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SiN_x: Tb³⁺-Yb³⁺, an efficient down-conversion layer compatible with silicon solar cell process

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Abstract

Tb³⁺-Yb³⁺ co-doped SiN_x down-conversion layers compatible with silicon Photovoltaic Technology were prepared by reactive magnetron co-sputtering. Efficient sensitization of Tb³⁺ ions through a SiN_x host matrix and cooperative energy transfer between Tb³⁺ and Yb³⁺ ions were evidenced as driving mechanisms of the down-conversion process. In this paper, the film composition and microstructure are investigated alongside their optical properties, with the aim of maximizing the rare earth ions incorporation and emission efficiency. An optimized layer achieving the highest Yb³⁺ emission intensity was obtained by reactive magnetron co-sputtering in a nitride rich atmosphere for 1.2 W/cm² and 0.15 W/cm² power density applied on the Tb and Yb targets, respectively. It was determined that depositing at 200 °C and annealing at 850 °C leads to comparable Yb³⁺ emission intensity than depositing at 500 °C and annealing at 600 °C, which is promising for applications toward silicon solar cells.

Keywords

Down-conversion, Terbium, Ytterbium, rare earth, SiN_x matrix, silicon solar cell

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Abbreviation: SC, solar cell; UC, up-conversion; DC, down-conversion; RE, rare earth; CET, cooperative energy transmission; RFP, radio frequency power density; FTIR, Fourier Transform Infrared measurements; HREM, high resolution transmission electron microscope ; RBS, Rutherford Backscattering Spectroscopy ; PL, photoluminescence; PLE, photoluminescence in excitation; TMM, transfer matrix method ; CTA, classical thermal annealing; RTA, rapid thermal annealing; LO, longitudinal optical; TO, transverse optical; bw, blaze wavelength; A, absorbance; R, reflectance

1. Introduction

Silicon solar cells (SC) present an intrinsic efficiency limit calculated by Shockley and Queisser [1,2] of 29%, which is approached in the laboratory [3]. Therefore, new efficiency increasing strategies have to be investigated to further reduce the cost of the KWh. One of the promising ways of improving the efficiency that could top the actual efficiency limit is frequency conversion mechanisms. These mechanisms allow us to realize a more efficient carrier photogeneration in silicon solar cells by tuning the solar spectrum. The conversion of IR photons to visible photons with energy just above the SC band gap is called up-conversion (UC) and allows the absorption of photons by solar cells that would be lost without the UC process. This study focuses on the down-conversion (DC) process that relies on the conversion of UV photons to visible photons with an energy just above the SC band gap. This mechanism maximizes the number of photogenerated carriers with energy matching the SC band gap, at the expense of carriers with high energy. In standard solar cells, carriers having an energy largely above the solar cell band gap may transfer energy to the matrix, thus generating an energy loss mechanism that results in an overheating of the latter. This thermalization mechanism leads, therefore, to a decrease of the cell's conversion efficiency. A down-conversion (quantum cutting) process can reduce the thermalization of carriers photogenerated by absorption of photons with an energy twice the SC band gap, and can therefore increase the SC conversion efficiency. This DC process occurs in a material that absorbs a UV photon and emits two IR photons with an energy slightly above the silicon solar cell band gap. Dexter *et al.* [4] first demonstrate that this system presents a potential interest with an achievable quantum yield higher than 100%. Afterwards, many others have evidenced an internal quantum yield ranging from 120% to 199% using different matrices and rare earth (RE) ions [5–10]. Two main rare earth combinations were proposed: the co-doping using two rare earth ions and double co-doping using three [11]. Due to its greater simplicity, the first RE ions combination is more promising.

In order to obtain a DC mechanism compatible with silicon SC, two rare earth ions, Tb^{3+} and Yb^{3+} , were chosen due to their energy configuration which allows for the down-conversion and matches the silicon band gap energy. Indeed, the transition from 5D_4 to 6F_7 energy levels of the Tb^{3+} ions, corresponding to an energy of 2.53 eV (490 nm) presents twice the energy of the $^2F_{5/2}$ to $^2F_{7/2}$ transition energy of Yb^{3+} ions, corresponding to an energy of 1.26 eV (980 nm). This energy configuration allows the quantum cutting or down-conversion process by the absorption of one UV photon by a Tb^{3+} ion, a cooperative energy transfer (CET) to two surrounding Yb^{3+} ions [12], and the emission of two IR photons (980 nm) by Yb^{3+} ions. Photons emitted from Yb^{3+} ions at 980 nm (1.26 eV) have an energy slightly above silicon SC band gap (1.1 eV) and are therefore absorbed with a reduce thermalization energy by a silicon solar cell. The absence of an intermediate energy level of the Tb^{3+} ions prevents energy back transfer from the Yb^{3+} ions, which occurs with the $Pr^{3+}:Yb^{3+}$ RE couple [13]. Studies of the $Tb^{3+}:Yb^{3+}$ couple have already been done on several matrices. Promising results were obtained in PO_4 phosphor and in borate glass matrices with $\eta_{QE}=188\%$ [12] and $\eta_{QE}=196\%$ [6], respectively. However those matrices presented compatibility drawbacks with the silicon SC application, such as degradation during the fabrication of solar cells. In addition, those DC layers have stability issues under highly energetic photon irradiation. Moreover, the raw materials employed may be toxic and expensive [14]. To tackle this incompatibility, our team studied $Tb^{3+}-Yb^{3+}$ doped SiO_xN_y thin films [15] because the Si-based matrix developed is fully compatible with silicon solar cell fabrication. Moreover, this matrix presents the supplementary advantages of a higher absorption cross-section than the rare earth ions (10^{-17} - 10^{-18} cm^2 [16] instead of 10^{-20} cm^2 [17]) and an efficient energy transfer to the Tb^{3+} ions. This system may be promising as modeling foresees an extra efficiency of 2% for a silicon solar cell topped with a $SiO_xN_y: Tb^{3+}-Yb^{3+}$ DC layer [15]. The model was developed

considering a 100% CET efficiency between RE optically active ions and demonstrates the importance of incorporating as many rare earth ions as possible in the limit of RE clustering. From this standpoint and based on previous studies [18,19], we replaced the SiO_xN_y matrix by the SiN_x matrix in this study. Indeed, SiN_x remains compatible with the silicon solar cells while being potentially able to incorporate a larger number of rare earth ions. Si_3N_4 layers are used on industrial solar cells as anti-reflective coatings [20], and therefore, the SiN_x layer may have comparable reflectance and transmittance properties.

In this paper, the $\text{SiN}_x:\text{Tb}^{3+}\text{-Yb}^{3+}$ system is investigated with the aim of obtaining layers that have the highest Yb^{3+} emission possible and might be deposited on top of a silicon solar cell. The composition and the microstructure are first investigated, followed by the optical properties. The system is optimized with the figure of merit of improving the cooperative energy transfer between Tb^{3+} and Yb^{3+} . A comparison with the best coupling efficiency obtained in our previous study of $\text{SiO}_x\text{N}_y:\text{Tb}^{3+}\text{-Yb}^{3+}$ system will be given.

