



## Transport of hydrate slurry at high water cut

Aline Melchuna, Ana Cameirão, Jean-Michel Herri, Yamina Ouabbes,  
Philippe Glenat

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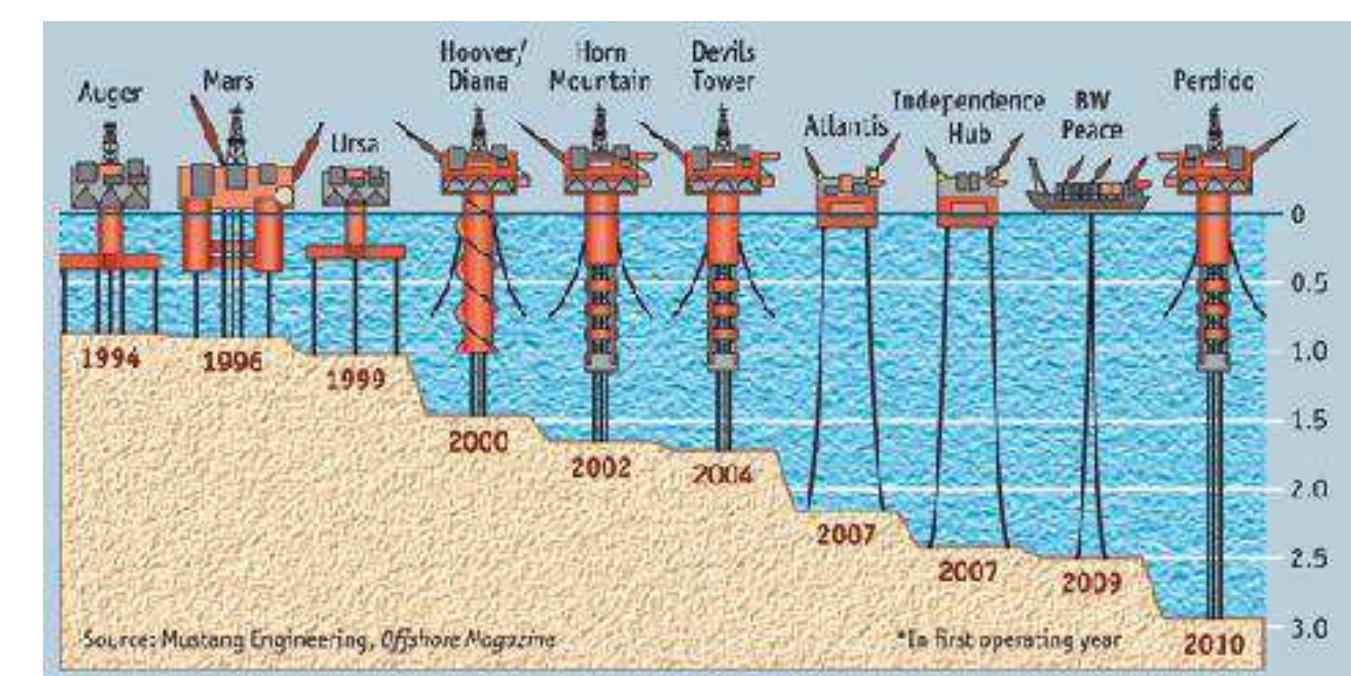
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## Context

The increase on the offshore extraction of petroleum in deeper conditions represents a great concern in flow assurance, as it favors the conditions of hydrate formation (low temperature and high pressure).

Nowadays, another concern appears; as the oil/gas fields matures and the fraction of water increases.

