Xenon Capture on Silver-Loaded Zeolites: Characterization of Very Strong Adsorption Sites

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ABSTRACT: The number and strength of adsorption sites for Xe in silver-modified zeolites are estimated from isotherm measurements at various temperatures over a broad range of pressure (from 1 ppm to atmospheric pressure). Fully and partially exchanged silver zeolites were synthesized starting from Na-ZSM-5(25), Na-ZSM-5(40), Na-Beta, NaX, and NaY. We have discovered that silver-modified zeolites may present one or two distinct adsorption sites depending on the nature of the material and silver loadings. The strongest adsorption sites are characterized by isosteric heat of adsorption in the order of -40 to -50 kJ·mol⁻¹. For Pentasil-type zeolites, we observe a linear 2:1 correlation between the total amount of silver and the number of strong sites. The highest concentration of strong sites is found for fully silver exchanged ZSM-5 (5.7×10^{-4} mol/g), which presents the largest silver content for Pentasil-type zeolite. The equilibrium constant of Ag-ZSM-5 at low pressure is about 50 times larger than that of AgX. Qualitative correlations were established between Xe adsorption isotherms and Xe NMR signals. We show that Xe NMR could be used as a quantitative method for the characterization of the strength and of the number of strong Xe adsorption sites on silver-exchanged zeolites. The numbers of strong adsorption sites responsible for the Xe adsorption at 10–1000 ppm can be determined by the length of the plateau observed at low Xe uptake. In practice, our findings give guidelines for the discovery and optimization of silver-loaded zeolites for the capture of Xe at ppm levels. It appears that the amount of silver is a key parameter. Silver-modified ZSM-5 shows adsorption capacities 2–3 orders of magnitude larger than currently applied adsorbents for atmospheric Xe capture.

INTRODUCTION

At large, xenon is currently extracted from air by distillation. Most of the xenon produced in the world is used in specialized lighting.¹ Xenon might find widespread application as an anesthetic gas, having been referred to as ideal, but its current high price prevents widespread usage.² The monitoring of radioactive xenon isotopes (radioxenons) in the atmosphere is continuously performed at different places worldwide in application of the verification regime of the Comprehensive Nuclear Test Ban Treaty (CTBT).^{2–7} In a nuclear explosion, four radioactive xenon isotopes are produced in significant amounts with half-lives long enough for them to be detected even several days after the explosion: ^{131m}Xe ($t_{1/2} = 11:84$ d), ¹³³Xe ($t_{1/2} = 5:243$ d), ^{133m}Xe ($t_{1/2} = 2:19$ d), ¹³⁵Xe ($t_{1/2} = 9:14$ h). The measurement of xenon isotopes amount and proportion allows discriminating a nuclear test from other sources, such as fuel reprocessing and in hospitals where they are used for diagnostic applications. Several monitoring units which contain Temperature Swing Adsorption (TSA) processes were developed. The devices extract and concentrate xenon from ambient air for allowing on

site measurements of atmospheric activities of radioxenon isotopes.⁸ Because of the very low concentration level of Xe in the atmosphere (0.087 ppm), staged adsorbent processes are required. The development of adsorbents with heat of adsorption larger than state of the art carbon-based materials will result in the shortening of the separation chain and process intensification.

High-pressure Xe adsorption isotherms for xenon in various zeolites were reported many years ago by Barrer and co-workers.^{9–11} More recently, the temperature dependence of xenon adsorption isotherms at low pressures of xenon has been described for zeolite 5A,¹² zeolite Y¹³ and chabazite, SAPO-34, and ALPO-CHA.¹⁴ The zeolite Ca- and K-chabazites were found to adsorb Xe the strongest with enthalpies of adsorption in the range of -40 kJ·mol⁻¹.^{9,14}

