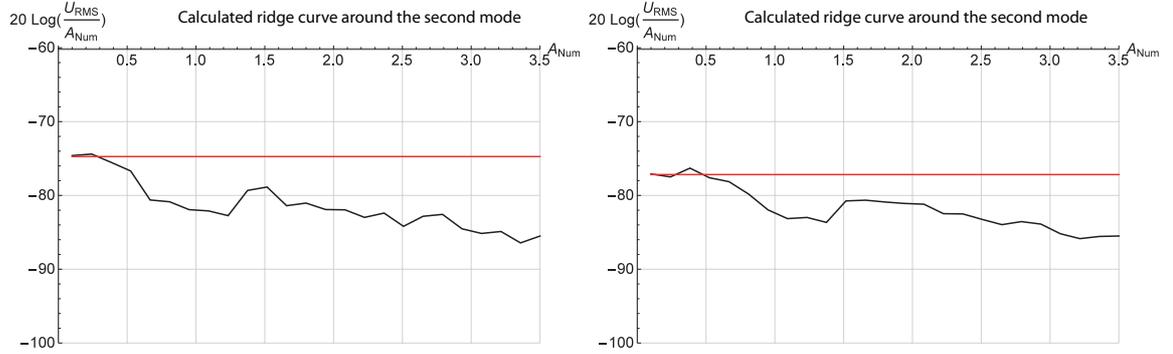


Figure 20: Calculated ridge curve of beam 1 displacement frequency response around the second mode for different BSA damping. Left: viscous damping $\mu = 0.35$ kg/s, right: viscous damping $\mu = 0.50$ kg/s. The straight line corresponds to the ridge curve for the linear BSA.

415 **6. Appendix A. Approximate one degree-of-freedom Helmholtz-Duffing equation for**
 416 **the bistable attachment response.**

417 In this appendix, we present the Ritz method that transforms the equation governing the non
 418 linear transverse planar vibration of the BSA with a mass attached at its center into an approximate
 419 one degree-of-freedom Helmholtz-Duffing non linear equation.

420 First of all, it is classical that the equation governing the non linear transverse planar vibration
 421 of the clamped-clamped buckled beam whose displacement is $w(x, t)$ is given by (see eg [13] or [14])
 422 :

$$(\rho A + m_0 \delta_{\ell/2}(x)) \frac{\partial^2 w}{\partial t^2} + EI \frac{\partial^4 w}{\partial x^4} + N \frac{\partial^2 w}{\partial x^2} + \mu \frac{\partial w}{\partial t} - \frac{EA}{2\ell} \frac{\partial^2 w}{\partial x^2} \int_0^\ell \left(\frac{\partial w}{\partial x}\right)^2 dx = F(x) H_t(t) \cos(\omega t), \quad (11)$$

423 with $I = eh^3/12$ and $A = eh$. $\delta_{\ell/2}(x)$ is the Dirac delta distribution located at the center of the
 424 BSA. $H_t(t)$ is the Heaviside unit step function that is equal to zero if $t < 0$ and equal to one if

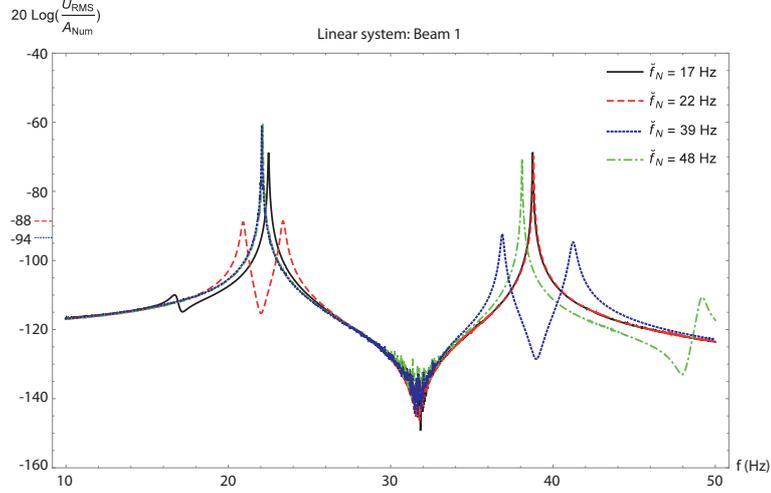


Figure 21: Four computed beam 1 different linear frequency responses. Each curve corresponds to the BSA acting as a linear absorber with a particular resonance frequency: 17 Hz, 22 Hz (TMD for the first mode), 39 Hz (TMD for the second mode) and 48 Hz and viscous damping $\mu = 0.24$ kg/s.

