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Reduced Order Models for Resonant Viscosity and Mass Density Sensors

M. Heinisch^a, T. Voglhuber-Brunnmaier^{a,b}, E.K. Reichel^a, I. Dufour^c, B. Jakoby^a

^a*Institute for Microelectronics and Microsensors, Johannes Kepler University, Linz, Austria*

^b*Center for Integrated Sensors Systems, Danube University, Krems, Austria*

^c*Université de Bordeaux, Laboratoire de l'Intégration du Matériau au Système, France*

Abstract

A generalized reduced order model for resonant viscosity and mass density sensors is presented and experimentally verified. The reduced expressions for the resonance frequency and quality factor, respectively, are mathematically valid for in-plane oscillating plates, oscillating spheres and laterally oscillating cylinders. However, as shown for measurements obtained with a tuning fork resonator with rectangular cross-section, the model can also be applied for resonating structures, for which closed form solutions of the fluid structure interaction are not available. Benefits of the presented model are amongst others first, its simplicity, which requires no more than three calibration measurements for parameter identification and second, its general applicability for resonant mass density and viscosity sensors which furthermore facilitates the comparison of different resonant mass density and viscosity sensors in terms of sensitivity and measurement noise propagation.

Keywords: Lumped element model, resonant, sensor, oscillating, plate, sphere, cylinder, tuning fork

1. Introduction

During the last two decades, there has been a remarkable interest in resonant viscosity and mass density sensors. As a matter of fact, this interest is still increasing which is substantiated by the large amount of publications associated with this field. Some of the incentives for resonant viscosity and mass density sensors are, amongst others, their reduced size compared to conventional instruments (down to the micrometer range), their relatively straightforward integrability in a process line or potentially low manufacturing costs [1]. Furthermore, from a rheological point of view, these devices allow measurements in a frequency range higher than conventional rheometers (about 100 Hz) up to the MHz range, which becomes especially interesting when investigating linear viscoelastic liquids for which measurements in the mentioned frequency range are scarcely available yet. Finally, for many resonant principles, miniaturized devices can be fabricated, and thus these sensors allow characterizing liquid samples for which only very few amounts (lower than 1 nL) are available [2].

The variety of reported designs and fabrication technologies is extremely diverse. Common principles include thickness shear mode oscillating quartz crystals, [3], [4], quartz tuning forks [5] and singly [6] or doubly clamped beams [7] in silicon technology. Similar devices were also fabricated using wet-etched copper coated polymer sheets [8] or longitudinally vibrating PZT screen-printed cantilevers [9]. For frequencies between 100 Hz and 100 kHz and similar to doubly clamped beams, wire based sensors [10], [11] were reported. Other principles also operating in the aforementioned frequency range include U-shaped cantilevers [12], [13], membrane based devices [14], [15] and in-plane oscillating platelets [16], [17], [18].

Concerning excitation and readout, the previously reported

concepts cover most established principles used in MEMS technology. Recording the frequency responses of piezoelectric or piezoresistive devices [19], [9], [6] is a very common technique. In [20] a capacitive readout principle was reported. Electromagnetic principles allow high driving forces and large deflections [21] as well as measuring the frequency response by recording a motion induced voltage [14] at the same time. In [22], [23], [24] thermally actuated devices are discussed which allow an in-plane oscillation of the particular device. Optical readout using e.g. a laser vibrometer [25] is a further very common technique, though hardly suitable for integration in a sensor device used in the industrial field and only applicable for transparent liquids. Due to their high accuracy in deflection measurements, laser vibrometers are often used for the readout of miniaturized cantilever based setups e.g. in biosensing applications [26] in a laboratory environment. In [7] an optical readout using a DVD-pickup was implemented and in [27] a setup with a closed fluid cell using optical readout is presented. For all types of liquid sensors, closed setups are a basic requirement when aiming at accurate measurement results. Open setups usually involve evaporation of the liquid, which in turn is one of the sources for non-stable measuring conditions as the liquid's temperature varies due to evaporative cooling. This variation of temperature during the measurement involves mostly unknown changes of the resonator's mechanical parameters but also changes of the liquid's mass density and viscosity.

The principles which were discussed in the previous paragraphs have in common, that the devices' frequency responses, including a characteristic resonant mode, are recorded from which the sample liquid's mass density ρ and viscosity η are deduced. In many cases, resonance frequency f_r and quality factor

Q are first evaluated, which are then related to the liquid's viscosity and mass density by an appropriate model, see Fig. 1. Depending on the particular resonator design, closed form models considering structural and fluid mechanics may become relatively complex demanding high modelling effort and computational power. Furthermore, the parameters in these models have to be identified with an appropriate parameter fit or the model might have to be completed by calibration functions which require additional calibration measurements, see e.g. [12]. In addition to this high modeling and calibration effort, there is a lack of a generalized model for resonant mass density and viscosity sensors which can be used as figure of merit and allowing for comparison of different sensor principles.

In this paper, a generalized reduced order model is presented, relating resonance frequency f_r and quality factor Q to mass density ρ and viscosity η . The equations for the latter have the form

$$f_r \approx \frac{1/(2\pi)}{\sqrt{m_{0k} + m_{\rho k} \rho + m_{\eta \rho k}^* \sqrt{\eta \rho}}} \quad \text{and}$$

$$Q \approx \frac{\sqrt{m_{0k} + m_{\rho k} \rho + m_{\eta \rho k}^* \sqrt{\eta \rho}}}{c_{0k} + c_{\eta k} \eta + c_{\eta \rho k}^* \sqrt{\eta \rho}}$$

which will be derived in the following. (m_{0k} , $m_{\rho k}$, $m_{\eta \rho k}^*$, c_{0k} , $c_{\eta k}$, $c_{\eta \rho k}^*$ are coefficients which can be determined with a parameter fit.) These generic equations can be derived for resonators where an infinitely thin, in-plane oscillating plate, an oscillating sphere or a laterally oscillating cylinder interact with the fluid. However, as it will be shown for measurements obtained with sensors e.g. with rectangular cross-section, this reduced order model can also be applied for geometries other than the aforementioned, for which analytical expressions are not available or hardly accessible.

Assuming linearity for the mechanical oscillation, and thus small deflection amplitudes of the resonator [28], the investigated resonant mode is represented by a mechanical, lumped element oscillator, assuming validity of eigenmode decomposition. In the presented model, the fluid structure interactions are described in a reduced generalized expression, considering the well known equations for an in-plane oscillating plate, an oscillating sphere and a laterally oscillating cylinder. In this generalized model, any material or geometrical related parameters as well as any other factors are not explicitly considered but contained in single factors. Thereby, only the dependencies to mass density and viscosity remain in the derived expressions for the resonance frequency and the quality or damping factor. This basically allows the applicability of the model for any convexly shaped resonator, regardless of the implemented designs, materials or fabrication technologies as well as actuation and readout mechanisms.