2. Material and methods

The samples used in this study were deposited on p-type 250 μm -thick [001] 2" silicon (Si) substrates by reactive magnetron co-sputtering in a nitrogen rich plasma. The Si/N ratio in the matrix was monitored either by the applied power density on the Si target or adjusted by the Ar/N₂ ratio of the gas flux injected. In order to obtain a constant matrix composition for all samples of the study, the target power density applied on the silicon was fixed at 4.5 W/cm² while the gas inlet of argon and nitrogen was fixed at 8 sccm and 2 sccm, respectively. The plasma pressure was set at 3 mTorr. Those parameters were determined according to the work of Debieu *et al.* [18] who has analyzed the influence of deposition parameters, such as the Si target power density, the chamber pressure, and the gas flux, on the matrix composition and its optical properties. The deposition temperatures were set at 200 °C and 500 °C. In order to monitor the rare earth ions incorporation, the target power density of the Tb^{3+} (RFP_{Tb}) and Yb^{3+} (RFP_{Yb}) was regulated independently between 0.45 and 2.4 W/cm² for the Tb target and between 0.2 and 0.9 W/cm² for the Yb target, respectively. The deposition time was adjusted to obtain 90 nm thick films. After deposition, the samples were annealed by a 1 h-classical thermal annealing (CTA) or 10 min-rapid thermal annealing (RTA) process at different temperatures ranging from 600 °C to 950 °C. In this work, with the exception of samples used in the annealing study (section 3.2.3), samples were annealed by CTA at 850 °C for 1 h.

The composition of the samples was investigated by means of Rutherford Backscattering Spectroscopy (RBS) at the Edwards Accelerator Laboratory of Ohio University using a 4.5 MV tandem accelerator. Samples, oriented with an angle of 7.5° toward beam direction, were irradiated with a 2.2 MeV ⁴He⁺ ion beam. The energy resolution obtained on the sample was 20-30 keV, depending on the depth at which the analysis was performed. The elemental concentrations were calculated by fitting the data using the RUMP simulation software [21]. Stoichiometric fitting, based upon growth conditions, was completed but provided an unsatisfactory representation of the data. In order to best fit the data, non-stoichiometric fitting was completed, leading to composition errors as follows: 10% for the silicon content, 10% for the rare earth content, and 12.5% for the N content.

Fourier Transform Infrared measurements (FTIR) were performed on layers thanks to a Thermo Nicolet Nexus 750 II spectrometer working in the 4000-400 cm⁻¹ range, with a 5 cm⁻¹ resolution at

room temperature. By fitting the spectra obtained with the help of simulated Gaussian functions, the vibration band positions were accessed. The silicon (Si) excess percentage of the sample was obtained according to the method of Debieu *et al.* [18] by considering the Si excess, Si_{ex} :

$$Si_{ex} = \frac{4-3x}{4+4x}, \quad (1)$$

with x linearly dependent on the Si-N LO peak's position, $\vartheta_{LO}(x)$, according to the equation:

$$\vartheta_{LO}(x) = 323.4 \left(x - \frac{3}{4} \right) + \vartheta_{LO} \left(\frac{3}{4} \right), \quad (2)$$

with $\vartheta_{LO} \left(\frac{3}{4} \right) = 1197 \text{ cm}^{-1}$

Ellipsometric measurements were performed to determine the complex refractive index and the thickness of the films using a UVISSEL Jobin-Yvon ellipsometer with an incident angle of 66.2° . The experimental I_c and I_s ellipsometry spectra were recorded on a 1.5-5 eV range with 0.01 eV resolution. The determination of the refractive index n and the layer thickness, have been achieved by fitting the experimental data by a dispersion law derived from the Forouhi-Bloomer model [22] for amorphous semiconductors using the DeltaPsi2 software.

High Resolution Transmission Electron Microscopy (HREM) was carried out on a cross-sectional specimen using a Cs corrected TEM-FEG microscope Tecnai F20S.

In order to study the emission and excitation properties, photoluminescence (PL) and photoluminescence in excitation (PLE) experiments were performed at room temperature on the annealed layers using an in-house developed setup. Specifically, the PL setup included a Lot-Oriel 1 kW Xenon lamp connected to an OMNI300 monochromator used as a tunable light source. The PL spectra were recorded with a Hamamatsu (R5108) photomultiplier tube after the dispersion of the PL signal by a MSH 300 OMNI monochromator. The detection system was locked in with a SR830 amplifier referenced at the excitation light beam chopped frequency. The PL and PLE spectra obtained were corrected by the sample's thickness and by the lamp emission intensity in the PLE case.

The PL lifetimes were recorded using a time-resolved photoluminescence in-house setup. This setup is composed of a NT340 EKSPLA optical parametric oscillator (OPO) tunable source providing 5 ns FWHM pulse at different wavelength. The signal is detected by means of a THR1000 Jobin Yvon monochromator and a liquid-nitrogen-cooled Hamamatsu-NIR PMT R5509_73 InP/InGaAs detector. The decay time measurements were performed at an excitation wavelength of 244 nm with an average power of 15 mJ, and with a repetition rate of 10 Hz at room temperature. The data were acquired on a Tektronix TDS3012B oscilloscope and recorded on a computer by a Labview program.

A simulation program based on the transfer matrix method (TMM) [23] was run based on the deduced ellipsometric parameters (complex refractive index of a layer, substrate, superstrate and stack of layers, and thickness) to calculate the absorbance, reflectance, and transmittance of the fabricated DC films deposited on top of a silicon SC. Moreover, based on incoming AM1.5 solar spectral irradiance [24] on the sample surface, the solar spectral irradiance absorbed or transmitted by the DC layer has been evaluated in the considered spectral range of 300-1200 nm.

An extended transfer matrix method (ETMM) was also run in order to model the propagation of light emission in layered media [25,26]. This method leads us to the distribution of emission versus

emission angle, and versus wavelength in each considered medium. The thickness and the ellipsometric parameters of the layer and surrounding medium were taken into account. The Yb^{3+} spectral line shape was assumed to be described by a Lorentzian function centered at 980 nm with a FWHM of 60 nm. PL spectra were obtained by the integration over emission angles in the conversion layer, air, and silicon materials. A supplementary integration led us to the total power densities in three media leading to the global emission properties. The extraction efficiencies are obtained by defining the extracting efficiency as the ratio of the power density in a medium by the total emitted power density.

3. Results and discussion

In this section, the microstructure and composition of down-conversion layers will be first investigated. Their optical properties will then be studied as a function of deposition and annealing parameters. Spectral absorbance, reflectance, and luminance of a typical layer will be studied and compared to standard Si_3N_4 material used as an SC antireflective layer.