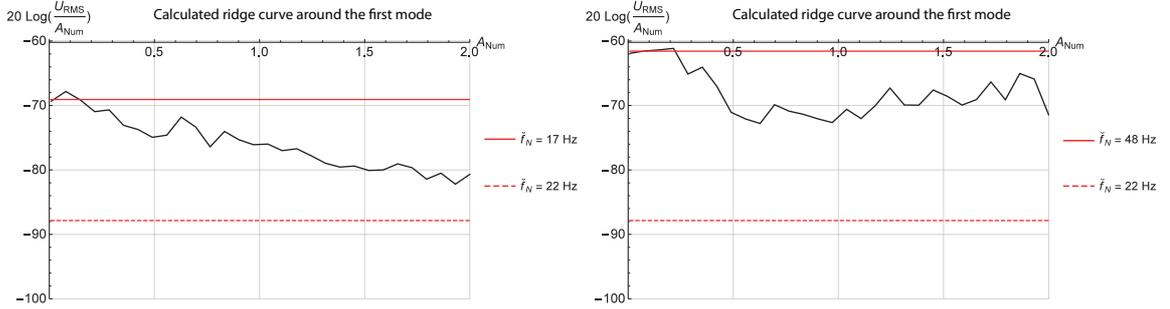


Figure 22: Calculated ridge curve of beam 1 displacement frequency response around the first mode for different BSA linear resonance. Left: $\tilde{f}_N \approx 17$ Hz, right: $\tilde{f}_N \approx 48$ Hz. The two horizontal lines correspond to the frequency response curve for the linear BSA: the continuous one is for the BSA frequency used in the non linear response while the discontinuous is the one obtained for the TMD.

425 $t \geq 0$. To this equation, one adds the initial conditions $w(x, t = 0) = 0$ and $\partial w / \partial t(x, t = 0) = 0$
 426 and the usual boundary conditions for a clamped beam given by :

$$\begin{cases} w = 0, \frac{\partial w}{\partial x} = 0 \text{ at } x = 0, \\ w = 0, \frac{\partial w}{\partial x} = 0 \text{ at } x = \ell. \end{cases} \quad (12)$$

One defines the non dimensional quantities as $\tilde{x} = x/\ell$, $\tilde{w} = w/r$ where $r = \sqrt{I/\bar{A}}$ is the radius of gyration of the cross section, $\omega_0 = 1/\ell^2 \sqrt{EI/(\rho A)}$, $\tilde{t} = \omega_0 t$, $\tilde{\omega} = \omega/\omega_0$, $\tilde{N} = N\ell^2/(EI)$. Let us denote $\tilde{N}_c = 4\pi^2$ the non dimensional critical load, one defines $\tilde{b} = b/r = \sqrt{4(N - N_c)/\pi^2}$ as the non-dimensional post buckling deflection. The non dimensional displacement of the clamped

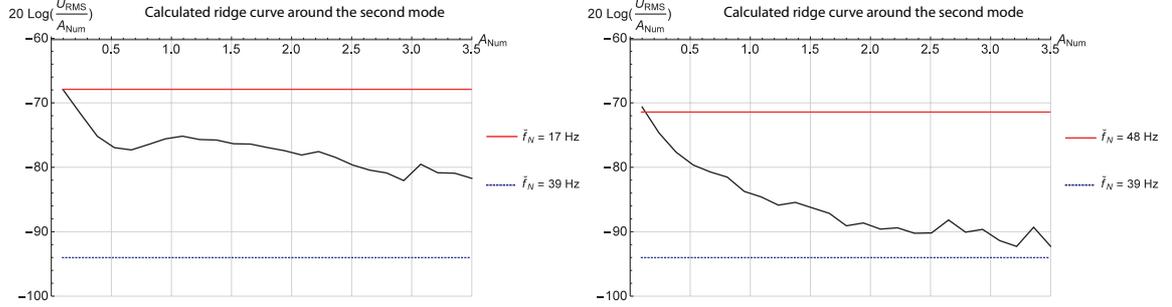


Figure 23: Calculated ridge curve of beam 1 displacement frequency response around the second mode for different BSA linear resonance. Left: $f_N \approx 17$ Hz, right: $f_N \approx 48$ Hz. The two horizontal lines correspond to the frequency response curve for the linear BSA: the continuous one is for the BSA frequency used in the non linear response while the discontinuous is the one obtained for the TMD.

buckled beam is written as

$$\tilde{w}(\tilde{x}, \tilde{t}) = \tilde{w}_0(\tilde{x}) + \tilde{v}(\tilde{x}, \tilde{t}), \text{ with } \tilde{w}_0(\tilde{x}) = \frac{1}{2}\tilde{b}(1 - \cos 2\pi\tilde{x}). \quad (13)$$

$\tilde{w}_0(\tilde{x})$ is the statics buckled configuration [14], solution of the non linear integrodifferential problem

$$\frac{d^4\tilde{w}_0}{d\tilde{x}^4} + \left(\tilde{N} - \frac{1}{2} \int_0^1 \left(\frac{d\tilde{w}_0}{d\tilde{x}} \right)^2 d\tilde{x} \right) \frac{d^2\tilde{w}_0}{d\tilde{x}^2} = 0, \quad (14)$$

$$\tilde{w}_0 = 0 \text{ and } \frac{d\tilde{w}_0}{d\tilde{x}} = 0, \text{ at } \tilde{x} = 0 \text{ and } \tilde{x} = 1. \quad (15)$$

