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Metallicity of the $SrTiO_3$ surface induced by room temperature evaporation of alumina

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Abstract.
It is shown that a metallic state can be induced on the surface of $SrTiO_3$ crystals by the electron beam evaporation of oxygen deficient alumina or insulating granular aluminium. No special preparation nor heating of the $SrTiO_3$ surface is needed. Final metallic or insulating states can be obtained depending on the oxygen pressure during the evaporation process. Photoconductivity and electrical field effect are also demonstrated.

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1. Introduction

SrTiO$_3$ crystals are insulators with a band gap of 3.2 eV. The ability to change them into metals is a crucial issue towards future electronic applications. Different techniques have been used through the last 50 years, such as classical doping techniques [1, 2], heating to high temperature in vacuum [1, 2] or ion-bombardment of the surface [3, 4]. In these last two cases, oxygen vacancies are introduced in the crystals and release electrons for the conduction.

But the most spectacular results were observed in LaAlO$_3$/SrTiO$_3$ heterostructures grown by pulsed laser deposition (PLD) at high temperature (typically 800°C)[5, 6, 7]. Under specific growth conditions, a high mobility electron gas confined to the interface was found on (100) oriented and TiO$_2$ terminated SrTiO$_3$ surface [6, 7, 8]. The respective roles of oxygen vacancies [9, 10, 11], ionic interdiffusion [12, 13] and electronic reconstruction [5, 6] in the formation of this electron gas are not yet fully clarified. Here, we demonstrate that a metallic layer can be induced at room temperature on the SrTiO$_3$ surface by using classical electron beam evaporation techniques. After a description of our experimental results, we discuss the possible origin of this metallic state.

2. Experimental

We used SrTiO$_3$ crystals from Neyco, one side polished, (100) oriented and 0.5 mm thick. The polished surface was simply cleaned by successive ultrasonic bath in trichlorethylene, acetone and alcohol before being mounted in the electron beam evaporator. 20 nm thick Al contacts are evaporated first. Then, about 5 nm of alumina or insulating granular Al are deposited between the contacts, which are partly protected by a mechanical mask. The alumina layer is obtained from the evaporation of Al$_2$O$_3$ crystallites at 0.5 A/s with or without O$_2$ pressure (base pressure of the evaporator $\approx 10^{-6}$ mbar). The insulating granular Al layer is made by the evaporation of pure Al at 1.8 A/s under an O$_2$ pressure around $2 \times 10^{-5}$ mbar (see [14] and the discussion below). Finally, this $\approx 5$ nm thick layer is covered by a protective layer of alumina 95 nm thick and evaporated at an O$_2$ pressure of $2 \times 10^{-4}$ mbar. For the insulating samples, the resistances were measured with a two contacts configuration. For the metallic samples, two or four contacts configurations were used and gave similar results [15]. The current-voltage curves were all linear at low voltages.

3. Results and discussion

3.1. Samples electrical properties

Typical results for the sheet resistances $R_s$ at room $T$ are reported in Table 1. It is seen that the resistance strongly depends on the oxygen pressure during deposition and that resistances as low as a few tens of kΩ can be obtained. Samples 1 and 5 are indeed metallic, as highlighted by the $R - T$ curve of sample 1 plotted in Fig. 1.
Table 1. $R_s$ values obtained at 300K for different evaporated materials and $O_2$ pressures during the evaporation. The "light" value was measured under an indirect daylight. The "dark" value was measured 20000s after a stay in a closed metallic box.

| Sample | Evap. mat. | $O_2$ pressure | $R_s$ "light" | $R_s$ "dark"
<table>
<thead>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>$Al_2O_3$</td>
<td>$&lt; 3 \times 10^{-6}$</td>
<td>20kΩ</td>
<td>22kΩ</td>
</tr>
<tr>
<td>2</td>
<td>$Al_2O_3$</td>
<td>$1 \times 10^{-5}$</td>
<td>30MΩ</td>
<td>150MΩ</td>
</tr>
<tr>
<td>3</td>
<td>$Al_2O_3$</td>
<td>$4 \times 10^{-5}$</td>
<td>80MΩ</td>
<td>1.5GΩ</td>
</tr>
<tr>
<td>4</td>
<td>$Al_2O_3$</td>
<td>$2 \times 10^{-4}$</td>
<td>800MΩ</td>
<td>40GΩ</td>
</tr>
<tr>
<td>5</td>
<td>$Al$</td>
<td>$3 \times 10^{-5}$</td>
<td>10kΩ</td>
<td>1</td>
</tr>
</tbody>
</table>

