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Potential and Limitations of On-line Comprehensive Reversed Phase Liquid Chromatography x Supercritical Fluid Chromatography for the Separation of Neutral Compounds: An approach to Separate Aqueous Extract of Bio-oil.

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Abstract

On-line comprehensive Reversed Phase Liquid Chromatography x Supercritical Fluid Chromatography (RPLC x SFC) was investigated for the separation of complex samples of neutral compounds. The presented approach aimed at overcoming the constraints involved by such a coupling. The search for suitable conditions (stationary phases, injection solvent, injection volume, design of interface) are discussed with a view of ensuring a good transfer of the compounds between both dimensions, thereby allowing high effective peak capacity in the second dimension. Instrumental aspects that are of prime importance in on-line 2D separations, were also tackled (dwell volume, extra column volume and detection). After extensive preliminary studies, an on-line RPLCxSFC separation of a bio-oil aqueous extract was carried out and compared to an on-line RPLCxRPLC separation of the same sample in terms of orthogonality, peak capacity and sensitivity. Both separations were achieved in 100 min. For this sample and in these optimized conditions, it is shown that RPLCxSFC can generate a slight higher peak capacity than RPLCxRPLC (620 vs 560). Such a result is essentially due to the high degree of orthogonality between RPLC and SFC

which may compensate for lesser peak efficiency with SFC as second dimension. Finally, in the light of the current limitations of SFC instrumentation for on-line 2D analyses, RPLCxSFC appears to be a promising alternative to RPLCxRPLC for the separation of complex samples of neutral compounds.

Keywords

Supercritical fluid chromatography (SFC); RPLC x SFC; Comprehensive two-dimensional chromatography; Biomass by-products

1 Introduction

Over the last decades, on-line comprehensive two-dimensional liquid chromatography (LCxLC) has grown significantly in many application fields [1–4]. Liquid chromatography provides a wide variety of separation modes including Reversed Phase Liquid Chromatography (RPLC), Normal Phase Liquid Chromatography (NPLC), Steric Exclusion Chromatography (SEC), Ion Exchange Chromatography (IEC) and Hydrophilic Interaction Liquid Chromatography (HILIC). On-line coupling two of these different techniques *via* an appropriate interface may produce a separation system capable of generating a very high effective peak capacity in a reasonable analysis time while avoiding sample loss and/or sample contamination [5].

To maximize the potential of a two-dimensional system, one of the key problems is to find orthogonal conditions between the two dimensions in order to obtain a separation that uses the largest possible fraction (γ) of the separation space [6]. In this regard, NPLCxRPLC was shown to be very attractive for the separation of pharmaceutical compounds [7]. However, in spite of a lower degree of orthogonality, RPLCxRPLC has often been preferred to avoid peak deterioration associated with the incompatibility of the mobile phase of first dimension with that of second dimension (stronger eluting power or immiscibility) [2,8,9] and finally to obtain an interesting sample peak capacity for the overall comprehensive system.

Bio-oil samples are mainly composed of small neutral compounds. Two very recent papers [10,11] presented successful separation of aqueous bio-oil extracts by on-line RPLCxRPLC with a retention space coverage close to 50% only. NPLCxRPLC could be a possible solution to increase the utilized portion of the available space. In this work, we experiment another option which consists in coupling RPLC to supercritical fluid chromatography (RPLCxSFC). This approach was expected to be attractive because of the variety of mechanisms that govern retention in these two chromatographic systems [12]. West and Lesellier showed that polar stationary phases in SFC tend to behave as in NPLC [13]. Little polar stationary phases were also found to be attractive with SFC mobile phases as recently reported in a study which compared their use in SFC and RPLC [14]. On-line SFCxRPLC was investigated by François et al. [15] for the separation of fatty acids in fish oils and compared to on-line RPLCxRPLC for the separation of the same sample. 92 % of the separation space was occupied in SFCxRPLC versus 55 % in RPLCxRPLC. However, SFCxRPLC arrangement needed a particular interface composed of two two-position/ten-port switching valves equipped with two loops packed with octadecyl silica allowing both the depressurization of the supercritical fluid and the trapping and focusing of the analytes after an addition of water to the first dimension eluent and before the transfer to the second dimension. The potential of RPLCxSFC was highlighted by Stevenson et al. [16] in off-line mode. On-line RPLCxSFC has never been investigated yet. Here we describe our development of on-line RPLCxSFC for the separation of aromatic neutral compounds and an aqueous extract of bio-oil. With a liquid eluent in the first dimension, the interface between the two dimensions is simpler than that used in SFCxRPLC and similar to that used in RPLCxRPLC. Moreover, in the second dimension, the low viscosity of SFC mobile phase allows very fast analysis, which is of prime importance to increase peak capacity in on-line two-dimensional separations. This paper deals with the choice of SFC stationary phase, the study of phenomena resulting from the injection of a polar sample solvent into a supercritical mobile phase and the experimental and instrumental aspects related to the interface. Finally, a comparison between RPLCxSFC and RPLCxRPLC separations of the same aqueous bio-oil extract is proposed in terms of orthogonality, effective peak capacity and sensitivity.