In the early 1970s, Xe was found to exhibit outstandingly strong interaction with silver-exchanged zeolites.¹⁰ Silver-exchanged

faujasites have been the most studied systems.^{13,15–19} At low pressure, Xe is adsorbed more strongly in the silver-exchanged X and Y zeolites than in their sodium counterparts. In Y zeolite, the isosteric heats of adsorption of xenon on Ag-exchanged and NaY materials were -31.0 and -18.5 $\text{kJ}\cdot\text{mol}^{-1}$, respectively.¹³ More recently, the beneficial effect of silver loading was also observed on other zeolites, Ag-exchanged mordenite,²⁰ ETS-10,²¹ chabazite,²² and ZSM-5.²³ Highest isosteric heat of adsorption values between -40 and -95 $\text{kJ}\cdot\text{mol}^{-1}$ were reported on Ag-ETS-10, although the latter values were not reproduced by chromatographic measurements. The strong adsorption on silver-loaded ETS-10 zeolite was attributed by the authors to a specific interaction of xenon with silver nanoparticles (Ag^0) in the ETS-10.²¹ On the basis of Xe NMR investigations, Gedeon et al.^{17,20} have suggested, on the contrary, that cationic Ag^+ clusters may be responsible for the strongest interaction with Xe whereas Ag^0 particles may not.¹⁶ Theoretical studies at DFT level on silver clusters in the gas phase and silver-exchanged chabazite zeolites demonstrate that strong adsorption occurs on silver cluster cations and not significantly on neutral silver particles.²² The authors conclude that the strong binding originates from σ donation from the $5p$ orbital of Xe to the $5s$ orbital of Ag in contrast to previous assumption suggesting $d\pi-d\pi$ back-donation. However, we can note major discrepancies between theoretical binding energy as computed for Ag-chabazite (14 $\text{kJ}\cdot\text{mol}^{-1}$) and experimental heat of adsorption at zero coverage for AgY (-31 $\text{kJ}\cdot\text{mol}^{-1}$).^{13,22}

As a matter of fact, the debate of the strength and nature of adsorption sites in silver exchanged zeolites is still open. Similarly, the negative Xe NMR chemical shifts in AgX and AgY zeolites remain a puzzle.^{16–19,24–28} The effects of porous structure of the zeolite and silver loading on adsorption properties are largely unknown. Furthermore, experimental values of isosteric heat of adsorption may not be appropriate for the comparison with theoretical values computed at zero coverage, and also for the prediction of adsorption capacities at ppm level of Xe. Indeed measurements have been carried out in the Xe pressure range 1 – 100 kPa exceeding by orders of magnitude the Xe partial pressure in the atmosphere (~ 0.1 ppm = 10^{-5} kPa).

This paper deals with the characterization of adsorption sites meaning the quantification of their number and strength for a series of partially and completely silver exchanged zeolites, NaX, NaY, BEA, ZSM-5 ($\text{SiO}_2/\text{Al}_2\text{O}_3 = 25$), and ZSM-5 ($\text{SiO}_2/\text{Al}_2\text{O}_3 = 40$). The modeling of isotherms allows discriminating two types of adsorption sites depending on the nature of zeolites (pentasil versus faujasite) and silver loading. For Pentasil-type zeolite (BEA, MFI), we show a linear correlation between the amount of silver and the number of strong adsorption sites. We further show that the Xe NMR signals characterized by unusual negative shift can be associated with the strong adsorption site, responsible for Xe adsorption between 1 and 1000 ppm.

EXPERIMENTAL SECTION

Adsorbents were prepared from five commercially available zeolites (Table 1). The silicon to aluminum ratio effect on the adsorption performances is studied for two types of zeolite structures, FAU and MFI. Additionally, exchanged Beta zeolites which show Pentasil secondary building block units (SBU) like MFI have been studied.

Silver was loaded using the classical exchange procedure starting with sodium zeolite forms. In order to investigate the effect of silver loading on adsorption performances, partially and completely exchanged samples have been prepared. The

Table 1. Data on Commercial Zeolite Materials

zeolite	supplier	reference	structure	$\text{SiO}_2/\text{Al}_2\text{O}_3$	Na (%wt)
NaX	UOP	13X	FAU	1.1	9.7
NaY	Toyo Soda	HSZ320NAA	FAU	5.63	7.1
Na-ZSM-5 (25)	Zeochem	PZ-2/25	MFI	25	2.36
Na-ZSM-5 (40)	Zeochem	PZ-2/40	MFI	40	0.50
Na-Beta	Zeochem	PB	BEA	25	014

starting sodium zeolite powder (~ 8 g) is suspended in 100 mL of aqueous solution of AgNO_3 (Alfa Aesar) for 5 h at 80 °C. For partially and fully exchanged zeolites Ag concentrations are 0.01 and 0.5 M, respectively. The powders are filtered off and washed thoroughly several times with deionized water. The exchange ratios are calculated from the sodium and silver contents measured by ICP-MS (Table 2). Finally, the powders