Writing Eq. (11) with non dimensional variables, noting that $\delta_{\ell/2}(x/\ell) = 1/\ell\delta_{1/2}(x/\ell)$, substituting Eq. (13) in Eq. (11) and using Eq. (14) leads to the non linear equation that governs the dynamics of the BSA :

$$(1 + \beta\delta_{1/2}) \frac{\partial^2 \tilde{v}}{\partial \tilde{t}^2} + \frac{\partial^4 \tilde{v}}{\partial \tilde{x}^4} + 4\pi^2 \frac{\partial^2 \tilde{v}}{\partial \tilde{x}^2} - 2\tilde{b}^2\pi^3 \cos 2\pi\tilde{x} \int_0^1 \frac{\partial \tilde{v}}{\partial \tilde{x}} d\tilde{x} - \tilde{b}\pi^2 \cos 2\pi\tilde{x} \int_0^1 \left(\frac{\partial \tilde{v}}{\partial \tilde{x}} \right)^2 d\tilde{x} = \\ + \tilde{b}\pi \frac{\partial^2 \tilde{v}}{\partial \tilde{x}^2} \int_0^1 \frac{\partial \tilde{v}}{\partial \tilde{x}} \sin 2\pi\tilde{x} d\tilde{x} + \frac{1}{2} \left(\frac{\partial \tilde{v}}{\partial \tilde{x}} \right)^2 d\tilde{x} - \tilde{\mu} \frac{\partial \tilde{v}}{\partial \tilde{t}} + \tilde{F}(\tilde{x})H_{\tilde{t}}(\tilde{t}) \cos(\tilde{\omega}\tilde{t}), \quad (16)$$

together with the initial and boundary conditions. The non dimensional quantities are defined as $\beta = \frac{m_0}{\rho A \ell} \approx 7$ is the ratio of the small mass m_0 to the BSA beam mass, $\tilde{\mu} = \frac{\mu}{\rho A \omega_0}$ is the non-dimensional viscous damping and $\tilde{F}(\tilde{x}) = \frac{\ell^4}{rEI} F(x/\ell)$.

Now let us approximate the dynamic deflection around equilibrium position $\tilde{v}(\tilde{x}, \tilde{t})$ using only the first buckling mode as

$$\tilde{v}(\tilde{x}, \tilde{t}) = \tilde{w}_0(\tilde{x})\tilde{q}(\tilde{t}). \quad (17)$$

This approximation allows us to describe the change of equilibrium position but does not give access to a fine description of the buckled beam movement [13], particularly near its linear resonance. After introducing Eq. (17) in Eq. (16), a Ritz reduction, ie multiplying both member of Eq. (16)

by $\tilde{w}_0(\tilde{x})$ and integrating both member of the resulting equation on the beam length ℓ , leads to a Helmholtz-Duffing nonlinear equation for the BSA displacement

$$(3/8 + \beta)\ddot{\tilde{q}}(\tilde{t}) + \frac{3}{8}\tilde{\mu}\dot{\tilde{q}}(\tilde{t}) + \frac{\tilde{b}^2\pi^4}{4}\left(\tilde{q}(\tilde{t}) + \frac{3}{2}\tilde{q}(\tilde{t})^2 + \frac{1}{2}\tilde{q}(\tilde{t})^3\right) = \frac{1}{\tilde{b}^2}H_{\tilde{t}}(\tilde{t})\cos(\tilde{\omega}\tilde{t})\int_0^1\tilde{F}(\tilde{x})\tilde{w}_0(\tilde{x})d\tilde{x} \quad (18)$$

434 7. Appendix B. Experimental and numerical examples of the bistable attachment re- 435 sponse

436 In this appendix, we present results for some chosen experimental amplitude-frequency pairs
437 and their corresponding computed pairs for the BSA alone. Each of these plots is composed of four
438 sub-plots : the (a) plot shows the location of the point of interest in the density plot (corresponding
439 to an upside view of the frequency response of the RMS value for the measured or computed BSA
440 displacement given in Fig. 4) as a black oval, the (b) plot shows the spectrum of the signal, the
441 (c) curve is a phase plot (displacement/velocity) for one second recorded (or computed) signal
442 and the (d) shows the time signal of the displacement. As the mounting of the BSA on the
443 shaker does not allow a simultaneous measurement of velocity and displacement, the displacement
444 was estimated from velocity measurements by numerical integration. The change of equilibrium
445 positions make the integration constants difficult to estimate; while correct in amplitude, the sign
446 of the displacement value has little signification. To see it, it had been reported on the various
447 phase plots the equilibrium positions as black circles. Since the model differs from the experiment,
448 instead of looking for strict correspondence at amplitude-frequency pairs, we propose to find a
449 correspondence between pairs located near zones of interest.