2 Experimental

2.1 Material and reagents

Acetonitrile (ACN) (HPLC grade), methanol (MeOH) and acetone were purchased of HPLC grade from Sigma-Aldrich (Steinheim, Germany). Water was obtained from an Elga water purification system (Veolia water STI, Le Plessis Robinson, France). Pressurized liquid CO₂ 3.0 grade (99.9%) was obtained from Air Liquide (Pierre Bénite, France).

The synthetic sample for RPLCxSFC experiments was chosen among different compounds known to be representative of those found in bio-oil aqueous samples [10]. It contains α -hydroxycumene, phenol, 2,4,6-trimethylphenol, 1-indanone, syringol, angelica lactone, m-cresol, o-cresol, anisole, guaiacol, 5-methylfurfural and phenylethanol. They were dissolved in water/ACN 85/15 v/v at the concentration of 50 mg/L. Physical properties of these twelve compounds are reported in Table 1. The compounds were either obtained from Sigma-Aldrich or graciously given by IFP Energies nouvelles (Solaize, France). The bio-oil aqueous sample was provided by IFP Energies nouvelles.

2.2 Columns

Four columns (50x2.1 mm, 1.7 μ m) from Waters (Milford, MA, USA) were used under SFC conditions : Acquity UPC² BEH-2EP, Acquity UPC² BEH, Acquity UPC² CSH Fluoro-Phenyl and Acquity UPC² HSS C18. Three columns were used under RPLC conditions : XBridge C18 (50x1.0 mm 3.5 μ m) from Waters, Hypercarb (100x1 mm, 5 μ m) from Thermo Scientific (Cheshire, UK) and Acquity CSH Phenyl-Hexyl (50x2.1 mm, 1.7 μ m) from Waters.

2.3 Apparatus

1D-SFC system

Waters Acquity UPC² system was equipped with a binary solvent delivery pump, a 250 μ L mixing chamber, an autosampler with a 10 μ L loop, two column ovens compatible with temperature up to 90°C and including two 6-channel column selection valves, a UV detector with a 8 μ L flow-cell and a backpressure regulator (BPR). The allowed maximum flow rate is 4 mL/min. The allowed maximum pressure is 410 bar for flow-rates up to 3.25 mL/min. This limit pressure linearly decreases to 290 bar when the flow rate increases to 4 mL/min. Data acquisition was performed by Empower software (Waters). The extra-column volume and extra-column variance were measured under liquid chromatographic conditions. They were equal to 83 μ L and 132 μ L² respectively. The system dwell volume was estimated at 300 μ L (see section 2.4.1.).

RPLCxRPLC system

The RPLCxRPLC system was a 2D-IClass liquid chromatograph from Waters. This instrument includes two high-pressure binary solvent delivery pumps, an autosampler with a flow-through needle of 15 μ L, a column manager composed of two column ovens with an allowed maximum temperature of 90°C and two 6-port high pressure two-position valves acting as interface between the two separation dimensions, a UV detector and a diode array detector equipped with 500 nL flow-cells. For the first dimension, the allowed maximum pressure is 1280 bar for flow-rates up to 1 mL/min ; it linearly decreases to 850 bar when flow rate increases to 2 mL/min. For the second dimension, the maximum pressure is 1280 bar for flow-rates up to 1.4 mL/min ; this limit linearly decreases to 1170 bar when flow rate increases to 2 mL/min. The measured dwell volume was 110 μ L and 120 μ L for the first and second dimensions respectively. A total extra-column volume of 12 μ L and 17 μ L and an extra-column variance of 4 μ L² and 9 μ L² were determined for the first and the second dimension respectively.

To ensure a fair comparison between RPLCxRPLC and RPLCxSFC experiments, the original interface made of two 6-port valves was replaced by a 10-port high pressure 2-position valve (Vici Valco Instruments, Houston, USA) equipped with two identical loops of 20 μ L. Data acquisition, the instrumental control of the two dimensions and the programming of the 10-port high pressure 2-position valve interface were performed by Masslynx software (Waters).

RPLCxSFC setup

The first dimension consisted in the high-pressure binary solvent delivery pump, the column manager and the diode array detector of the 2D-IClass apparatus. The second dimension consisted in the high-pressure binary solvent delivery pump, the UV detector and the BPR of the Acquity UPC² apparatus, set at 140 bar.

As in RPLCxRPLC, the 10-port high pressure 2-position valve was used as interface between the two dimensions. It was equipped with two identical loops of 3 or 5 μL . A 30 cmx175 μm i.d. tubing was used between the mixer of SFC pump and the 10-port 2-position valve. A 56 cmx175 μm i.d. tubing was connected between the valve and the 31.8 cmx175 μm i.d. preheater of the second dimension column. Finally, the UV detector was connected to the column outlet by 30 cm x 175 μm i.d. tubing. Instrumental characteristics were determined for the SFC second dimension : 300 μL for the dwell volume, , 57 μL for the extra-column volume and 50 μL^2 for the extra-column variance. The RPLCxSFC setup is presented in Figure 1.