Table 2. Cationic Composition of Silver-Exchanged Samples

sample	parent zeolite	structure	Na (wt %)	Ag (wt %)	exchange ratio (%)
NaAgX	NaX	FAU	5.8	12.8	32
AgX	NaX	FAU	<0.1%	34.0	>99
NaAgY	NaY	FAU	4.1	9.6	31
AgY	NaY	FAU	<0.1%	25.2	>95
NaAg-PZ2-25	Na-ZSM-5 (25)	MFI	0.77	6.7	65
Ag-PZ2-25	Na-ZSM-5 (25)	MFI	<0.1%	10.2	>99
NaAg-PZ2-40	Na-ZSM-5 (40)	MFI	0.1	2.37	55
Ag-PZ2-40	Na-ZSM-5 (25)	MFI	<0.1%	4.09	>99
NaAg-PB	Na-Beta	Beta	–	1.92	30
Ag-PB	Na-Beta	Beta	–	6.1	>99

are treated at 400 °C in N_2 flow for 4 h (BelPrep Vac II from BelJapan) in order to thermally stabilize the adsorbents for their applications in TSA processes.

Adsorption properties are characterized by Xe isotherms which were recorded at different temperatures from 288 to 338 K. The measurements were carried out on a volumetric gas adsorption instrument Belsorp-Max (Bel Japan) with Xe (4.7 grade, Air Products) using typically 0.4 g of sample. Prior to measurements the samples are treated under 5×10^{-5} Pa at 573 K for 12 h. The Xe uptakes are measured at Xe pressure from 10^{-5} kPa (0.1 ppm) to 100 kPa. To ensure the achievement of adsorption equilibrium during measurements at low pressure range (thus avoiding the uptake underestimation), the samples were allowed to equilibrate for periods of 300 s with pressure variation less than 1% . For long measurement times, variation of the level of the regulated water bath (especially for measurements at 338 K) and thus the change of dead volume need to be taken into account. For this, all measurements have been carried out using the high-accuracy mode of the Belsorp Max. This unique method, AFSM (Advanced Free Space Measurement), compensates the free space change in the sample cell. This is done by measuring the pressure change of a separate empty sample cell.

Xe NMR allows the characterization of Xe–zeolite interactions.^{29,30} Before NMR experiments the samples, placed in a 10 mm glass tube equipped with a stopcock, were evacuated under dynamic high vacuum (less than 10^{-2} Pa) at 573 K overnight (heating rate 30 $\text{K}\cdot\text{h}^{-1}$). Xenon was adsorbed at room temperature using a home-built apparatus. Xenon pressure was measured with a Schaefer gauge. Variable-pressure ^{129}Xe NMR spectra were recorded at 295 K using thermally polarized xenon

Figure 1. Xe isotherms of AgNaX (left) and AgX (right) at different temperatures, 288 K (square), 303 K (circle), 318 K (triangle up), and 333 K (triangle down).

Figure 2. Xe isotherms of AgNaY (left) and AgY (right) at different temperatures, 303 K (circle), 318 K (triangle up), and 333 K (triangle down).

Figure 3. Xe isotherms of NaAg-PZ2-25 (left) and Ag-PZ2-25 (right) at different temperatures, 288 K (square), 303 K (circle), 318 K (triangle up), and 333 K (triangle down).

with a Bruker AMX 300 spectrometer operating at 83.02 MHz equipped with a saddle coil probe. A 90° pulse (ca. 13 μ s) was used. Typically 10^3 – 10^5 scans, with a repetition time of 0.5–1 s, were recorded. MAS NMR experiments have been performed using 7 mm Bruker probe with rotation frequency of 3 kHz. The zeolite samples with adsorbed xenon were transferred inside the glovebox into 5.6 mm outer diameter glass tubes and subsequently flame-sealed. The chemical shifts are referenced to that of gaseous xenon extrapolated to zero pressure (0 ppm).