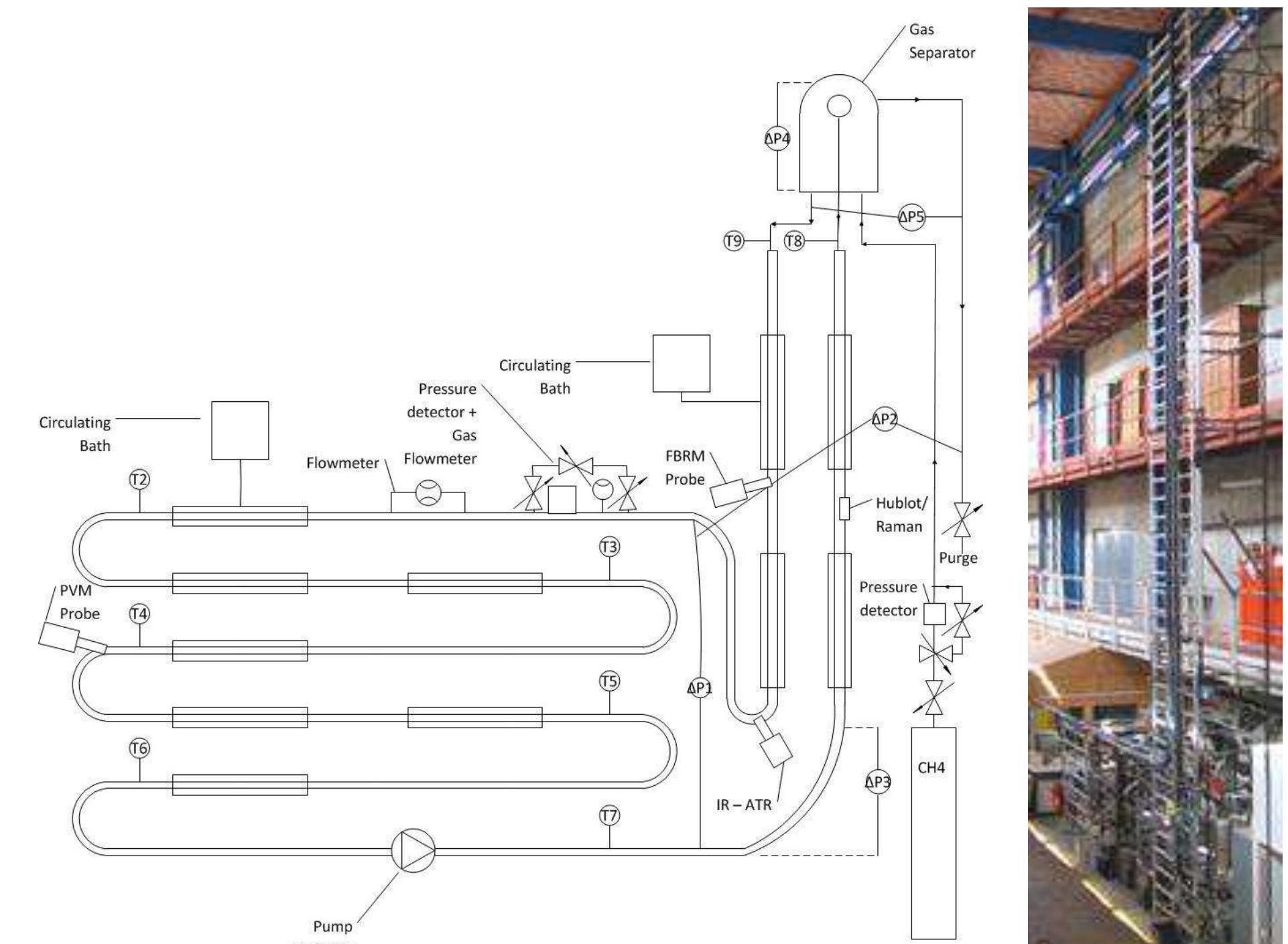


## Experimental Method

### Experimental Conditions

Without AA	Flow Rate (L/h)	With AA	Flow Rate (L/h)	Additive (% vs. w)
Water Cut (%)		Water Cut (%)		
90	200	90	200	0.005
	400		400	0.005
80	200	80	200	0.01
	400		400	0.01
70	200	70	200	0.01
	400		400	0.01
60	200	60	200	0.01
	400		400	0.01

