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Transient Thermoelectric Generator: An Active Load Story

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Under stationary conditions, the optimization of maximum power output and efficiency of thermoelectric generators (TEG) is a well-known subject. Use of a finite-time thermodynamics (FTT) approach to the description of TEGs has demonstrated that there exists a closed feedback effect between the output electrical load value and the entering heat current. From the practical point of view, this effect is strongly evidenced by the use of direct current (DC-to-DC) converters as active loads. Both transient conditions and FTT contribute to a complex landscape of the optimization of the power and efficiencies of a TEG. It has been claimed that the use of inductive load may lead to a strong enhancement of the efficiency, and the frequency response of a TEG as a band-pass filter has also been recently reported. We consider these results using a classical linear Onsager approach of a TEG operating under transient conditions. We show that a trans-admittance may be defined as a coupling element between the input and the output, leading to the observed electric-to-thermal feedback. We discuss recent experiments on a TEG connected to an active load, which is reported to boast an efficiency exceeding the usual stationary DC thermoelectric efficiency.

Key words: Thermoelectric energy conversion, thermoelectric devices, thermodynamic constraints on energy production

INTRODUCTION

Claims have been made that an efficiency exceeding the direct current (DC) operation of thermoelectric generators (TEG) can be achieved,¹ and a first theoretical approach explaining such a performance was proposed by Apostol and Nedelcu a few years ago.² Thermoelectric generators are autonomous heat engines in the sense that their operation is not periodically driven as in classical cycles (e.g., Carnot), but rather corresponds to a nonequilibrium steady-state generated by externally imposed time-independent boundary conditions.³ The effects of the finite thermal conductance of the heat exchangers placed between the heat baths and the heat engines must be accounted for to

obtain insight into the operation of TEGs under realistic working conditions. While the traditional Carnot-like approach, assuming fixed temperatures across the thermoelectric device, is clearly not appropriate since it imposes non-realistic thermal boundary conditions to the system, finite-time thermodynamics (FTT) permits full consideration of the presence of heat exchangers,^{4,5} and, in particular, a correct estimation of the distribution of the power inside a system.

From a fundamental point of view, the coupling between the thermal and electrical processes can be described as a closed feedback effect between the output electrical load value and the entering heat current.⁶ Using a combination of finite-time thermodynamics and Onsager force-flux framework, our approach leads to the conclusion that there exist optimal working conditions for thermoelectric generators, not only for the electrical but also for the

using the correspondence: electrochemical potential $\mu \equiv$ pressure and particle number $N \equiv$ volume. More precisely, we get: $\beta N = (\partial N / \partial T)_\mu$: analogue to thermal dilatation coefficient (in K^{-1}), and $\chi_T N = (\partial N / \partial \mu)_T$: analogue to isothermal compressibility (in J^{-1}), so that

$$\alpha_{SS} = -\frac{1}{e} \left(\frac{\partial \mu}{\partial T} \right)_N = \frac{\beta}{e \chi_T}, \quad (2)$$

where e is the electron charge. The next step is the description of the dynamics of population and temperature imbalance across the system under transient conditions, which satisfies:

$$\tau_0 \frac{d}{dt} \begin{pmatrix} \Delta N_e \\ \Delta T \end{pmatrix} = - \begin{pmatrix} 1 & -A \chi_T \\ -A \chi_T / \ell & (L_o + A^2) / \ell \end{pmatrix} \begin{pmatrix} \Delta N_e \\ \Delta T \end{pmatrix}, \quad (3)$$

where $\Delta N_e = e \Delta N$ and $A = \beta / \chi_T - e \alpha = e \tau (1 - T_0 / T)$ represents the effective thermoelectric coupling and the other parameters are given by: $\tau_0 = e^2 \chi_T / G$, $\ell = C_N / e^2 \chi_T T$, and $L_o = K / GT$, with K and G , respectively, being the thermal and electrical conductances of the thermoelectric element. The parameter L_o is the Lorenz number associated to the transport properties, while ℓ is a quantity that derives from the thermoelastic properties of the electron gas and with the same dimension as L_o ; $C_N N = T (\partial S / \partial T)_N$ is the analogue of the specific heat at constant volume. Note that τ_0 gives an RC -like characteristic time of the system.