3.1. Microstructure

A FTIR study was conducted at the Brewster angle on the produced layers. Fig. 1 exhibits the transmittance FTIR spectrum of a typical $\text{SiN}_x: \text{Tb}^{3+}\text{-Yb}^{3+}$ layer. As expected, in the case of the studied fabrication process, no peaks related to the Si-H or N-H bonds between 2200 and 2090 cm^{-1} and 3320 and 2500 cm^{-1} were observed. Similarly, no peak corresponding to the Si-O bond around 1200 cm^{-1} could be detected. These results are indicative of oxygen and hydrogen free samples. This lack of H- or O- related bands allows us to assume that the two peaks of the spectrum are only due to the Si-N bond. Those bands were fitted using two Gaussian functions peaking at 1090.8 cm^{-1} , and 787.9 cm^{-1} shown as dashed lines on Fig. 1. Those two peaks (from left to right) are attributed to the longitudinal optical-(LO), and the transversal optical-(TO) modes of the asymmetric Si-N bond, respectively. The sample composition (x -from SiN_x - and Si excess) is deduced, as shown in Section 2, from the value of the LO peak position according to the procedure of Debieu *et al.* [18]. In our case, all of the samples present a Si excess ranging from 8.62 % to 20.32% (Fig. 1 (a) and (b)). The deposited and CTA annealed layers' refractive indexes were studied by ellipsometry for various compositions. Thus, the presence of oxygen in our layer would lead to a decrease of the refractive index with respect to the Si_3N_4 one ($n_{\text{Si}_3\text{N}_4} = 2.02$ at 1.95 eV), whereas an incorporation of a Si excess would favor an increase of the refractive index (Fig. 2). The fact that all of the samples present a refractive index higher than that of Si_3N_4 (Fig. 2) confirms that the matrix contains a Si excess. No oxygen peak is detected on the RBS spectrum, attesting that the layer does not contain oxygen or at least a concentration lower than the detection threshold (0.2 at.%). These analyses point out the fact that our deposited layers are oxygen free and contain a Si excess.

The influence of the rare earth ions incorporation on the microstructure is then studied. For an increase of the RFP_{Tb} or the RFP_{Yb} , the LO peak of the FTIR spectra shifts toward lower wavenumbers (Fig. 1 (a) and (b)) while the refractive index increases (Fig. 2). This might be due to the incorporation of the rare earth ions in the matrix. In this case, the increase of the internal constraints caused by adding a larger chemical element in the matrix or the increase of the defect concentration may lead to a shift as already observed in previous papers [18,27]. However, previous studies [18,28] stated that, for a non doped matrix without hydrogen or oxygen, such behavior could be caused by a change in the $[\text{N}]/[\text{Si}]$ ratio that would come from the intrinsic modification of the Si-N bond configuration. Haseagawa *et al.* [29] have calculated that the LO peak shift is linked to the change of the length of the Si-N bond caused by a variation in the matrix composition. Thus, the FTIR and ellipsometry show an increase of

the incorporation of either the silicon or RE ions, or both kind of element as the power on the Tb and Yb targets rises.

The concentrations of the different elements in the deposited layers are deduced from the RBS measurements, and are 2.8×10^{17} atoms/cm² for Si, 4.6×10^{17} atoms/cm² for N₂, 7.0×10^{16} atoms/cm² for Tb³⁺, and 1.1×10^{16} atoms/cm² for Yb³⁺ (for a sample deposited with 1.2 W/cm² on the Tb target and 0.2 W/cm² on the Yb target). Those values are converted in percentage (at.%) and compared to the results obtained for the oxynitride SiO_xN_y: Tb³⁺-Yb³⁺ layers in Ref. [15]. Only the percentage of rare earth ions are shown here: 8.5 at.% of Tb³⁺ and 1.3 at.% of Yb³⁺ for our layer, whereas, in the oxynitride matrix it was found 1.8 at.% of Tb³⁺ and 2.0 at.% of Yb³⁺ for the previous one. A microstructural study on the same SiN_x: Tb³⁺-Yb³⁺ layer using a high resolution transmission electron microscope (HRTEM) (Fig. 3) shows that the layer is homogeneous with no remarkable segregation of species (no cluster) at the observation scale. This picture coupled with the RBS concentrations evidence the larger incorporation of rare earth ions in our matrix (SiN_x) than in the previous one (SiO_xN_y) without clustering of rare earth elements.

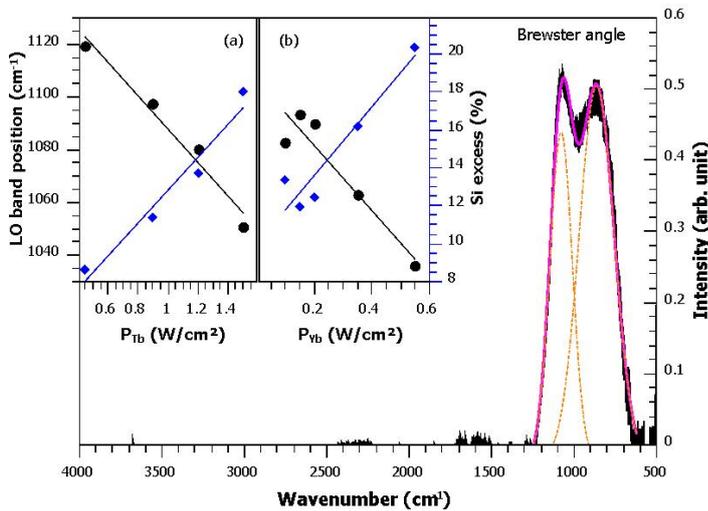
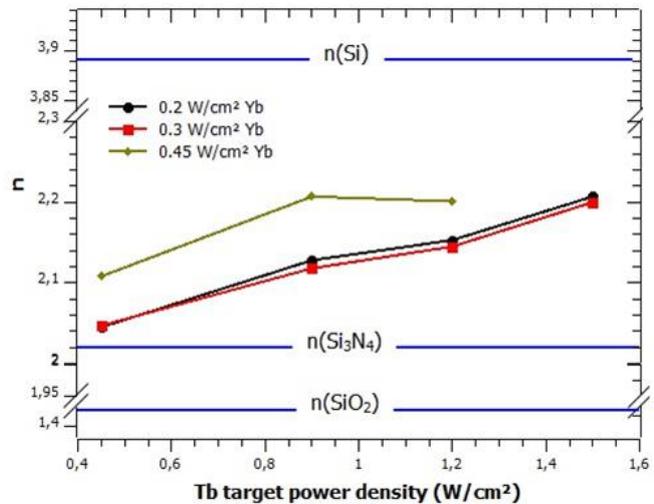


Fig. 1: FTIR Spectra and analysis

FTIR spectra at a 65° incidence angle (Brewster angle) of a typical SiN_x: Tb³⁺-Yb³⁺ layer. The inset presents the LO band position (black) and the value of x (blue) for samples deposited with varying RFP_{Tb} for 0.2 W/cm² RFP_{Yb} (a), and varying RFP_{Yb} for 1.2 W/cm² RFP_{Tb} (b).