### Experimental Apparatus



## Experimental Results

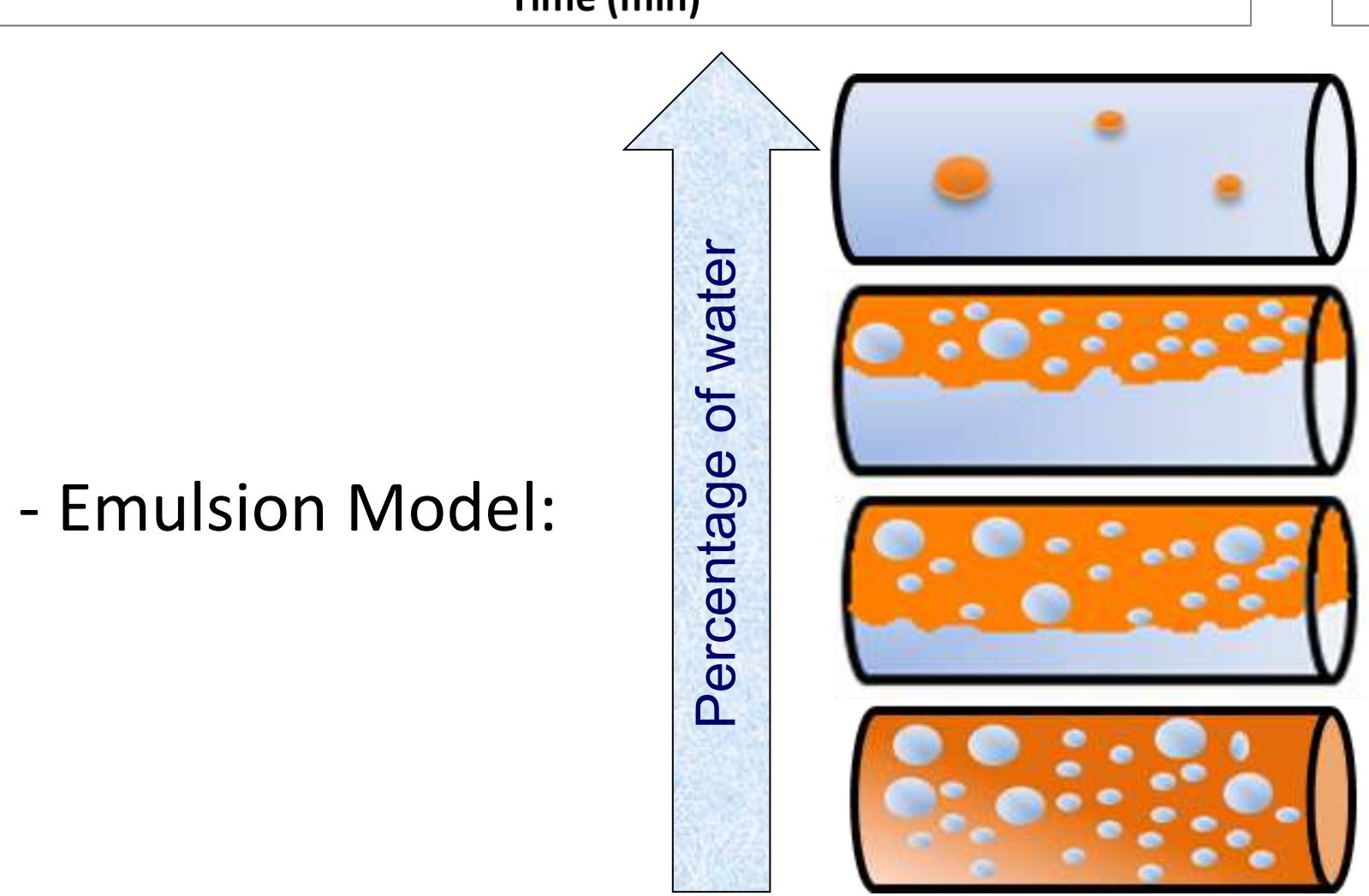