450 The first zone is located close to the half linear resonance of the BSA at low amplitude. We
451 present in Fig. 24 the measured signal and in Fig. 25 the computed signal. In these low amplitude
452 and frequency ranges, the model is able to describe very precisely most of the features observed
453 experimentally (amplitude, phase portrait and spectrum).

454 The second zone is located close to the non linear resonance of the BSA at medium excitation
455 amplitude at the beginning of the high amplitude movements of the BSA with chaotic motion. We
456 present in Fig. 26 the measured signal and in Fig. 27 the computed signal. These curves reveal the
457 main limitation of our simplified model. For this chaotic motion, it appears that our one degree of
458 freedom viscous model is not able to describe finely all the features of the experiment. Here, the
459 computed amplitude is clearly overestimated by a factor two. But as shown by the results, this not
460 a real problem since the important feature here is the chaotic motion of the BSA that spreads the
461 energy over the a large spectrum. When connected to the linear system, this energy re-repartition
462 over the spectrum acts like a dissipation of the energy since the primary linear system to control
463 not only responds at its resonances, but also dissipates energy by viscosity.

464 This is confirmed by the observation of the third zone, that is located above the linear resonance
465 of the BSA at high excitation amplitude showing a high amplitude chaotic movements zone of the
466 BSA. We present in Fig. 28 the measured signal and in Fig. 29 the computed signal. There is always
467 an overestimation of the amplitude of the BSA displacement but on the whole, the chaotic motion
468 is well described.

469 [1] H. Frahm, Device for Damping Vibrations of Bodies, U.S. Patent No. 989,958, 1909.

470 [2] J.P. Den Hartog, Mechanical Vibration, McGraw-Hill, New York, 1947.

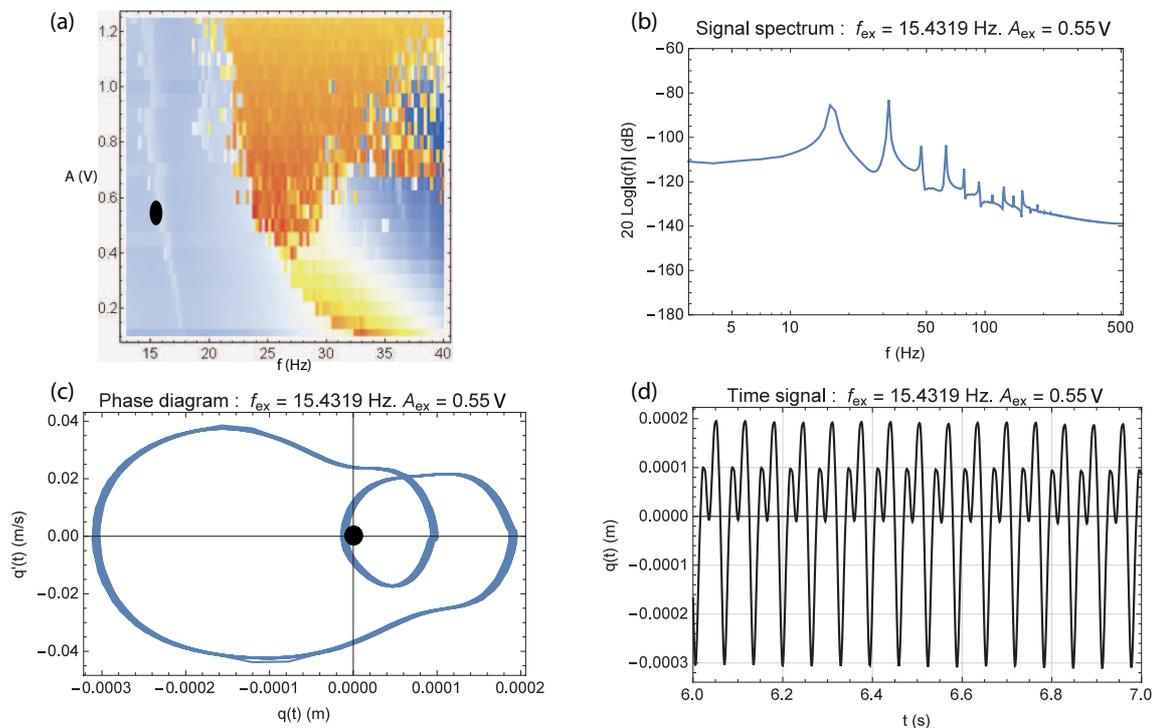


Figure 24: Measured BSA response. (a): density plot, the black oval represents the point of interest, (b): displacement spectrum, (c): phase plot, the black circle shows the equilibrium point, (d): displacement time recording.