Fig. 2: Refractive index evolution with RFP_{RE}

Refractive index at 1.95 eV of SiN_x: Tb³⁺-Yb³⁺ layer (obtained by ellipsometry) according to the RFP_{Tb} for different RFP_{Yb}. The blue line represents the refractive index of Si, Si₃N₄, and SiO₂ from top to bottom.



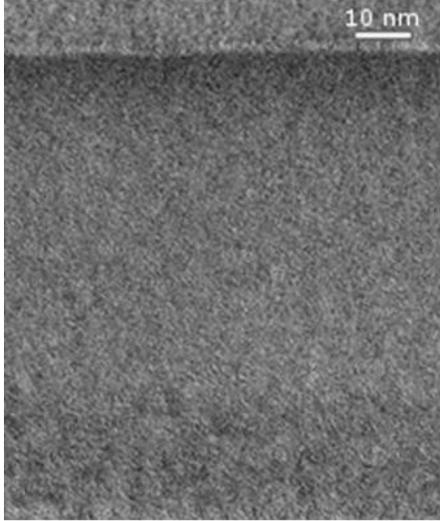


Fig. 3: HRTEM picture

HRTEM picture of a typical $\text{SiN}_x:\text{Tb}^{3+}\text{-Yb}^{3+}$ layer with the Si substrate at the top and the layer at the bottom.

3.2. Down-conversion system

In this part, we detail the down-conversion process occurring in the $\text{SiN}_x:\text{Tb}^{3+}\text{-Yb}^{3+}$ layer. The optimization process targeting the highest emission intensity (980 nm) is detailed. We also perform a comparison of absorbance, transmittance and irradiance balance between $\text{SiN}_x:\text{Tb}^{3+}\text{-Yb}^{3+}$ and Si_3N_4 layers on the whole spectral range (300-1200 nm) by the TMM method, considering the refractive index and thicknesses determine experimentally. Finally, we compare the $\text{SiO}_x\text{N}_y:\text{Tb}^{3+}\text{-Yb}^{3+}$ and $\text{SiN}_x:\text{Tb}^{3+}\text{-Yb}^{3+}$ samples, which exhibit the highest Yb^{3+} PL emission.

3.2.1. Down-conversion process

Fig. 4 (main and (b)) displays the photoluminescence spectra of the $\text{Tb}^{3+}\text{-Yb}^{3+}$ co-doped samples for a 325 nm excitation wavelength. The inset represents the photoluminescence of the same $\text{Tb}^{3+}\text{-Yb}^{3+}$ layer for a more dispersive grating which allows a higher resolution of the emission peaks at the expense of the intensity. The two peaks at 990 nm and 1025 nm coming from the ${}^2\text{F}_{5/2}$ to ${}^2\text{F}_{7/2}$ transition, characteristic of Yb^{3+} emission, are clearly identified.

The Yb-doped sample emits a PL signal that is slightly above the measurement noise level around 980 nm while the $\text{Tb}^{3+}\text{-Yb}^{3+}$ co-doped sample presents a distinct peak at 990 nm (Fig. 4). This result evidences that (i) there is no direct energy transfer between the matrix and the Ytterbium ions and (ii) Terbium ions sensitize the Yb^{3+} ions under a UV excitation. A similar effect has been observed by An *et al.* in an oxynitride matrix SiO_xN_y [15]. In addition, the excitation at the non-resonant wavelength of the Tb^{3+} ion means that indirect excitation by the light source occurs. Thus, the Yb^{3+} PL peak is a signature of double energy transfer, first from the matrix to the Tb^{3+} , and then the cooperative energy transfer between Tb^{3+} and Yb^{3+} .

The PLE spectra of the co-doped system (Fig. 4 (a)) shows, after fitting the curve with Gaussian function, three peaks at 250 nm (4.96 eV), 290 nm (4.28 eV), and 330 nm (3.76 eV). We attribute those PLE peaks to the matrix band gap, the band tail, and the N-dangling defects [30–32]. From the photoluminescence results, we were able to draw an energy level scheme of the energy transfers

occurring in our samples (Fig. 5). In this figure, we observe that the PLE intensity continuously decreases with the wavelength, and for wavelengths below 450 nm (2.75 eV), the PLE signal decreases to the limit of detectability (noise limit). Moreover, due to the discrete nature of the Tb^{3+} energy levels and to the energy of 5D_4 level located at around 2.58 eV, the energy transfer from the matrix to the Tb^{3+} ion may occur preferentially from the matrix UV levels to the Tb^{3+} levels above 5D_4 . Those levels with an energy above the 5D_4 energy level which match the energy of matrix peaks at 250 nm, 290 nm, and 330 nm could be 4F_7 , $5d$, $^5H_{6,7,8}$, and $^5L_{6,7,8}$ respectively. Energy transfer to those upper levels may be followed by a non-radiative allowed transition to the 5D_4 level of Tb^{3+} from which cooperative energy transfer to Yb^{3+} may occur.

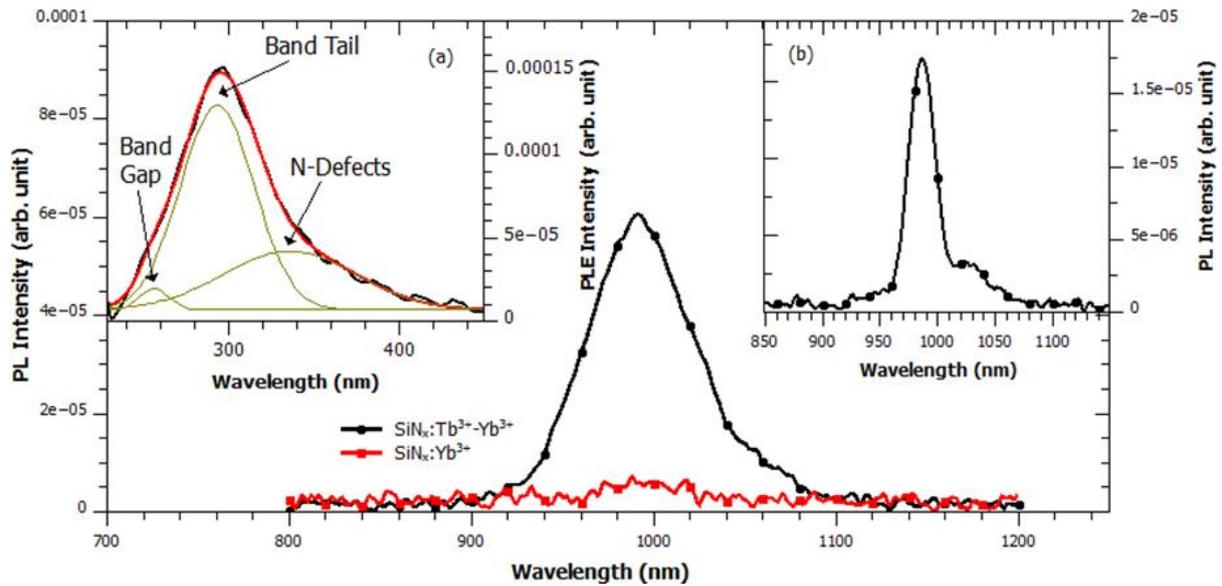


Fig. 4: Energy transition analysis

Photoluminescence curves of the typical co-doped and mono-doped Yb^{3+} deposited layers for a non Tb resonant excitation wavelength of 325 nm measured with a grating of 600 s/mm-750 bw. The inset (a) represents the PLE spectrum of the typical $SiN_x: Tb^{3+}-Yb^{3+}$ layer (black) for a detection wavelength of 990 nm. The spectrum is fitted (red curve) with three fitting Gaussian functions (green). In the inset (b), photoluminescence curves of the typical co-doped layer measured with a grating of 1200 s/mm-300 bw are shown.