Besides the simplicity of the model and its general applicability, a further big advantage is that only measurements in three calibration liquids are necessary to identify the model's coefficients. From every measurement f_r and Q are evaluated which then allows evaluating the six coefficients in the

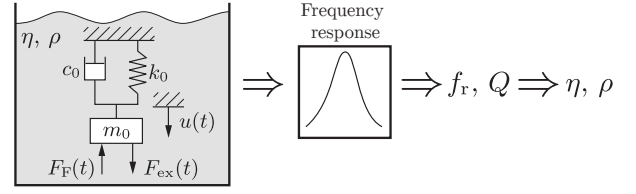


Figure 1: Mechanical, lumped elements oscillator, immersed into a liquid. m_0 : lumped mass, c_0 : damping coefficient, k_0 : spring constant, $u(t)$: displacement, $F_{ex}(t)$: excitation force, $F_F(t)$: fluid force, f_r : resonance frequency, Q : Quality factor, η : fluid's dynamic viscosity, ρ : fluid's mass density

equations above. For resonant sensors whose identified model slightly deviates from the measurements, the model still can be used to approximately describe the sensor's characteristics and allows comparison with other principles which were identified with this generalized, reduced order model.

2. Lumped element approach

We consider a linear, mechanical oscillator, see Fig. 1, with lumped mass m_0 , damping coefficient c_0 and spring constant k_0 , being immersed in a liquid. The time dependent equation of motion with time variable t for the displacement u upon forced actuation with an excitation force F_{ex} and accounting for the influence of the liquid on the oscillation with a fluid related force F_F is

$$m_0 \frac{d^2 u(t)}{dt^2} + c_0 \frac{du(t)}{dt} + k_0 u(t) = F_{ex}(t) - F_F(t). \quad (1)$$

A harmonic excitation force with angular frequency ω and time dependence $e^{j\omega t}$ where $j = \sqrt{-1}$ is furthermore assumed. Thus, the equation of motion using the steady state velocity of the oscillation in the frequency domain $\underline{v}(\omega) = j \omega \underline{u}(\omega)$ reads

$$\left(c_0 + j \left(\omega m_0 - \frac{k_0}{\omega} \right) \right) \underline{v}(\omega) = \underline{F}_{ex}(\omega) - \underline{F}_F(\omega). \quad (2)$$

The force \underline{F}_F induced by the fluid can be represented by a complex valued function of ω in the frequency domain. As the interaction will have a linear character for small vibration amplitudes it will be proportional to the velocity such that we can write

$$\underline{F}_F(\omega) = \underline{Z}_F(\omega) \underline{v}(\omega) \quad (3)$$

where we used the symbol \underline{Z}_F for the proportionality factor as it resembles an acoustic impedance. $\underline{Z}_F(\omega)$ can be split in a real and imaginary part, $Z_{F,\Re}$ and $Z_{F,\Im}$, respectively. Intuitively, the interaction with the fluid will lead to an added mass (due to fluid mass moved in unison with the vibration) and to a damping due to viscous losses and radiated acoustic waves. The latter effect will lead to a real part of $\underline{Z}_F(\omega)$ while the mass entrainment corresponds to the imaginary part. This motivates to write the real part as

$$Z_{F,\Re} = c_f \quad (4)$$

and the imaginary part as

$$Z_{F,S} = \omega m_f, \quad (5)$$

where c_f represents the additional damping and m_f represents the added mass. If additional lumped mass were actually added to the lumped mass m_0 of the mechanical oscillator, m_f would represent this added mass. However, as it represents the fluid interaction of a distributed resonator, the terms m_f and c_f will, in general, be frequency dependent. Thus the fluid forces in the frequency domain can be written as

$$\underline{F}_F(\omega) = (c_f(\omega) + j \omega m_f(\omega)) \underline{v}(\omega). \quad (6)$$

Just as the parameters of the lumped mass model (m_0 , c_0 , k_0), the frequency dependence of $m_f(\omega)$ and $c_f(\omega)$ can be moderate, though, such that, if ω is close to the resonance frequencies, the values can be approximated by their values at the resonance frequency.

Introducing the above relation Eq. 6 in Eq. 2 we obtain the following spectral transfer function

$$\frac{\underline{v}}{\underline{F}_{\text{ex}}} = \frac{1}{c_0 + c_f(\omega) + j \left(\omega (m_0 + m_f(\omega)) - \frac{k_0}{\omega} \right)}. \quad (7)$$

This frequency response can be compared to the standardized response of a second order system

$$\underline{H}_2(\omega) = \frac{A}{1 + j Q \left(\frac{\omega}{\omega_0} - \frac{\omega_0}{\omega} \right)} \quad (8)$$

where ω_0 represents the resonance frequency and Q the quality factor. Neglecting the frequency dependence of \underline{Z}_F near resonance, the resonance frequency and the Q-factor of our model system can be readily identified. The resonance frequency is defined as the frequency where the above transfer function Eq.7 becomes real-valued which yields an implicit equation for ω_0 :

$$\omega_0 (m_0 + m_f(\omega_0)) = \frac{k_0}{\omega_0}. \quad (9)$$

This equation could, e.g. be solved iteratively using the approximation $m_f(\omega) \approx m_f(\omega_{00})$ as a starting value for $m_f(\omega)$ where $\omega_{00} = \sqrt{k_0/m_0}$ is the resonance eigenfrequency for the unloaded resonator. For weak frequency dependence of $m_f(\omega)$ or small resonance frequency shifts, this first approximation may already be considered as sufficiently accurate (see also the discussion below for specific cases). With this simple approximation we find

$$\omega_0 \approx \omega_{01} = \sqrt{\frac{k_0}{m_0 + m_f(\omega_{00})}} \quad (10)$$

which represents the decrease of resonance frequency associated with the added mass as expected. ω_{01} is the approximated value for ω_0 after the first iteration. Similarly, for Q we find

$$Q \approx Q_1 = \frac{1}{\omega_0} \cdot \frac{k_0}{c_0 + c_f(\omega_{00})}. \quad (11)$$

The exact values for ω_0 and Q are

$$\omega_0 = \sqrt{\frac{k_0}{m_0 + m_f(\omega_0)}} \quad \text{and} \quad Q = \frac{1}{\omega_0} \cdot \frac{k_0}{c_0 + c_f(\omega_0)} \quad (12)$$

yielding an implicit equation for ω_0 .