Both instrument control for the first dimension and interface programming were performed by Masslynx software. Data acquisition and instrument control for the second dimension were performed by Empower software dedicated to Acquity UPC² instrument. Synchronization between both dimensions was obtained by connecting electrically the two systems and by using external events in the first dimension method controlled by Masslynx software.

2.4 Chromatographic procedures

1D-SFC

In LC the dwell volume, V_D , is usually determined from a gradient experiment performed without column using MeOH as solvent A and MeOH + 0.1% acetone as solvent B. The gradient is programmed on a wide range of composition, typically from 1 to 99% B, in order to minimize the uncertainty on V_D value. This latter is obtained by multiplying the measured dwell time, t_D , by the flow rate used to perform the gradient experiment. t_D is calculated from the time, t^* , corresponding to the half-part of the UV signal between the start and the end of the gradient ($t_D = t^* - t_G / 2$, t_G being the gradient time). For V_D determination, SFC mobile phases are composed with CO₂ as solvent A and MeOH + 0.1% acetone as solvent B. It was found that when the initial composition of the programmed gradient was rich in CO₂ (e.g. 1 %B), the obtained

gradient profile was not perfectly linear, which led to a high uncertainty Δt on the gradient middle time t^* and consequently on the dwell volume V_D (Fig. 2a). From the experiment shown in Fig. 2a, V_D was in fact estimated at $600 \pm 300 \mu\text{L}$. This abnormal behavior is likely to be due to the supercritical nature of the mobile phase at high percentages of CO_2 . In order to correctly assess V_D in SFC, the gradient was therefore started with a higher percentage of MeOH + 0.1% acetone (i.e. 69% B) in order to get a quasi-liquid phase since the beginning of the gradient. Under these conditions the observed gradient profile was actually linear as shown in Fig. 2 b and thus, the dwell volume measurement was much more reliable (i.e. $300 \pm 40 \mu\text{L}$).

The compatibility of the four SFC stationary phases (Acquity UPC² HSS C18, Acquity UPC² CSH FP, Acquity UPC² BEH and Acquity UPC² BEH-2EP) with LC injection solvents composed of different water/ACN proportions was tested in isocratic conditions, namely 95/2.5/2.5 CO_2 /MeOH/CAN. The temperature, the flow rate, the BPR, the wavelength and the sampling rate were set at 45 °C, 2.7 mL/min, 140 bar, 215 nm (compensation from 350 to 450 nm) and 40 Hz respectively for all the experiments. The effect of injection solvent composition on the peak shape of o-cresol was only studied with the Acquity UPC² BEH-2EP column. The flow rate was set at 2.2 mL/min. Other conditions were those mentioned above.

RPLCxSFC

RPLCxSFC experiments related to the effect of RPLC solvent injection on pressure increase in second dimension were performed with the following conditions. In first dimension, X-Bridge BEH C18 column was used with mobile phase consisted in Water (A) and ACN (B); the gradient profile was : 0 min, 1% B; 29.3 min, 55% B; 31.05 min, 1% B; 55 min, 1% B; the flow rate was 10 $\mu\text{L}/\text{min}$. In second dimension Acquity UPC² CSH FP and Acquity UPC² BEH were used at 2.0 mL/min and 2.6 mL/min respectively in isocratic conditions, namely CO_2 /MeOH/ACN 95/2.5/2.5 (v/v/v) at 45 °C and 140 bar as BPR. The sampling time was 0.3 min. The loop volume of the interface was 3 μL .

The conditions of the RPLCxSFC separation of both synthetic sample and aqueous bio-oil extract are given in Tables 2 and 3 respectively.

RPLCxRPLC

The conditions of the RPLCxRPLC separation of aqueous bio-oil extract are given in Table 3.

3 Calculations

The experimental sample peak capacities were calculated according to

$$n_j = \frac{t_n - t_1}{w} \quad (1)$$

t_n and t_1 are the retention times of the most and the least retained compound respectively and w is the average 4σ peak width (13.4% of peak height). Exponent j stands for the dimension number.

Effective sample peak capacities were calculated by the following relationship [10]:

$$n_{2D, effective} = \alpha \cdot n \cdot (1 - \gamma) + \gamma \cdot (\alpha \cdot n \cdot n) \quad (2)$$

γ is the correction factor corresponding to the ratio of the practical to the theoretical retention area. Its calculation is detailed in reference [6]. α is the undersampling rate introduced by Davis et al. [17] :

$$\alpha = \frac{1}{\sqrt{1 + 0.21 \left(\frac{6}{\tau} \right)^2}} \quad (3)$$

where τ is the sampling rate of the 2D-separation (i.e. the number of fractions sent to 2D per 6σ peak width in 1D).