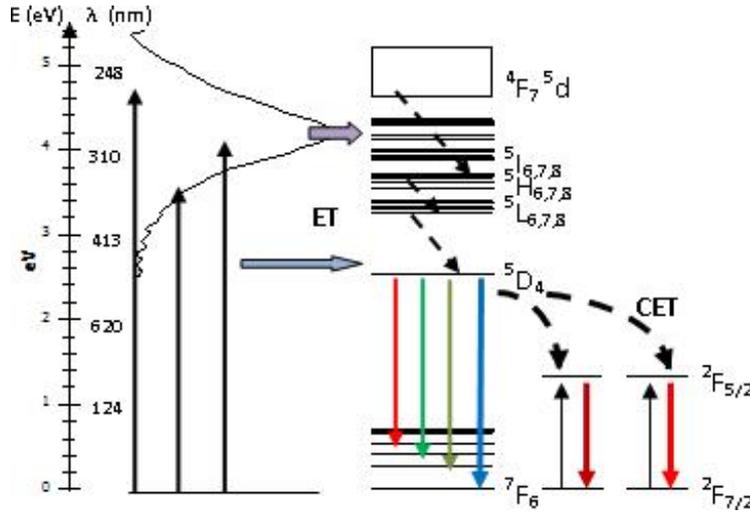


Fig. 5: **Down-conversion process**

A schematic of the energy levels of the down-conversion system with the excitation in black arrows, the radiative de-excitation (photon emission) in colored arrows, the non-radiative de-excitation in black straight dashed line arrows, the energy transfer in big blue arrows, and the cooperative energy transfer in black curved dash line arrows.

3.2.2. Conversion efficiency optimization

Fig. 6 presents the evolution of the Tb^{3+} ($^5\text{D}_4$ to $^6\text{F}_7$ energy transition) and the Yb^{3+} ($^2\text{F}_{5/2}$ to $^2\text{F}_{7/2}$ energy transition) PL peak intensity for an increasing RFP_{Yb} . The 545 nm- Tb^{3+} intensity drops to the noise value of the measurement as soon as Yb^{3+} ions are incorporated in the film, suggesting that an efficient cooperative energy transfer takes place between Tb^{3+} and Yb^{3+} . Because the Tb^{3+} peak intensity is indiscernible from the noise level, we will focus on the 990 nm- Yb^{3+} PL peak emission in the following study. It decreases with the rise of the RFP_{Yb} , consequently with the increase of the Yb^{3+} incorporation. This evolution in the matrix might be explained by an increase of the number of non-radiative centers due to the increasing content of RE ions, and/or by an increase of the energy migration process taking place between Yb^{3+} ions that became closer to each other.

Fig. 7, shows that, whatever the power density used on the Yb target, the 990 nm- Yb^{3+} maximum intensity increases with RFP_{Tb} up to 1.2 W/cm^2 before decreasing. This feature is the signature that higher Tb^{3+} ion concentration is required to efficiently sensitize the Yb^{3+} . However, a larger Tb^{3+} incorporation may lead to a larger disorder of the matrix. On the one hand, one can assume that for $\text{RFP}_{\text{Tb}} > 1.2 \text{ W}/\text{cm}^2$ the PL efficiency is maximum, while adding more Tb^{3+} ions only increases the disorder of the matrix, creating more non radiative de-excitation channels and thus decreasing the PL emission intensity. On the other hand, an increasing number of Tb^{3+} ions may favor the energy migration process due to decreasing Tb^{3+} - Tb^{3+} distance which increases the probability of transport of the excitation energy to a defect, where non radiative decay may occur and can therefore reduce the global emission intensity.

The increase of the RFP_{Yb} also has a detrimental effect on the 990 nm- Yb^{3+} emission intensity (Fig. 6 and Fig. 7(a)). This drop might be explained by the same hypothesis detailed above with the increase

of the disorder of the matrix and/or an energy migration process between Yb^{3+} ions. The effect of lower RFP_{Yb} on Yb^{3+} emission was then investigated. Fig. 7(b) shows the photoluminescence spectra of samples fabricated with 1.2 W/cm^2 RFP_{Tb} and different RFP_{Yb} ranging from 0.1 to 0.55 W/cm^2 . An increase of the photoluminescence intensity for RFP_{Yb} up to 0.15 W/cm^2 followed by a drop is observed. This evolution shows the higher sputtering yield of the Yb species compared to Tb, and demonstrates the critical role of the incorporation of Yb^{3+} ions in such doped layers. Before 0.15 W/cm^2 RFP_{Yb} , we suppose that the number of optically active Yb^{3+} ions increases with the addition of Yb^{3+} ions, and thus, favors the Yb^{3+} emission intensity. After reaching 0.15 W/cm^2 for RFP_{Yb} , the drop in the emission intensity may be attributed to the incorporation of optically inactive Yb^{3+} ions or to an increase of defects density. So, deduced from Figs. 6 and 7, the optimized sample is obtained for a RF power density of 1.2 W/cm^2 and 0.15 W/cm^2 applied on the Tb and Yb targets, respectively.

Fig. 1 shows that the silicon excess Si_{ex} , increases with the RFP_{Tb} and RFP_{Yb} . In the meantime, the PL intensity of the Yb^{3+} peak increases to an optimum before decreasing. Thus no direct link between this Si excess and the emission mechanisms (the PL intensity) was evidenced.

In order to investigate the cause of the Yb^{3+} intensity drop, lifetime experiments were carried out on samples with varying power density on the Yb target (Fig. 8). The lifetime curves present a nonsingular exponential behavior, and therefore we use a mean decay time model τ_m given by :

$$\tau_m = \int_0^\infty \left(\frac{I(t)}{I_0} \right) dt. \quad (3)$$

We observe that the Yb^{3+} lifetime drops while RFP_{Yb} increases up to 0.45 W/cm^2 . Above this power density threshold, the lifetime drop characterizes the presence of supplementary non-radiative de-excitation channels such as defects or migration processes between Yb^{3+} ions.