RESULTS AND DISCUSSION

Isotherms for silver-modified zeolites AgX (Figure 1), AgY (Figure 2), and AgZSM-5(2S) (Figure 3) were measured at temperatures from 288 to 333 K, whereas for Ag-PZ2-40 and Ag-PB zeolites the isotherms were measured at 303 K only (Figure 4). The isotherms are plotted with pressure in log scale in order to better visualize the Xe uptake over the whole pressure range, from ppm to atmospheric levels. The adsorption capacities

Figure 4. Xe isotherms of NaAg-PZ2-40 and Ag-PZ2-40 (left) and NaAg-PB and Ag-PB (right) at 303 K.

Figure 5. Modeling of AgX isotherms by the double-site model. Key: 288 K (square), 303 K (circle), 318 K (triangle up), and 333 K (triangle down). Inset: linear scale.

at 100 kPa are relatively similar for all samples ($\sim 2 \times 10^{-3}$ to $\sim 2.5 \times 10^{-3} \text{ mol.g}^{-1}$) whereas at low pressure we can see major differences. For example, silver-modified Y adsorbs Xe in measurable quantities, only from 1 kPa (Figure 2) whereas silver-modified ZSM-5 (25) zeolite begins to adsorb Xe at much lower pressure (Figure 3). At 10 Pa (100 ppm) and 298 K, the xenon uptake is $5 \times 10^{-4} \text{ mol.g}^{-1}$ for Ag-PZ2-25 against $4.3 \times 10^{-6} \text{ mol.g}^{-1}$ for an active carbon¹³ and $0.16 \times 10^{-6} \text{ mol.g}^{-1}$ for zeolite 5A.¹³ This corresponds to increase of more than 2–3 orders of magnitude against classical adsorbents. At first glance, we can observe two classes of isotherms profiles. The first class, AgNaX, AgNaY, and AgY, is characterized by a single adsorption step starting between 1 and 10 kPa. In contrast, the isotherms of the second class reveal double adsorption steps, at low pressure from 10^{-3} to 10^{-1} kPa and a second at higher pressure. This second class comprises AgX, NaAg-PZ2-25, Ag-PZ2-25, NaAg-PZ2-40, Ag-PZ2-40, NaAg-PB, and Ag-PB.

The isotherm modeling allows the estimation of intrinsic parameters of adsorbents such as the adsorption heats and the number of adsorption sites. The estimation of parameters is carried out by multinonlinear regression on a Langmuir

extended model. The model is built by the sum of two independent Langmuir isotherms in order to accommodate the double adsorption steps experimentally observed. Hence, the model involves two adsorption sites, (1) and (2), which are each characterized by a number of adsorption sites (N_1) and (N_2), and by equilibrium constants, K_1 and K_2 . Surface heterogeneity parameter, α , is introduced in the van't Hoff law, as a linear variation of the heat of adsorption with the surface coverage to account for surface heterogeneity (eq 2) also referred as the Temkin adsorption isotherm.³¹ Hence, for each sample, six parameters shall be estimated.

$$q = q_1 + q_2 = N_1 \frac{K_1 \cdot P_{Xe}}{1 + K_1 \cdot P_{Xe}} + N_2 \frac{K_2 \cdot P_{Xe}}{1 + K_2 \cdot P_{Xe}} \quad (1)$$

where q is the adsorbed xenon amount (mol.g^{-1}), P_{Xe} stands for Xe pressure (Pa), and $K_1(T)$ and $K_2(T)$ are the equilibrium constants for the two sites which can be expressed according the modified van't Hoff law

$$\ln K_i(T) = -\frac{(\Delta H^\circ - \alpha \theta_{Xe})}{RT} + \frac{\Delta S^\circ}{R} \quad (2)$$

Table 3. Estimated Parameters of the Double-Site Model Obtained from Multilinear Regressions^a