2D-data were processed using calculation tools developed under Excel 2007 and Matlab V7.12.0635.

4 Results and discussion

4.1 Theoretical considerations

The peak capacity in the second dimension n_2 increases with the ratio of the gradient time to the column dead time, t_G/t_0 . It is important to note that the increase in n_2 can be significant in the range of low t_G/t_0 values which are usually considered in the

second dimension. It is therefore of prime importance to do everything possible to enhance this ratio. As previously discussed [4], this ratio can be expressed by

$$\frac{{}^2t_G}{{}^2t_0} = \frac{t_s}{{}^2t_0} - \left[\frac{{}^2V_D}{{}^2V_0} + (1 + x) \right] \quad (4)$$

where t_s is the sampling time, 2V_D is the 2D dwell volume, 2V_0 is the 2D column dead volume and x is the number of column volume required for 2D column equilibration between two gradient runs.

Eq. (4) highlights the need for (i) low 2t_0 and therefore the use of a short 2D column providing high efficiency i.e. packed with sub $2\mu\text{m}$ particles and/or the use of a high linear velocity as that usually required under SFC conditions, (ii) low ${}^2V_D/{}^2V_0$ which is not favorable for SFC as second dimension because a rather large dwell volume is present in the current SFC instrumentation, (iii) few column volumes to equilibrate the 2D column (i.e. low x value) and (iv) a substantial sampling time t_s . However t_s affects the injection volume in 2D , 2V_i , according to

$${}^2V_i = t_s \times {}^1F \quad (5)$$

Where 1F is the flow-rate in 1D .

Critical injection effects have been reported under SFC conditions, especially when using polar injection solvents and/or large injection volumes [18,19]. With RPLC as first dimension, the injection solvent in 2D is composed of water and an organic solvent, typically ACN. To the best of our knowledge, no study has been devoted to hydro-organic mixtures as injection solvents in SFC. Thus, the two following sections present a thorough study to determine the maximum injection volume depending on both mobile phase composition in 1D and stationary phase in 2D .

In order to minimize 2V_i and since flow-splitting is impossible between the first RPLC dimension and the second SFC dimension to avoid CO_2 depressurization when the valve is switched, 1F was set at the lowest value ($10\ \mu\text{L}/\text{min}$) recommended in gradient elution for the UHPLC instrument. As a result a 1mm i.d. column was found to be the most appropriate column geometry for the first dimension.

4.2 Effect of injection of a large water volume on inlet pressure increase

In SFC, when the injection solvent contains water, we observed a pressure increase (denoted ΔP) which occurs a few seconds after the injection process. Then, the pressure slowly decreases to its initial value. This phenomenon is shown in Fig.3a for 1D-SFC conditions and in Fig.3b for a ²D run in RPLC x SFC conditions. The injection process is different between these two configurations. In 1D-SFC, the sample is pressurized before injection thanks to a particular design of the UPC² injection system. This pressurization step results in an immediate sharp pressure increase followed by a sharp decrease down to the working pressure. In RPLC x SFC the injection system of the UPC² instrument is not used. The sample is sent from the ¹D RPLC column to the sample loop and then injected in the SFC ²D column when the 10-port valve is switched. As a result, the preceding sharp increase does not occur. However, in both cases, the same pressure increase ΔP can be observed. We have measured ΔP under different conditions in 1D-SFC. The experiments were focused on the behavior of 4 different SFC stationary phases subjected to 3 different injection volumes (1, 5 and 10 μ L) with 3 different injection solvents differing in their water content (95%, 50% and 5%). Among the four studied stationary phases, two were fairly apolar (Acquity CSH FP and Acquity HSS C18) while two were significantly polar (Acquity BEH and Acquity BEH-2EP). The obtained results, given in Fig.4, clearly show that ΔP increases both with the injection volume and with the percentage of water in the injection solvent. It is also very interesting to note that the pressure increase is markedly higher with less polar stationary phases (Figs. 4a and 4b) resulting in an inlet pressure exceeding the pressure limit authorized by the instrument for 10 μ L injected in 95 % water. In this situation, ΔP was much higher than 80bar while it remained lower than 40bar for the two polar stationary phases (Figs. 4c and 4d). For 5 μ L injected, ΔP is still high on less polar stationary phases compared to polar stationary phases (50 vs 5 bar at 95 % water and 10 vs 2 bar at 50%water).