The RBS measurements, as well as the HRTEM observations, (Fig. 3) were performed on the best sample ($\text{SiN}_x\text{-1.2Tb-0.15Yb}$ yielding high PL). The most intense emission is obtained for a layer containing a high concentration of rare earth ions (8.5 at.% of Tb^{3+} and 1.3 at.% of Yb^{3+}) without any evidence of RE clusters formation. In Fig. 9, the PL intensity at 990 nm of our more luminescent sample ($\text{SiN}_x\text{-1.2Tb-0.15Yb}$) is found to be 6 times more intense than the more luminescent sample obtained on the $\text{SiO}_x\text{N}_y\text{: Tb}^{3+}\text{-Yb}^{3+}$ system [15]. It has been shown [33] that the Yb^{3+} PL intensity, I_{PL} , is given by:

$$I_{\text{PL}} = \frac{N^* V}{\tau_{\text{rad}}}, \quad (4)$$

with V being the volume on which the PL is applied, N^* being the excited state population density, and τ_{rad} being the Yb^{3+} radiative lifetime. In our experiment, the volume of interaction and the pump power density (1.9×10^{15} photons/cm² at 285 nm) are constant. Assuming a constant τ_{rad} and using Eq. (5), we obtain the Yb^{3+} excited state ratio $N^*_{\text{SiN}_x}(\text{Yb}^{3+})/N^*_{\text{SiO}_x\text{N}_y}(\text{Yb}^{3+}) = 6$, that demonstrate the higher PL efficiency of the $\text{SiN}_x\text{: Tb}^{3+}\text{-Yb}^{3+}$ system.

For all the studies presented here, the 1 h-CTA $850 \text{ }^\circ\text{C}$ annealing was applied; however, a possible degradation by high temperature annealing has to be taken into account in the fabrication process of photovoltaic cells. Indeed, above $700 \text{ }^\circ\text{C}$ the P and B dopant diffusion increases drastically destroying the PN-junction. Therefore new set of layers have been deposited at $500 \text{ }^\circ\text{C}$ followed by CTA or RTA annealing treatments at different temperatures. In Fig. 10, we observe that depositing at $500 \text{ }^\circ\text{C}$ favors the increase of the photoluminescence intensity compared to depositing at $200 \text{ }^\circ\text{C}$, thus allowing the use of a lower annealing temperature for a similar result. Moreover, the RTA process leads to slightly

higher emission intensity with a lower temperature and/or duration (lower thermal budget) which limits the diffusion of the species in SC. The same intensity of photoluminescence as with samples deposited at 200 °C and annealed with 1 h-CTA 850 °C was therefore obtained with samples deposited at 500 °C and annealed with 10 min-RTA 600°C, allowing the use of our DC layer in the process of solar cell fabrication.

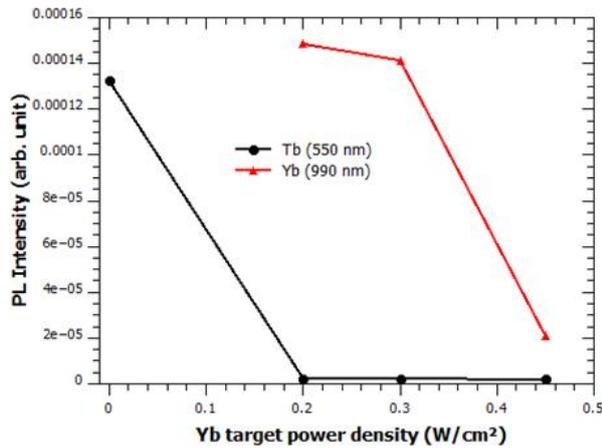


Fig. 6: PL peak intensity

Tb³⁺ and Yb³⁺ peak intensity as a function of the RFP_{Yb} for an excitation wavelength of 285 nm measured with a grating of 600 s/mm-750 bw.

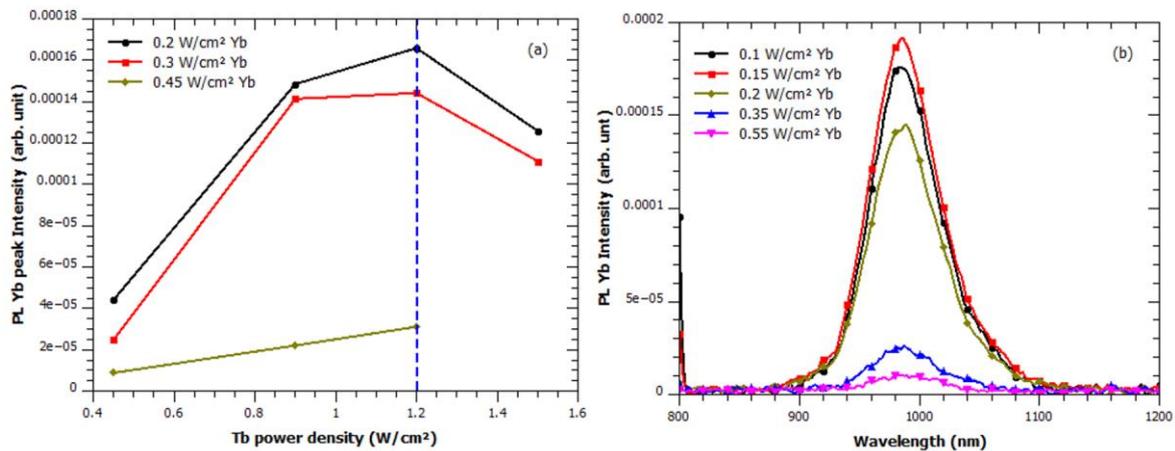


Fig. 7: Evolution of Yb³⁺ emission versus RFP_{RE}

(a) Yb³⁺ peak intensity as a function of the RFP_{Tb} for different RFP_{Yb} and for an excitation wavelength of 285 nm measured with a grating of 600 s/mm-750 bw; blue dashed line at 1.2 W/cm² is for the Tb target.

(b) Photoluminescence spectra of co-doped samples with various RFP_{Yb} for a 1.2 W/cm² RFP_{Tb} and for an excitation wavelength of 285 nm measured with a grating of 600 s/mm-750 bw.

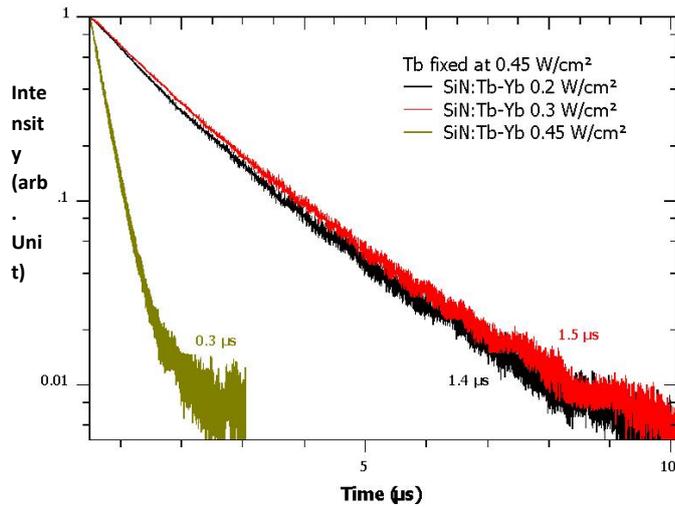


Fig. 8: Yb^{3+} decay time versus RFP_{Yb}

Time-resolved photoluminescence of Yb^{3+} for different RFP_{Yb} for an excitation wavelength of 244 nm. The lifetimes corresponding to each curve are given in the same color.