- 471 [3] O. Gendelman, L.I. Manevitch, A.F. Vakakis, R.M. Closkey, Energy Pumping in Nonlinear Me-
 472chanical Oscillators: Part I–Dynamics of the underlying Hamiltonian systems. *ASME Journal*
 473 *of Applied Mechanics* 68 (2011) 34-42. doi:10.1115/1.1345524
- 474 [4] A.F. Vakakis, O.V. Gendelman, Energy Pumping in Nonlinear Mechanical Oscillators:
 475 Part II–Resonance Capture. *ASME Journal of Applied Mechanics* 68 (2011) 42-48.
 476 doi:10.1115/1.1345525
- 477 [5] A.F. Vakakis, O.V. Gendelman, L.A. Bergman, D.M. McFarland, G. Kerschen, Y.S. Lee, Non-
 478 linear Targeted Energy Transfer in Mechanical and Structural Systems (two volumes). Springer
 479 Verlag, Berlin, 2008. doi:10.1007/978-1-4020-9130-8
- 480 [6] R. Bellet, B. Cochelin, R. Côte, P.-O. Mattei, Enhancing the dynamic range of targeted en-
 481 ergy transfer in acoustics using several nonlinear membrane absorbers. *Journal of Sound and*
 482 *Vibration* 331 (2012) 5657-5668. doi:10.1016/j.jsv.2012.07.013
- 483 [7] R. Mariani, S. Bellizzi, B. Cochelin, Ph. Herzog, P.-O. Mattei, Toward an adjustable non
 484 linear low frequency acoustic absorber. *Journal of Sound and Vibration* 330 (2012) 5245-5258.
 485 doi:10.1016/j.jsv.2011.03.034
- 486 [8] E. Gourdon, C.H. Lamarque, Energy Pumping with Various Nonlinear Structures: Numerical
 487 Evidences. *Nonlinear Dynamics*, 40 (2005) 281-307. doi: 10.1007/s11071-005-6610-6

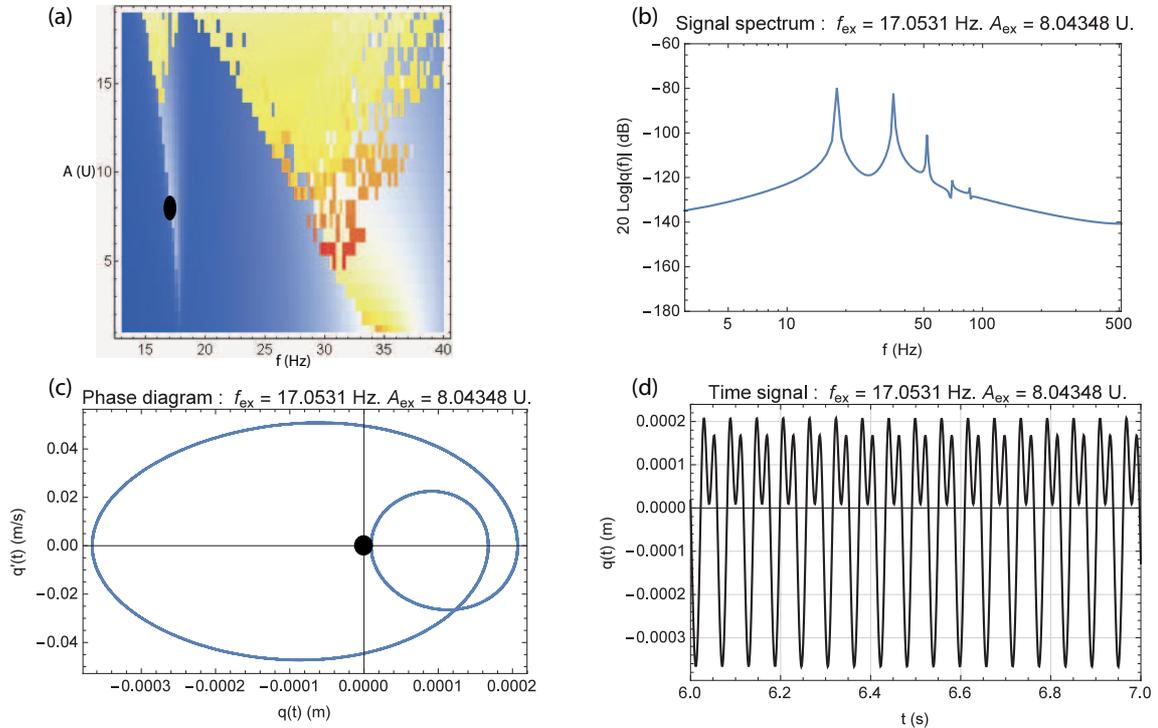


Figure 25: Computed BSA response. (a): density plot, the black oval represents the point of interest, (b): displacement spectrum, (c): phase plot, the black circle shows the equilibrium point, (d): displacement time recording.