	$-\Delta H_2$ (kJ·mol ⁻¹)	ΔS_2 (J·mol ⁻¹ K ⁻¹)	α_2 (kJ·mol ⁻¹)	N_2 (mol·g ⁻¹)	$-\Delta H_1$ (kJ·mol ⁻¹)	ΔS_1 (J·mol ⁻¹ K ⁻¹)	α_1 (kJ·mol ⁻¹)	N_1 (mol·g ⁻¹)
AgNaX	—	—	—	—	20.4 ± 1	74.0 ± 8	0	(5.6 ± 0.4) × 10 ⁻³
AgX	35.4 ± 2	51.6 ± 5	0	(4.8 ± 0.1) × 10 ⁻⁴	23.9 ± 1	66.1 ± 3	0	(2.2 ± 0.1) × 10 ⁻³
AgNaY	—	—	—	—	18.1 ± 0.3	69.2 ± 5	-3.6 ± 0.2	(3.5 ± 0.3) × 10 ⁻³
AgY	—	—	—	—	26.6 ± 0.3	73.9 ± 7	7.5 ± 2	(4.2 ± 0.4) × 10 ⁻³
NaAg-PZ2-25	48.2 ± 3	67.0 ± 7	3.7 ± 1	(2.8 ± 0.1) × 10 ⁻⁴	31.1 ± 0.5	76.1 ± 8	4.4 ± 0.5	(1.8 ± 0.1) × 10 ⁻³
Ag-PZ2-25	39.9 ± 2	36.6 ± 2	4.1 ± 0.7	(5.7 ± 0.5) × 10 ⁻⁴	34.4 ± 2	78.0 ± 15	6.1 ± 1.1	(1.6 ± 0.1) × 10 ⁻³

^aThe parameters denoted with 2 as index correspond to the strongest adsorption site (2) whereas index 1 refers to the weakest site (1).

Table 4. Silver Loading, Estimated Number of Adsorption Sites, and Equilibrium Constants for the Strong and Weak Sites at 303 K

	Ag loading (mol·g ⁻¹)	N_2 (mol·g ⁻¹)	K_2 (kPa ⁻¹)	N_1 (mol·g ⁻¹)	K_1 (kPa ⁻¹)
NaAg-PZ2-25	6.21 × 10 ⁻⁴	2.8 × 10 ⁻⁴	643	1.8 × 10 ⁻³	0.2
Ag-PZ2-25	9.46 × 10 ⁻⁴	5.7 × 10 ⁻⁴	925	1.6 × 10 ⁻³	0.8
NaAg-PZ2-40	2.20 × 10 ⁻⁴	1.6 × 10 ⁻⁴	103	1.9 × 10 ⁻³	0.06
Ag-PZ2-40	3.79 × 10 ⁻⁴	2.6 × 10 ⁻⁴	181	1.8 × 10 ⁻³	0.06
NaAg-PB	1.78 × 10 ⁻⁴	1.2 × 10 ⁻⁴	19	1.7 × 10 ⁻³	0.02
Ag-PB	5.65 × 10 ⁻⁴	3.3 × 10 ⁻⁴	113	1.4 × 10 ⁻³	0.04
AgX	31.53 × 10 ⁻⁴	4.8 × 10 ⁻⁴	26	2.2 × 10 ⁻³	0.05

where ΔS° is the standard adsorption entropy and ΔH° is the standard adsorption enthalpy and where α_i (kJ/mol) describes the change of the heat of adsorption as a function of the surface coverage of Xe (θ_{Xe}).

As an example, the result of the modeling of the Xe isotherm on AgX can be observed in Figure 5. The model describes very well the experimental adsorption isotherms at both low and atmospheric pressure. A single-site model does not describe adequately the isotherms over the entire pressure range for samples belonging to the second class. The estimated parameters are reported in Table 3. In some cases the data could not be described adequately by a pure Langmuir isotherm. In that case the Temkin isotherm was used with nonzero values for α_i . In that case eq 1 was not the only isotherm that fitted the data. The surface heterogeneity could also be accounted for by assuming the heat of adsorption dependence on the Xe coverage.

No strong binary correlation coefficients were observed between the parameters, except in the cases where the isotherms are still linear at high pressure. In these cases the number of active sites cannot be estimated accurately and a strong parameter correlation is found with the adsorption rate constant.