Fig. 9: Yb^{3+} emission for different matrixes

Photoluminescence spectra of the best samples obtained of SiN_x and SiO_xN_y co-doped matrixes for an excitation wavelength of 285 nm measured with a grating of 600 s/mm-750 bw.

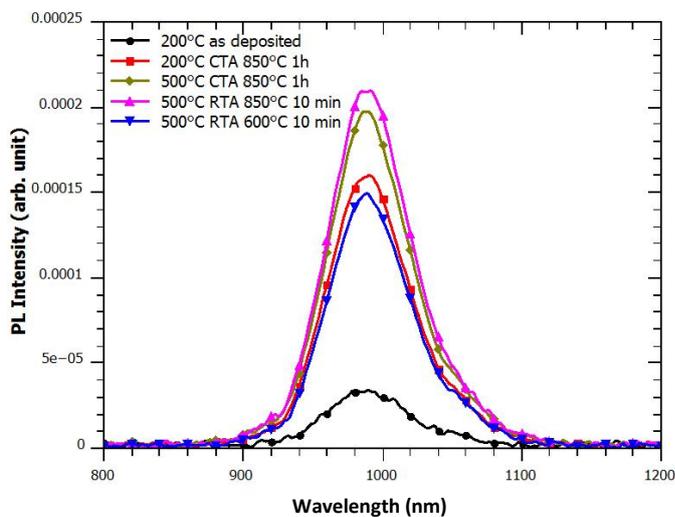
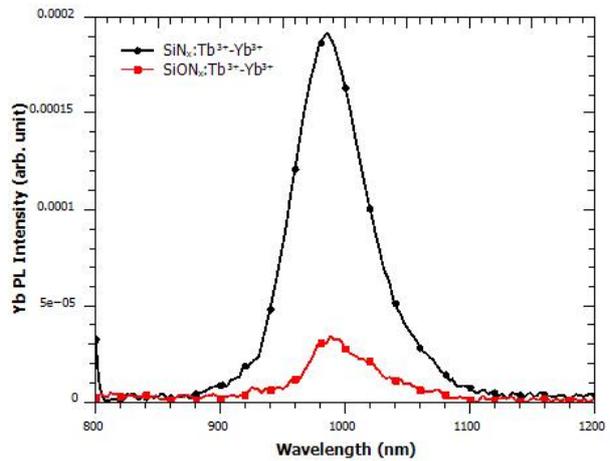


Fig. 10: Yb^{3+} emission for different annealing processes

Photoluminescence spectra of the standard sample for different annealing processes for an excitation wavelength of 285 nm measured with a grating of 600 s/mm-750 bw.

3.2.3. Simulation of the absorption properties

In addition, to optimize a fabrication process compatible with the silicon solar cells, it is important to determine the impact that adding such layers will have on the light received and converted by the solar cell. For this purpose, the optical properties of our layer are studied.

Following the ellipsometry measurement, we developed a TMM program that enables us to calculate/access the absorbance (A), reflectance (R), and spectral irradiance that was incident, transmitted and absorbed by the layer. Our goal is to compare the results of the deposited layer to those of a standard Si₃N₄ anti-reflective coating layer used commonly on silicon solar cells. The previous variables will be integrated over the spectral range and normalized by the integration of the spectral range.

It was found that the different deposited samples studied (for different power densities on the Tb and Yb targets) in this paper have comparable values of integrated absorbance, reflectance, and irradiance. Thus, the quantity of rare earth incorporated does not influence those optical properties significantly (the maximum change is about 1%). When compared to a standard Si₃N₄ anti-reflective coating layer on Fig. 11, one can see that our layer's reflectance is comparable to the Si₃N₄ one (14% integrated reflectance for both). Our layer has thus the same anti-reflective properties as the Si₃N₄. The integrated absorbance of our layer is stronger (ten times), and so it is useful in the UV part of the spectrum as it allows a better use of the UV photons, but it is less useful in the visible part of the spectrum as it absorbs photons that could be used by the solar cell below. However, the integrated radiances out of the layer for our samples or for the Si₃N₄ are similar (79% and 85%) pointing that our layers do not have a negative impact on the light received by the solar cell immediately after the down-conversion layer. The similarity of the optical properties between our sample and the Si₃N₄ ensures that our layers can be topped on silicon solar cell with a good prospect of efficiency improvement.

In the same way, the normalized absorbance of both SiO_xN_y: Tb³⁺-Yb³⁺ and SiN_x: Tb³⁺-Yb³⁺ samples exhibiting the highest Yb³⁺ PL emission are estimated to be 17.9% and 5.35%, respectively, for an excitation at 285 nm and 1.9x10¹⁵ photons/cm². This difference can be attributed to opto-geometrical differences between the two studied layers, where the layers have different thicknesses 225 nm and 90 nm and different refractive indexes. It is worth noticing that the same values are obtained on the UV part of the spectrum and on the whole spectrum as well. This means that more UV photons are absorbed in the SiO_xN_y matrix than in the SiN_x matrix, but also that the IR photons emitted by the DC process are also more absorbed and thus less transmitted to the solar cell. It is confirmed by the use of the ETMM program which yields the extraction efficiencies in the air, in the layer, and in the substrate. The extraction efficiencies are the ratio of the emission in the medium we seek (air, layer or substrate) over the total emission, they are given in Tab. 1. The SiN_x matrix transfers more to the SC (modeled here by the Si) than the SiO_xN_y matrix.

For both samples, assuming that their PL intensity is proportional to a global efficiency, η^{glo} , composed of the absorbance, the extraction, and the internal efficiencies:

$$I_{PL} \propto \eta^{glo} = \eta^{abs} \eta^{int} \eta^{ext} . \quad (5)$$

The extraction efficiencies, η^{ext} , defined for an extraction medium are given in Table 1. The absorbance efficiencies correspond to the normalized absorbances: $\eta^{abs}(SiN_x)=5.36\%$ and

$\eta^{\text{abs}}(\text{SiN}_x\text{O}_y)=17.9\%$. The internal efficiency represents both the DC conversion efficiency as well as the propagation with partial absorption of the signal at 980nm (Yb^{3+}) to the interfaces of the emitting medium. As previously mentioned in section 3.2.2, the Yb^{3+} excited state ratio of SiN_x DC layer (Fig. 9) was found to be 6 times higher than the one for SiN_xO_y layers with the same PL experimental conditions (1.9×10^{15} photons/cm² at 285nm). From this ratio and with relationship (Eq. (5)) we determined the internal efficiency ratio:

$$\eta^{\text{int}}(\text{SiN}_x)/\eta^{\text{int}}(\text{SiN}_x\text{O}_y) = 28.9.$$

This internal efficiency improvement of the DC SiN_x layer compared to the thicker SiN_xO_y can be attributed to following improvements: (i) the optically active RE content, (ii) the DC conversion, and (iii) the 980 nm photons propagation.