The solution of Eq. 3 yields the resulting electrical time constant, $\tau_{elec} = \lambda \tau_0$, of the system, with

$$\lambda = \frac{C_N T}{\chi_T e^2 \tau^2 (T - T_0)^2} \approx \frac{3 N k_B^2}{e^2 \tau^2 \eta_C} \quad (4)$$

in the strong coupling limit $A \gg L / \ell$, with k_B being the Boltzmann constant and η_C being the Carnot efficiency. Note that the approximate value is obtained in the non-degenerate semiconductor limit. Denoting l the length of the thermoelectric elements, we obtain the following approximate expressions:

$$\tau_{elec} \approx \frac{3 n k_B l^2}{\sigma \tau^2 \eta_C^2 T} \quad (5)$$

$$C_{diff} \approx \frac{C_N}{\tau^2 \eta_C^2 T} \quad (6)$$

for time constant of the system and the diffusion capacitance. We can now give an estimation of the diffusion capacitance C_{diff} . Assuming a non-degenerate semiconductor at room temperature with doping $n = 5 \times 10^{19} \text{cm}^{-3}$ and effective mass $m_0 = 0.26 m_e$, where m_e is the free electron mass, we get the expression of the heat capacitance of the electronic gas as $C_N = N k_B \frac{T}{T_F}$ where $T_F \approx 2208 \text{K}$ is the Fermi temperature estimated from the standard equation of state of the electrons. At room

temperature, we obtain $C_N = 616.10 \cdot 10^{-7} \text{JK}^{-1}$ and $\eta_C = 1 - \frac{400}{700} = 0.43$. An estimation of the Thomson term is given by the approximation with the Seebeck coefficient by $S \approx \tau \eta_C \approx 150 \mu\text{VK}^{-1}$. For a thermoelectric element of size $l = 1 \text{cm}$, we finally obtain $C_{diff} \approx 7 \text{F}$. This very large value is still underestimated since we do not account for the lattice contribution in the calculation of the specific heat. Then, diffusion capacitances of order of hundreds of Farad are perfectly realistic, as previously reported.¹⁹

RESULTS AND DISCUSSION

Orders of Magnitude

A numerical estimation of the characteristic associated frequency f_c can be easily obtained. Assuming a material doping concentration of $5.0 \times 10^{17} \text{cm}^{-3}$ and a non-interacting electron gas, we get for a 1-cm element, $f_c = 6.3 \text{kHz}$. This result merely gives an order of magnitude, and a more refined analysis should be undertaken. We also consider the measurements on a Hi-Z20 module (Fig. 4). The extracted parameters from the equivalent circuit depicted in Fig. 5 are $R = 0.02$, $R_{TE} = 0.0614$, $C_{TE} = 1.91781 \text{mF}$, and $L = 0.165 \mu\text{H}$. The characteristic frequency $f_c = 1/RC = 6520 \text{Hz}$, is in excellent agreement with the prediction of the model. We can make a qualitative conclusion as regards the existence of a specific high-frequency response of a thermoelectric system, though more theoretical and experimental studies should be developed. Nevertheless, in contrast with the usual thermoelectric consideration of a unique internal resistance, the total internal impedance contains the R_{TE} and C_{TE} in parallel, as a low pass filtering. The self-inductance term just comes from the wiring of the thermoelectric system.

DC-DC Converter

We now consider the active load matching question from the DC-DC loading and optimization. Using a maximum power point tracking (MPPT) control, one can match the load impedance magnitude and phase in order to drive the maximum extraction of power from the TEG to flow down to the electrical load.¹⁸ The MPPT controller will automatically find the optimum voltage V_{MPP} or current I_{MPP} at which a TEG should operate to obtain the maximum power output under a given condition. A DC-DC converter is used to act as an interface between the load side and the TEG module. There are several control techniques such as, e.g., the perturb and observe (P&O) and incremental conductance (INC). The conversion efficiencies are around 90%. This work is extensively described in Ref. 20.

CASE OF A 4-KW GENERATOR

A few years ago, a device boasting a high-efficiency conversion of heat flux to electrical power

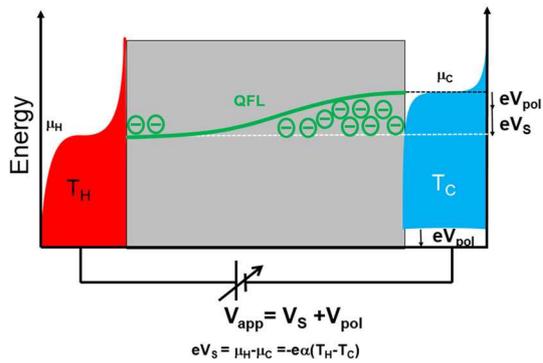


Fig. 3. Quasi-Fermi levels and applied voltage. The thermoelectric material is subjected to thermal and electrical biasing, leading to a redistribution of the free carriers.