- 488 [9] A. Ture Savadkoochi, L.I. Manevitch, C.H. Lamarque, Analysis of the transient behavior in a two dof nonlinear system. *Chaos, Solitons & Fractals* 44 (2011) 450-463. doi: 10.1013/j.chaos.2011.03.007
- 489
- 490
- 491 [10] L.I. Manevitch, G. Sigalov, F. Romeo, L.A. Bergman, A. Vakakis, Dynamics of a Linear Oscillator Coupled to a Bistable Light Attachment: Analytical Study. *ASME Journal of Applied Mechanics* 81 (2014) 041011-1-9. doi:10.1115/1.4025150
- 492
- 493
- 494 [11] F. Romeo, L.I. Manevitch, L.A. Bergman, A. Vakakis, Transient and chaotic low-energy transfers in a system with bistable nonlinearity, *Chaos* 25 (2015) 053109. doi:10.1063/1.4921193
- 495
- 496 [12] E. Ventsel, Th.Krauthammer, *Thin Plates and Shells. Theory, Analysis, and Applications*, Marcel Dekker, New York-Basel, 2001.
- 497
- 498 [13] W. Kreider, A.H. Nayfeh, Experimental Investigation of Single-Mode Response in a Fixed-Fixed Buckled Beam, *Nonlinear Dynamics* 15 (1998) 155-177. doi:10.1023/A:1008231012968
- 499
- 500 [14] S. A. Emam, A.H. Nayfeh, On the Nonlinear Dynamics of a Buckled Beam Subjected to a Primary-resonance Excitation. *Nonlinear Dynamics* 35 (2004) 1-17. doi:10.1023/B:NODY.0000017466.71383.d5
- 501
- 502
- 503 [15] Wolfram Mathematica 10, Wolfram Research Inc., Champaign, IL, USA, 2014.

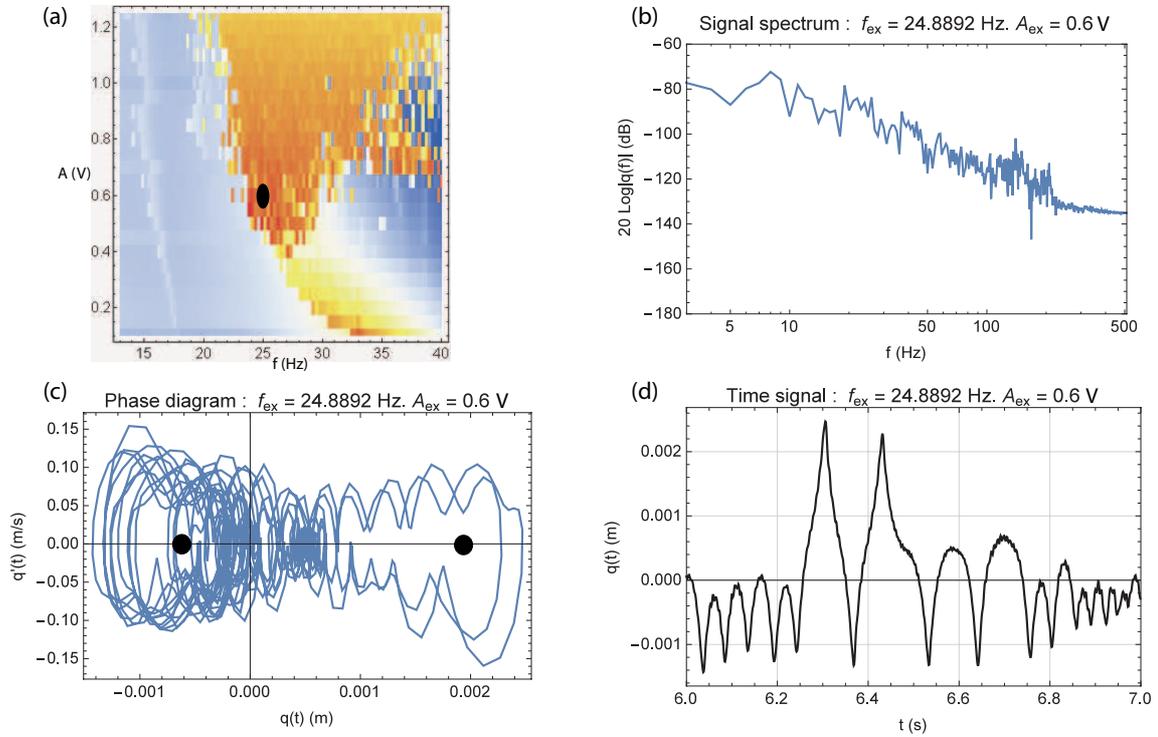


Figure 26: Measured BSA response. (a): density plot, the black oval represents the point of interest, (b): displacement spectrum, (c): phase plot, the black circles show the equilibrium points, (d): displacement time recording.