3. Fluid forces

3.1. In-plane oscillating plate

The shear stress \underline{T}_p resulting from the in-plane oscillation of an infinitely extended plate in a viscous liquid with dynamic viscosity η and mass density ρ at the liquid-solid interface in the frequency domain reads [3], [29]

$$\underline{T}_p = -(1 + j) \sqrt{\frac{\eta \rho \omega}{2}} \underline{v}. \quad (13)$$

The fluid forces acting on the plate with effective surface A_p are $\underline{F}_F = -\underline{T}_p A_p$. We call A_p effective surface, as this coefficient which might be determined by a data fit, considers not only the surface of wetted parts of a plane plate, but it might also consider geometrical imperfections such as slight surface roughnesses and plates with a finite thickness. Comparison of coefficients of the latter and Eq. 6 yields for the additional effective fluid mass and damping parameter in case of the in-plane oscillating plate

$$m_{f,p}(\omega) = \sqrt{\frac{\eta \rho}{2}} A_p \quad \text{and} \quad c_{f,p}(\omega) = \sqrt{\frac{\eta \rho \omega}{2}} A_p \quad (14)$$

Introducing coefficients $m_{\eta\rho,p} = c_{\eta\rho,p} = A_p / \sqrt{2}$ used in the expressions for the added mass and damping parameters in case of the plate, Eq. 14 gives

$$m_{f,p}(\omega) = m_{\eta\rho,p} \sqrt{\frac{\eta \rho}{\omega}} \quad \text{and} \quad c_{f,p}(\omega) = c_{\eta\rho,p} \sqrt{\omega \eta \rho} \quad (15)$$

3.2. Oscillating sphere

The fluid forces acting on a sphere with radius r_s , oscillating with velocity $v(t)$ is [30]

$$\begin{aligned} F_{F,s} = & 6 \pi \eta r_s \left(1 + \frac{r_s}{\delta} \right) v(t) \\ & + 3 \pi r_s^2 \sqrt{\frac{2 \eta \rho}{\omega}} \left(1 + \frac{2 r_s}{9 \delta} \right) \frac{\partial v(t)}{\partial t} \end{aligned} \quad (16)$$

where

$$\delta = \sqrt{\frac{2 \eta}{\omega \rho}} \quad (17)$$

is the so-called penetration depth.

Substituting Eq. 17 in Eq. 16, transformation to the frequency domain and comparison of coefficients with Eq. 6 yields

$$m_{f,s}(\omega) = 3\pi r_s^2 \left(\sqrt{\frac{2\eta\rho}{\omega}} + \frac{2r_s}{9}\rho \right) \quad \text{and} \quad (18)$$

$$c_{f,s}(\omega) = 6\pi r_s \left(\eta + r_s \sqrt{\frac{\omega\eta\rho}{2}} \right).$$

Considering all coefficients and r_s in factors $m_{x,s}$ and $c_{x,s}$ used in the expressions for the fluid loading related additive mass and damping parameter in case of the sphere, Eq. 18 can be brought into the form

$$m_{f,s}(\omega) = m_{\rho,s}\rho + m_{\eta\rho,s} \sqrt{\frac{\eta\rho}{\omega}} \quad \text{and} \quad (19)$$

$$c_{f,s}(\omega) = c_{\eta,s}\eta + c_{\eta\rho,s} \sqrt{\omega\eta\rho}.$$

3.3. Oscillating cylinder

The fluid force per unit length $\underline{F}'_{F,c}$ on an oscillating cylinder with radius r_c , also given in [31], [32], [33], reads:

$$\underline{F}'_{F,c}(\omega) = -\pi\rho\omega^2 r_c^2 \underline{\Gamma}_{\text{cyl}} \underline{u}(\omega) \quad (20)$$

with

$$\underline{\Gamma}_{\text{cyl}} = 1 + \frac{4K_1(\sqrt{jRe})}{\sqrt{jRe}K_0(\sqrt{jRe})} \quad (21)$$

where

$$Re = \frac{\rho\omega r_c^2}{\eta} \quad (22)$$

is the Reynold's number, K_0 and K_1 are modified Bessel functions of second kind and $\underline{\Gamma}_{\text{cyl}}$ is the so-called hydrodynamic function.

To allow evaluating the real and imaginary part of Eq. 20, necessary for calculating added mass $m_{f,c}$ and damping parameter $c_{f,c}$ for the oscillating cylinder, a second order series expansion of $\underline{\Gamma}_{\text{cyl}}$ at $jRe \rightarrow \infty$ is performed, yielding

$$\underline{\Gamma}_{\text{cyl}} \approx \underline{\Gamma}_{\text{cyl},T} = 1 + \frac{4}{\sqrt{2Re}} - j \left(\frac{4}{\sqrt{2Re}} + \frac{2}{Re} \right) \quad (23)$$

where the subscript T denotes the Taylor series developed expression. The relative deviations of real and imaginary parts $\delta\underline{\Gamma}_{\text{cyl},\Re}$ and $\delta\underline{\Gamma}_{\text{cyl},\Im}$ of the approximated hydrodynamic function Eq. 23 and the exact solution Eq. 21 is depicted in Fig. 2. This comparison shows that for Reynolds numbers larger than 10, the deviation of the Taylor series approximated solution is less than 1 %.

Substituting the approximated solution of the hydrodynamic function in Eq. 20 and comparison of coefficients with Eq. 6 yields

$$m_{f,c}(\omega) \approx \pi r_c^2 \left(\rho + \frac{4}{\sqrt{2}r_c} \sqrt{\frac{\eta\rho}{\omega}} \right) l_c \quad \text{and} \quad (24)$$

$$c_{f,c}(\omega) \approx \left(2\pi\eta + \frac{4\pi}{\sqrt{2}} r_c \sqrt{\omega\eta\rho} \right) l_c$$

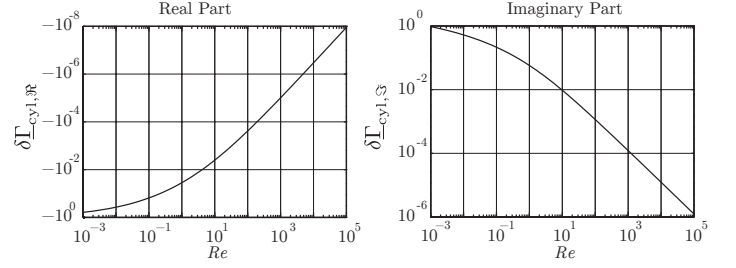


Figure 2: Relative deviations of the real and imaginary parts of the approximated hydrodynamic function Eq. 23 from the exact solution Eq. 21.

for the added mass and damping parameters in case of the oscillating cylinder, where l_c is the effective length of the cylinder. By reducing all coefficients and r_c in factors $m_{x,c}$ and $c_{x,c}$,

$$m_{f,c}(\omega) = m_{\rho,c}\rho + m_{\eta\rho,c} \sqrt{\frac{\eta\rho}{\omega}} \quad \text{and} \quad (25)$$

$$c_{f,c}(\omega) = c_{\eta,c}\eta + c_{\eta\rho,c} \sqrt{\omega\eta\rho}$$

is obtained for the oscillating cylinder which is the same form as Eq. 19 for the oscillating sphere.