The enthalpy and entropy of adsorption parameters were not estimated for silver-modified ZSM-5 (40) and silver-modified Beta because the isotherms were recorded at only one temperature. For AgNaX, AgNaY, and AgY, the number of strongest adsorption sites (2) were set at nil because very good fits were obtained with a single-site model. For adsorbents possessing both adsorption sites (AgX, NaAg-PZ2-25, and Ag-PZ2-25), the number of strong sites (N_2) is 4–8-fold smaller than the number of weak sites (N_1). The values of $-\Delta H_1$ are ranging from 20 to 35 kJ·mol⁻¹ whereas for $-\Delta H_2$ values comprise between 35 and 50 kJ·mol⁻¹. As we can expect, the adsorption enthalpies of the strongest adsorption sites (2) are larger than those of the weak adsorption sites (1). For AgY possessing weak adsorption sites, we measured a heat of adsorption of -26.6 kJ·mol⁻¹ against -31 kJ·mol⁻¹ previously reported.¹³ A comparison with literature data can hardly be

carried out for the strong adsorption sites, since they were never evidenced until this study. Nevertheless, we can note that estimated $-\Delta H_2$ values are closer to the value measured by chromatography for Ag-ETS-10 (-52.5 kJ·mol⁻¹).²¹

For the class of adsorbents exhibiting strong sites, parameter estimates of isotherms at 303 K are reported in Table 4. The equilibrium constant K_2 of Ag-PZ2-25 is about 50-fold larger than that of AgX, although the silver content is about one-third lower. The number of strong sites (N_2) is plotted as function of the silver loading of the adsorbents, regardless of the nature and structure of the Ag for Pentasil zeolite type (Figure 6). We can

Figure 6. Plot of the number of strong adsorption sites (N_2) as a function of the amount of silver loading in Pentasil-type zeolites.

observe a clear linear tendency. Approximately, there is a ratio of 2 moles of Ag for 1 mole of strong sites. We note, however, a deviation for NaAg-PZ2-25 in the Pentasil series whereas AgX completely falls out of the linear trend (see Supporting Information).

The variable-pressure ¹²⁹Xe NMR spectra of xenon adsorbed on silver-modified faujasites and silver-modified ZSM-5(25) are shown in Figures 7 and 8, respectively. At low pressure, the spectra exhibit broad asymmetric lines with negative chemical

Figure 7. ^{129}Xe NMR spectra at 298 K as function of Xe pressure: AgY (left), AgX (right).

Figure 8. ^{129}Xe NMR spectra at 298 K as a function of Xe pressure: NaAg-PZ2-25 (left), Ag-PZ2-25 (right).

shifts. As xenon pressure increases, the lines shift to low field and become narrower and more symmetrical. The line width further increases at high pressures. The chemical shifts of xenon adsorbed in zeolites depend on the size and shape of their pores, chemical composition of the surface, and nature and oxidation state of cations as well as on the presence of other

adsorbates and xenon pressure.^{29,30} In general, chemical shift of xenon increases with the decrease of the size of the voids it explores, and the typical values of the chemical shift of xenon in alkaline forms of zeolites at low xenon loadings are in the range of 50–200 ppm. Thus, the negative values of chemical shifts observed for Ag forms of zeolites are caused by strong interaction of xenon with silver species as already reported in the literature.^{16,19}

To elucidate the origin of the large line width of the signals at low Xe pressure, we performed magic angle spinning (MAS) experiments for AgX and Ag-PZ2-25. The results prove that the large signals observed in the case of AgX are due to the presence of several overlapping isotropic signals, since they are not changing under magic angle spinning. They may originate from a distribution of Ag species in AgX. Since the interaction of xenon with these different species is strong, it is not averaged by exchange and several distinct signals are observed. On the contrary, in the case of Ag-PZ2-25, the broad line observed in static experiments becomes narrow under MAS conditions, revealing the anisotropic nature of the line (Figure 9). Such anisotropic line has already been observed in MFI structure, when the mobility of xenon was diminished by high xenon loadings or low temperature.³² In our case, the mobility of xenon atoms may be restricted by their interaction with silver particles.

For a series of zeolites, the NMR shifts are plotted as a function of the Xe uptake (Figure 10). As expected for a sodium (silver-

Figure 10. Plot of the Xe NMR shift as a function of the Xe adsorbed.

freezeolite), we can observe a monotonic increase of the NMR shift as a function of pressure. For AgY, which does not possess

Figure 9. Static (top) and MAS (bottom) NMR spectra of Ag-PZ2-25 (left) and AgX (right). Experimental (black) and simulated (colored) signals. Anisotropy parameters of Ag-PZ2-25 line: $\Delta\delta = 22.8$ ppm; $\eta = 0.82$. Deconvolution of AgX line: $\delta_1 = -22.1$ ppm, $\delta_2 = -36.6$ ppm.

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