- 504 [16] S.A. Emam, A theoretical and Experimental Study of Nonlinear Dynamics of Buckled Beams,
505 PhD thesis, Virginia Polytechnic Institute and State University, 2002.
- 506 [17] H. Kantz; T. Schreiber, Nonlinear Time Series Analysis, Second Edition, Cambridge University
507 Press, Cambridge, 2004.
- 508 [18] S. Kodba, M. Perc, M.Marh, Detecting chaos from a time series, European Journal of Physics
509 26 (2005) 205-215. doi:10.1088/0143-0807/26/1/021
- 510 [19] R. Hegger, H. Kantz, T. Schreiber, Practical implementation of nonlinear time series methods:
511 The TISEAN package, Chaos 9 (1999) 413-435. doi: 10.1063/1.166424
- 512 [20] R. Vigui, G. Kerschen, Nonlinear vibration absorber coupled to a nonlinear primary
513 system: a tuning methodology. Journal of Sound and Vibration 326 (2009) 780-793.
514 doi:10.1016/j.jsv.2009.05.023
- 515 [21] M. Paresh, M. Dardel, M.H. Ghasemi, Performance comparison of nonlinear energy sink and
516 linear tuned mass damper in steady-state dynamics of a linear beam. Nonlinear Dynamics 81
517 (2015) 1981-2002. doi:10.1007/s11071-015-2120-3

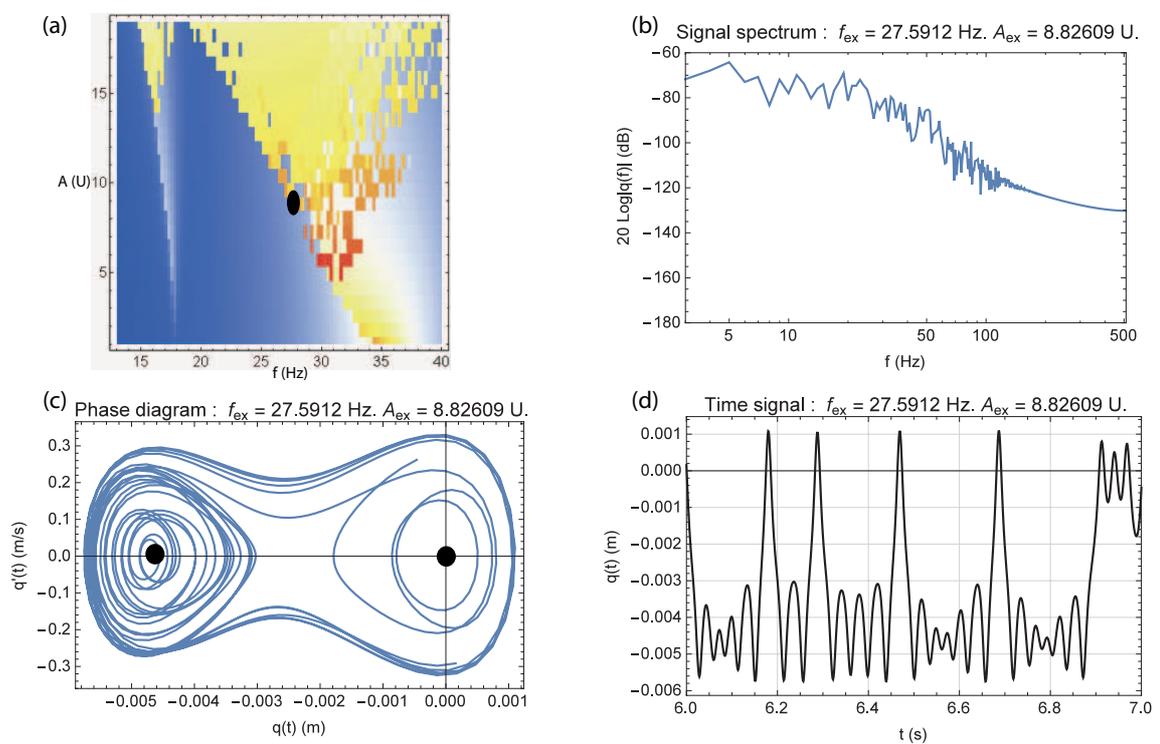


Figure 27: Computed BSA response.(a): density plot, the black oval represents the point of interest, (b): displacement spectrum, (c): phase plot, the black circles show the equilibrium points, (d): displacement time recording.