3.4. Generalized equations for added mass and damping

Comparison of the Eqs. 15, 19 and 25 shows that the frequency dependent expressions for the fluid related added mass and damping can be given in a generalized form as follows

$$m_f(\omega) = m_\rho\rho + m_{\eta\rho} \sqrt{\frac{\eta\rho}{\omega}} \quad \text{and} \quad (26)$$

$$c_f(\omega) = c_\eta\eta + c_{\eta\rho} \sqrt{\omega\eta\rho}$$

where the factors for m_x and c_x are given in Tab. 1 for the case of an in-plane oscillating plate, an oscillating sphere and a laterally oscillating cylinder.

	Plate	Sphere	Cylinder
m_ρ	0	$\frac{2\pi}{3}r_s^3$	$\pi r_c^2 l_c$
$m_{\eta\rho}$	$\frac{A_p}{\sqrt{2}}$	$\sqrt{2}3\pi r_s^2$	$\sqrt{2}2\pi r_c l_c$
c_η	0	$6\pi r_s$	$2\pi l_c$
$c_{\eta\rho}$	$\frac{A_p}{\sqrt{2}}$	$\sqrt{2}3\pi r_s^2$	$\sqrt{2}2\pi r_c l_c$

Table 1: Coefficients

4. Generalized equations for resonance frequency and damping factor for a liquid loaded oscillator

4.1. Resonance frequency

Considering the three solutions for the fluid-loading related mass parameter, a generalized expression for the angular resonance frequency

$$\omega_0 = \frac{1}{\sqrt{m_{0k} + m_{\rho k}\rho + m_{\eta\rho k} \sqrt{\frac{\eta\rho}{\omega_0}}}} \quad (27)$$

is obtained by substituting the mass parameter from Eq. 26 in Eq. 12 and dividing the such obtained equation by k_0 . m_{rk} are coefficients which can be determined by a parameter fit for measurement results for $f_r = \omega_0/(2\pi)$ obtained with at least three different liquids with known mass densities and viscosities. In case of one-dimensional plane shear waves, the factor $m_{\rho k}$ is zero.

4.2. Quality factor

Similar to the generalized equation for the resonance frequency, the quality factor is calculated by substituting the damping coefficient from Eq. 26 in Eq. 12. It follows

$$Q = \frac{1}{\omega_0} \cdot \frac{1}{c_{0k} + c_{\eta k} \eta + c_{\eta \rho k} \sqrt{\omega_0 \eta \rho}}, \quad (28)$$

where c_{rk} are coefficients and $c_{\eta k}$ is zero in case of one-dimensional shear waves.

5. Simplified equation for the resonance frequency and damping factor

5.1. Resonance frequency

The implicit nature of Eq. 27 might be troublesome in some cases, e.g. when an estimation for ω_0 for given η and ρ has to be calculated. For this purpose, the equation is simplified by neglecting the frequency dependence of the added mass $m_f(\omega)$ in Eq. 26. Thus, it follows for the angular resonance frequency

$$\omega_0 = \frac{1}{\sqrt{m_{0k} + m_{\rho k} \rho + m_{\eta \rho k}^* \sqrt{\eta \rho}}}. \quad (29)$$

5.2. Quality factor

Similar to the simplification of ω_0 , the expression for Q can be simplified by neglecting the frequency dependence of the damping parameter $c_f(\omega)$ in Eq. 26. Using Eq. 29 for ω_0 in Eq. 28, it follows

$$Q = \frac{\sqrt{m_{0k} + m_{\rho k} \rho + m_{\eta \rho k}^* \sqrt{\eta \rho}}}{c_{0k} + c_{\eta k} \eta + c_{\eta \rho k}^* \sqrt{\eta \rho}}. \quad (30)$$

As already mentioned above, the simplification of the equations for ω_0 and Q by neglecting the frequency dependence of the parameters $m_f(\omega)$ and $c_f(\omega)$ is valid for small investigated bandwidths and high quality factors. In a first theoretical investigation which will be published elsewhere it was found, that for an investigated bandwidth of $[\omega_0 - \omega_0/Q \dots \omega_0 + \omega_0/Q]$ the relative changes of $m_f(\omega)$ and $c_f(\omega)$ are less than 1 % for quality factors higher than 5 in case of m_f and 50 in case of c_f , respectively. A comparison of the generalized model and simplified model for fitted parameters is given in Sec.6 and in Appendix B.

The procedure how to fit the model parameters in Eqs. 27 – 30 using a linear least squares fit, is explained in Appendix A.

6. Model Verification

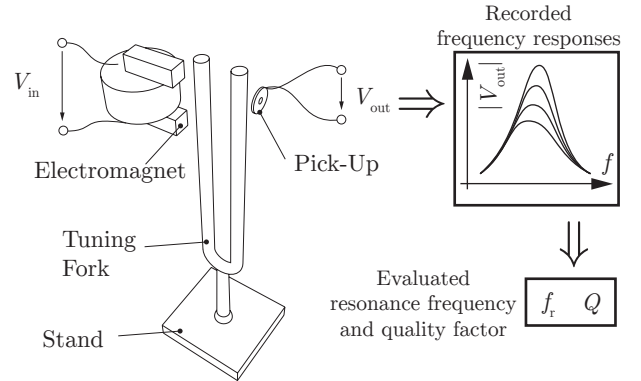
For investigating its validity, the model has been applied to experimental results obtained with steel tuning forks and to data of recently published sensors. The deviations of measured and modeled results for each sensor are depicted in Fig. B.6 in Appendix B.

The intention of the experiments performed for this work was to experimentally examine the effect of mass density and viscosity to resonance frequency and quality factor separately. This was achieved by investigating the resonance characteristics of tuning forks in liquid mixture series with varying viscosities but constant mass densities and vice versa. This procedure is explained in detail in the following subsection.