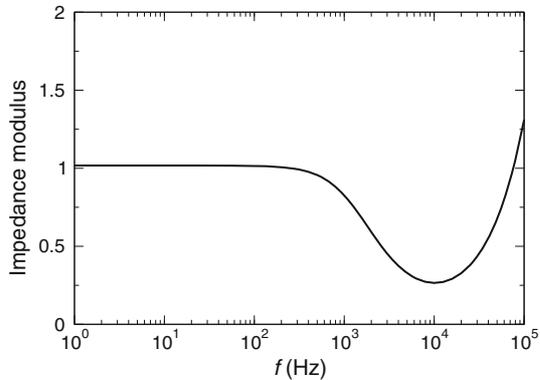


Fig. 4. Frequency-dependence of the modulus of the impedance normalized to its zero-frequency value.

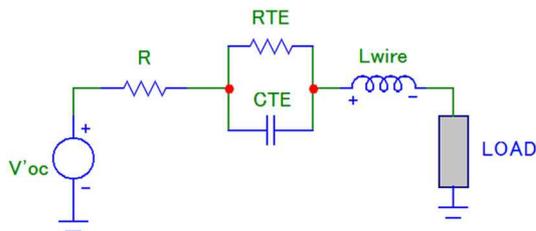


Fig. 5. Equivalent circuit derived from Fig. 4.

was proposed and patented.²¹ The claimed high performance is achieved with the use of a ring of metallic components and anodically sliced, reduced barriers, high purity *n*-type and *p*-type semiconductor wafers. The heat flux induced by heating one set of fins and cooling the other is extracted from a ring of bismuth telluride-based *n*-type wafers and antimony telluride-based *p*-type wafers using make-before-break control of metal-oxide-semiconductor field-effect transistors (MOSFETs). This system combines both a very small internal resistance and an active load using switched MOSFET transistors. Attention should be paid to the output matching of the system based on a specific electrical

transformer. This latter allows a thermoelectric conversion under very small voltage followed by a voltage elevation. A view of the system's geometry is shown in fig. 9 of the patent.²¹ Measurements were made in 2008 by Marin Nedelcu on the 4-kW system of Jon Schroeder, and these were recently repeated by John Stockholm on the same generator.¹ The thermal power was measured by weighing a bottle of propane before and after the test which lasted about 1 h. The 60-Hz electrical power output from the 200-kHz converter was measured on a resistive load of 2 banks in parallel of 20 filament lamps of 100 W each in parallel. The voltage was on each bank about 110 V. The power was measured with a CEM DT-3348 RMS 1000A AC/DC watt clamp meter with an accuracy for alternative current (AC) power at $\pm 2.5\%$. Note that the design of the unit is not compatible with the installation of any thermocouple, as the hot and cold interfaces of the bismuth telluride have a voltage. Estimations for the cold side temperature, cooled by forced ambient air convection, gives around 100°C , while the hot side temperature is found to be below 300°C . We used an infrared thermometer OMEGA OS423-LS and a thermocouple. We were able to measure the temperature near the cold side of the bismuth telluride and the exiting air temperature after the flowing between the hot side fins. We confirm in 2014 the measurements made in 2008: the 4-kW generator has an efficiency greater than twice the efficiency of a DC-operated thermoelectric generator operating between 300°C and 100°C . No measurements on the two primary outlet circuits of this generator to the transformer of the DC-DC converter are possible.

The non-stationary analysis for the high frequency regime (200 kHz) presented here confirms that operation with a DC-DC converter does have a frequency at which the impedance is very low, and that the impedance has an inductance-like character. It is this inductance which is used to extract the power from a thermoelectric generator with a low internal resistance, and the very low electrical impedance at a certain frequency may be the reason why the conversion efficiency is much greater than the DC-operated TEG. Such low electrical resistances are not possible with the commercially available thermoelectric modules, so the tested generator was designed with an internal electrical resistance of $3\ \mu\text{m}\Omega$. This type of TEG is difficult to build since all the thermoelectric elements must be soldered in one operation.

CONCLUDING REMARKS

Thermoelectric systems are driven by feedback processes between thermal and electrical currents. At low frequencies, the thermal constants dominate, but under specific conditions an electro-thermal coupling can occur at high frequency. The impedance spectroscopy reveals a non-resistive behaviour at high frequencies. DC-DC power conversion offers

a large degree of freedom to the output impedance and the load matching. We have found on a commercial thermoelectric module from Hi-Z, a minimal impedance at a frequency around 6 kHz. Thermoelectric generators with a low internal resistance have an important reactive response. No impedance measurements at high frequencies have yet been made on such generators, but this is naturally the next step so that a mathematical model can be proposed and be validated experimentally. Only overall efficiency measurements on a thermoelectric generator designed with a very low internal resistance, operated in the hundred kHz range with a DC–DC converter, have been made with overall efficiencies at least twice greater than the DC-operated thermoelectric generators operating with the same temperature difference on the thermoelectric material.

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