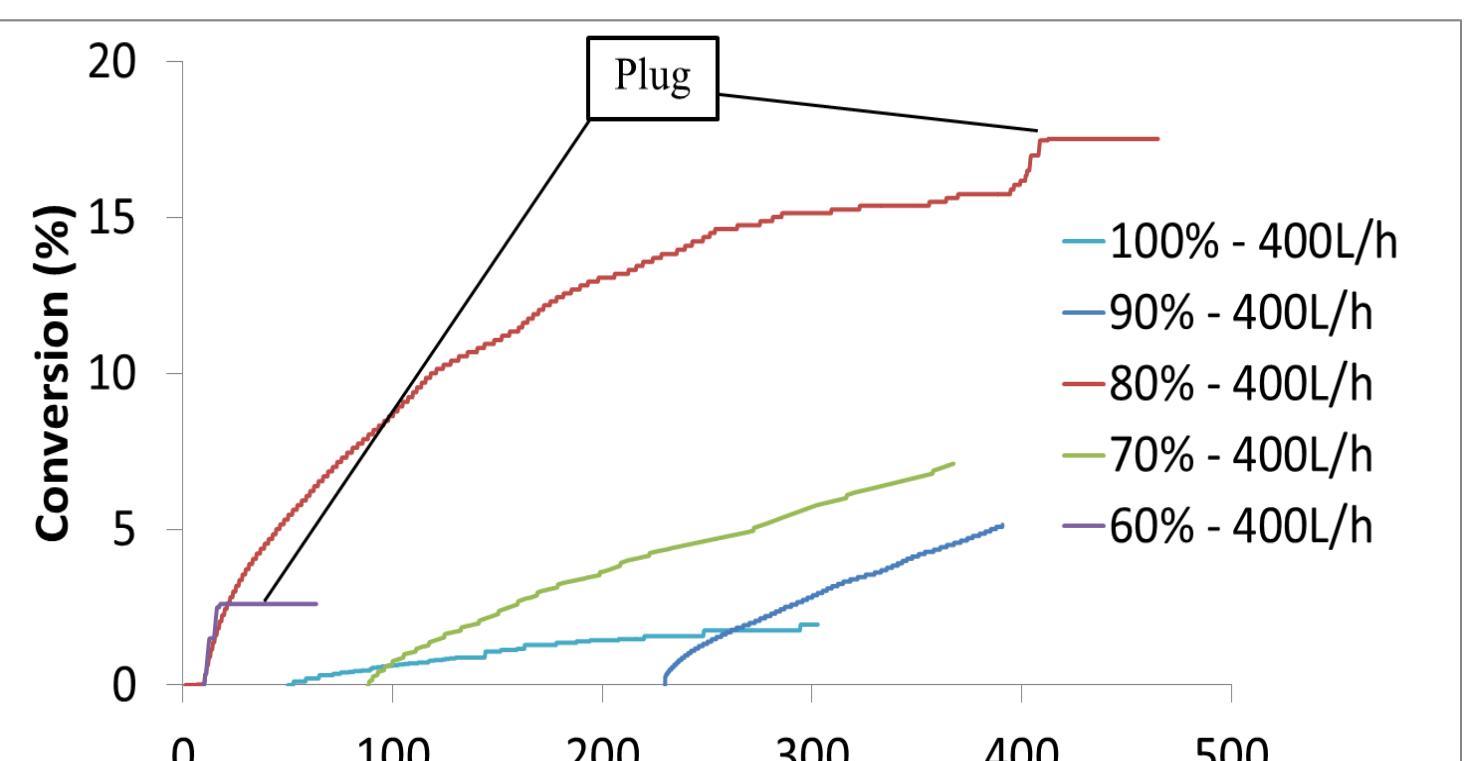
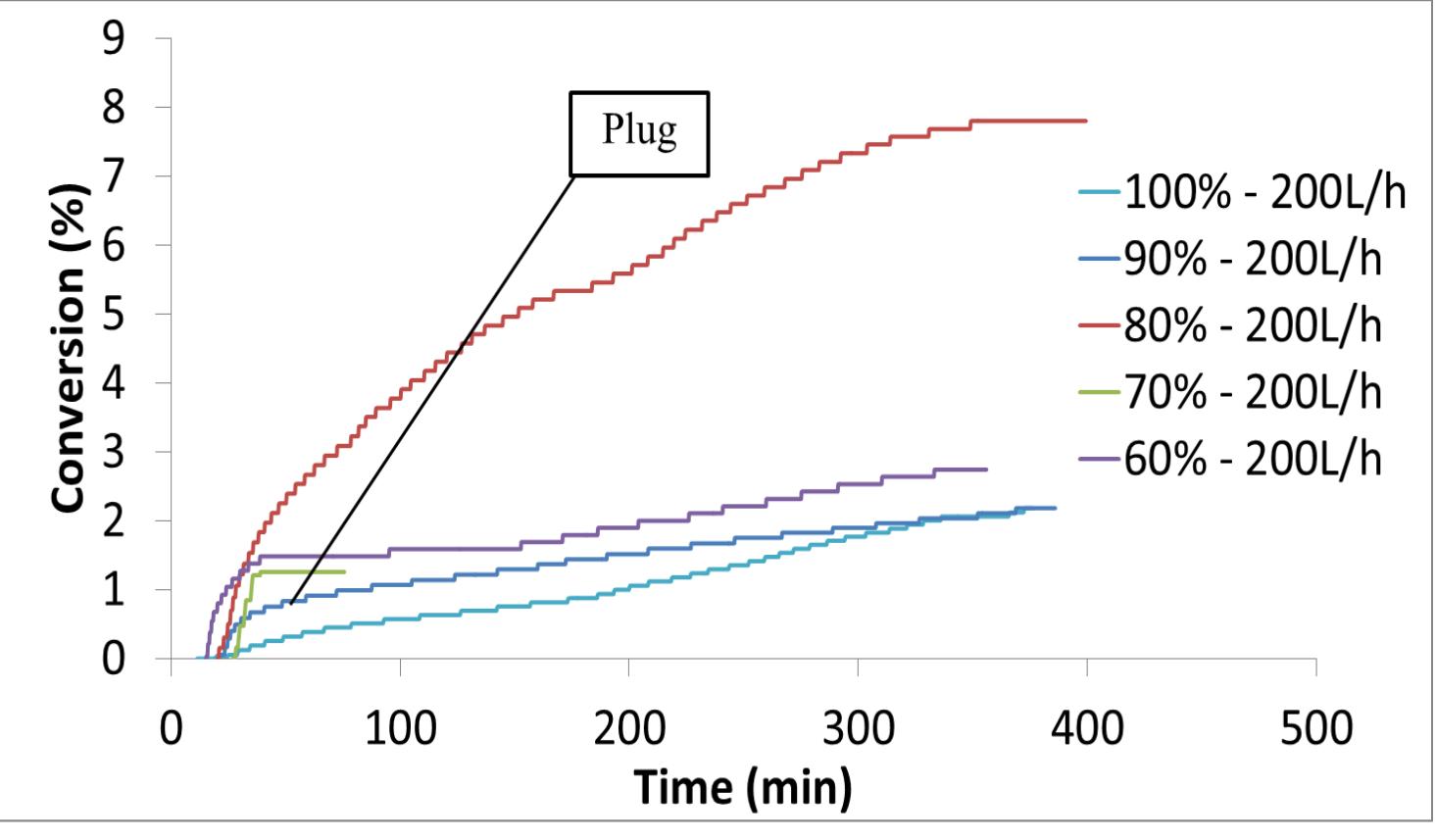
### Emulsification and Rheological Study