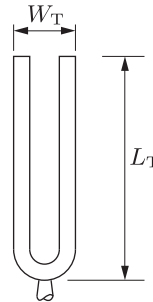
6.1. Experimental investigation using steel tuning forks

The validity and applicability of the equations for resonance frequency and quality factor discussed in Secs. 4 and 5 is demonstrated by an experimental investigation using conventional steel tuning forks with circular and rectangular cross sections but with the same nominal resonance frequency (440 Hz) in air. The usage of tuning forks was motivated by their simple and

■ Measuring principle



■ Front view



■ Dimensions in mm

	Circular	Rectangular
L_T	75.1	83.4
W_T	13.7	16.5
	$D = 3.6$	$h = 3.96$
		$b = 4.96$
		$r_r = 1$

■ Top view

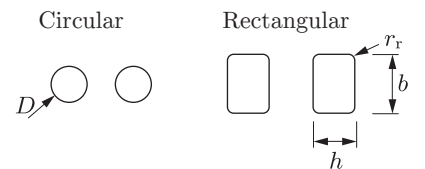


Figure 3: Measuring principle and geometries of the circular and rectangular cross-sectioned tuning fork. The frequency response of a fully immersed, ferromagnetic tuning fork is recorded by electromagnetic excitation and readout. From these frequency responses, resonance frequencies and quality factor are evaluated.

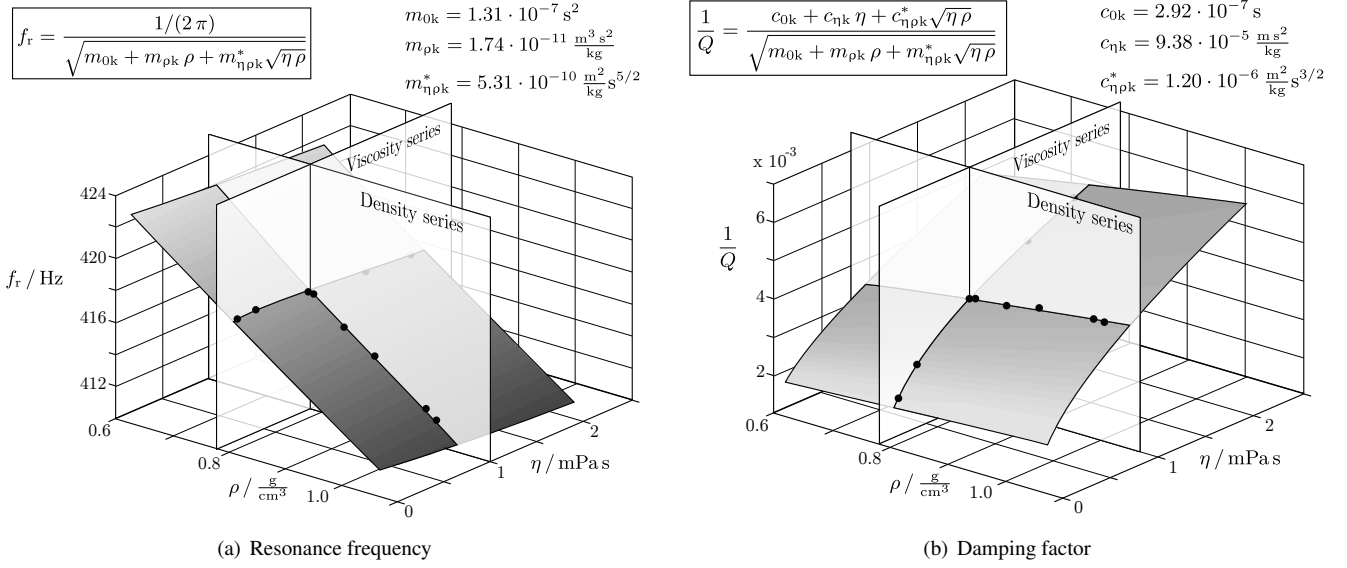


Figure 4: Modeled and measured values for resonance frequency and quality factor. The shaded surfaces for f_r and Q were obtained by evaluating Eqs. 29 and 30 for f_r and Q for identified parameters for the circular tuning fork. The intersection lines on the shaded surfaces with the planes entitled density and viscosity series indicate the values which would be obtained for f_r and Q for constant ρ and η , respectively. In this case, the viscosity series consist of five acetone-isopropanol solutions with mass densities of roughly 0.78 mg/cm^3 and covering a viscosity range of 0.2 mPa s to 2 mPa s . The density series consist of five solutions with a viscosity of 1 mPa s and mass densities of 0.78 mg/cm^3 to 1 mg/cm^3 . The measured points are indicated by the black dots on the shaded surfaces. A more detailed illustration of measured values for f_r and D obtained with the viscosity and mass density series is given in Fig. 5. Note that here, $1/Q$ (instead of Q) is plotted for better visibility of the surface plot.

well defined geometry as well as their stability of resonance frequency and low cross-sensitivity to temperature. Due to these conditions, the results obtained with the tuning forks are expected to yield good accordance with the model. The circular tuning fork was chosen to meet the requirements for the oscillating cylinder, Sec. 3.3 whereas the rectangular tuning fork was selected to demonstrate the applicability of the model for oscillating structures other than plates, cylinders and spheres. The model has furthermore been tested for other sensor types (not only from our own work) described in Sec. 6.2.

The measuring principle as well as the dimensions of the used steel tuning forks are shown in Fig. 3. Each tuning fork was put in a glass tube (not depicted) which was sealed at both sides of the tube after filling it with the sample liquid. For excitation, an electromagnet was placed (outside of the tube) at the end of one of the ferromagnetic tuning fork's prongs. For measuring the oscillation of the tuning fork, an electrodynamic pick-up consisting of a coil carrying a permanent magnet in its center was placed at the other prong's end. By sweeping the excitation current's frequency, the tuning forks' frequency responses containing the tuning forks' fundamental mode were recorded upon immersion in various sample liquids at controlled temperatures of $25 \pm 0.1 \text{ }^\circ\text{C}$. From these frequency responses, resonance frequencies and quality factors were evaluated with a fitting procedure presented in [34].

The dependence of the resonance frequency as well as the quality factor on both, the liquid's viscosity and mass density was already shown in the equations for the models discussed in Secs. 4 and 5 (generalized and simplified model). To easier distinguish the tuning forks' responses to mass density and viscosity and to allow plotting $f_r(\eta)$, $Q(\eta)$, $f_r(\rho)$ and $Q(\rho)$ in a two

dimensional plot, two series of liquids have been prepared. The mass density series with a nominal viscosity of 1 mPa s and the viscosity series with a nominal mass density of 0.78 mg/cm^3 . An illustration of $f_r(\eta, \rho)$ and $1/Q(\eta, \rho)$ in the investigated range of viscosities and mass densities is shown Fig. 4.