(resistance ratio $R_{300K}/R_{4K}$ is about 10). For the sample 1, Hall effect measurement at 300K gives a negative sheet charge carrier density of $\approx 5 \times 10^{13} cm^{-2}$ and a mobility of $\approx 6 cm^2 V^{-1} s^{-1}$ [15]. All the other films are insulating, and their resistances were not measurable at 4K (larger than $10^{12} \Omega$). Moreover, they display a large and slow photoconductivity effect. For the metallic ones, the "light" contribution represents only a small fraction of the resistance, typically 10%. A similar photoconductivity attributed to photocarrier injection was also reported in SrTiO$_3$/LaAlO$_3$ heterostructures made by PLD [7, 16, 17].

![Figure 1. Temperature dependence of the sheet resistance $R_s$ for sample 1.](image)

We have tested the influence of a gate voltage $V_g$ on the resistance of the samples. The backside of the SrTiO$_3$ substrate was covered with silver paint and used as the gate, the bulk of the SrTiO$_3$ crystal being the gate insulator. Due to its large dielectric constant at low $T$ (up to 20000 at 4K [18]), sheet charge carrier densities as high as $7 \times 10^{12} cm^{-2}$ can be induced by a $V_g$ value of 30V. Typical result for the metallic sample 1 is shown at 4K in Fig. 2. A clear modulation of the resistance is visible, with a small memory effect when the gate voltage is switched back to 0V. At room $T$, the relative resistance modulation is smaller and very slow. For the insulating samples, no measurable resistance can be induced at low $T$ by a $V_g$ value of 30V whereas a large
but slow relative modulation of the resistance is observed at room $T$.

![Graph](image)

**Figure 2.** $V_g$ modulation of $R_s$ for sample 1 at 4.2K. The source-drain voltage was kept smaller than 100mV and $V_g$ was successively and repeatedly fixed to 30V, 0V, −30V and 0V.

### 3.2. What is metallic?

The first question which arises is: what is metallic in samples 1 and 5? Is it the $SrTiO_3$ substrate or the material deposited on top? Sample 1 was obtained from the evaporation of an insulating material, alumina. Even if the alumina layer deposited on the $SrTiO_3$ substrate is most probably oxygen deficient (see below), it is still insulating. This was confirmed by evaporating alumina with the same parameters as for sample 1 but on a glass substrate: no resistance was measurable at room $T$ ($R_s > 10^{12} \Omega$). For sample 5, the response is less trivial since the granular Al layer is obtained from the evaporation of a metal, Al, in the presence of oxygen. We know from our previous studies on sapphire or $SiO_2$ substrates that above and close to an $O_2$ pressure of $\approx 1.5 \times 10^{-5} mbar$, the deposited films are insulating and made of nanometric Al grains separated by amorphous alumina regions, a material called granular Al [14, 19]. Films 20nm thick evaporated on $SiO_2$ substrates with the same parameters as sample 5 have $R_s$ value of $\approx 100M\Omega$ at room $T$. Even more informative was the direct comparison between two granular Al layers evaporated with the same parameters but on $SrTiO_3$ and $SiO_2$ substrates. The conductance displayed in Fig. 3 was measured in-situ between two metallic contacts during the evaporation process. A striking difference is seen: on $SrTiO_3$, the conductance sharply increases during the first 2 − 3nm of deposition (amounting to $10^{-4} \Omega^{-1}$ at 2nm) while on $SiO_2$ the conductance remains much smaller. This increase comes from the presence of the $SrTiO_3$ substrate becoming conducting upon deposition of granular Al. It appears from Fig. 3 that the $SrTiO_3$ contribution to the conductance is almost complete after the deposition of 3nm, which justifies our choice of 5nm for the thickness of the alumina or granular Al layers. The increase of the
conductance seen beyond $\approx 4\text{nm}$ is similar for both substrates and reflects the granular Al contribution (this contribution is significant here due to an $O_2$ pressure smaller than for sample 5).