The problem of pressure increase was found to be much more critical during a RPLC x SFC separation as highlighted in Fig.5. The inlet pressure of the ²D SFC instrument was recorded when an Acquity CSH FP column (Fig.5a) and an Acquity BEH column were used in ²D (Fig.5b). SFC conditions were strictly identical for both columns, except flow rate set at 2.0 mL/min and 2.6 mL/min for Acquity CSH FP and Acquity BEH respectively. The sampling time was 0.3 min. Consequently 3 μ L of liquid solvent were injected in the ²D SFC column every 0.3 min. The composition of this liquid

injection solvent changes gradually as the gradient in the ¹D column progresses. This variation is easily assessed by means of the ¹D gradient profiles given in Figs. 5a and 5b. With an apolar stationary phase (Fig.5a), whereas the inlet pressure at the time of injection was 315 bar, it reached 400 bar after 10 runs. This pressure that is very close to the instrument pressure limit was kept nearly constant during 20 minutes before slowly decreasing down to the initial inlet pressure when the percentage of water becomes lower than 70%. This phenomenon was not observed with polar stationary phases (Fig.5b). To explain this, we suggest that, unlike polar stationary phases, apolar ones are poorly wetted by injection solvents rich in water, which finally results in local change of mobile phase nature. Due to the short analysis time in the second SFC dimension (0.3 min), these successive modifications have no time to be swept away. They eventually accumulate to form a multiphase plug (composed of CO₂, water, MeOH and ACN) which is more viscous than the original monophasic mobile phase (CO₂-MeOH-ACN mixture).

In addition to this critical problem of pressure increase with apolar stationary phases which prevents from working in at high flow-rates in ²D, significant baseline fluctuations are observed for the fractions that are separated during the pressure plate (Fig.2c). Conversely no baseline fluctuation is noted for fractions that are analyzed when the inlet pressure is back to normal (Fig.5e). With ²D polar stationary phases the ²D inlet pressure remains constant during the whole RPLC x SFC separation (Fig.5b) and no disruption of the baseline is visible whatever the considered fractions (Figs. 5d and 5f).

In the light of these results, it is clear that a polar stationary phase should be preferably used for the SFC second dimension. Re-injection of very low injection volumes (<1 µL) in ²D could probably circumvent the problems encountered with apolar stationary phase but it should lead to quite unrealistic sampling time (< 0.1min). Another alternative would be to start the RPLC gradient with a water content lower than 70%. However this option is not possible for compounds that are poorly retained in RPLC such as small polar compounds. Considering the above results, Acquity BEH-2EP was chosen as ²D SFC stationary phase for the rest of this study.

4.3 Effect of injection volumes and injection solvent composition on peak shapes in 1D-SFC

in SFC, it was recently shown [19] that the injection solvent composition strongly influences peak shapes. Very polar solvents such as DMSO and MeOH were found to lead to significant peak distortions even for low injected volumes, these distortions being more pronounced for less retained compounds. Abrahamsson et al. [18] also studied the effect of various injection solvents in accordance with the stationary phase. They pointed out that injection solvent may interact with stationary phase, mobile phase and solute, thereby affecting either positively or negatively peak shape. However the effect of water as injection solvent on peak shape has never been studied neither as pure solvent, probably due to the fact that it is highly polar and not much miscible with CO₂, nor combined with other solvents. Here, we have studied the impact of injected volume on peak shape when the solute is dissolved in different water/ACN mixtures. Results obtained with CO₂/ACN/MeOH 95/2.5/2.5 (v/v/v) as SFC mobile phase and o-cresol as solute are shown in Fig.6. Surprisingly, when the injected volume does not exceed 5 μ L (i.e. 5% of the column dead volume), a very high content of ACN in injection solvent seems to be more damaging for the peak shape than a high content of water (Figs.6a and 6b). It is possible to inject up to 5 μ L of sample dissolved in a solvent containing 50 to 95% water without strong peak distortion. Obviously, for 10 μ L injected (Fig.6c) which represents 10% of the column dead volume, the peak shapes are very bad for all studied injection solvents. The results shown in Fig.6 also point out the retention shift that increases with both the percentage of water in the injection solvent and the injection volume. It is likely to be due to two combined effects: (i) good affinity of water for the polar sites of the stationary phase and (ii) high affinity of o-cresol for water. Consequently, when the injection plug enters the column, o-cresol interacts preferentially with the stationary phase thereby increasing retention. Such retention shift could be damaging for 2D-chromatogram reconstruction due to difficulty in peak assignment between consecutive fractions analysis. However, this problem does not really arise in RPLC x SFC since the injection solvent composition slightly varies between the 2 to 4 consecutive ²D runs that are required in comprehensive two-dimensional chromatography to minimize undersampling [17].

In view of this study, it was decided to inject a maximum of 5 μ L in the second SFC dimension. Since flow splitting between ¹D and ²D was not possible with a LCxSFC configuration, injection volume in ²D was directly related to both ¹D flow-rate and sampling time. Accordingly, with 10 μ L/min as ¹D flow-rate, the sampling time could not be higher than 30s.