The response to viscosity was investigated by evaluating both tuning forks' quality factors and resonance frequencies in five acetone-isopropanol solutions covering a viscosity range from 0.2 mPa s to 2 mPa s for mass densities of roughly 0.78 mg/cm^3 at $25 \text{ }^\circ\text{C}$. After mixing, the viscosity and mass density of these solutions were measured with an Anton Paar

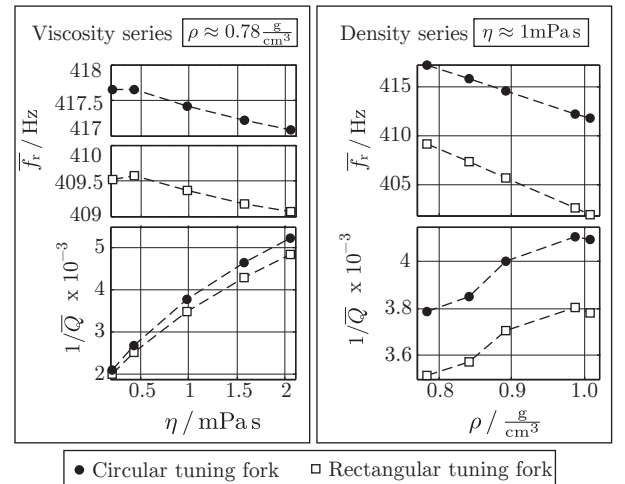


Figure 5: Measured, averaged damping and resonance frequency for a circular and a rectangular tuning fork versus viscosity and mass density.

SVM 3000 viscometer.

For investigating the response to mass density, five solutions using acetone, isopropanol, ethanol, DI-water and glycerol were prepared. The liquids were mixed to obtain almost constant viscosities of 1 mPa s but mass densities between 0.78 mg/cm^3 and 1 mg/cm^3 at 25°C . The values for viscosity and mass density of these solutions were again determined with the SVM 3000 viscometer.

The values for the inverse of the quality factor $1/\bar{Q}$ and the resonance frequency \bar{f}_r , averaged over 100 repeated measurements for every liquid from the viscosity and mass density series are depicted in Fig. 5 for the circular and rectangular tuning fork, respectively. This illustration of $f_r(\eta)$, $1/Q(\eta)$, $f_r(\rho)$ and $Q(\rho)$ correspond to the measurements in the viscosity series and mass density series planes in Fig. 4.

6.2. Application to results from literature

To investigate the applicability of the model not only for tuning forks but furthermore to the work of other groups, the model was tested for other sensors where sufficient data for f_r , Q , η and ρ , was provided in tabulated form. There, the liquids' viscosities and mass densities were not split up in viscosity and mass density series as for the investigation of the tuning forks in this work. In [2] a single-crystal silicon cantilever operated at 5 kHz approximately, with a length of $397 \mu\text{m}$, a width of $29 \mu\text{m}$, and a thickness of $2 \mu\text{m}$ was investigated in gaseous and liquid environments. An in-plane vibrating silicon platelet [16] supported by four silicon beams, featuring an overall size of 1.3 mm in length, $100 \mu\text{m}$ in width and $20 \mu\text{m}$ in height was examined in 9 different liquids at operational frequencies of roughly 10 kHz. In [35] a millimeter-sized quartz tuning fork resonating at 30 kHz as well as a 1 mm long, $250 \mu\text{m}$ wide AlN platelet actuated in an extensional mode at roughly 4 MHz was presented.

From our own work, we further investigated the applicability of the model to a U-shaped wire sensor and a spiral spring sensor. The U-shaped wire sensor [36], consisting of a tungsten wire with a diameter of $400 \mu\text{m}$ which is bent to the shape of a 'U', features an overall size of 12 mm in length and 6 mm in width and is operated at 930 Hz in liquids. The frequency responses were recorded in eleven DI-water-glycerol mixtures. The spiral spring sensor, see [37], with a length of 35 mm was tested in 17 liquids at operational frequencies of 630 Hz in liquids.

6.3. Comparison of modeled and experimental results

The relative deviations δf_r and δQ of the modeled values for f_r and Q with respect to the measured values f_r^M and Q^M are used to show the deviation of the modeled result from the measured value. In case of the circular and rectangular tuning fork, as well as for the U-shaped wire and the spiral spring sensor, which are all from our own work, the mean values for 100 repeated measurements for f_r^M and Q^M have been used. For the other sensors, the reported values have been taken. The relative root mean square (rms) deviations $\delta f_{r,\text{rms}}$ and δQ_{rms} are used as a figure of merit to judge the applicability of the particular

model for resonance frequency and quality factor. The relative deviations and the relative rms deviations were evaluated as follows:

$$\delta X = \frac{X - X^M}{X^M} \quad \text{and} \quad \delta X_{\text{rms}} = \sqrt{\frac{1}{N} \sum_{i=1}^N \left(\frac{X_i - X_i^M}{X_i^M} \right)^2}, \quad (31)$$

where X stands either for f_r or Q and N is the number of investigated liquids. The such evaluated results are depicted in Appendix B in Fig. B.6 for eight different sensors.

In total, 77 values for the relative deviations for f_r and Q for both models were evaluated, for the eight investigated sensors. By this investigation, ranges of $\eta = 0.21 \dots 215.7 \text{ mPa s}$, $\rho = 0.68 \dots 1.6 \text{ g/cm}^3$, $f_r \approx 400 \dots 3.85 \cdot 10^6 \text{ Hz}$ and $Q = 1.02 \dots 498.99$ in liquids, have been covered.

The comparison of the relative rms deviations of the models for the resonance frequency Eq. 27 (generalized model) and Eq. 29 (simplified model) shows, that the generalized model in general yields slightly better results than the simplified model. The total rms deviation (for the 77 values) for the resonance frequency is $1.01 \cdot 10^{-3}$ for the generalized model and $1.66 \cdot 10^{-3}$ for the simplified model. In some cases, (circular tuning fork, rectangular tuning fork, U-shaped wire) the simplified model yields negligibly better results. The best fitting results and the highest deviations were obtained in case of the rectangular tuning fork ($8.94 \cdot 10^{-6}$ and $8.91 \cdot 10^{-6}$) and the U-shaped wire ($2.05 \cdot 10^{-3}$) as well as the silicon cantilever ($4.65 \cdot 10^{-3}$), respectively.

Concerning the relative deviations of the values of modeled and measured results for the quality factor, the simplified model Eq. 30 yields in general better results than the generalized model Eq. 28. The total relative rms deviations for the quality factors are $32.44 \cdot 10^{-3}$ for the generalized model and $31.45 \cdot 10^{-3}$ for the simplified model, respectively. The lowest relative deviations are obtained with the silicon platelet ($2.50 \cdot 10^{-3}$ and $4.08 \cdot 10^{-3}$) whereas the AlN platelet yields the highest relative deviations in case of both models ($79.20 \cdot 10^{-3}$ and $78.93 \cdot 10^{-3}$).