Water Cut (%)	Flow Rate (L/h)	Without AA	With AA
		Average Chord Length (μm)	Average Chord Length (μm)
90	200	25	8
	400	26	9
80	200	22	10
	400	19	9
70	200	28	8
	400	23	10
60	200	27	9
	400	23	9

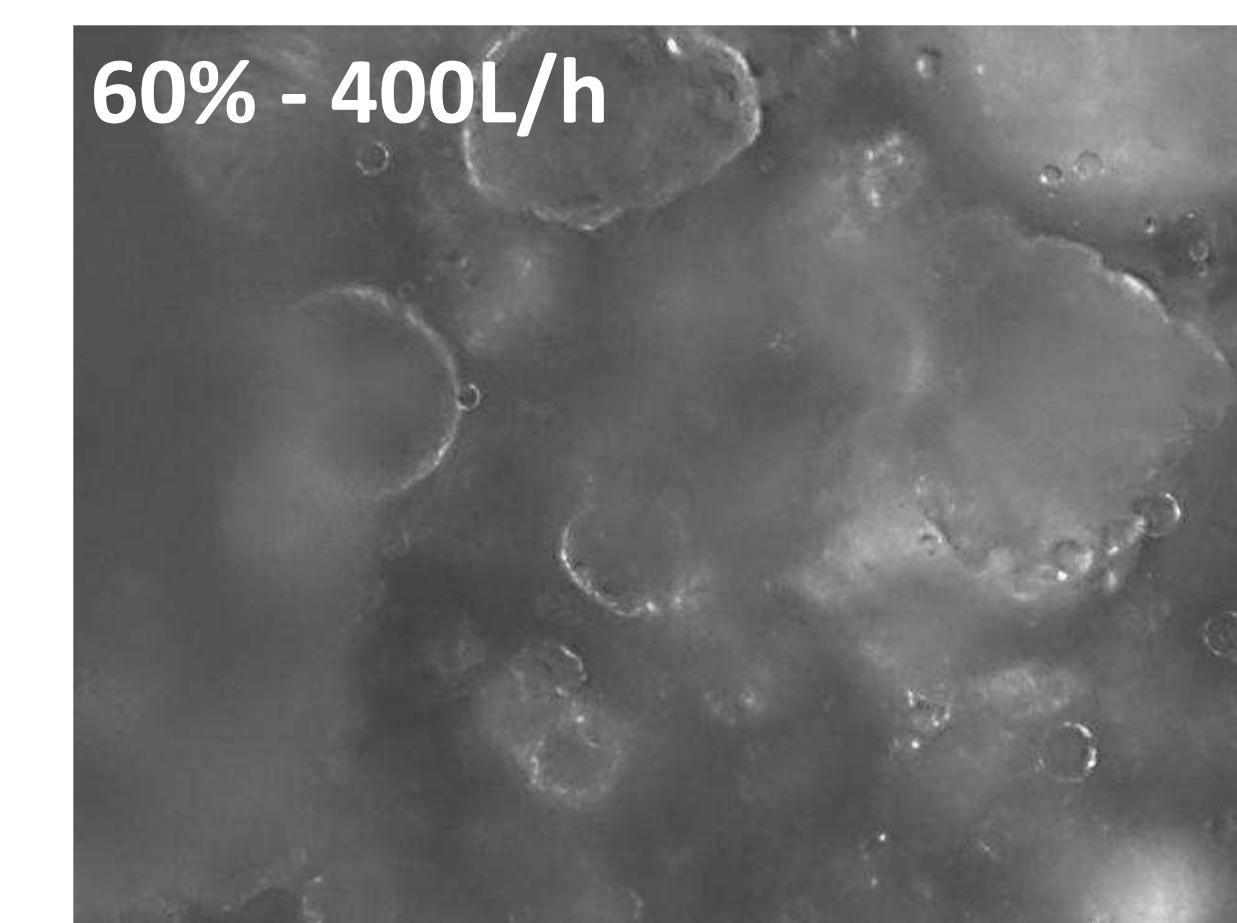
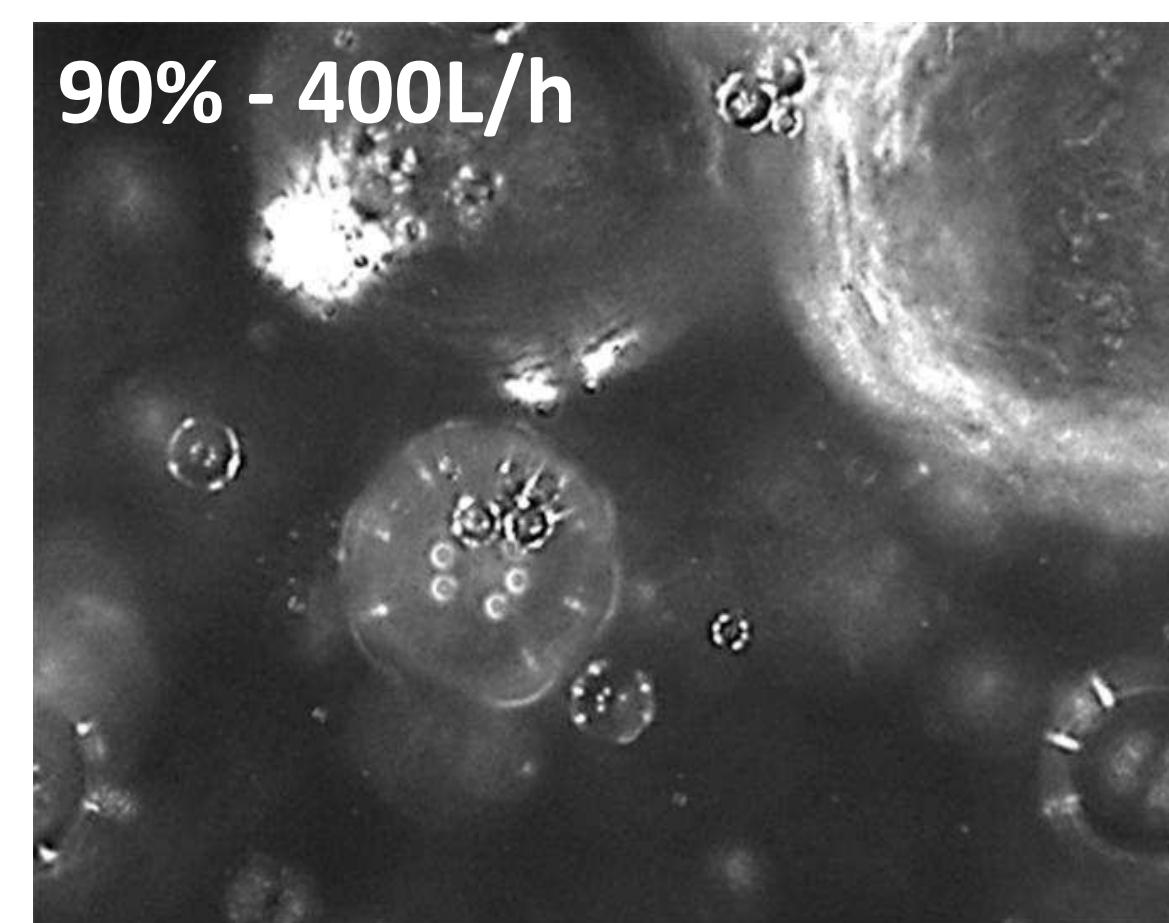
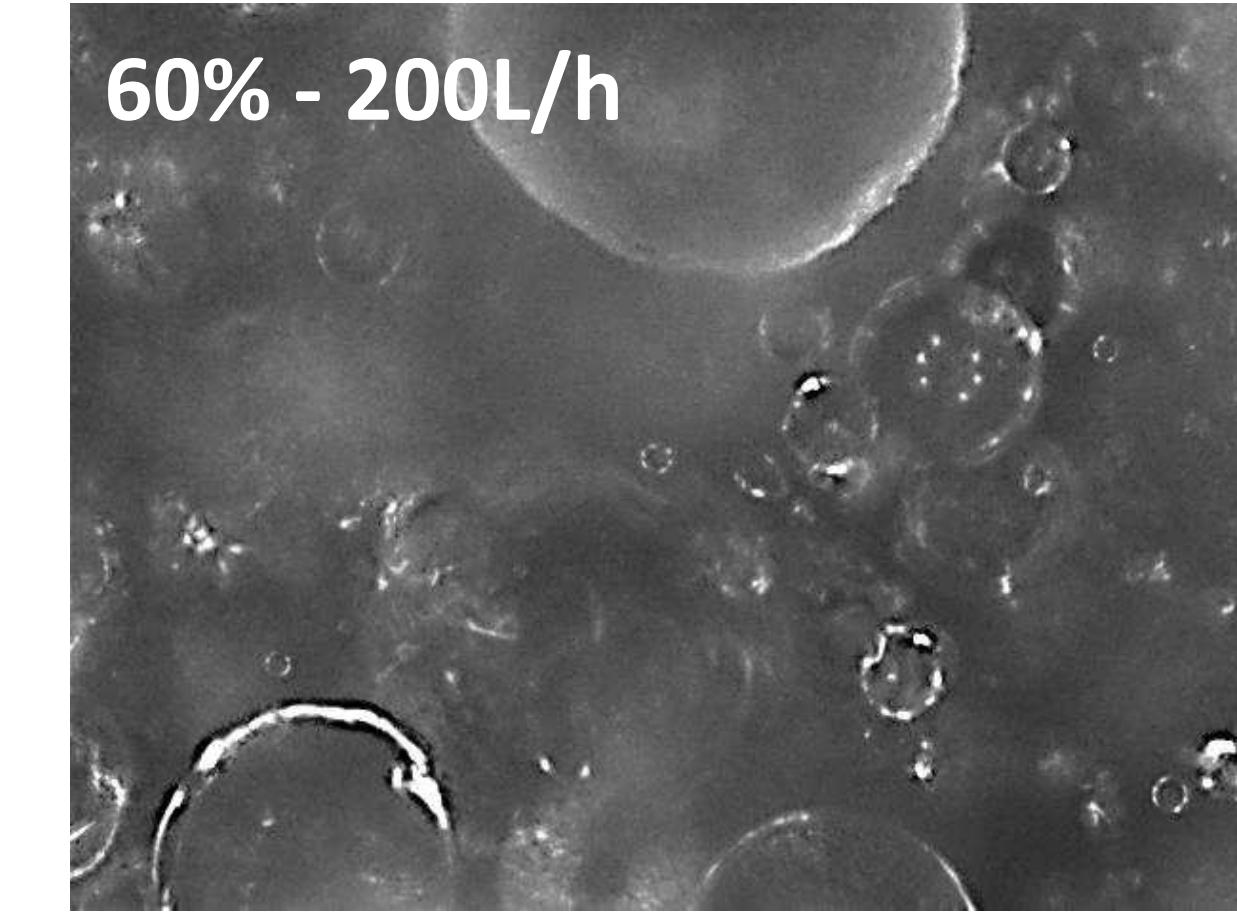