4.4 Application to the RPLC x SFC separation of a sample of aromatic compounds

In order to validate the choices made previously to carry out the on-line RPLCxSFC experiments, 12 aromatic compounds were separated. The experimental conditions are given in Table 2. The sampling time and the ¹D flow rate being equal to 0.5 min and 10 μ L/min respectively, two identical sample loops of 5 μ L were installed on the 10-port switching valve in order to completely fill the sample loop. This configuration avoids dissolving issues as highlighted in Fig.7. When the sample loop is in inject position, it is filled with the SFC mobile phase. When the sample loop comes back in load position it is depressurized, allowing some droplets of organic modifier covering the walls of the loop. Whereas this droplets can be well solubilized in the RPLC mobile phase coming from ¹D (Fig.7a) they may cause troublesome issues with the SFC mobile phase if the sample loop is partially filled (Fig.7b). In addition the presence of air to push the sample plug can be detrimental compared to the SFC mobile phase which is better dissolved in the hydro-organic liquid solvent. The obtained RPLCxSFC separation is presented in Fig.8a. It is interesting to notice the large occupation of the retention space by the 12 compounds, underlining the great interest of this coupling in terms of orthogonality. Furthermore, as highlighted in Fig.8b showing the separation of four consecutive fractions, peak shapes are quite symmetrical as could be expected from our preliminary studies. With 0.83s as average 4σ peak width the sample peak capacity is close to 15 in the second dimension.

4.5 Comparison of RPLC x RPLC and RPLC x SFC systems for the separation of a bio-oil sample

An RPLCxSFC experiment was carried out on a real sample consisting in an aqueous extract of a bio-oil. The conditions of the first dimension were similar to those used in a previous study [10] except the gradient time that is much lower in the present work. In order to elute all the compounds in ²D SFC conditions, a gradient from 15% to 50 % MeOH/ACN (1:1) is needed. The contour plot of the RPLCxSFC separation is presented in Fig.9a. For comparison, Fig.9b shows the RPLCxRPLC separation of the same sample performed using the same ¹D conditions as the RPLCxSFC separation.

For a better comparison of the two separations, the sampling time was also kept identical (i.e. 30s). As a consequence, 1n and α were identical for both separations. Experimental conditions are given in Table 3.

Fig. 9 clearly underlines that the RPLCxSFC system offers much higher degree of orthogonality (γ close to 1) compared to the RPLCxRPLC configuration (γ close to 0.6). It is important to note that this latter configuration and the corresponding conditions displayed in Table 3 were found to provide the highest effective peak capacity among the different studied RPLCxRPLC systems [10]. In RPLCxSFC, the enhancement of the available separation space allows to reach an effective peak capacity slightly higher in spite of a higher 2n with RPLCxRPLC conditions (see Table 4). Several reasons could explain why 2n is higher with RPLC as second dimension:

(i) $^2t_G/2t_0$ ratio was more than three times higher for RPLCxRPLC (5.4 vs 1.7 for RPLCxSFC) leading to a higher peak capacity in second dimension according to eq. (4) and as discussed in section 4.1. Indeed, despite a $^2t_s/2t_0$ ratio in favor of RPLCxSFC due to the higher flow rate used in SFC (2.0 mL/min vs 1.2 mL/min in RPLC), the dwell volume is larger in SFC (300 μ L vs 120 μ L in LC) increasing $^2V_D/2V_0$ ratio. Moreover, for software reasons, an extra-time of 0.2 min had to be added between two consecutive runs of second dimension in SFC, thereby leading to a real acquisition time of only 0.3 min. As a consequence, while the number of column volumes used for column equilibration, x , was set at 2 for RPLC as second dimension, x was equal to 4 for SFC, which therefore significantly decreased $^2t_G/2t_0$ ratio. It was shown that only two column dead volumes ($x=2$) can provide a good run-to-run repeatability in UHPLC conditions [20–22] which was also found to be suitable for SFC conditions for neutral compounds (data not shown).

(ii) The extra-column variance is markedly higher with SFC apparatus compared to UHPLC apparatus and led to an important loss of efficiency especially for 50x2.1 mm column [23]. In our case the extra-column variance in 2D was 3.5 times larger in RPLCxSFC (32 μ L² vs 9 μ L² in RPLCxRPLC). This is mainly due to both larger tubing i.d. and larger flow-cell volume of the UV detector used in SFC (175 μ m and 16 μ L respectively) compared to those used in RPLC (65 μ m and 0.5 μ L respectively).

(iii) Some significant injection effects still exist in RPLCxSFC whereas none were observed in RPLCxRPLC. The compatibility of the mobile phases of the two dimensions is more challenging in RPLCxSFC which may involve more critical injection effects. Moreover, while all the peaks in the 2 D RPLC have nearly the same width (i.e.

0.6s), the peak shapes obtained in ²D SFC were not similar with $w_{4\sigma}$ varying from 0.51 s to 1.50 s depending on the compounds. As a result the average measured peak width at 4σ was 0.60 s in RPLC compared to 1.09 s in SFC conditions. More pronounced injection effects, resulting in a loss of column efficiency, could also probably explain the 7-fold loss in sensitivity when using SFC as second dimension compared to RPLC making RPLCxSFC less attractive in terms of sensitivity.