7. Conclusion

Based on the representation of a mass density and viscosity sensor's characteristic resonant mode by a lumped element oscillator and considering the fluid forces of oscillating plates, spheres and cylinders on the mechanical resonator, generalized reduced order equations for resonance frequency and damping factor were obtained. As the generalized model yielded implicit equations, which might be troublesome in some cases, a simplified model has been formulated, neglecting the frequency dependence of the fluid forces acting on the resonator. For the resonance frequency the difference between both approaches is negligible, whereas in case of the quality factor, the simplified model in general yielded better results. This finding, which needs further investigation, might have different reasons. Measurement errors, resulting e.g., from varying temperatures, not perfectly cleaned sensors, unstable measurement setups and outliers as well as errors resulting from the evaluation of f_r and Q from the frequency response are just a few examples for potential reasons.

A first investigation of the applicability of the model using the experimental results of conventional steel tuning forks with circular and rectangular cross-sections and six further recently published sensors showed first, that the model can be also applied for resonant sensors not exactly meeting the geometrical requirements (plate, sphere, cylinder) considered in the presented model. Second, the experimental results showed good accordance with the fitted model. The achieved values for the relative rms deviations over 77 investigated measurements are better than $1.7 \cdot 10^{-3}$ for $\delta f_{r,rms}$ and $3.3 \cdot 10^{-2}$ for δQ_{rms} .

Thus, the presented equations appear suitable for a general description of a resonant mass density and viscosity sensor's performance even if slight deviations of experimental results might be observed. This furthermore allows comparison of sensors of different types, geometries, fabrication technologies as well as actuation and readout principles.

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Appendix A. Parameter fit

Assuming that resonance frequencies $f_{r,i}$ and quality factors Q_i from at least three measurements in liquids with viscosities η_i and ρ_i are available, all parameters in Eqs. 27 – 30 can be determined by a linear least squares fit as follows. All four equations can be brought into the form

$$\mathbf{b} = \mathbf{A} \cdot \mathbf{x} \quad (\text{A.1})$$

where \mathbf{x} is a vector with the unknown parameters for which the least squares solution reads [38]:

$$\mathbf{x} = (\mathbf{A}^T \cdot \mathbf{A})^{-1} \cdot \mathbf{A}^T \cdot \mathbf{b} \quad (\text{A.2})$$

Appendix A.1. Generalized model

The vectors of unknowns $[m_{0k}, m_{\rho k}, m_{\eta \rho k}]^T$ and $[c_{0k}, c_{\eta k}, c_{\eta \rho k}]^T$ of the generalized model can be determined independently with known values for $\omega_{0,i} = 2\pi f_{r,i}$, Q_i , η_i and ρ_i . The equations for ω_0 and Q are rearranged to allow formulating matrix equations of the form of Eq. A.1 as follows:

- Equation 27 is rearranged to

$$\frac{1}{\omega_0^2} = m_{0k} + m_{\rho k} \rho + m_{\eta \rho k} \sqrt{\frac{\eta \rho}{\omega_0}} \quad (\text{A.3})$$

and thus, the least squares solutions for the the parameters in $\mathbf{x} = [m_{0k}, m_{\rho k}, m_{\eta \rho k}]^T$ can be found using Eq. A.2 with

$$\mathbf{b} = \left[\frac{1}{\omega_{0,i}^2} \right], \quad \mathbf{A} = \left[1, \rho_i, \sqrt{\frac{\eta_i \rho_i}{\omega_{0,i}}} \right] \quad (\text{A.4})$$

- Equation 28 brought into the form

$$\frac{1}{Q} = \omega_0 \cdot (c_{0k} + c_{\eta k} \eta + c_{\eta \rho k} \sqrt{\omega_0 \eta \rho}) \quad (\text{A.5})$$

shows that the least squares solutions for the parameters of the vector of unknowns $\mathbf{x} = [c_{0k}, c_{\eta k}, c_{\eta \rho k}]^T$ can be found using

$$\mathbf{b} = \left[\frac{1}{Q_i} \right], \quad \mathbf{A} = [\omega_{0,i}, \omega_{0,i} \eta_i, \omega_{0,i} \sqrt{\omega_{0,i} \eta_i \rho_i}] \quad (\text{A.6})$$

and Eq. A.2

Appendix A.2. Simplified model

Similar to the procedure above, the parameters of the simplified model can be determined by a linear least squares fit, whereas in this case, for calculating $[c_{0k}, c_{\eta k}, c_{\eta \rho k}^*]^T$, the parameters for the resonance frequency $[m_{0k}, m_{\rho k}, m_{\eta \rho k}^*]^T$ have to be known, i.e., determined first.

- The parameters of Eq. 29 are fitted using Eq. A.2, where $\mathbf{x} = [m_{0k}, m_{\rho k}, m_{\eta \rho k}^*]^T$ and

$$\mathbf{b} = \left[\frac{1}{\omega_{0,i}^2} \right], \quad \mathbf{A} = [1, \rho_i, \sqrt{\eta_i \rho_i}]. \quad (\text{A.7})$$

- To determine the least squares values of $\mathbf{x} = [c_{0k}, c_{\eta k}, c_{\eta \rho k}^*]^T$

$$\mathbf{b} = \left[\frac{1}{Q_i} \right], \quad \mathbf{A} = [\omega_{0f,i}, \omega_{0f,i} \eta_i, \omega_{0f,i} \sqrt{\eta_i \rho_i}] \quad (\text{A.8})$$

with

$$\omega_{0f,i} = \frac{1}{\sqrt{m_{0k} + m_{\rho k} \rho_i + m_{\eta \rho k}^* \sqrt{\eta_i \rho_i}}} \quad (\text{A.9})$$

are used and substituted in Eq. A.2.

Appendix B. Model evaluation using experimental results

Figure B.6 shows the relative deviations δf_r and δQ of modeled from measured values for resonance frequency and quality factor for eight different sensors versus η and ρ . The references are given in each plot. The marker ■ indicates the values for the generalized model whereas the marker ○ designates the values for the simplified model. Furthermore, the relative rms deviations $\delta f_{r,rms}$ and δQ_{rms} are given for each sensor for the generalized and the simplified model.