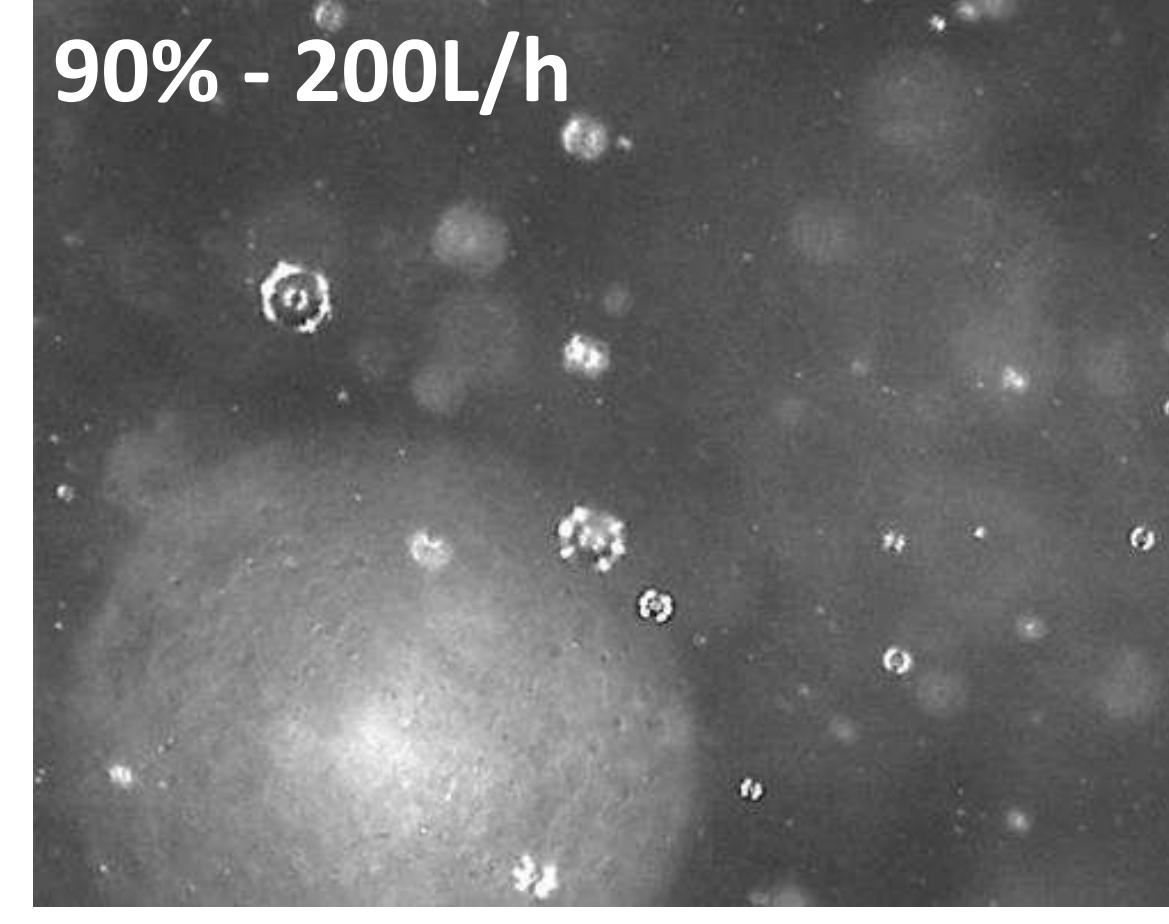
Water Cut (%)	Without AA	Viscosity (mPa.s)
	Average Chord Length (μm)	Average Chord Length (μm)
90	200	4.61
		4.83
		4.58
		4.46
With AA	Viscosity (mPa.s)	Additive (% vs. w)
Water Cut (%)		
90	4.03	0.005
80	3.76	0.01
70	5.28	0.01
60	5.83	0.01