![Figure 3. Sheet conductance $G_s$ measured in-situ during the deposition of a granular Al layer on SrTiO$_3$ (squares) and SiO$_2$ (circles) substrates. The Al rate is 1.8Å/s and the $O_2$ pressure $1.8 \times 10^{-5}\text{mbar}$ for both substrates.]

### 3.3. Role of the oxygen pressure and origin of the metallicity

The next question we have to answer is: why the $\text{SrTiO}_3$ surface becomes metallic? It clearly appears from Table 1 that the $O_2$ pressure plays a role in the resistance of the samples. Looking at the alumina samples, the resistance increases from $20k\Omega$ to $30M\Omega$ when the $O_2$ pressure is changed from $< 3 \times 10^{-6}\text{mbar}$ to $1 \times 10^{-5}\text{mbar}$. But when evaporating from a pure Al source, a metallic state is obtained even with an $O_2$ pressure as high as $3 \times 10^{-5}\text{mbar}$ (sample 5), which suggests that it is not the $O_2$ pressure but indeed the $\text{Al}/O$ ratio that matters. Al is known to react strongly with oxygen, the $\text{Al}_2\text{O}_3$ phase being the stable final state. A possible explanation to our experimental results is that during the deposition of an alumina layer at low $O_2$ pressure, part of the missing oxygen is "pumped" from the $\text{SrTiO}_3$ substrate. Oxygen vacancies are indeed known to release electrons [1], in agreement with the sign of the Hall effect measurements on sample 1. This pumping oxygen scenario was strengthened by two more results. First, the highest breakdown voltages of $100\text{nm}$ thick alumina layers evaporated on sapphire were obtained for an $O_2$ pressure above $1 \times 10^{-4}\text{mbar}$. This suggests that the alumina layers of samples 1 to 3 are indeed oxygen deficient, whereas that of sample 4 is close to stoichiometric conditions (this is why the parameters of sample 4 were chosen for the evaporation of the $95\text{nm}$ alumina protective layer). Second, in one sample made under similar conditions to sample 1, the $\text{Al}_2\text{O}_3$ evaporation rate was stopped during 10s after the deposition of $1\text{nm}$ of alumina. Instead of being metallic, this sample was strongly insulating, with a $R_s$ value similar to that of the sample 4. During 10s, the missing...
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Oxygen was probably provided by the residual $O_2$ pressure of the chamber and not by $\text{SrTiO}_3$ substrate.

3.4. Possible mechanism for the oxygen transfer

It is known that oxygen vacancies are introduced in the bulk of $\text{SrTiO}_3$ crystals during an annealing in a reducing atmosphere ($\simeq 900 ^{\circ} C$ and above)[1] and during the epitaxial growth of oxides at high temperature by PLD or molecular beam epitaxy under a low oxygen pressure [21, 22, 20, 23]. In this last case, an oxygen transfer occurs from the $\text{SrTiO}_3$ substrate to its oxide overlayer, a mechanism called "autofeeding epitaxy". But out-diffusion of oxygen at room temperature has been much rarely reported. Metal oxidation and corresponding $\text{SrTiO}_3$ reduction was indeed observed at room temperature when reactive metals are deposited on top of $\text{SrTiO}_3$ surfaces under ultra high vacuum [24, 25], the results being strongly dependent on the metal element [26]. The heat of formation of the corresponding metal oxide determines if the metal oxidation is energetically favorable and the metal work function influences the onset temperature of metal oxidation. The role of the metal work function was attributed to the existence of local electric fields at the metal-$\text{SrTiO}_3$ interface that favor or prevent the out-diffusion of the negatively charged oxygen ions. Metal oxidation was indeed observed under ultra high vacuum and at room temperature for $\text{Al}$ [25], $\text{Y}$, $\text{Ti}$ and $\text{Ba}$ [24], metals which combine large oxide heat of formations and low metal work functions [26, 27]. For $\text{Y}$, $\text{Ti}$ and $\text{Ba}$, the metal oxidation was found to be diffusion limited, with a gradual decrease of the oxygen content in the first nanometers of the metal overlayer [24]. We believe that the metallic state observed when an insulating granular $\text{Al}$ is evaporated (sample 5) is due to the same oxygen transfer mechanism. The difference with the metal oxidation discussed in Ref. [24, 25] is that in our case oxygen from the substrate competes with the gaseous oxygen in the evaporation chamber. The conductance measurement of Fig. 3 indicates that the $\text{SrTiO}_3$ reduction saturates after the deposition of $2-3 \text{nm}$ of granular $\text{Al}$, which can be explained by the limited diffusion of oxygen in the granular $\text{Al}$ overlayer. When alumina is evaporated (samples 1 to 4), $\text{Al}$ grains probably never form. But as long as the alumina layer is oxygen deficient, a similar (but weaker) reduction of the $\text{SrTiO}_3$ substrate certainly occurs. Structural and chemical investigations are now needed in order to precise the nature of the insulating overlayers and the oxygen vacancies distribution in the $\text{SrTiO}_3$ substrate when the evaporation is completed. Whether energetic species or X-rays generated by the e-beam gun play a role in the formation of the oxygen vacancies, like in ion-milling [4] or PLD [20] experiments, has also to be determined. Interestingly enough, a metallic state was recently found when amorphous $\text{LaAlO}_3$, $\text{SrTiO}_3$ and yttria-stabilized zirconia films are deposited by PLD at room T and under a low oxygen pressure ($< 10^{-2} \text{mbar}$) on $\text{SrTiO}_3$ substrates [28]. This metallic state was also attributed to the presence of oxygen vacancies at the $\text{SrTiO}_3$/oxide interface coming from the reduction of the $\text{SrTiO}_3$ substrate by the reactive species of the plasma.
3.5. Comparison with other results