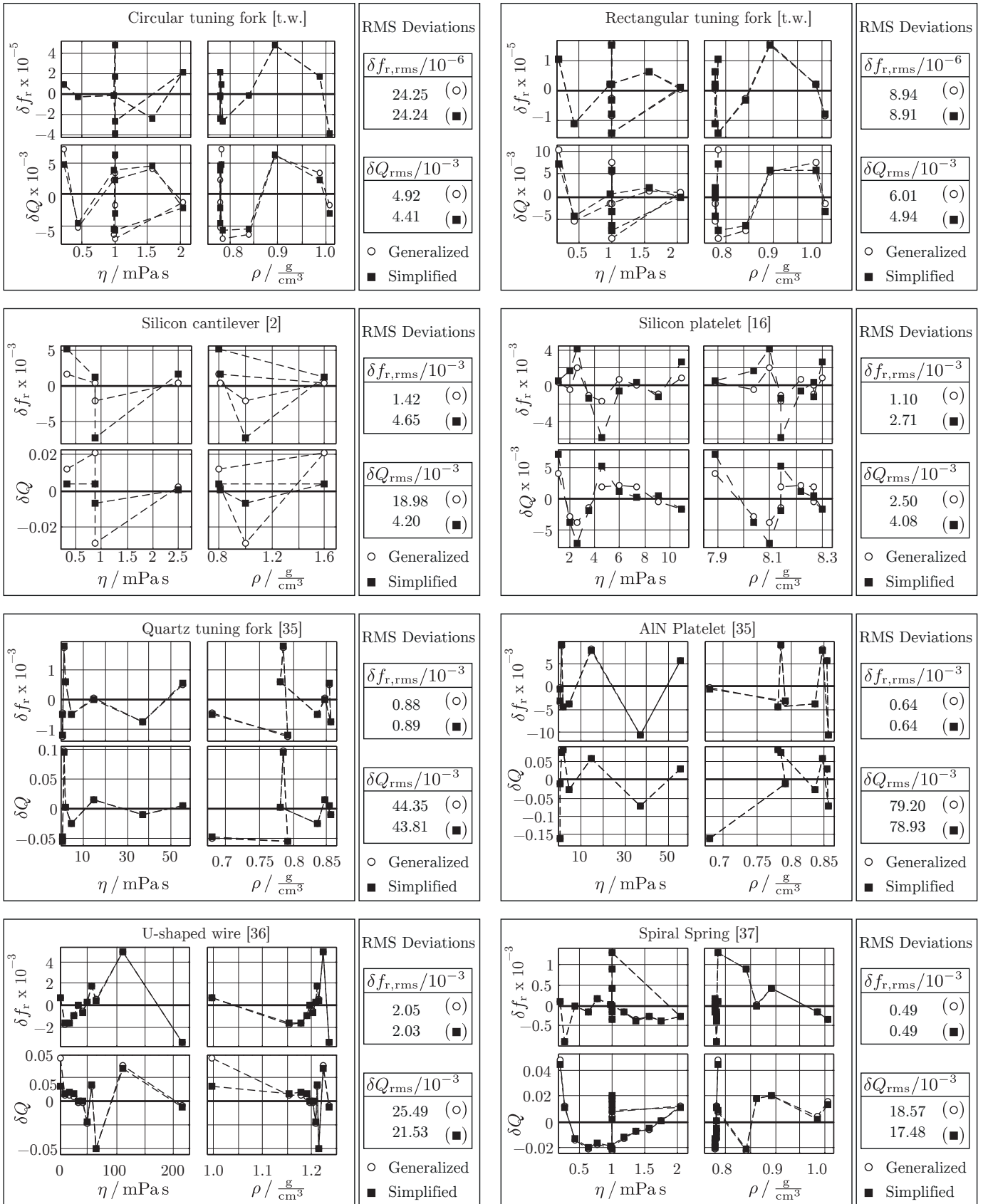


Figure B.6: Relative deviations of modeled from measured results. ■ designates the generalized model whereas ○ represents the simplified model. In some cases, only one of both markers is visible, as both models yield similar results.

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Biographies

Martin Heinisch obtained his Dipl.-Ing. (M.Sc.) in Mechatronics from Johannes Kepler University Linz, Austria, in 2009. After his Master studies he went to the University of California, Los Angeles (U.C.L.A.) as a Marshall Plan Scholarship grantee, where he did research in the field of microfluidic applications and self assembling systems. In 2010 he started a Ph.D. program at the Institute for Microelectronics and Microsensors of the Johannes Kepler University Linz, Austria where he is currently working on resonating liquid sensors.

Thomas Voglhuber-Brunnmaier received the Dipl.-Ing. (M.Sc.) degree in Mechatronics in 2007 and the Dr.techn. (Ph.D.) in May 2013 at the Institute for Microelectronics and Microsensors (IME) at the Johannes Kepler University (JKU) in Linz, Austria. From May 2013 he holds a PostDoc position at the Center for Integrated Sensor Systems (CISS) at the Danube University Krems (DUK), where he works in close cooperation with IME on fluid sensors. His fields of interest are the modeling of micro-sensors, statistical signal processing, numerical methods and analog electronics.

Erwin K. Reichel was born in Linz, Austria, in 1979. He received the Dipl.-Ing. (M.Sc.) degree in mechatronics from Johannes Kepler University, Linz, Austria, in 2006. From 2006 to 2009 he was working on the Ph.D. thesis at the Institute for Microelectronics and Microsensors of the Johannes Kepler University, Linz and graduated in October 2009. Afterwards he held a post-doctoral position at the Centre for Surface Chemistry and Catalysis as well as at the Department for Chemical Engineering, KU Leuven, Belgium until June 2012. Since then he holds a position as university assistant at the Johannes Kepler University Linz. The main research fields are the modeling, design, and implementation of sensors for liquid properties, and monitoring of phase transition in complex solutions.

Isabelle Dufour graduated from Ecole Normale Supérieure de Cachan in 1990 and received the Ph.D. and H.D.R. degrees in engineering science from the University of Paris-Sud, Orsay, France, in 1993 and 2000, respectively. She was a CNRS research fellow from 1994 to 2007, first in Cachan working on the modelling of electrostatic actuators (micromotors, micropumps) and then after 2000 in Bordeaux working on microcantilever-based chemical sensors. She is currently Professor of electrical engineering at the University of Bordeaux and her research interests are in the areas of microcantilever-based sensors for chemical detection, rheological measurements and materials characterisation.

Bernhard Jakoby obtained his Dipl.-Ing. (M.Sc.) in Communication Engineering and his doctoral (Ph.D.) degree in electrical engineering from the Vienna University of Technology (VUT), Austria, in 1991 and 1994, respectively. In 2001 he obtained a *venia legendi* for Theoretical Electrical Engineering from the VUT. From 1991 to 1994 he worked as a Research Assistant at the Institute of General Electrical Engineering and Electronics of the VUT. Subsequently he stayed as an Erwin Schrödinger Fellow at the University of Ghent, Belgium, performing research on the electrodynamics of complex media. From 1996 to 1999 he held the position of a Research Associate and later Assistant Professor at the Delft University of Technology, The Netherlands, working in the field of microacoustic sensors. From 1999 to 2001 he was with the Automotive Electronics Division of the Robert Bosch GmbH, Germany, where he conducted development projects in the field of automotive liquid sensors. In 2001 he joined the newly formed Industrial Sensor Systems group of the VUT as an Associate Professor. In 2005 he was appointed Full Professor of Microelectronics at the Johannes Kepler University Linz, Austria. He is currently working in the field of liquid sensors and monitoring systems.

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