### Crystallization

#### Without AA

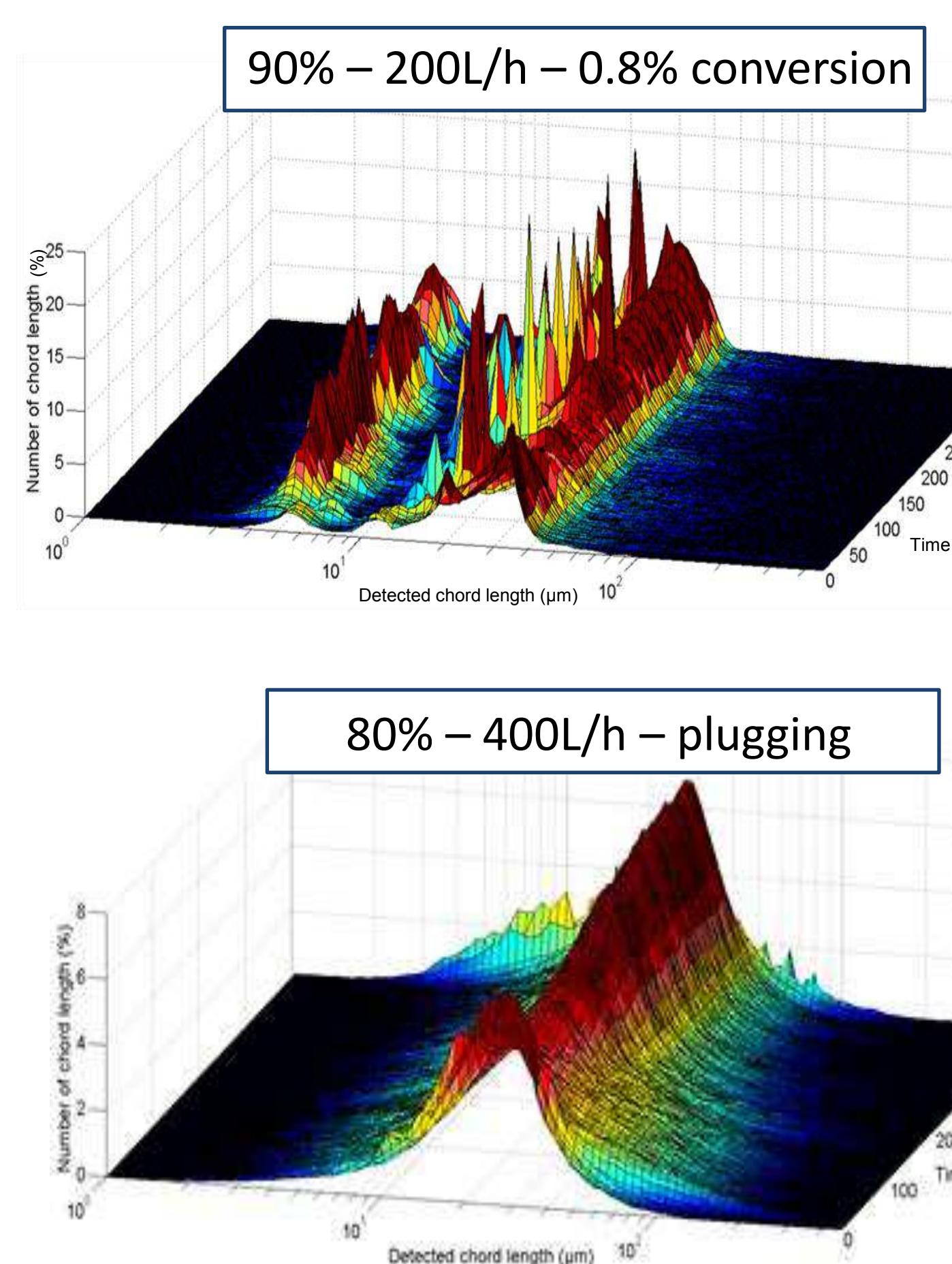


#### PVM Images from Crystallization (1050 x 800μm)

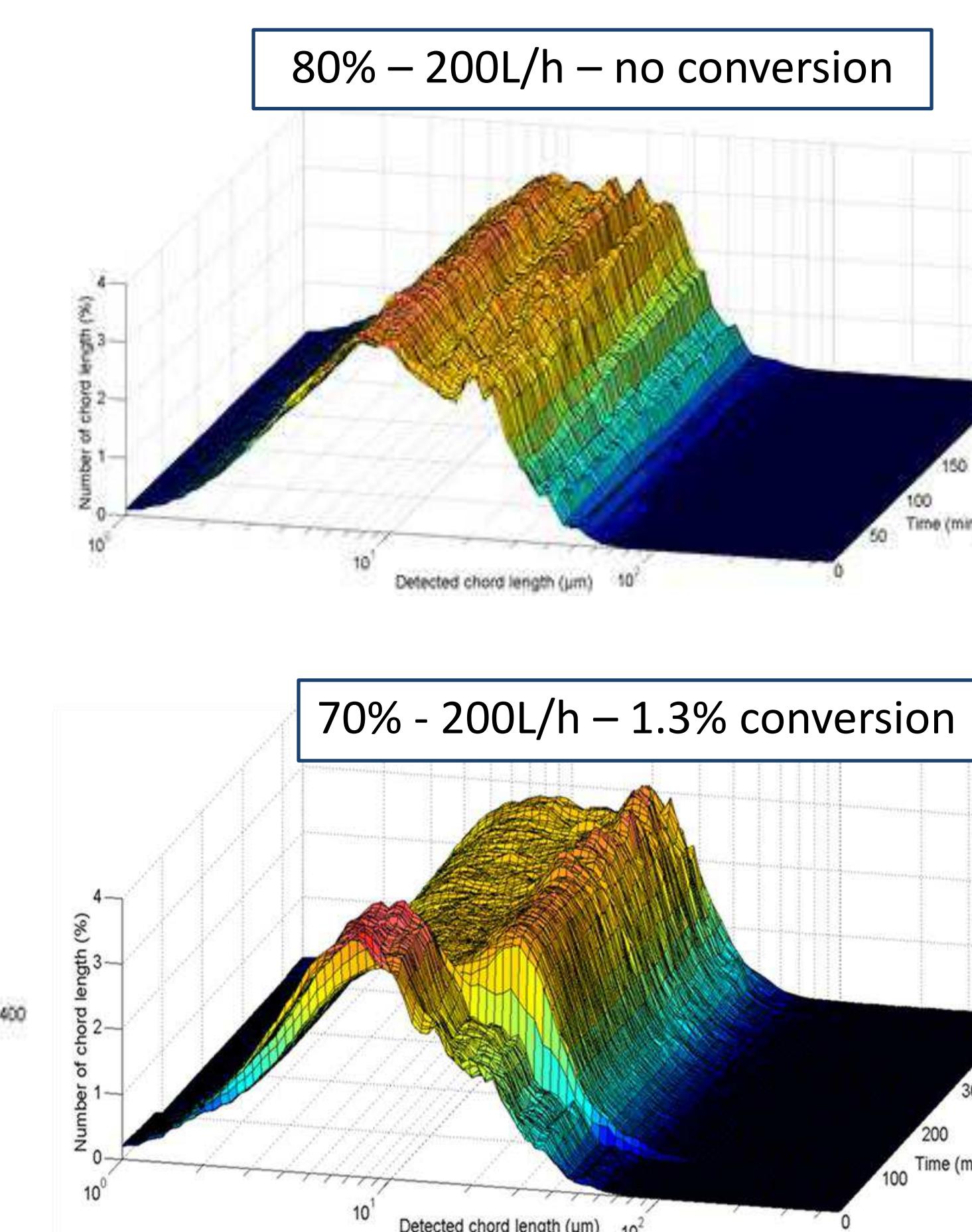


### Chord Length Distribution

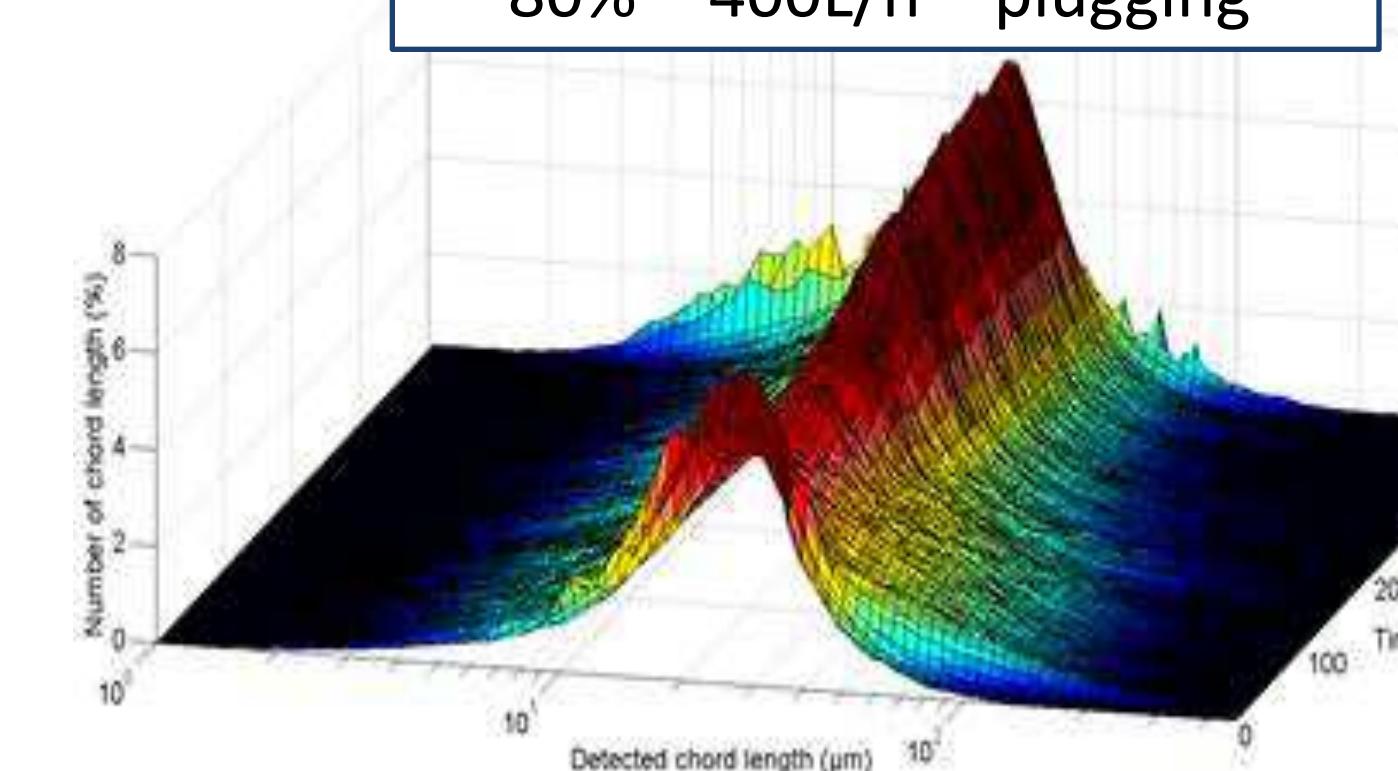
#### Without AA



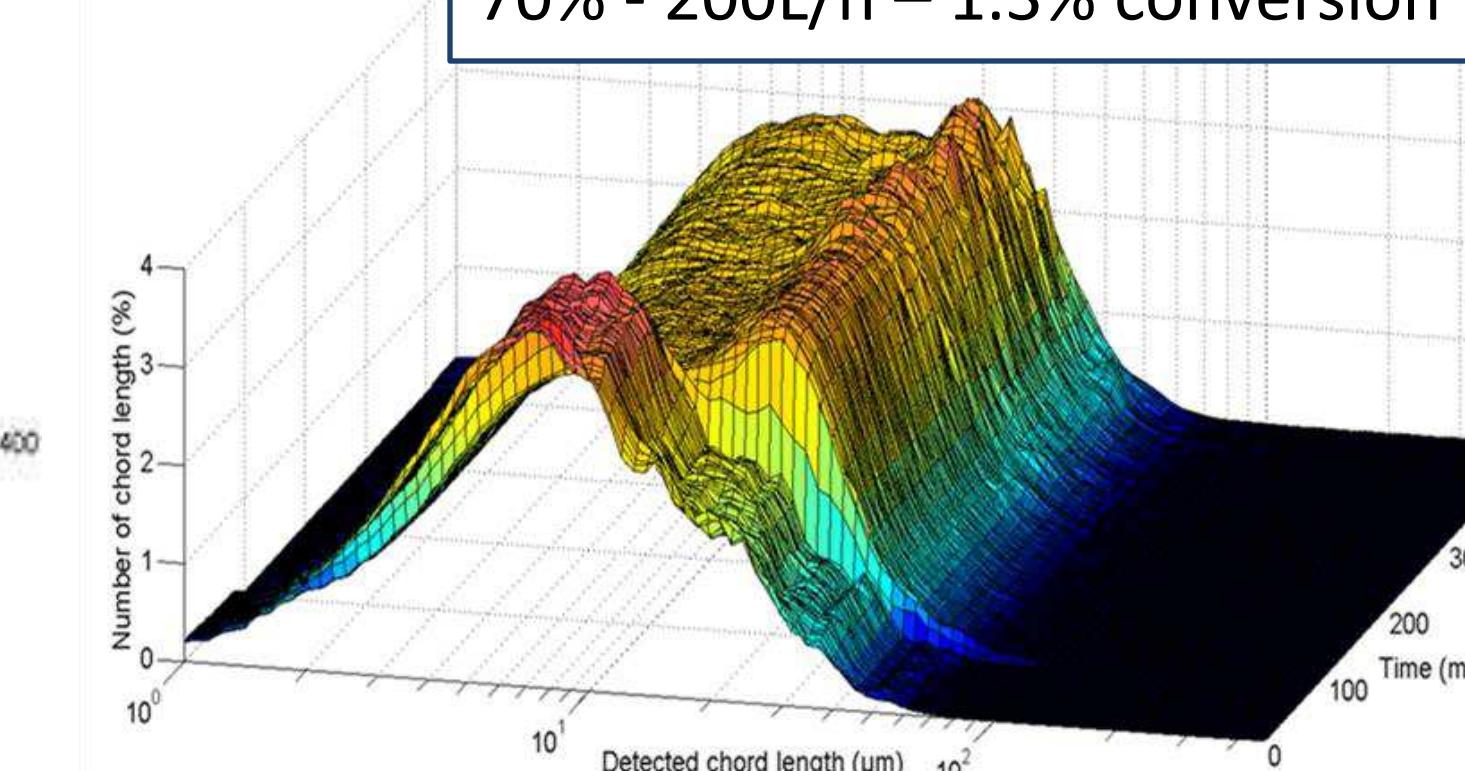
#### With AA



#### 80% - 400L/h - plugging



#### 70% - 200L/h - 1.3% conversion



## Conclusions

- The higher is water cut, the slower & less important is the hydrate formation.
- The percentage of additive seems to be more important at low water cut.
- The FBRM probe allows to differentiate between experimental results with and without AA.
- The PVM probe allows the observation of the emulsions and crystallizations without AA.

### References:

Joshi SV, Grasso GA, Lafond PG, Rao I, Webb E, Zerpa LE, Sloan ED, Koh CA, Sum AK. Experimental flow loop investigations of gas hydrate formation in high water cut systems. *Chemical Engineering Science*. vol. 97. 2013. p. 198-209.

Greaves D, Boxall J, Mulligan J, Sloan ED, Koh CA. Hydrate Formation from High Water Content-Crude Oil Emulsions. *Chemical Engineering Science*. vol. 63. 2008. p. 4570-4579.