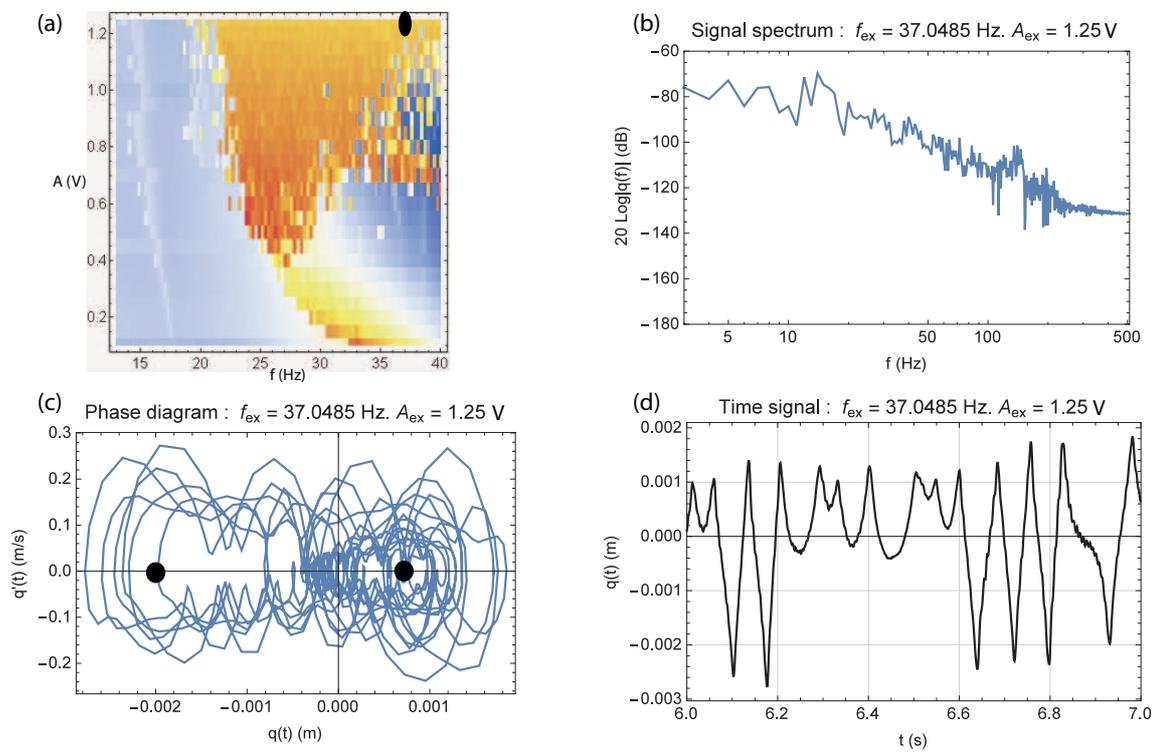


Figure 28: Measured BSA response. (a): density plot, the black oval represents the point of interest, (b): displacement spectrum, (c): phase plot, the black circles show the equilibrium points, (d): displacement time recording.

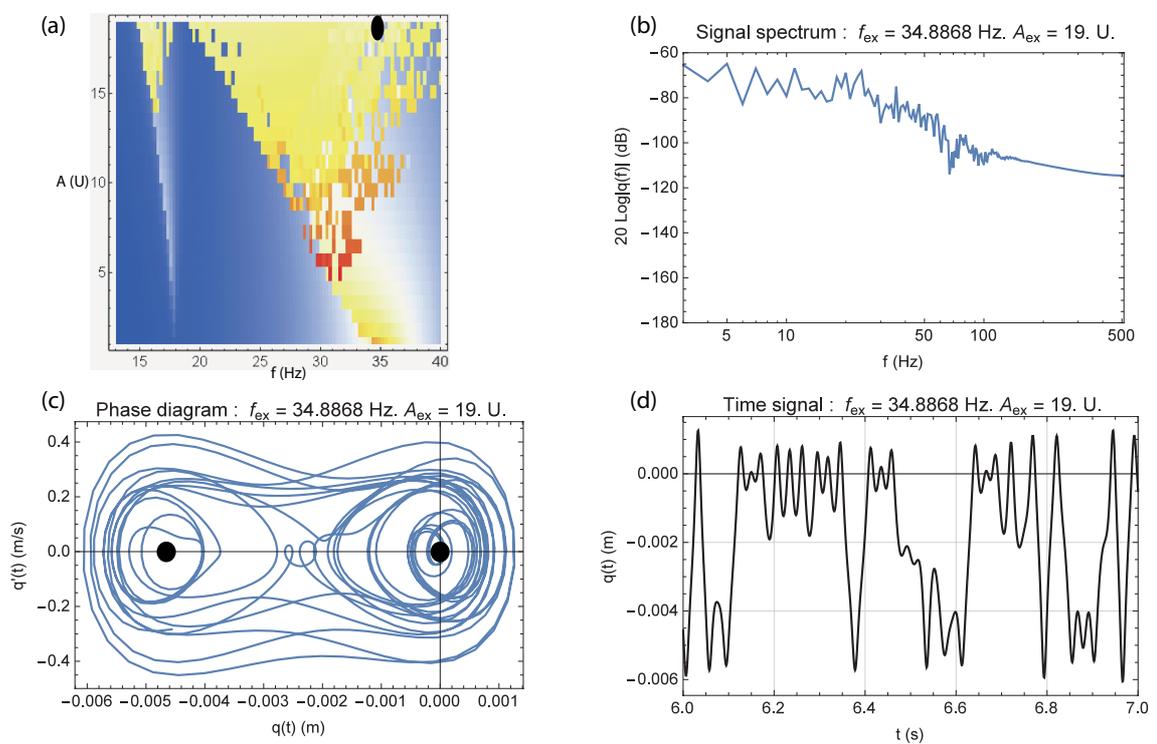


Figure 29: Computed BSA response. (a): density plot, the black oval represents the point of interest, (b): displacement spectrum, (c): phase plot, the black circles show the equilibrium points, (d): displacement time recording.