Finally, despite the raised instrumental issues, the present results show that RPLCxSFC can be a good alternative to RPLCxRPLC for the separation of biomass by-products

5 Conclusions

The goal of this work was to evaluate the potential of on-line RPLCxSFC for the separation of aromatic compounds. Suitable stationary phase and injection volume for the ²D SFC were chosen thanks to preliminary studies aiming at overpassing the lack of compatibility between the mobile phases used as first and second dimension. Polar stationary phases in SFC seem to be the most adapted stationary phases. On the other hand it was shown that a maximum of 5 μ L of a mixture of water/acetonitrile was appropriate to inject in the second SFC dimension. An on-line RPLCxSFC separation of a real aqueous bio-oil sample was successfully carried out achieving full orthogonality ($\gamma=1$), while with an optimized RPLCxRPLC separation γ could not exceed 0.59. Accordingly, although wider peaks were observed in SFC as second dimension, the effective peak capacity was slightly higher with RPLCxSFC configuration (620 vs 560 with RPLCxRPLC). However, it should be noted that the peak capacity in ²D SFC was limited by the high dwell volume of the apparatus as well as software issues due to this unusual coupling. Consequently, we are sure that there is still room for further improvements. Yet, sensitivity was found markedly higher with the RPLCxRPLC separation due to an important extra-column variance with the SFC system and still pronounced injection effects in SFC. Finally, in the light of these results, on-line RPLCxSFC can be considered as an interesting alternative for the separation of neutral compounds compared to RPLCxRPLC.

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519 Figure captions :

Figure 1 : RPLCxSFC setup. (a) The eluent of first dimension is stored in loop 1 while the content of loop 2 is injected in second dimension and (b) vice versa

Figure 2 : Influence of gradient profile on the dwell volume measurement in SFC. Mobile phases : A=CO₂, B=MeOH+0.1% acetone. Temperature = 30 °C. BPR = 140 bar. Detection Wavelength = 254 nm. Programmed gradient : (a) 1-99 %B in 8 min at 1 mL/min, (b) 69-99 %B in 3 min at 1.5 mL/min. Dotted lines are the tangents to the obtained gradient profile. Δt represents the uncertainty at half part of the UV signal with t^* being the corresponding time.

Figure 3 : Observed inlet pressure of the SFC instrument vs run time in (a) 1D-SFC and (b) RPLC x SFC. Conditions common to all experiments : injection solvent = Water/ACN 95/5 (v/v) ; mobile phase = CO₂/MeOH/ACN 95/2.5/2.5 (v/v/v) ; column = Acquity UPC² CSH FP 50x2.1 mm, 1.7 μ m ; temperature = 45°C ; BPR = 140 bar. Other conditions : (a) flow rate = 2.7 mL/min, injected volume = 5 μ L ; (b) flow rate = 2.0 mL/min, injected volume = 3 μ L. ΔP represents the pressure increase (see text for more details)

Figure 4 : Pressure increase ΔP in 1D-SFC as a function of water content of the injection solvent and injection volume V_i on (a) Acquity UPC² CSH FP column, (b), Acquity UPC² HSS C18 column, (c) Acquity UPC² BEH column and (d) Acquity UPC² BEH-2EP column. Column geometry : 50x2.1 mm, 1.7 μ m ; flow rate = 2.7 mL/min ; temperature = 45°C ; BPR = 140 bar ; injection solvent = mixture of water and acetonitrile. * means that ΔP could not be measured because the pressure limit (414 bar) was reached.

Figure 5: Influence of ²D stationary phase on the course of a RPLCxSFC experiment. (a) and (b) : SFC inlet pressure versus run time. c) and (d) : ²D analysis of fractions eluted from ¹D between 20.1 and 21.0 min. (e) and (f) : ²D analysis of fractions eluted from ¹D between 36.3 and 37.2 min. Sampling time = 0.3 min. RPLC conditions : column dimensions = 50x1.0 mm, stationary phase = 3.5 μ m Xbridge C18, solvent A = water, solvent B = ACN, gradient from 1% B to 55 % B in 29.3 min, flow rate = 10 μ L/min, temperature = 30 °C. SFC conditions : column dimensions = 50x2.1 mm, stationary phase = (a,c,e) 1.7 μ m Acquity UPC² CSH FP ; (b,d,f) 1.7 μ m Acquity UPC² BEH, isocratic mobile phase = CO₂/MeOH/ACN 95/2.5/2.5 (v/v/v), flow rate = (a,c,e) 2.0 mL/min ; (b,d,e) 2.6 mL/min, temperature = 45 °C, BPR = 140 bar. Full lines shows

the gradient profile in ¹D outlet. Dotted lines show the time windows for the selected fractions.