The PL intensity represents the global efficiency in the air however in the silicon solar cell application, we may be interested in the global efficiency in the silicon SC. In order to evaluate this global efficiency in silicon, we use the Eq. (5) replacing the extraction ratio in the air by the extraction ratio in the silicon (Table 1). The ratio of global efficiency of DC layers with emission in the Si substrate leads to:

$$\eta^{\text{glo}}(\text{SiN}_x)/\eta^{\text{glo}}(\text{SiN}_x\text{O}_y) = 11.6. \quad (7)$$

This ratio shows the improvement of the global efficiency of the DC SiN_x layer compared to the thicker SiN_xO_y one in the silicon (assumed to be representative of the silicon SC). For the conditions of thickness and refractive index employed in this work, the silicon, and thus the silicon solar cells, would receive 11.6 times more light at 980 nm from the DC SiN_x layer compared to the thicker SiN_xO_y one.

$\eta^{\text{ext}}(\%)$	Air	Layer	Silicon
SiN_x	15.8	60.8	23.4
SiN_xO_y	22.8	59.7	17.5

Tab. 1: Extraction efficiencies

Extraction efficiencies of the SiN_x and SiO_xN_y matrixes in the air, the layer, and the silicon.

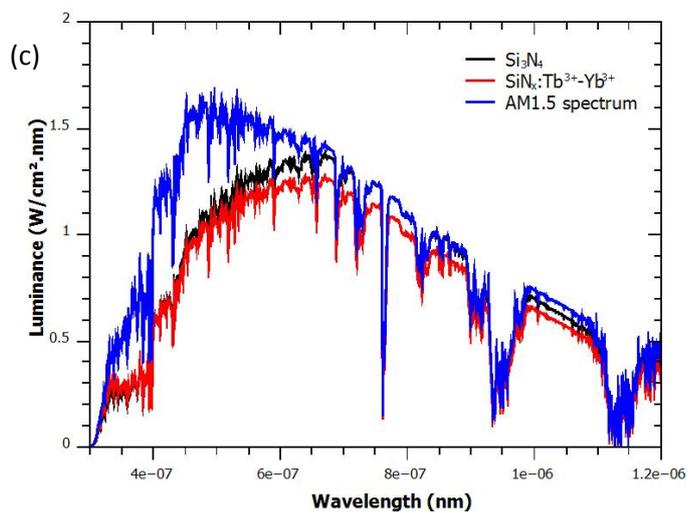
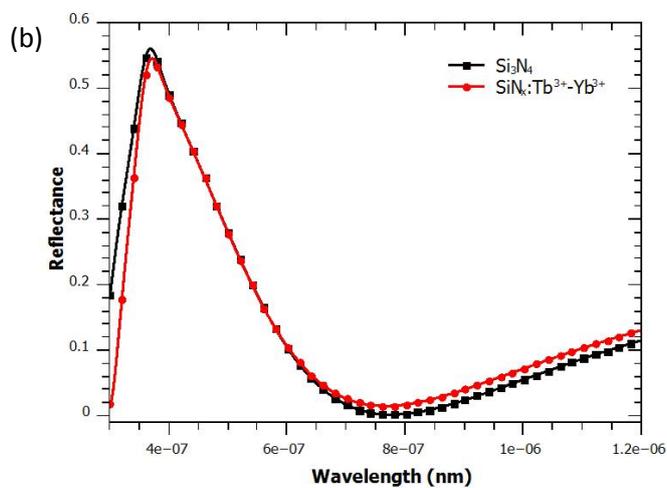
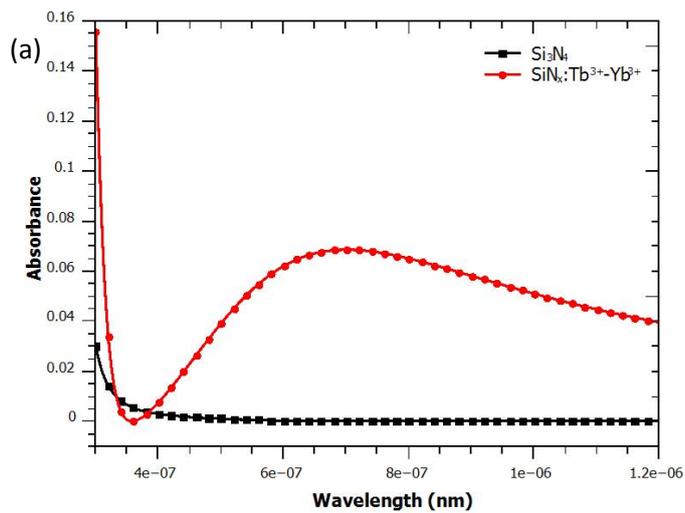


Fig. 11: Simulated parameters

Absorbance (a), reflectance (b), and irradiance that go out of the deposited layer (c) for the Si_3N_4 (black) and our typical deposited layer (red). The AM1.5 solar spectrum is represented in blue in (c).

4. Conclusion

In this work, we have studied the cooperative energy transfer between Tb^{3+} and Yb^{3+} in the SiN_x matrix. The study of the composition, the microstructure, and the optical properties of the samples allows for a better understanding of the process. An optimized layer was deposited by reactive magnetron co-sputtering in a nitride rich atmosphere for a 1.2 W/cm^2 and 0.15 W/cm^2 power density applied on the Tb and Yb targets, respectively. The annealing process was also studied and leads to the conclusion that depositing at 500°C and annealing at 600°C with a 10 min-RTA process leads to the higher Yb^{3+} PL emission that can be deposited on the silicon SC without damaging it. The layer obtained was compared to the more efficient sample produced during a previous study on $SiO_xN_y: Tb^{3+}-Yb^{3+}$, and found to have a 6 times higher PL efficiency for a photon flux of 1.9×10^{15} photons/cm² at 285 nm. A 28.9 times higher internal efficiency corresponding to the DC conversion and propagation of the signal at 980nm (Yb^{3+}) efficiencies was found. Moreover, an efficiency of the DC layer emission into the silicon was 11.6 times higher than the one with $SiO_xN_y: Tb^{3+}-Yb^{3+}$. Considering the similarity of the Silicon substrate and a silicon solar cell material, the latter efficiency increase is promising for future applications on this DC layer stacked over a real silicon solar cell. In addition, the optical properties of our layer were found to be comparable to the ones of a Si_3N_4 classical anti-reflective coating, meaning that adding the layer will not inhibit the solar cell efficiency while presenting the additional efficiency provided by the DC layer. Thus, our system may enhance the silicon solar cells' efficiency by a few percentage points.

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