The room $T$ electronic properties of sample 1 ($R_s$ values, charge carrier density, mobility) are similar to those observed on low charge carrier density $LaAlO_3/SrTiO_3$ heterostructures, when the metallic layer was found to be confined close to the interface [6, 7]. The differences in the conditions of obtention of the metallic surface between the two systems are however important. First, we don’t heat the $SrTiO_3$ substrate whereas a $T$ as high as 800°C is usually used in PLD experiments during the growth of the $LaAlO_3$ film. Second, no specific preparation of the surface is needed in our case whereas a $TiO_2$ termination was found to be crucial in $LaAlO_3/SrTiO_3$ heterostructures. Last, according to the low $T$ of the substrate during the evaporation, our alumina layer is expected to be amorphous and not crystalline [29]. Future structural and physical investigations should clarify the similarities and the differences between the two systems. Ref. [28] has recently demonstrated that a metallic interface can be obtained by the PLD of an amorphous oxide layer at room $T$. Our results suggest that the use of the PLD technique and a specific surface preparation of the $SrTiO_3$ are even not necessary.

Other results should also be reconsidered in light of our findings. A large but finite resistance was observed in MOSFET devices made by the sputtering of an alumina layer on top of a $SrTiO_3$ surface [30]. It may come from the fact that the deposited alumina layer was slightly oxygen deficient. Similarly, $Al$ is known to make good electrical contacts on the $SrTiO_3$ surface, which may be explained by the existence of a metallic layer below the contacts.

4. Conclusion

In conclusion, we have demonstrated that a metallic state can be induced on the $SrTiO_3$ surface by the electron beam evaporation of oxygen deficient alumina or insulating granular aluminium. The resistance of the sample depends on the $Al/O$ ratio during the evaporation process. No heating of the substrate was needed which suggests that the metallic state remains confined close to the surface. Oxygen vacancies seem to be at the origin of this metallicity, which calls for more detailed structural and chemical investigations of the $SrTiO_3$ substrate and its insulating overlayer. We hope that our results and the simplicity of the technique used will stimulate new fundamental and applied research on the electronic properties of the $SrTiO_3$ surface.

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References

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[15] For the two contacts measurements, the samples are channels 250 µm long and 1 mm wide located between two Al contacts of few mm$^2$. For the four contacts and the Hall effect measurements, a Hall bar geometry was used with arms size and distance between them of 1 mm and Al contacts of few mm$^2$ connected to the arms.
[27] The heat of formation of Al$_2$O$_3$ is 520 kJ/mol O and the work function of Al is about 4.2 eV. It was found that a simple thermodynamic criteria for metal oxidation on SrTiO$_3$ surfaces is a heat of formation (absolute value) larger than 250 kJ/mol O (see Ref. [26]).