Figure 6 : Effect of injection solvent and injected volume peak shape. Solute : o-cresol with (a) 1 μL, (b) 5 μL, (c) 10 μL. Injection solvent composition: Water/ACN 95/5 (v/v) (—), 50/50 (v/v) (—) and 5/95 (v/v) (—). Column : Acquity UPC² BEH-2EP, 50x2.1 mm, 1.7 μm. Flow rate = 2.2 mL/min; mobile phase: CO₂/MeOH/ACN 95/2.5/2.5 (v/v/v). Temperature = 45°C. BPR = 140 bar. Detection wavelength = 215 nm (compensation from 350 nm to 450 nm).

Figure 7 : schematic representation of injection process in the second dimension of RPLCxSFC with (a) completely and (b) partially filling of the loops

Figure 8 : On-line RPLCxSFC separation of 12 aromatic compounds. (a) contour plot UV and (b) overlay of SFC separation of the fractions from 27 min to 28.5 min (red dotted lines in the contour plot). See Table 1 for solutes and Table 3 for experimental conditions.

Figure 9 : Comparison (a) on-line RPLCxSFC and (b) on-line RPLCxRPLC separation of a bio-oil aqueous extract. Experimental conditions are summarized in Table 3. The red dotted lines in (b) delimit the separation space.

Figure 1 :

Figure 2

Figure 3

Figure 4

CSH FP column

BEH column

Figure 5

Figure 6

Figure 7

Figure 8

Figure 9

1 Table 1 - Physical and chemical properties of some bio-oil representative compounds

	Compound	Chemical family	Molecular Formula	MW (g/mol)	log P
1	α -angelica lactone	lactone	C ₅ H ₆ O ₂	98.10	0.236
2	2-phenylethanol	alcohol	C ₈ H ₁₀ O	122.16	1.504
3	5-methylfurfural	furan	C ₆ H ₆ O ₂	110.11	0.670
4	phenol	phenol	C ₆ H ₆ O	94.11	1.540
5	o-cresol	phenol	C ₇ H ₈ O	108.14	1.962
6	m-cresol	phenol	C ₇ H ₈ O	108.14	2.043
7	2,4,6-trimethylphenol	phenol	C ₉ H ₁₂ O	136.19	2.935
8	α -hydroxycumene	phenol	C ₉ H ₁₂ O	136.19	2.861
9	guaiacol	guaiacol	C ₇ H ₈ O ₂	124.14	1.341
10	syringol	syringol	C ₈ H ₁₀ O ₃	154.16	1.218
11	1-indanone	enone	C ₉ H ₈ O	132.16	1.419
12	anisole	aromatic ether	C ₇ H ₈ O	108.14	2.170

1 Table 3 – Experimental conditions for both RPLCxSFC and RPLCxRPLC separations
2 of the bio-oil aqueous sample

	RPLC (¹ D)	SFC (² D)	RPLC (² D)
Stationary phase	Hypercarb	Acquity UPC ² BEH-2EP	Acquity CSH Phenyl Hexyl
Column geometry	100x1.0 mm, 5 µm	50x2.1 mm, 1.7 µm	50x2.1 mm, 1.7 µm
Mobile phase	A : Water	A : CO ₂	A : Water + 0.1 % FA*
	B : ACN	B : MeOH/ACN 1:1 (v/v)	B : ACN + 0.1 % FA
Flow rate	10µL/min	2 mL/min	1.2 mL/min
Gradient	5 to 99 % (B) in 102.5 min	15 to 50% (B) in 0.12 min	5 to 55% (B) in 0.18 min
BPR	/	140 bar	/
Temperature	30 °C	45 °C	80 °C
		220 nm	
UV	220 nm	Compensation from 350 to 450 nm	220 nm
Injected volume	5 µL	5 µL	5 µL

3 0.5 min as sampling time

4 * FA means formic acid

- 1 Table 2 – Experimental conditions for the RPLCxSFC separation of the 12
 2 representative compounds (see list in table 1)

	RPLC (¹ D)	SFC (² D)
Stationary phase	X Bridge BEH C18	Acquity UPC ² BEH-2EP
Column geometry	50x1.0 mm, 3.5 µm	50x2.1 mm, 1.7 µm
Mobile phase	A : Water B : ACN	A : CO ₂ B : MeOH/ACN 1:1 (v/v)
Flow rate	10 µL/min	2 mL/min
Gradient	8 to 51 % (B) in 23 min	Isocratic 5% (B)
BPR	/	140 bar
Temperature	30 °C	45 °C
UV	220 nm	215 nm (compensation from 350 to 450 nm)
V _{inj}	2 µL	5 µl

- 3 0.5 min as sampling time

1 Table 4 – Experimental results of RPLCxSFC and RPLCxRPLC

	γ	α	1n	$^2w_{4\sigma}$ (s)	2n	$^1n \cdot ^2n$	$n_{2D, effective}$
RPLCxSFC	1	0.85	56	1.09	13	730	620
RPLCxRPLC	0.59	0.85	56	0.60	20	1120	560

2

3 1n and 2n were calculated according to eq.1

4 γ was calculated according [6]

5 α was calculated according to eq.3

6 $n_{2D, effective}$ was calculated according to eq.2